

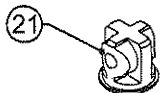
Backrests

Section 3



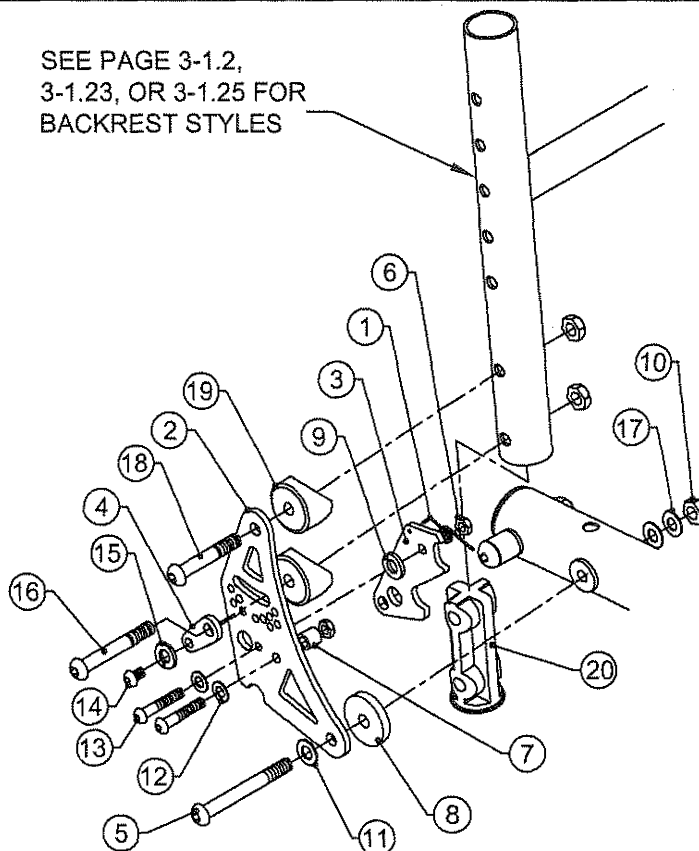
BACKREST BRACKET ASSEMBLIES

TiLite™ TR (SERIES 2), TRC (SERIES 2), YR (SERIES 2)



SHORT BACKREST
PLUG WILL BE REQUIRED
FOR 9"-9.5" BACKREST
HEIGHTS, SUBSTITUTE
FOR ITEM 20

SEE PAGE 3-1.2,
3-1.23, OR 3-1.25 FOR
BACKREST STYLES



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3A	1	CP102044	BACK LATCH MONOTUBE RIGID
3B	1	CP102533	BACK LATCH MONOTUBE RIGID, 1" FORWARD
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18	1	CP100241	1/4-28 X 1-5/8" BHSCS
19	2	HD100099	COVED WASHER
20A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
20B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
21A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
21B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

BACKREST BRACKET ASSY CONTINUED

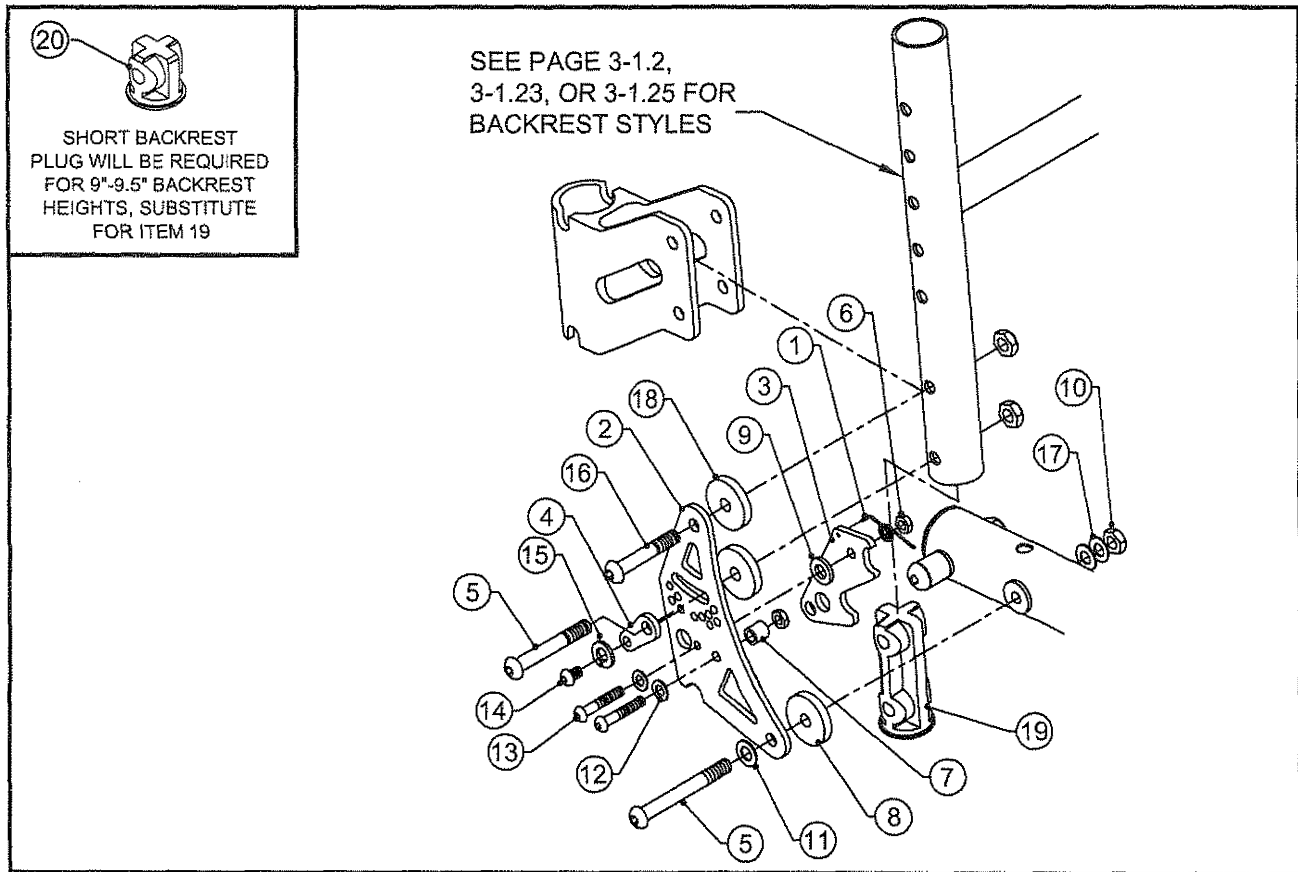
TiLite™ TR (SERIES 2), YR (SERIES 2)

ITEM	QTY	PART NO.	DESCRIPTION
1B-3A,4-19		AS102953	LEFT BACKREST BRACKET ASSEMBLY
1A-3A,4-19		AS102954	RIGHT BACKREST BRACKET ASSEMBLY
1-3A,4-20A		AS102955	BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.036)
1-3A,4-20A,21A		AS111058	SHORT BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.036)
1-3A,4-20B		AS102956	HEAVY DUTY BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.051)
1-3A,4-20B,21B		AS111059	HEAVY DUTY SHORT BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.051)
1-3A,4-19		AS102957	ALUMINUM BACKREST BRACKET ASSY PAIR (Ø1.00X.083)
1-3A,4-19		AS111060	ALUMINUM SHORT BACKREST BRACKET ASSY PAIR (Ø1.00X.083)
1B-3B,4-19		AS102963	LEFT BACKREST BRACKET ASSEMBLY, 1" FORWARD
1A-3B,4-19		AS102964	RIGHT BACKREST BRACKET ASSEMBLY, 1" FORWARD
1-3B,4-20A		AS102965	BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.036), 1" FORWARD
1-3B,4-20A,21A		AS111061	SHORT BACKREST BRACKET ASSEMBLY PAIR (Ø1.00X.036), 1" FORWARD
1-3B,4-20B		AS102966	HEAVY DUTY BACK BRKT ASSY PAIR (Ø1.00X.051), 1" FORWARD
1-3B,4-20B,21B		AS111062	HEAVY DUTY SHORT BACK BRKT ASSY PAIR (Ø1.00X.051), 1" FORWARD
1-3B,4-19		AS102967	ALUMINUM BACK BRKT ASSY PAIR (Ø1.00X.083), 1" FORWARD



BACKREST BRACKET ASSY FOR ARMESTS

TiLite™ TR (SERIES 2), TRC (SERIES 2), YR (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3A	1	CP102044	BACK LATCH MONOTUBE RIGID
3B	1	CP102533	BACK LATCH MONOTUBE RIGID, 1" FORWARD
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
19A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
19B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
20A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
20B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

BACKREST BRACKET ASSEMBLIES FOR ARMRESTS CONTINUED

TiLite™ TR (SERIES 2), YR (SERIES 2)

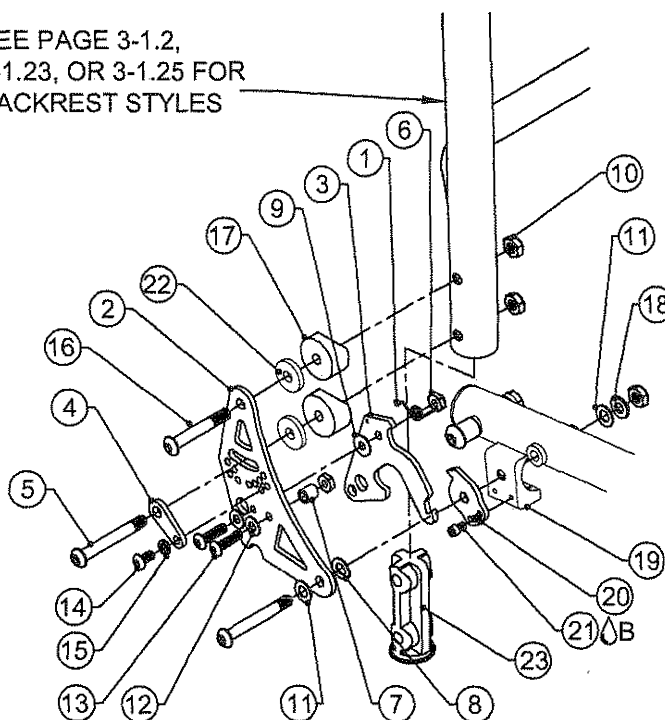
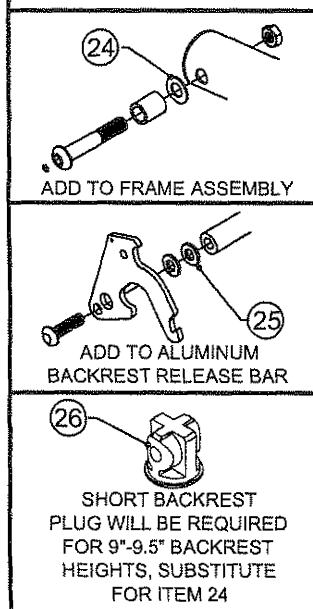
ITEM	QTY	PART NO.	DESCRIPTION
1B-3A,4-18		AS102958	LEFT BACKREST BRACKET FOR ARMREST ASSY
1A-3A,4-18		AS102959	RIGHT BACKREST BRACKET FOR ARMREST ASSY
1-3A,4-18,19A		AS102960	BACKREST BRACKET FOR ARMREST ASSEMBLY (Ø1.00X.036)
1-3A,4-18,19A,20A		AS111064	SHORT BACKREST BRACKET FOR ARMREST ASSEMBLY (Ø1.00X.036)
1-3A,4-18,19B		AS102961	HD BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.051)
1-3A,4-18,19B,20B		AS111065	HD SHORT BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.051)
1-3A,4-18		AS102962	ALUM BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.083)
1-3A,4-18		AS111066	ALUM SHORT BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.083)
1B-3B,4-18		AS102968	LEFT BACK BRKT FOR ARMREST ASSY, 1" FORWARD
1A-3B,4-18		AS102969	RIGHT BACK BRKT FOR ARMREST ASSY, 1" FORWARD
1-3B,4-18,19A		AS102970	BACK BRKT FOR ARMREST ASSY (Ø1.00X.036), 1" FORWARD
1-3B,4-18,19A,20A		AS111067	SHORT BACK BRKT FOR ARMREST ASSY (Ø1.00X.036), 1" FORWARD
1-3B,4-18,19B		AS102971	HD BACK BRKT FOR ARMREST ASSY (Ø1.00X.051), 1" FORWARD
1-3B,4-18,19B,20B		AS111068	HD SHORT BACK BRKT FOR ARMREST ASSY (Ø1.00X.051), 1" FORWARD
1-3B,4-18		AS102972	ALUM BACK BRKT FOR ARMREST ASSY (Ø1.00X.083), 1" FORWARD



LOCKING BACKREST BRACKET ASSY

TiLite™ TR (SERIES 2), YR (SERIES 2), AERO R

SEE PAGE 3-1.2,
3-1.23, OR 3-1.25 FOR
BACKREST STYLES



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP102043	BACK BRACKET MONOTUBE RIGID
2B	1	CP102245	BACKREST BRACKET EXTENDED RANGE
3A	1	CP103761	BACK LATCH LOCKING
3B	1	CP103892	BACK LATCH LOCKING FOR 1" FORWARD
4	1	CP100255	BACKREST BRACKET LOCK
5	2	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	2	HD100099	COVERED WASHER
18	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
19	1	CP103758	BACK SADDLE LOCKING FOR 1" TUBE
20	1	CP103760	BACKREST STOP
21A	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
22	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
23A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
23B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
24	2	HD100098	5/16" AN WASHER .312 ID X .562 OD X .06 THICK, CLEAR ZINC PLATED
25	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
26A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
26B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

TiLite™ TR (SERIES 2), YR (SERIES 2), AERO R

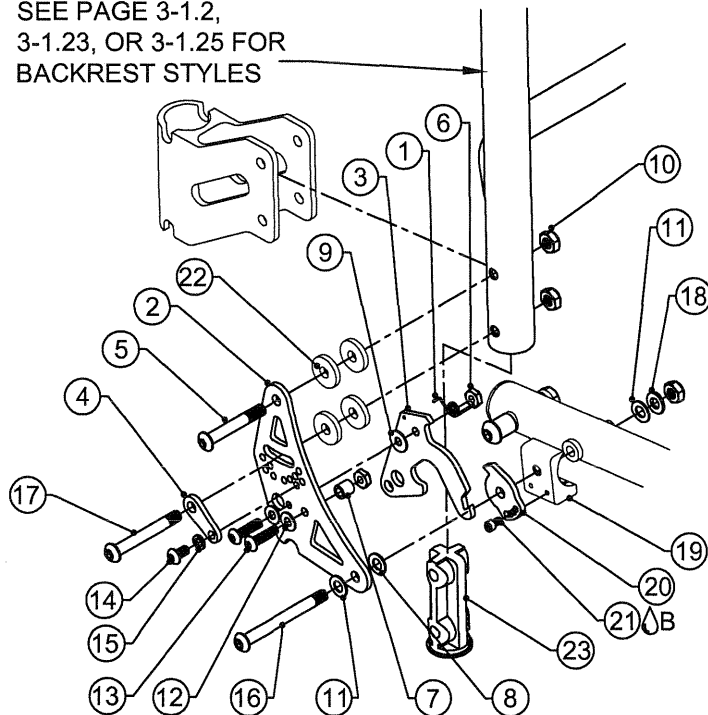
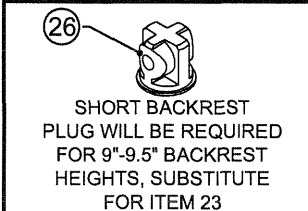
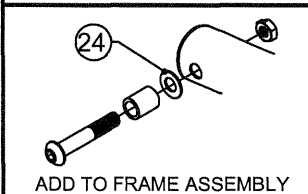
ITEM	QTY	PART NO.	DESCRIPTION
1A,2A,3A-22		AS104340	LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2A,3A-22		AS104341	LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1A,2B,3A-22		AS104342	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2B,3A-22		AS104343	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1A,2A,3B-22		AS104344	1" FORWARD LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2A,3B-22		AS104345	1" FORWARD LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1A,2B,3B-22		AS104346	1" FORWARD EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2B,3B-22		AS104347	1" FORWARD EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1,2A,3A-22,23A		AS104348	LOCKING BACKREST BRACKET ASSEMBLY (Ø1.00X.036)
1,2A,3A-22,23A,26A		AS111046	LOCKING SHORT BACKREST BRACKET ASSEMBLY (Ø1.00X.036)
1,2A,3A-22,23B		AS104349	HEAVY DUTY LOCKING BACKREST BRACKET ASSEMBLY (Ø1.00X.051)
1,2A,3A-22,23B,26B		AS111047	HEAVY DUTY LOCKING SHORT BACKREST BRACKET ASSEMBLY (Ø1.00X.051)
1,2A,3A-22		AS104350	ALUMINUM LOCKING BACKREST BRACKET ASSY (Ø1.00X.083)



LOCKING BACKREST BRACKET ASSY

TiLite™ TR (SERIES 2), YR (SERIES 2), AERO R W/ ARMRESTS

SEE PAGE 3-1.2,
3-1.23, OR 3-1.25 FOR
BACKREST STYLES



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3	1	CP103761	BACK LATCH LOCKING
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	HD100105	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BUTTON HEAD CAP SCREW
17	1	HD100242	1/4-28 X 2-1/8" BUTTON HEAD CAP SCREW
18	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
19	1	CP103758	BACK SADDLE LOCKING FOR 1" TUBE
20	1	CP103760	BACKREST STOP
21A	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
22	4	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
23A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
23B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
24	2	HD100098	5/16" AN WASHER .312 ID X .562 OD X .06 THICK, CLEAR ZINC PLATED
25	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
26A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
26B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE



LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

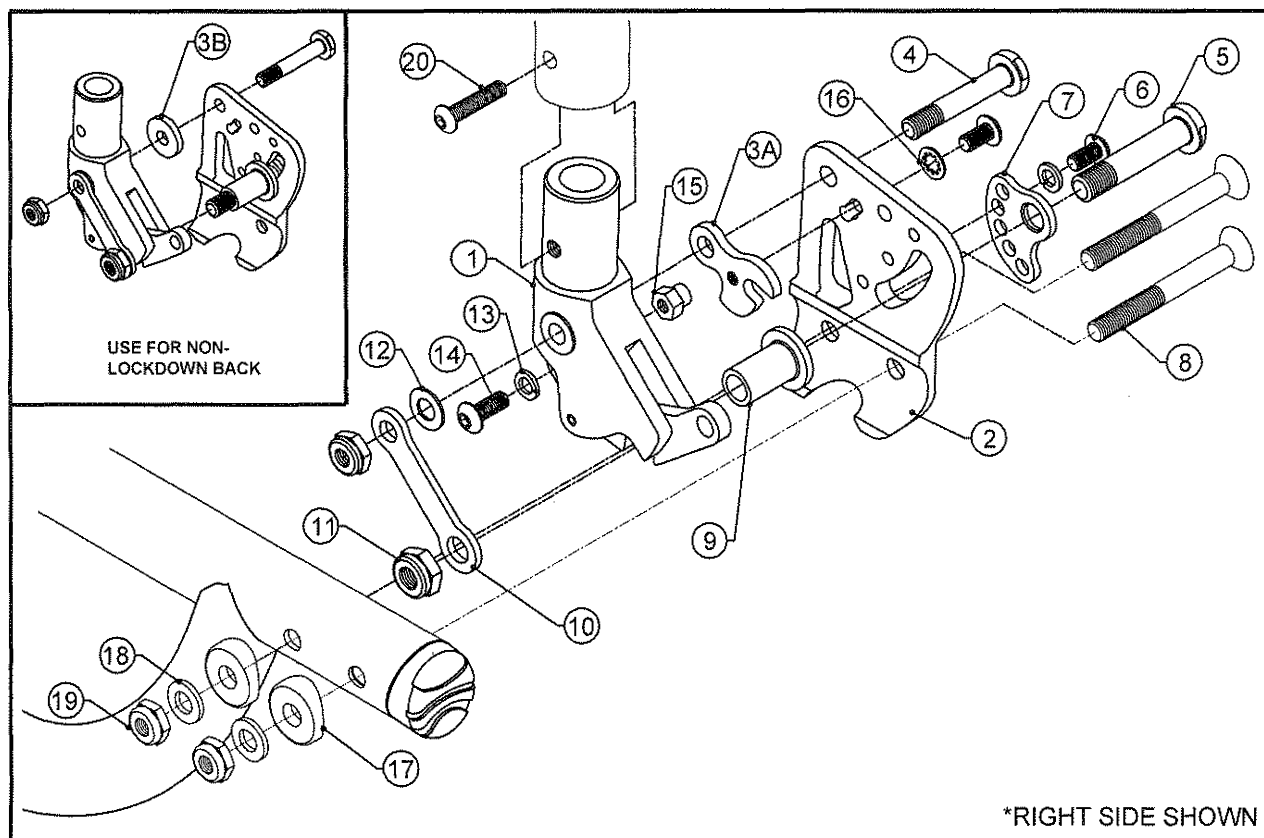
TiLite™ TR (SERIES 2), YR (SERIES 2), AERO R W/ ARMRESTS

ITEM	QTY	PART NO.	DESCRIPTION
1A,2-22		AS104351	LOCKING BACKREST BRACKET FOR ARMREST ASSY, RIGHT
1B,2-22		AS104352	LOCKING BACKREST BRACKET FOR ARMREST ASSY, LEFT
1,2-22,23A		AS104353	LOCKING BACKREST BRACKET FOR ARMREST ASSEMBLY (Ø1.00X.036)
1,2-22,23A,26A,27A		AS111076	LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSEMBLY (Ø1.00X.036)
1,2-22,23B		AS104354	HD LOCKING BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.051)
1,2-22,23B,26A,27B		AS111077	HD LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.051)
1,2-22		AS104355	ALUM LOCKING BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.083)
1,2-22,26B		AS111078	ALUM LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.083)



BACKREST HINGE ASSEMBLY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



*RIGHT SIDE SHOWN

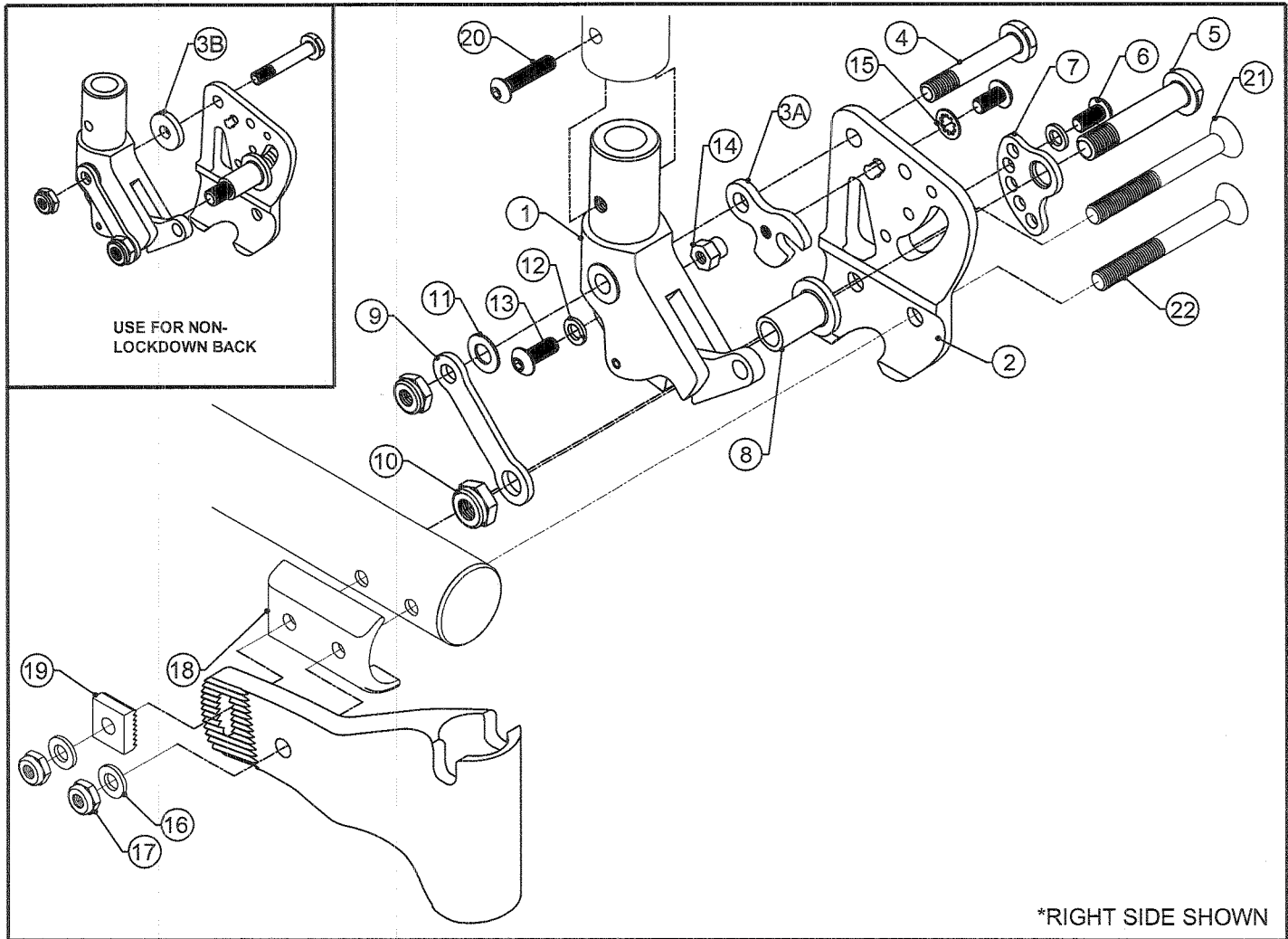
ITEM	QTY	PART NO.	DESCRIPTION
1A	1	AS111277	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL
1B	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106240	1" FRAME BACKREST MOUNT RIGHT
2B	1	CP106241	1" FRAME BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	2	HD100651	1/4-28 X 1-3/4" FLAT HEAD CAP SCREW, BLACK ZINC
9	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
10	1	CP105013	LINK BACKREST
11	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
12	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
13	2	HD100269	#10 SPLIT LOCK WASHER
14	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
15	1	CP105011	STANDOFF HEX
16	1	HD100643	#10 INTERNAL LOCK WASHER
17	2	HD100240	CONCAVE WASHER MOLDED
18	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
19	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
20	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
1A,2A,3A,4-20		AS115064	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, RIGHT
1A,2B,3A,4-20		AS115065	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, LEFT
1A,2A,2B,3A,4-20		AS115066	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, PAIR
1B,2A,3A,4-20		AS115067	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, RIGHT
1B,2B,3A,4-20		AS115068	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, LEFT
1B,2A,2B,3A,4-20		AS115069	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, PAIR
1A,2A,3B,4-13,17-20		AS115070	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, RIGHT
1A,2B,3B,4-13,17-20		AS115071	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, LEFT
1A,2A,2B,3B,4-13,17-20		AS115072	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL TI, PAIR
1B,2A,3B,4-13,17-20		AS115073	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, RIGHT
1B,2B,3B,4-13,17-20		AS115074	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, LEFT
1B,2A,2B,3B,4-13,17-20		AS115075	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL ALUM, PAIR



Parts Manual

BACKREST HINGE ASSY FOR ARMRESTS

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS111277	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL
1B	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106240	1" BACKREST MOUNT RIGHT
2B	1	CP106241	1" BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
9	1	CP105013	LINK BACKREST
10	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
11	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
12	2	HD100269	#10 SPLIT LOCK WASHER
13	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
14	1	CP105011	STANDOFF HEX
15	1	HD100643	#10 INTERNAL LOCK WASHER
16	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
17	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
18	1	CP106263	ONE INCH TUBE BACKREST SADDLE
19	1	CP104314	LOCKING BLOCK 1/4"
20	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
21	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC
22	1	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC

ASSEMBLIES ON NEXT PAGE

BACKREST HINGE ASSY FOR ARMRESTS

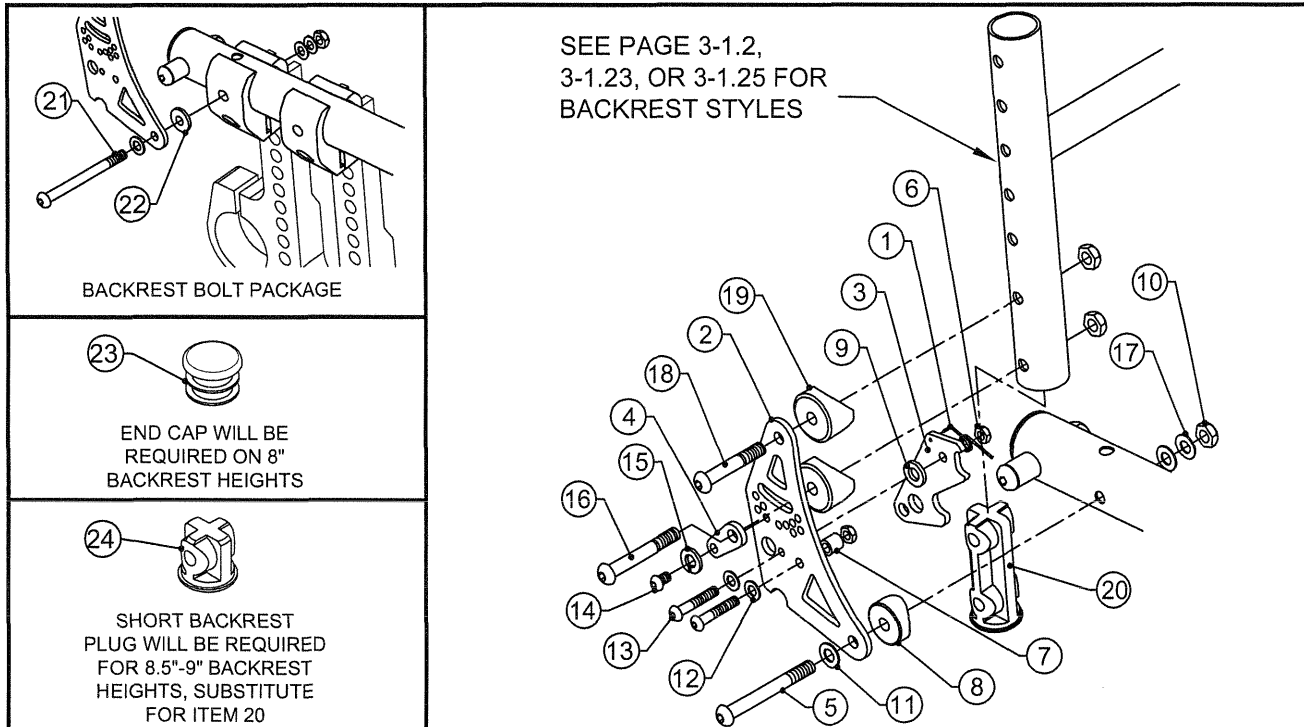
TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A,2A,3A,4-22	1	AS115076	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .051 WALL TI, RIGHT
1A,2B,3A,4-22	1	AS115077	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .051 WALL TI, LEFT
1A,2A,2B,3A,4-22	1	AS115078	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .051 WALL TI, PAIR
1B,2A,3A,4-22	1	AS115079	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .083 WALL ALUM, RIGHT
1B,2B,3A,4-22	1	AS115080	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .083 WALL ALUM, LEFT
1B,2A,2B,3A,4-22	1	AS115081	LOCKDOWN BACKREST HINGE ASSY FOR ARMREST, .083 WALL ALUM, PAIR
1A,2A,3B,4-11,16-22	1	AS115082	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .051 WALL TI, RIGHT
1A,2B,3B,4-11,16-22	1	AS115083	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .051 WALL TI, LEFT
1A,2A,2B,3B,4-11,16-22	1	AS115084	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .051 WALL TI, PAIR
1B,2A,3B,4-11,16-22	1	AS115085	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .083 WALL ALUM, RIGHT
1B,2B,3B,4-11,16-22	1	AS115086	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .083 WALL ALUM, LEFT
1B,2A,2B,3B,4-11,16-22	1	AS115087	NON-LOCKDOWN BACK HINGE ASSY FOR ARMREST, .083 WALL ALUM, PAIR



BACKREST BRACKET ASSEMBLIES

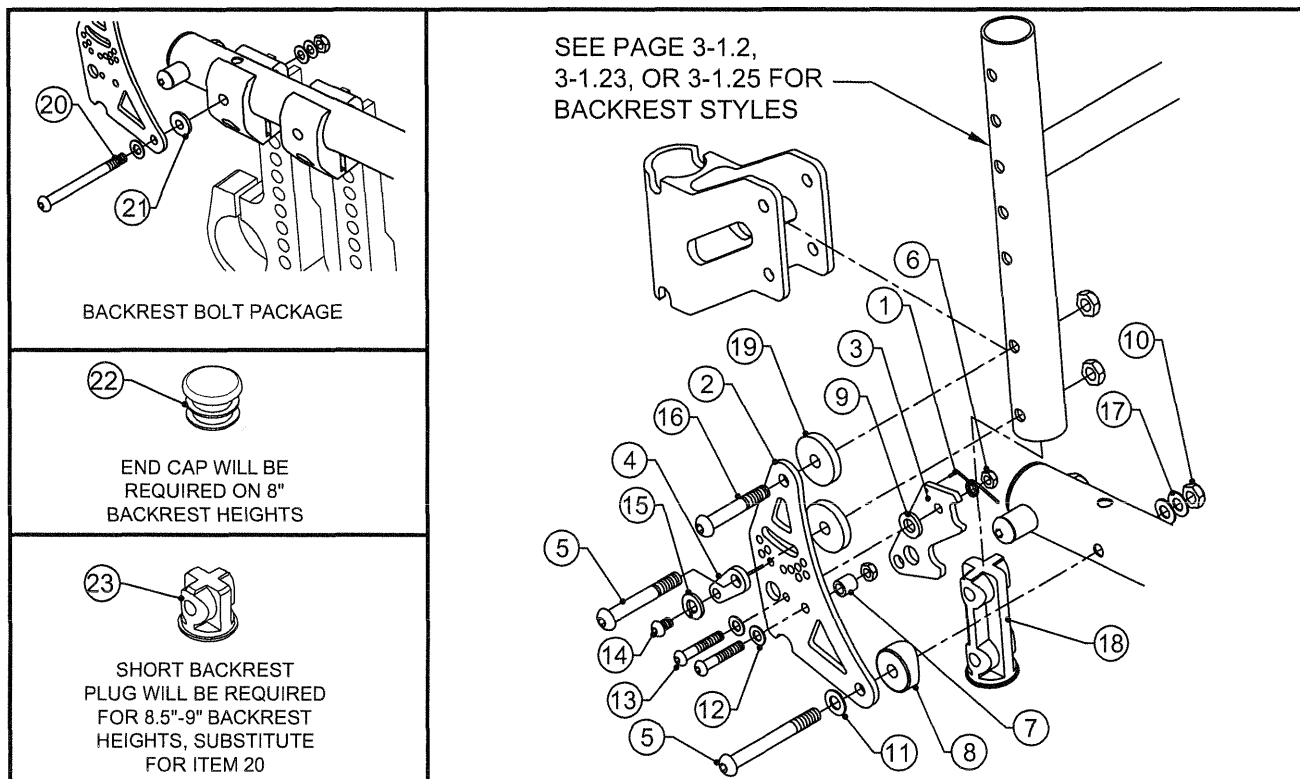
TiLite™ ZR, ZRA, AERO Z



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP102043	BACK BRACKET MONOTUBE RIGID
2B	1	CP102245	EXTENDED RANGE BACKREST BRACKET
3	1	CP102044	BACK LATCH MONOTUBE RIGID
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	CP102054	BACK SADDLE 1.25 X .25 THICK
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18	1	CP100241	1/4-28 X 1-5/8" BHSCS
19	2	HD100099	COVED WASHER
20A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
20B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
21	2	HD100105	1/4-28 X 2-1/4" BUTTON HEAD CAP SCREW
22	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
23A	2	HD100091	END CAP 1" OD THIN WALL
23B	2	HD100134	END CAP 1" X .083 WALL TUBING
24A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
24B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
1B,2A-19		AS102262	LEFT BACKREST BRACKET ASSEMBLY
1A,2A-19		AS102263	RIGHT BACKREST BRACKET ASSEMBLY
1,2A-20A		AS102264	BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-20A,23A,24A		AS111052	SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-20B		AS102821	HEAVY DUTY BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1,2A-20B,23A,24B		AS111053	HEAVY DUTY SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.083)
1,2A-19		AS102818	ALUMINUM BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)
1,2A-19,23B		AS111054	ALUMINUM SHORT BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)
1B,2B-19		AS102879	LEFT BACKREST 80° BRACKET ASSEMBLY
1A,2B-19		AS102880	RIGHT BACKREST 80° BRACKET ASSEMBLY
21,22		AS102823	BACKREST BOLT PACKAGE

BACKREST BRACKET ASSY FOR ARMRESTS

TiLite™ ZR, ZRA, AERO Z

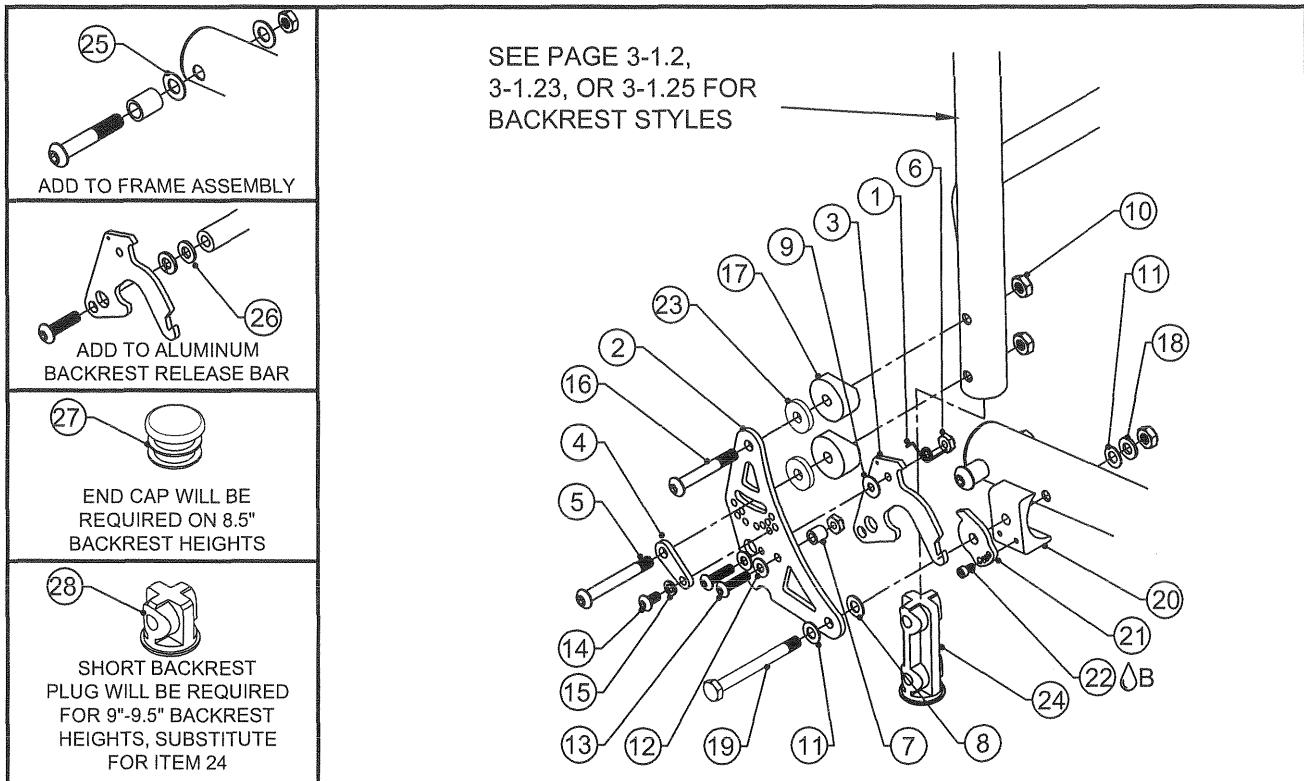


ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3	1	CP102044	BACK LATCH MONOTUBE RIGID
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	CP102054	BACK SADDLE 1.25 X .25 THICK
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
18B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
19	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
20	2	HD100105	1/4-28 X 2-1/4" BUTTON HEAD CAP SCREW
21	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
22A	2	HD100091	END CAP 1" OD THIN WALL
22B	2	HD100134	END CAP 1" X .083 WALL TUBING
23A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
23B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
1B,2-17,19		AS102277	LEFT BACKREST BRACKET FOR ARMREST ASSY
1A,2-17,19		AS102278	RIGHT BACKREST BRACKET FOR ARMREST ASSY
1-17,18A,19		AS102279	BACKREST BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1-17,18A,19,22A,23A		AS111055	SHORT BACK BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1-17,18B,19		AS102822	HD BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1-17,18B,19,22A,23B		AS111056	HD SHORT BACK BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1-17,19		AS102819	ALUM BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)
1-17,19,22B		AS111057	ALUM SHORT BACK BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)
20,21		AS102823	BACKREST BOLT PACKAGE



LOCKING BACKREST BRACKET ASSY

TiLite™ ZR, ZRA, AERO Z



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP102043	BACK BRACKET MONOTUBE RIGID
2B	1	CP102245	BACKREST BRACKET EXTENDED RANGE
3	1	CP103761	BACK LATCH LOCKING
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	2	HD100099	COVED WASHER
18	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
19	1	HD100381	1/4-28 X 2-1/2" X 3/4" THD HEX CAP SCREW, GRADE 5, ZINC PLATE
20	1	CP103759	BACK SADDLE LOCKING FOR 1 1/4" TUBE
21	1	CP103760	BACKREST STOP
22B	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
23	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
24A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
24B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
25	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
26	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
27A	2	HD100091	END CAP 1" OD THIN WALL
27B	2	HD100134	END CAP 1" X .083 WALL TUBING
28A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
28B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

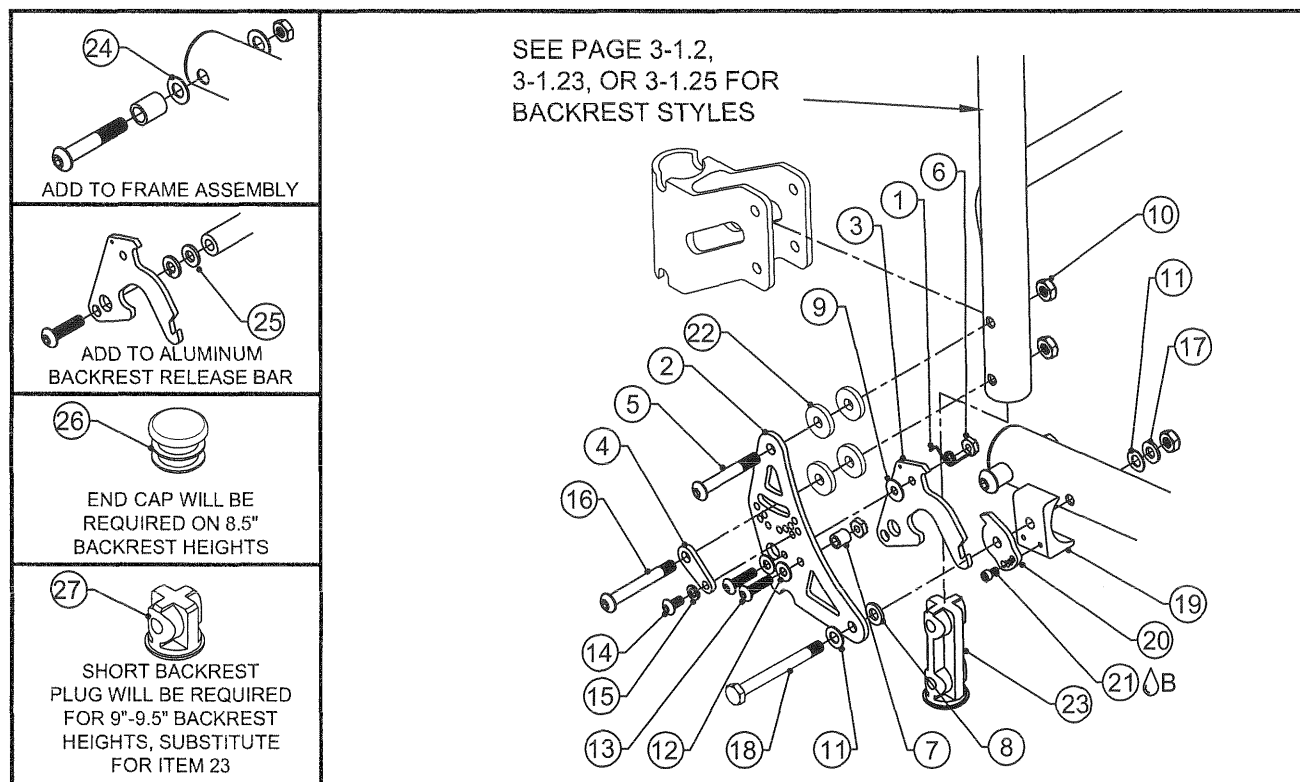
TiLite™ ZR, ZRA, AERO Z

ITEM	QTY	PART NO.	DESCRIPTION
1A,2A-23		AS104356	LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2A-23		AS104357	LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1A,2B-23		AS104358	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2B-23		AS104359	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1,2A-23,24A		AS104360	LOCKING BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-23,24A,27A,28A		AS111088	LOCKING SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-23,24B		AS104361	HEAVY DUTY LOCKING BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1,2A-23,24B,27A,28B		AS111089	HEAVY DUTY LOCKING SHORT BACK BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1,2A-23		AS104362	ALUMINUM LOCKING BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)
1,2A-23,27B		AS111090	ALUMINUM LOCKING SHORT BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)



LOCKING BACKREST BRACKET ASSY

TiLite™ ZR, ZRA, AERO Z W/ ARMRESTS



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3	1	CP103761	BACK LATCH LOCKING
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	HD100242	1/4-28 X 2-1/8" BUTTON HEAD CAP SCREW
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18	1	HD100381	1/4-28 X 2-1/2" X 3/4" THD HEX CAP SCREW, GRADE 5, ZINC PLATE
19	1	CP103759	BACK SADDLE LOCKING FOR 1 1/4" TUBE
20	1	CP103760	BACKREST STOP
21A	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
22	4	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
23A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
23B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
24	2	HD100098	5/16" AN WASHER .312 ID X .562 OD X .06 THICK, CLEAR ZINC PLATED
25	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
26A	2	HD100091	END CAP 1" OD THIN WALL
26B	2	HD100134	END CAP 1" X .083 WALL TUBING
27A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
27B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

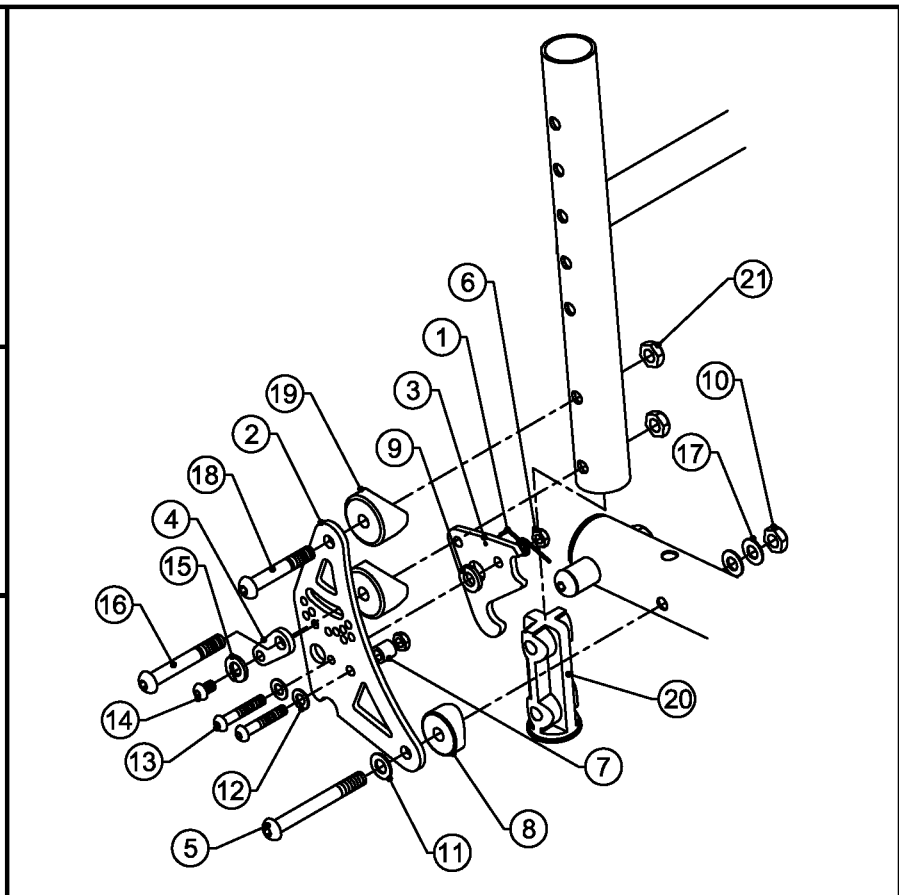
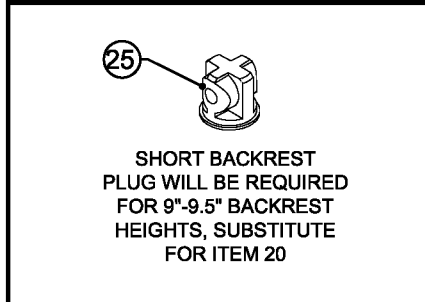
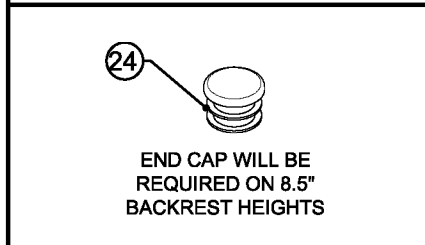
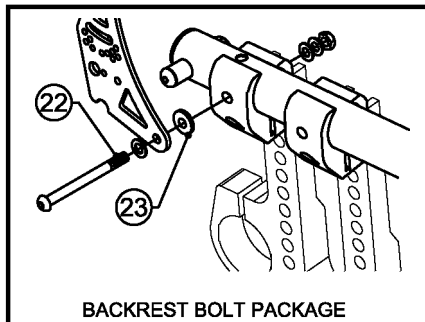
TiLite™ ZR, ZRA, AERO Z W/ ARMRESTS

ITEM	QTY	PART NO.	DESCRIPTION
1A,2-22		AS104363	LOCKING BACKREST BRACKET FOR ARMREST ASSY, RIGHT
1B,2-22		AS104364	LOCKING BACKREST BRACKET FOR ARMREST ASSY, LEFT
1,2-22,23A		AS104365	LOCKING BACKREST BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1,2-22,23A,26A,27A		AS111091	LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY,PAIR (Ø1.00X.036)
1,2-22,23B		AS104366	HD LOCKING BACKREST BRACKET FOR ARMREST ASSY,PAIR (Ø1.00X.051)
1,2-22,23B,26A,27B		AS111092	HD LOCKING SHORT BACK BRACKET FOR ARMREST ASSY,PAIR (Ø1.00X.051)
1,2-22		AS104367	ALUM LOCKING BACKREST BRACKET FOR ARMREST ASSY,PAIR (Ø1.00X.083)
1,2-22,26B		AS111093	ALUM LOCKING SHORT BACK BRACKET FOR ARMREST ASSY,PAIR (Ø1.00X.083)



BACKREST BRACKET ASSEMBLIES

ADJUSTABLE DEPTH TiLite™ ZRA, AERO Z



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP103211	BACKREST BRACKET FOR DEPTH ADJUSTABLE BACKRESTS
2B	1	CP103219	EXTENDED BACKREST BRACKET FOR DEPTH ADJ BACK
3	1	CP103210	BACK LATCH FOR DEPTH ADJUSTABLE BACKRESTS
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102075	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	CP103212	BACK SADDLE 1.25 X .25 THICK 5/16" THRU HOLE
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	1	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
11	2	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
18	1	CP100241	1/4-28 X 1-5/8" BHSCS
19	2	HD100099	COVERED WASHER
20A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
20B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
21	2	HD100021	1/4-28 X .218 TALL NYLOCK LOCKNUT, CLEAR ZINC PLATED
22	2	CP103278	5/16-24 X 2-1/4" BHSC SCREW, CLEAR ZINC
23	2	HD100483	WASHER NYLON .317 ID X .500 OD X .060 THK, BLACK
24A	2	HD100091	END CAP 1" X .036 WALL TUBING
24B	2	HD100134	END CAP 1" X .083 WALL TUBING
25A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
25B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

BACKREST BRACKET ASSY CONTINUED

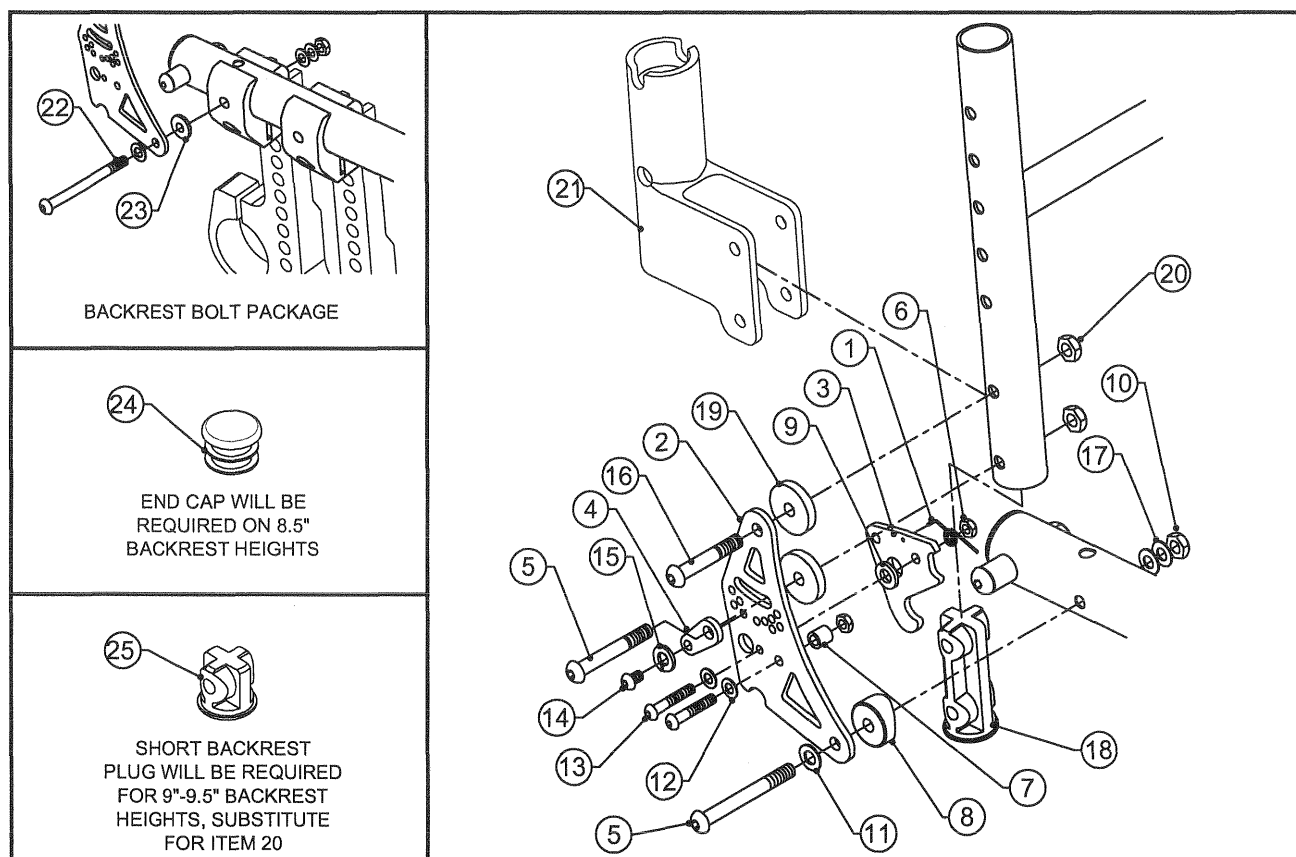
ADJUSTABLE DEPTH TiLite™ ZRA, AERO Z

ITEM	QTY	PART NO.	DESCRIPTION
1B,2A-19,21		AS103504	ADJ DEPTH LEFT BACK BRACKET ASSEMBLY
1A,2A-19,21		AS103505	ADJ DEPTH RIGHT BACK BRACKET ASSEMBLY
1B,2B-19,21		AS103579	ADJ DEPTH LEFT EXTENDED BACK BRACKET ASSEMBLY
1A,2B-19,21		AS103580	ADJ DEPTH RIGHT EXTENDED BACK BRACKET ASSEMBLY
1,2A-20A,21		AS103506	ADJ DEPTH BACK BRACKET ASSEMBLY (Ø1.00X.036)
1,2A-20A,21,24A,25A		AS111082	ADJ DEPTH SHORT BACK BRACKET ASSEMBLY (Ø1.00X.036)
1,2B-20A,21		AS110502	ADJ DEPTH EXTENDED BACK BRACKET ASSEMBLY (Ø1.00X.036)
1,2B-20A,21,24A,25A		AS111085	ADJ DEPTH EXTENDED SHORT BACK BRACKET ASSEMBLY (Ø1.00X.036)
1,2A-20B,21		AS103507	ADJ DEPTH HEAVY DUTY BACK BRACKET ASSEMBLY (Ø1.00X.051)
1,2A-20B,21,24A,25B		AS111083	ADJ DEPTH HEAVY DUTY SHORT BACK BRACKET ASSEMBLY (Ø1.00X.051)
1,2B-20B,21		AS110503	ADJ DEPTH HD EXTENDED BACK BRACKET ASSEMBLY (Ø1.00X.051)
1,2B-20B,21,24A,25B		AS111086	ADJ DEPTH HD EXTENDED SHORT BACK BRACKET ASSEMBLY (Ø1.00X.051)
1,2A-19,21		AS103508	ADJ DEPTH ALUMINUM BACK BRACKET ASSEMBLY (Ø1.00X.083)
1,2A-19,21,24B		AS111084	ADJ DEPTH ALUMINUM SHORT BACK BRACKET ASSEMBLY (Ø1.00X.083)
1,2B-19,21		AS110504	ADJ DEPTH ALUM EXTENDED BACK BRACKET ASSEMBLY (Ø1.00X.083)
1,2B-19,21,25B		AS111087	ADJ DEPTH ALUM EXTENDED SHORT BACK BRACKET ASSEMBLY (Ø1.00X.083)
22,23		AS103514	BACKREST BOLT PACKAGE



BACKREST BRACKET ASSY FOR ARMRESTS

ADJUSTABLE DEPTH TiLite™ ZRA, AERO Z



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP103211	BACKREST BRACKET FOR DEPTH ADJUSTABLE BACKRESTS
2B	1	CP103219	EXTENDED BACKREST BRACKET FOR DEPTH ADJ BACK
3	1	CP103210	BACK LATCH FOR DEPTH ADJUSTABLE BACKRESTS
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102075	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	1	CP103212	BACK SADDLE 1.25 X .25 THICK 5/16" THRU HOLE
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	1	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
11	2	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
18A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
18B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
19	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
20	2	HD100021	1/4-28 X .218 NYLOCK LOCKNUT, CLEAR ZINC PLATED
21A	2	CP101876	PEDIATRIC ARMREST RECIEVER RIGHT
21B	2	CP101877	PEDIATRIC ARMREST RECIEVER LEFT
22	2	CP103278	5/16-24 X 2-1/4" BHSC SCREW, CLEAR ZINC
23	2	HD100483	WASHER NYLON .317 ID X .500 OD X .060 THK, BLACK
24A	2	HD100091	END CAP 1" X .036 WALL TUBING
24B	2	HD100134	END CAP 1" X .083 WALL TUBING
25A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
25B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

BACKREST BRACKET ASSEMBLIES FOR ARMRESTS CONTINUED

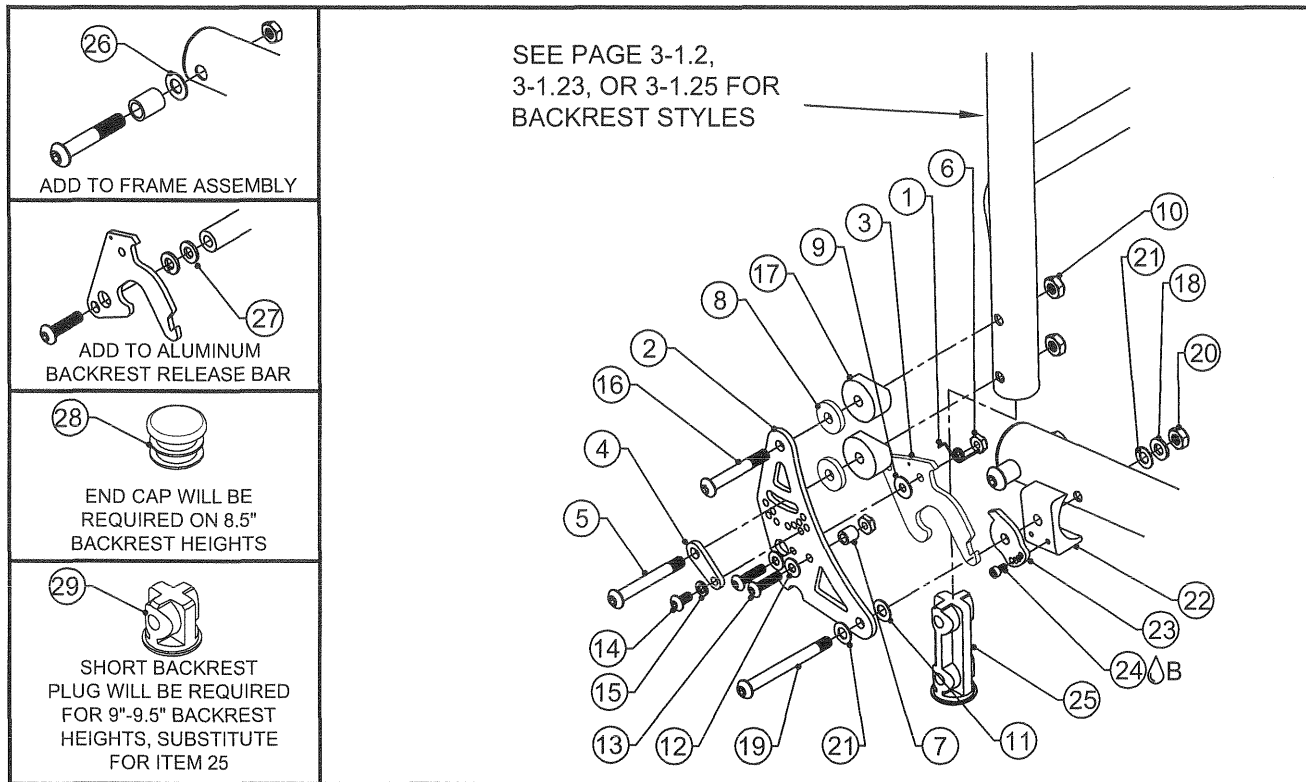
ADJUSTABLE DEPTH TiLite™ ZRA, AERO Z

ITEM	QTY	PART NO.	DESCRIPTION
1B,2A-17,19-21B		AS103509	ADJ DEPTH LEFT BACK BRACKET FOR ARMREST ASSEMBLY
1A,2A-17,19-21A		AS103510	ADJ DEPTH RIGHT BACK BRACKET FOR ARMREST ASSEMBLY
1B,2B-17,19-21B		AS110505	ADJ DEPTH LEFT EXTENDED BACK BRACKET FOR ARMREST ASSEMBLY
1A,2B-17,19-21A		AS110506	ADJ DEPTH RIGHT EXTENDED BACK BRACKET FOR ARMREST ASSEMBLY
1,2A-17,18A,19-21		AS103511	ADJ DEPTH BACK BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1,2B-17,18A,19-21		AS110507	ADJ DEPTH EXTENDED BACK BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.036)
1,2A-17,18B,19-21		AS103512	ADJ DEPTH HEAVY DUTY BACK BRKT FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1,2B-17,18B,19-21		AS110508	ADJ DEPTH HD EXTENDED BACK BRKT FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1,2A-17,19-21		AS103513	ADJ DEPTH ALUMINUM BACK BRKT FOR ARMREST ASSY, PAIR (Ø1.00X.083)
1,2B-17,19-21		AS110509	ADJ DEPTH ALUM EXTENDED BACK BRKT FOR ARMREST ASSY, PAIR (Ø1.00X.083)
22,23		AS103514	BACKREST BOLT PACKAGE



LOCKING BACKREST BRACKET ASSY

DEPTH ADJUSTABLE TiLite™ ZRA, AERO Z



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2A	1	CP103211	BACKREST BRACKET FOR DEPTH ADJUSTABLE BACKRESTS
2B	1	CP103219	EXTENDED BACKREST BRACKET FOR DEPTH ADJ BACK
3	1	CP103891	LOCKING BACK LATCH FOR DEPTH ADJUSTABLE BACKRESTS
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	1	HD100483	WASHER NYLON .315 ID X .507 OD X .062 THK, BLACK
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	2	HD100099	COVED WASHER
18	1	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
19	1	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
20	1	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
21	2	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
22	1	CP103893	BACK SADDLE LOCKING FOR 1 1/4" TUBE FOR DEPTH ADJ
23	1	CP103894	BACKREST STOP FOR DEPTH ADJUSTABLE BACKRESTS
24△B	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
25A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
25B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
26	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
27	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
28A	2	HD100091	END CAP 1" OD THIN WALL
28B	2	HD100134	END CAP 1" X .083 WALL TUBING
29A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
29B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE



LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

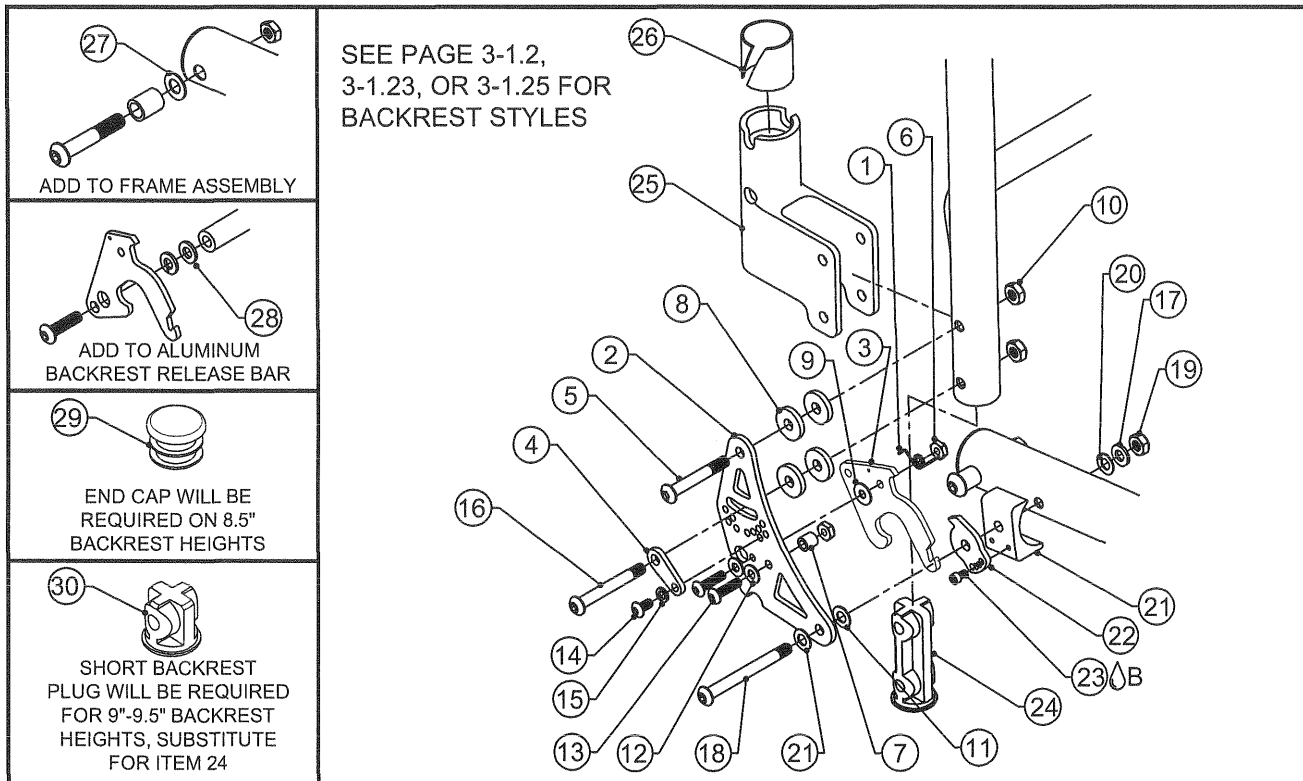
DEPTH ADJUSTABLE TiLite™ ZRA, AERO Z

ITEM	QTY	PART NO.	DESCRIPTION
1A,2A-24		AS104368	LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2A-24		AS104369	LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1A,2B-24		AS104370	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, RIGHT
1B,2B-24		AS104371	EXT. RANGE LOCKING BACKREST BRACKET ASSEMBLY, LEFT
1,2A-24,25A		AS104372	LOCKING BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-24,25A,28A,29A		AS111094	LOCKING SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1,2A-24,25B		AS104373	HD LOCKING BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1,2A-24,25B,28A,29B		AS111095	HD LOCKING SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1,2A-24		AS104374	ALUM LOCKING BACKREST BRACKET ASSY. PAIR (Ø1.00X.083)
1,2A-24,28B		AS111096	ALUM LOCKING SHORT BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)



LOCKING BACKREST BRACKET ASSY

DEPTH ADJUSTABLE TiLite™ ZRA, AERO Z W/ ARMRESTS



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP103211	BACKREST BRACKET FOR DEPTH ADJUSTABLE BACKRESTS
3	1	CP103891	LOCKING BACK LATCH FOR DEPTH ADJUSTABLE BACKRESTS
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
9	1	HD100018	NYLON WASHER .500 OD X .200 ID X .031 THICK
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	1	HD100483	WASHER NYLON .315 ID X .507 OD X .062 THK, BLACK
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	HD100242	1/4-28 X 2-1/8" BUTTON HEAD CAP SCREW
17	1	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
18	1	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
19	1	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
20	3	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
21	1	CP103893	BACK SADDLE LOCKING FOR 1 1/4" TUBE FOR DEPTH ADJ
22	1	CP103894	BACKREST STOP FOR DEPTH ADJUSTABLE BACKRESTS
23A	1	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
24A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
24B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
25A	1	CP101876	ARMREST RECIEVER RIGHT
25B	1	CP101877	ARMREST RECIEVER LEFT
26	1	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
27	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
28	2	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
29A	2	HD100091	END CAP 1" X .036 WALL TUBING
29B	2	HD100134	END CAP 1" X .083 WALL TUBING
30A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
30B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

LOCKING BACKREST BRACKET ASSEMBLIES (CONTINUED)

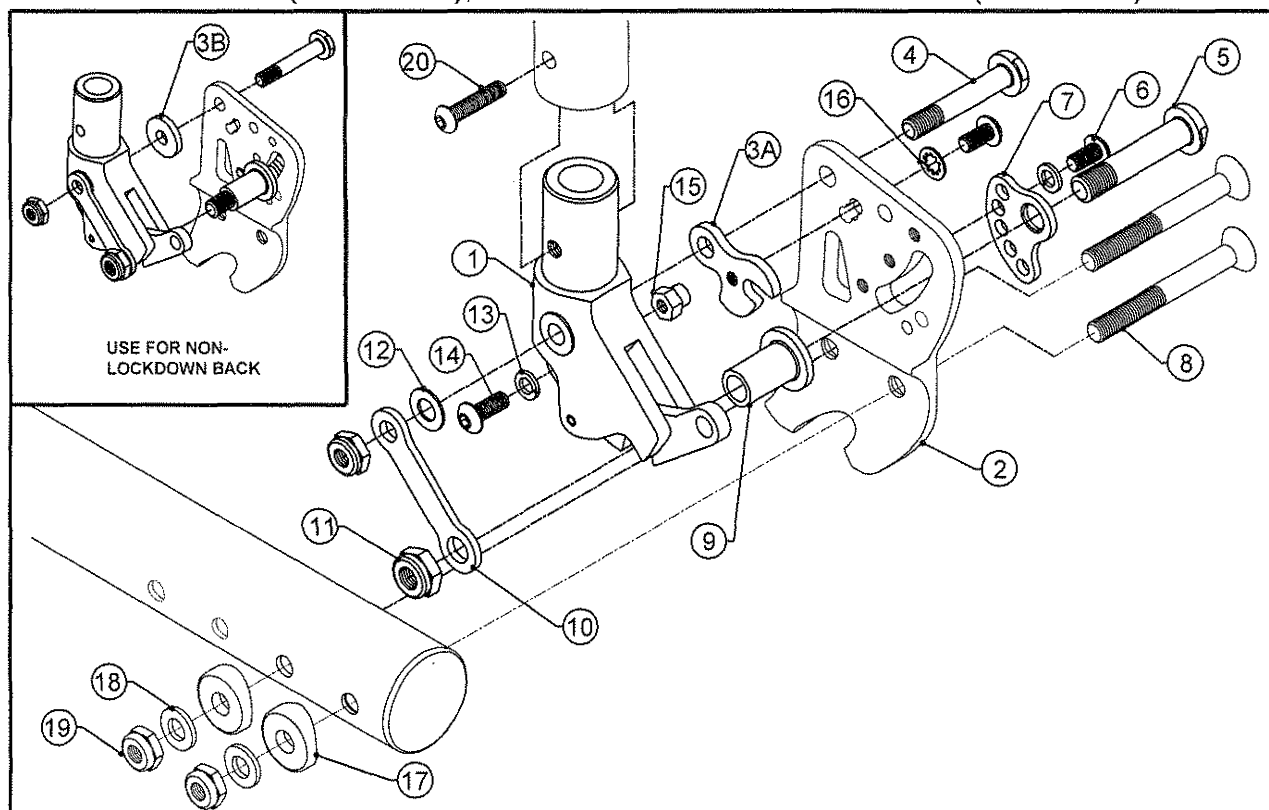
DEPTH ADJUSTABLE TiLite™ ZRA, AERO Z W/ ARMRESTS

ITEM	QTY	PART NO.	DESCRIPTION
1A,2-23		AS104375	LOCKING BACKREST BRACKET FOR ARMREST ASSY, RIGHT
1B,2-23		AS104376	LOCKING BACKREST BRACKET FOR ARMREST ASSY, LEFT
1,2-23,24A		AS104377	LOCKING BACKREST BRACKET FOR ARMREST ASSY (Ø1.00X.036)
1,2-23,24A,29A,30A		AS111079	LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.036)
1,2-23,24B		AS104378	HD LOCKING BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1,2-23,24B,29A,30B		AS111080	HD LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1,2-23		AS104379	ALUM LOCKING BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)
1,2-23,29B		AS111081	ALUM LOCKING SHORT BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)



BACKREST HINGE ASSEMBLY

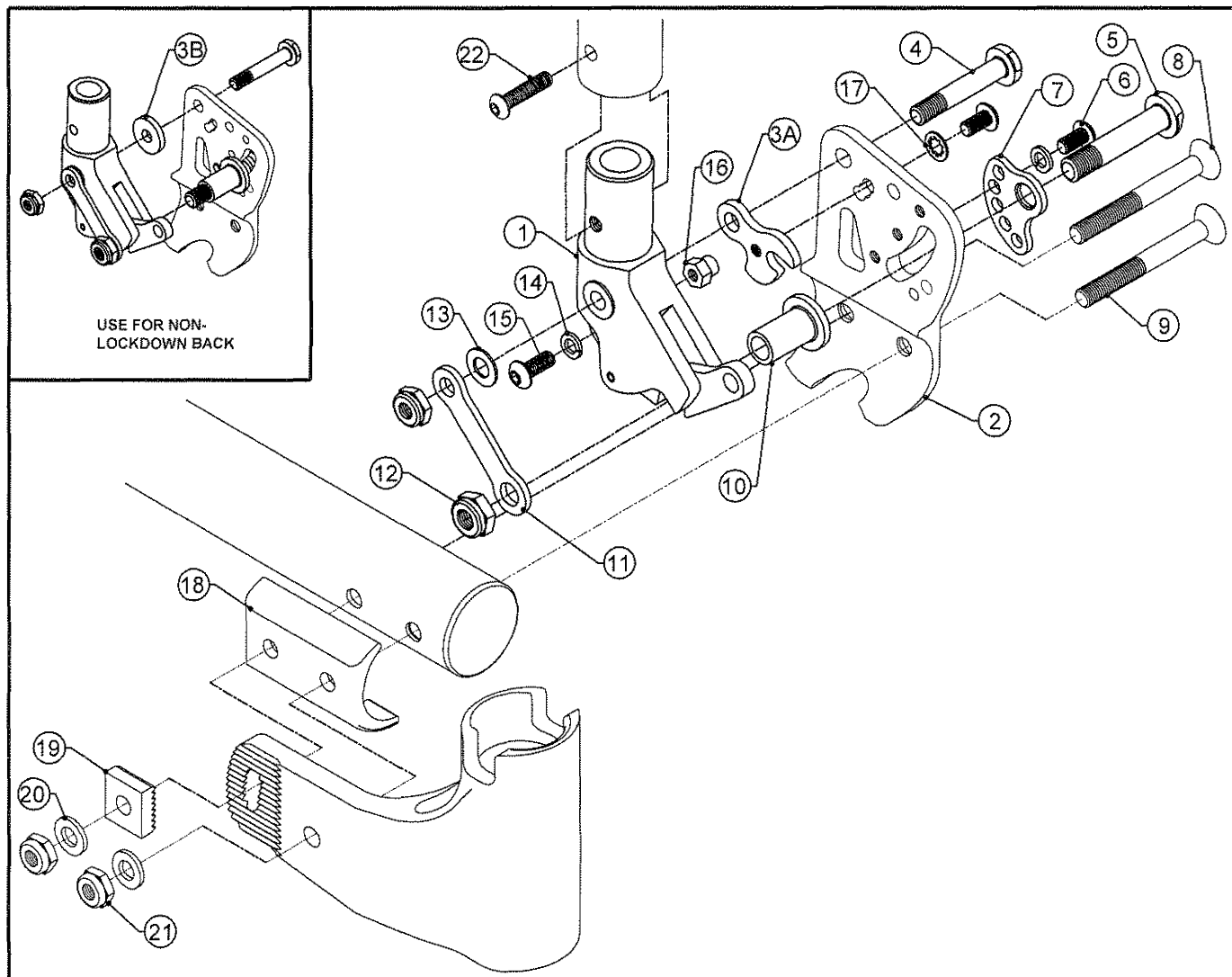
TiLite™ ZRA (SERIES 2), ZR (SERIES 2), DEPTH ADJUSTABLE ZRA (SERIES 2)
AERO Z (SERIES 2), DEPTH ADJUSTABLE AERO Z (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS111277	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL
1B	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106963	Ø1-1/4" BACKREST MOUNT RIGHT
2B	1	CP106964	Ø1-1/4" BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	2	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC
9	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
10	1	CP105013	LINK BACKREST
11	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
12	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
13	2	HD100269	#10 SPLIT LOCK WASHER
14	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
15	1	CP105011	STANDOFF HEX
16	1	HD100643	#10 INTERNAL LOCK WASHER
17	2	CP104578	SADDLE 1 1/4" DIA TUBE
18	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
19	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
20	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
1A,2A,3A,4-20			LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, RIGHT
1A,2B,3A,4-20			LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, LEFT
1A,2A,2B,3A,4-20	AS111281		LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, PAIR
1B,2A,3A,4-20			LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, RIGHT
1B,2B,3A,4-20			LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, LEFT
1B,2A,2B,3A,4-20	AS111284		LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, PAIR
1A,2A,3B,4-13,17-20			NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, RIGHT
1A,2B,3B,4-13,17-20			NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, LEFT
1A,2A,2B,3B,4-13,17-20	AS111287		NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, PAIR
1B,2A,3B,4-13,17-20			NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, RIGHT
1B,2B,3B,4-13,17-20			NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, LEFT
1B,2A,2B,3B,4-13,17-20	AS111290		NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, PAIR

BACKREST HINGE ASSY FOR ARMRESTS

TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS111277	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL
1B	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106963	Ø1-1/4" BACKREST MOUNT RIGHT
2B	1	CP106964	Ø1-1/4" BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	1	HD100604	1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC
9	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC
10	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
11	1	CP105013	LINK BACKREST
12	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
13	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
14	2	HD100269	#10 SPLIT LOCK WASHER
15	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
16	1	CP105011	STANDOFF HEX
17	1	HD100643	#10 INTERNAL LOCK WASHER
18	1	CP104311	BACKREST SADDLE
19	1	CP104314	LOCKING BLOCK 1/4"
20	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
21	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
22	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK W/ THREAD PATCH

ASSEMBLIES ON NEXT PAGE

BACKREST HINGE ASSY FOR ARMRESTS

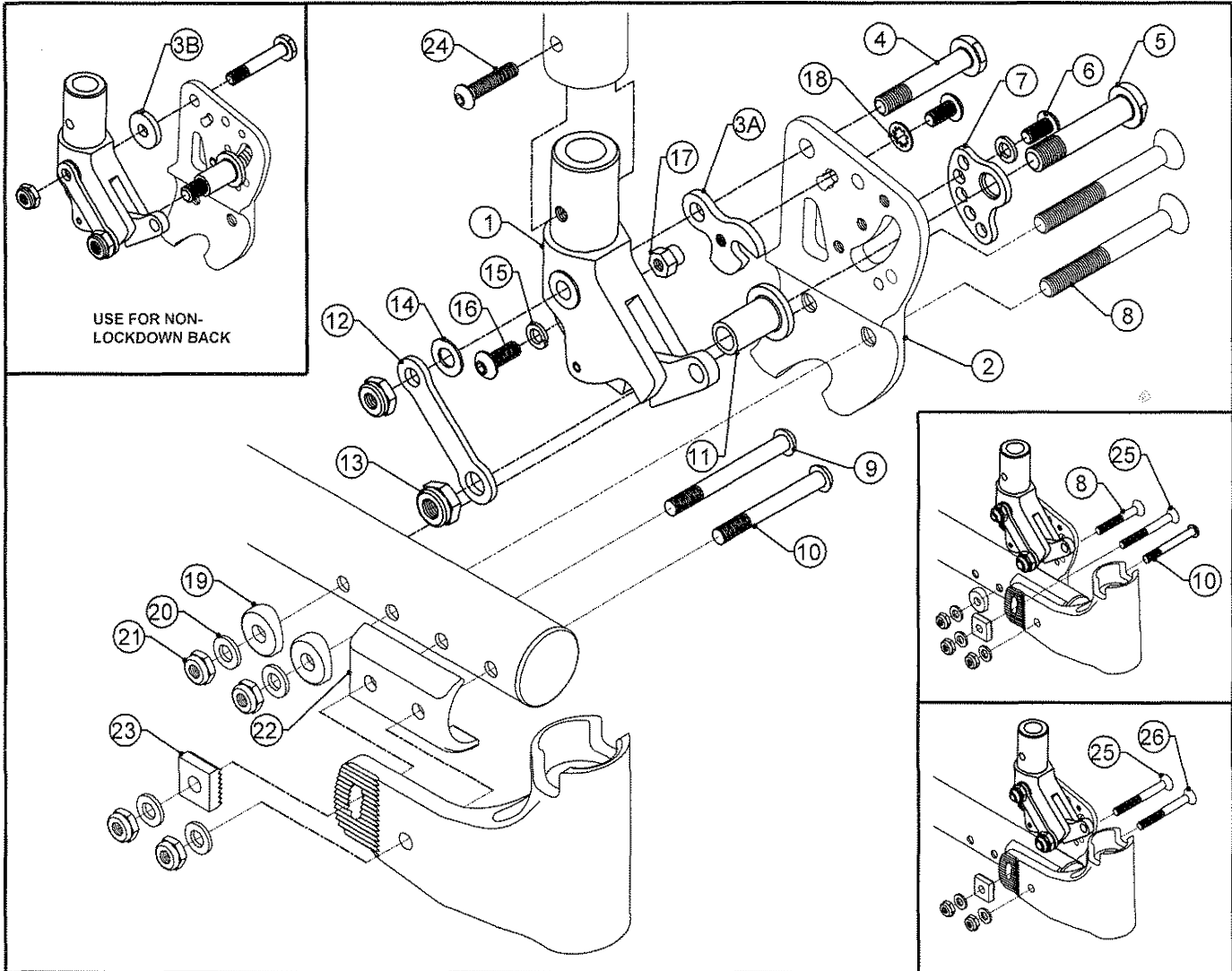
TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A,2A,3A,4-22			LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, RIGHT
1A,2B,3A,4-22			LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, LEFT
1A,2A,2B,3A,4-22		AS111293	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, PAIR
1B,2A,3A,4-22			LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, RIGHT
1B,2B,3A,4-22			LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, LEFT
1B,2A,2B,3A,4-22		AS111296	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, PAIR
1A,2A,3B,4-14,18-22			NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, RIGHT
1A,2B,3B,4-14,18-22			NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, LEFT
1A,2A,2B,3B,4-14,18-22		AS111299	NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 WALL, PAIR
1B,2A,3B,4-14,18-22			NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, RIGHT
1B,2B,3B,4-14,18-22			NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, LEFT
1B,2A,2B,3B,4-14,18-22		AS111302	NON-LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 WALL, PAIR



BACKREST HINGE ASSY FOR ARMRESTS

TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2), DEPTH ADJUSTABLE ZERO Z (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS111277	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL
1B	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106963	Ø1-1/4" BACKREST MOUNT RIGHT
2B	1	CP106964	Ø1-1/4" BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	2	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC
9	1	HD100489	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHSCS, BLACK ZINC
10	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
11	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
12	1	CP105013	LINK BACKREST
13	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
14	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
15	2	HD100269	#10 SPLIT LOCK WASHER
16	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
17	1	CP105011	STANDOFF HEX
18	1	HD100643	#10 INTERNAL LOCK WASHER
19	2	CP104578	SADDLE 1 1/4" DIA TUBE
20	4	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
21	5	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
22	1	CP104311	BACKREST SADDLE

PARTS AND ASSEMBLIES CONTINUED ON NEXT PAGE

3-2.13.4

BACKREST HINGE ASSY FOR ARMRESTS

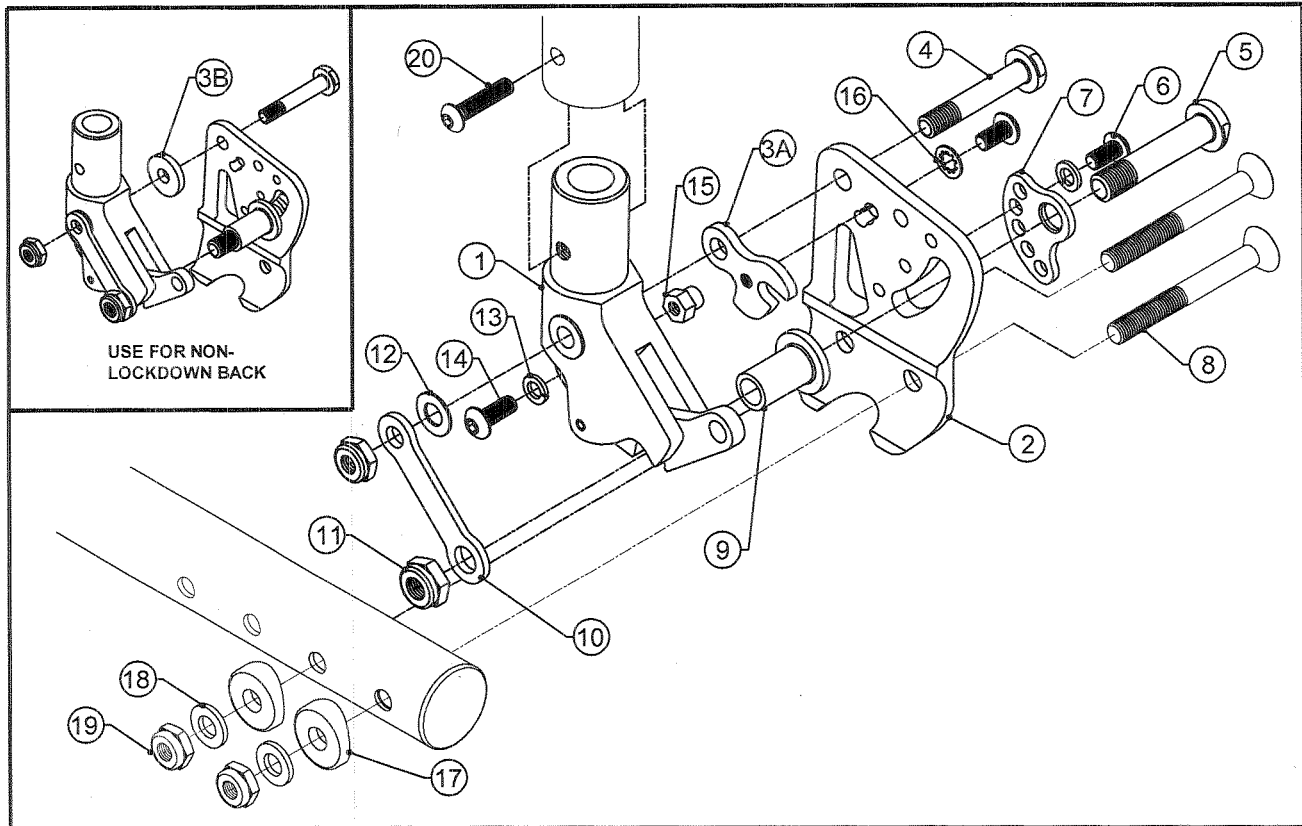
TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2), DEPTH ADJUSTABLE AERO Z (SERIES 2)

ITEM	QUANTITY	PART NO.	DESCRIPTION
23	1	CP104314	LOCKING BLOCK 1/4"
24	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
25	1	HD100604	1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC
26	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC
1A,2A,3A,4-26			LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, RIGHT
1A,2B,3A,4-26			LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, LEFT
1A,2A,2B,3A,4-26		AS111305	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, PAIR
1B,2A,3A,4-26			LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, RIGHT
1B,2B,3A,4-26			LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, LEFT
1B,2A,2B,3A,4-26		AS111308	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, PAIR
1A,2A,3B,4-15,19-26			NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, RIGHT
1A,2B,3B,4-15,19-26			NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, LEFT
1A,2A,2B,3B,4-15,19-26		AS111311	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 WALL, PAIR
1B,2A,3B,4-15,19-26			NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, RIGHT
1B,2B,3B,4-15,19-26			NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, LEFT
1B,2A,2B,3B,4-15,19-26		AS111314	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 WALL, PAIR



BACKREST HINGE ASSEMBLY

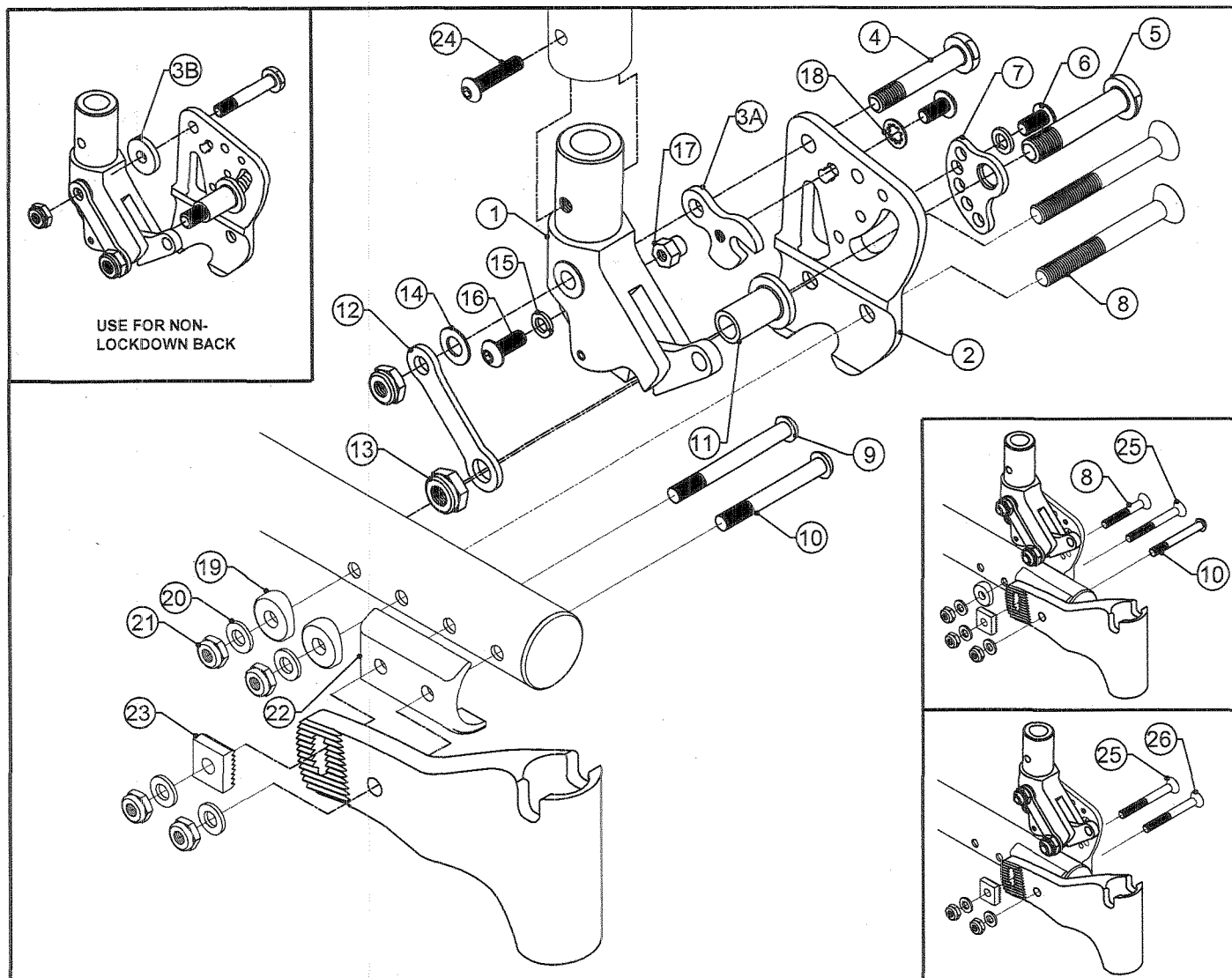
TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106240	1" FRAME BACKREST MOUNT RIGHT
2B	1	CP106241	1" FRAME BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	2	HD100651	1/4-28 X 1-3/4" FLAT HEAD CAP SCREW, BLACK ZINC
9	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
10	1	CP105013	LINK BACKREST
11	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
12	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
13	2	HD100269	#10 SPLIT LOCK WASHER
14	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
15	1	CP105011	STANDOFF HEX
16	1	HD100643	#10 INTERNAL LOCK WASHER
17	2	HD100240	CONCAVE WASHER MOLDED
18	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
19	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
20	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
1,2A,3A,4-20		AS115067	LOCKDOWN TWIST BACKREST HINGE ASSY, RIGHT
1,2B,3A,4-20		AS115068	LOCKDOWN TWIST BACKREST HINGE ASSY, LEFT
1,2A,2B,3A,4-20		AS115069	LOCKDOWN TWIST BACKREST HINGE ASSY, PAIR
1,2A,3B,4-13,17-20		AS115073	NON-LOCKDOWN TWIST BACKREST HINGE ASSY, RIGHT
1,2B,3B,4-13,17-20		AS115074	NON-LOCKDOWN TWIST BACKREST HINGE ASSY, LEFT
1,2A,2B,3B,4-13,17-20		AS115075	NON-LOCKDOWN TWIST BACKREST HINGE ASSY, PAIR

BACKREST HINGE ASSY FOR ARMRESTS

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	AS111278	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL
2A	1	CP106240	1" BACKREST MOUNT RIGHT
2B	1	CP106241	1" BACKREST MOUNT LEFT
3A	1	CP104883	BACKREST STOP PLATE
3B	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
4	1	HD100642	PIVOT BOLT
5	1	HD100637	STOP BOLT
6	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
7	1	CP104882	BACKREST CAM
8	2	HD100651	1/4-28 X 1-3/4" FLAT HEAD CAP SCREW, BLACK ZINC
9	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
10	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
11	1	HD100640	5/16ID X 7/16OD X 3/4 BUSHING
12	1	CP105013	LINK BACKREST
13	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
14	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
15	2	HD100269	#10 SPLIT LOCK WASHER
16	1	HD100009	10-32 X 1/2" LONG BUTTON HEAD CAP SCREW
17	1	CP105011	STANDOFF HEX
18	1	HD100643	#10 INTERNAL LOCK WASHER
19	2	HD100240	CONCAVE WASHER MOLDED
20	4	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
21	5	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
22	1	CP106263	ONE INCH TUBE BACKREST SADDLE

PARTS AND ASSEMBLIES CONTINUED ON NEXT PAGE

BACKREST HINGE ASSY FOR ARMRESTS

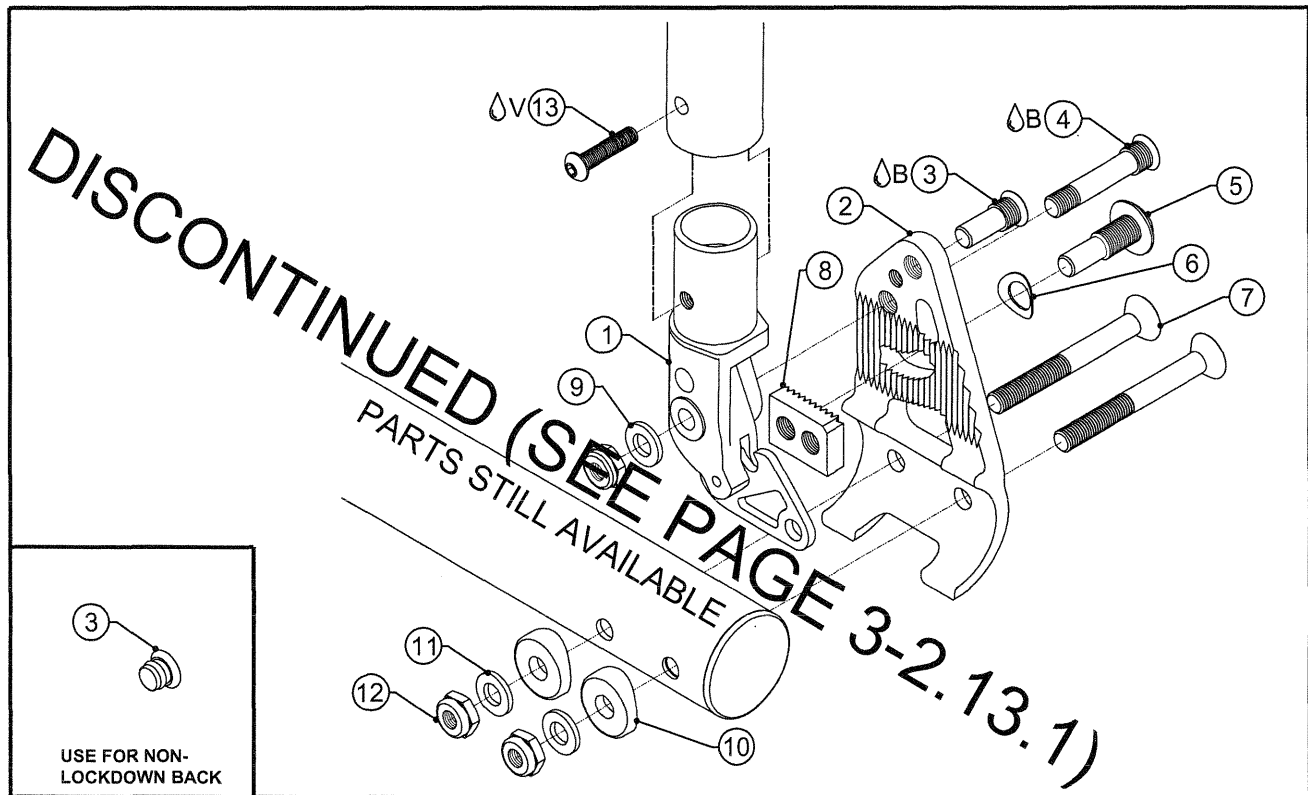
TiLite™ TWIST

ITEM	QUANTITY	PART NO.	DESCRIPTION
23	1	CP104314	LOCKING BLOCK 1/4"
24	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
25	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC
26	1	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC
1,2A,3A,4-26		AS111744	LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, RIGHT
1,2B,3A,4-26		AS111745	LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, LEFT
1,2A,2B,3A,4-26		AS111746	LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, PAIR
1,2A,3B,4-15,19-26		AS111747	NON-LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, RIGHT
1,2B,3B,4-15,19-26		AS111748	NON-LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, LEFT
1,2A,2B,3B,4-15,19-26		AS111749	NON-LOCKDOWN TWIST BACKREST HINGE ASSY FOR ARMREST, PAIR



BACKREST HINGE ASSEMBLY

TiLite™ ZRA (SERIES 2), ZR (SERIES 2)

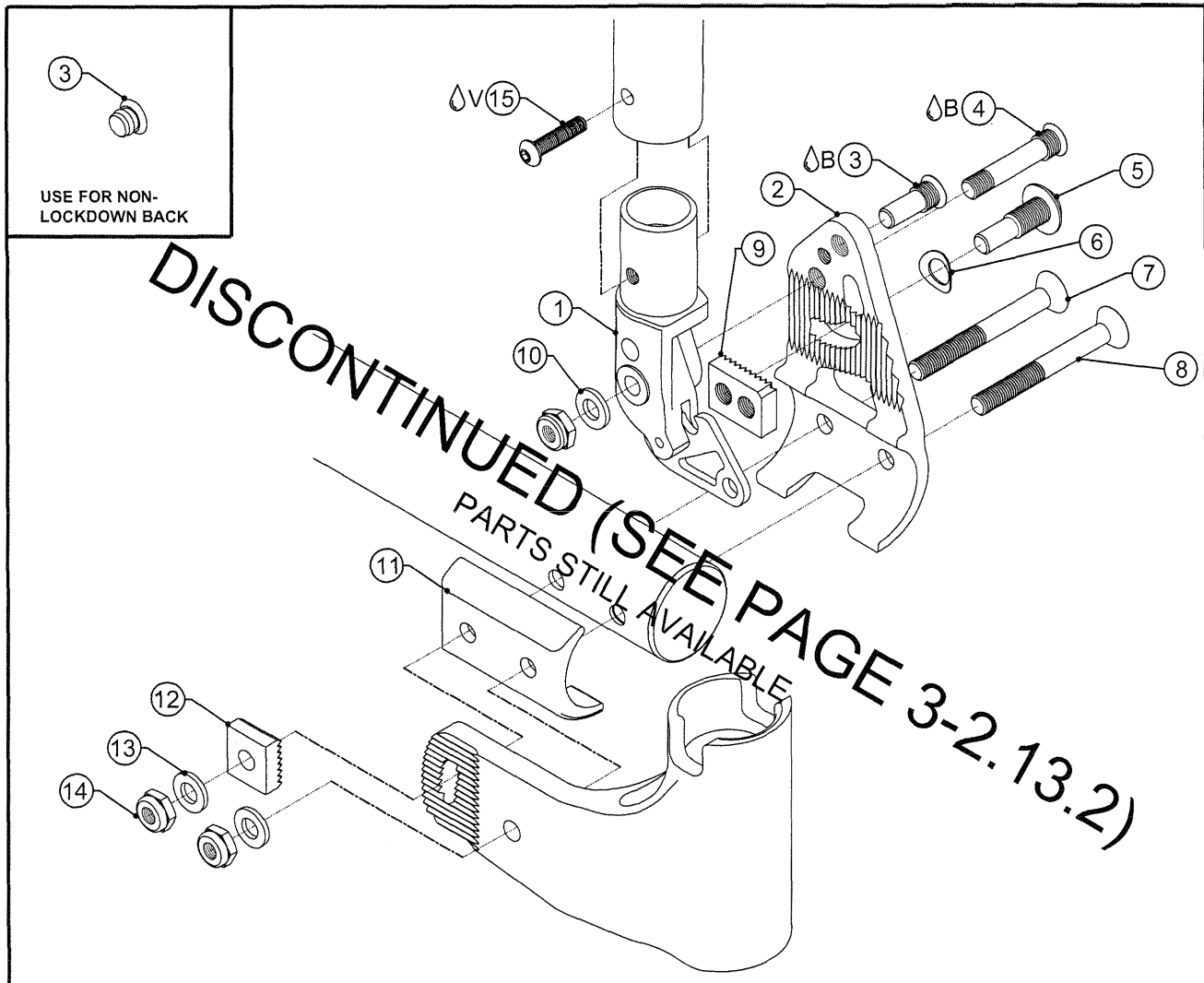


ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS110722	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, RIGHT
1B	1	AS110723	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, LEFT
1C	1	AS110724	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, RIGHT
1D	1	AS110725	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, LEFT
1E	1	AS110726	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, RIGHT
1F	1	AS110727	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, LEFT
2A	1	CP104307	BACK MOUNT, RIGHT
2B	1	CP104310	BACK MOUNT, LEFT
3A ^Δ B	1	CP104577	STOP STUD
3B	1	AS110734	STOP PLUG ASSY
4 ^Δ B	1	CP104317	PIVOT STUD
5	1	CP104321	LOCK STUD
6	1	HD100616	.609 X .332 C SPRING WASHER
7	2	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC
8	1	CP104313	LOCKING BLOCK 5/16-24 2 POSITION
9	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
10	2	CP104578	SADDLE 1 1/4" DIA TUBE
11	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
12	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
13 ^Δ V	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
1A,2A,3A,4-13		AS110710	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, RIGHT
1B,2B,3A,4-13		AS110711	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, LEFT
1A,1B,2A,2B,3A,4-13		AS110728	LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, PAIR
1C,2A,3A,4-13		AS110712	LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, RIGHT
1D,2B,3A,4-13		AS110713	LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, LEFT
1C,1D,2A,2B,3A,4-13		AS110729	LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, PAIR
1E,2A,3A,4-13		AS110714	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, RIGHT
1F,2B,3A,4-13		AS110715	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, LEFT
1E,1F,2A,2B,3A,4-13		AS110730	LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, PAIR
1A,2A,3B,4-13		AS110716	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, RIGHT
1B,2B,3B,4-13		AS110717	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, LEFT
1A,1B,2A,2B,3B,4-13		AS110731	NON-LOCKDOWN BACKREST HINGE ASSY FOR .051 WALL, PAIR
1C,2A,3B,4-13		AS110718	NON-LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, RIGHT
1D,2B,3B,4-13		AS110719	NON-LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, LEFT
1C,1D,2A,2B,3B,4-13		AS110732	NON-LOCKDOWN BACKREST HINGE ASSY FOR .036 WALL, PAIR
1E,2A,3B,4-13		AS110720	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, RIGHT
1F,2B,3B,4-13		AS110721	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, LEFT
1E,1F,2A,2B,3B,4-13		AS110733	NON-LOCKDOWN BACKREST HINGE ASSY FOR .083 WALL, PAIR



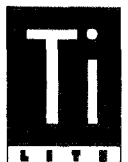
BACKREST HINGE ASSEMBLY FOR ARMRESTS

TiLite™ ZRA (SERIES 2), ZR (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS110722	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, RIGHT
1B	1	AS110723	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, LEFT
1C	1	AS110724	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, RIGHT
1D	1	AS110725	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, LEFT
1E	1	AS110726	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, RIGHT
1F	1	AS110727	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, LEFT
2A	1	CP104307	BACK MOUNT, RIGHT
2B	1	CP104310	BACK MOUNT, LEFT
3A ^Δ B	1	CP104577	STOP STUD
3B	1	AS110734	STOP PLUG ASSY
4 ^Δ B	1	CP104317	PIVOT STUD
5	1	CP104321	LOCK STUD
6	1	HD100616	.609 X .332 C SPRING WASHER
7	1	HD100604	1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC
8	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC
9	1	CP104313	LOCKING BLOCK 5/16-24 2 POSITION
10	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
11	1	CP104311	BACKREST SADDLE
12	1	CP104314	LOCKING BLOCK 1/4"
13	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
14	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
15 ^Δ V	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC

ASSEMBLIES ON NEXT PAGE



Parts Manual

BACKREST HINGE ASSEMBLY FOR ARMRESTS

TiLite™ ZRA (SERIES 2), ZR (SERIES 2)

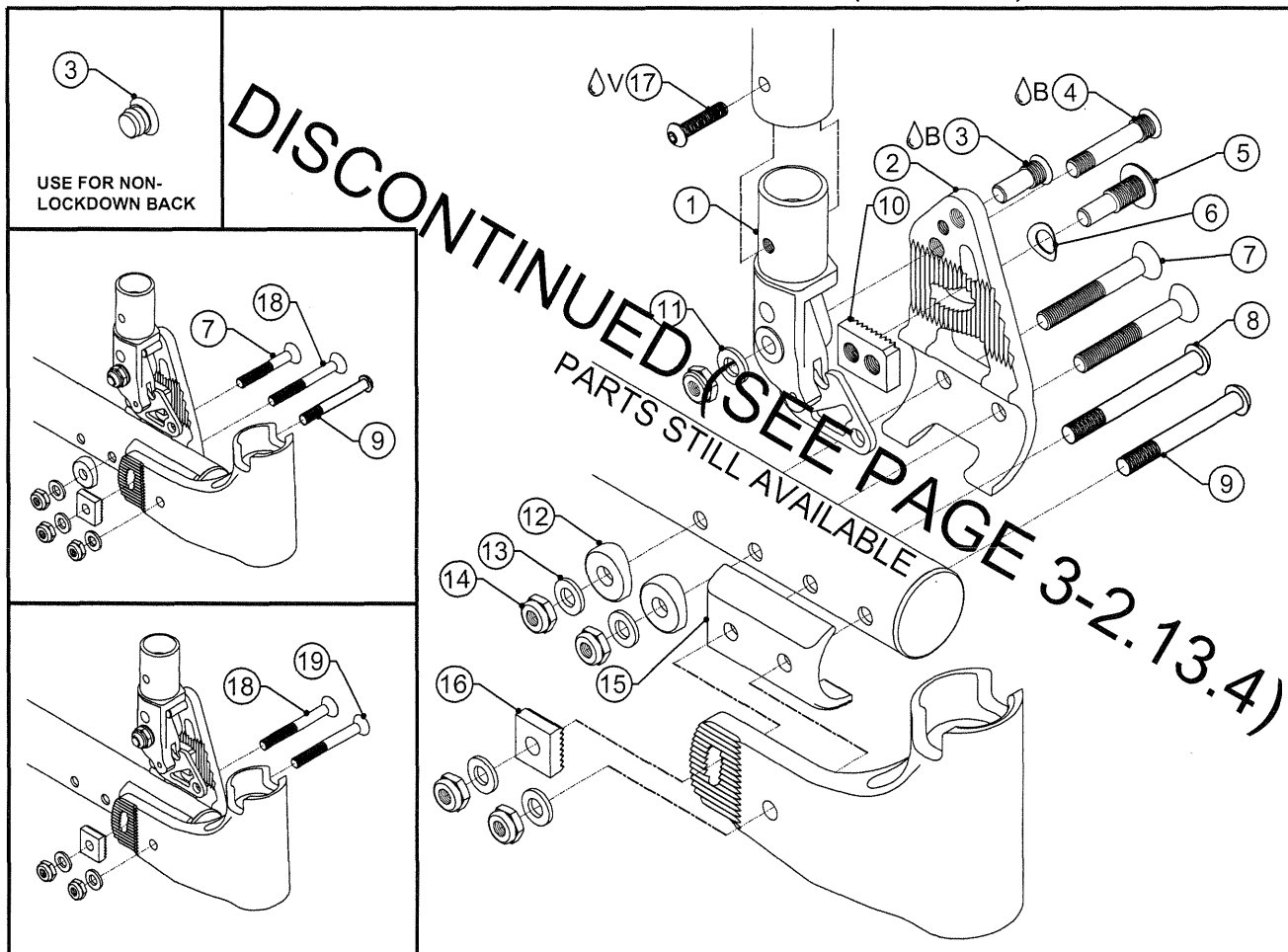
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A,2A,3A,4-15		AS110735	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 TI WALL, RIGHT
1B,2B,3A,4-15		AS110736	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 TI WALL, LEFT
1A,1B,2A,2B,3A,4-15		AS110737	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .051 TI WALL, PAIR
1C,2A,3A,4-15		AS110738	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .036 TI WALL, RIGHT
1D,2B,3A,4-15		AS110739	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .036 TI WALL, LEFT
1C,1D,2A,2B,3A,4-15		AS110740	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .036 TI WALL, PAIR
1E,2A,3A,4-15		AS110741	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 ALUM WALL, RIGHT
1F,2B,3A,4-15		AS110742	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 ALUM WALL, LEFT
1E,1F,2A,2B,3A,4-15		AS110743	LOCKDOWN BACKREST HINGE ASSY FOR ARMRESTS .083 ALUM WALL, PAIR
1A,2A,3B,4-15		AS110744	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .051 TI WALL, RIGHT
1B,2B,3B,4-15		AS110745	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .051 TI WALL, LEFT
1A,1B,2A,2B,3B,4-15		AS110746	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .051 TI WALL, PAIR
1C,2A,3B,4-15		AS110747	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .036 TI WALL, RIGHT
1D,2B,3B,4-15		AS110748	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .036 TI WALL, LEFT
1C,1D,2A,2B,3B,4-15		AS110749	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .036 TI WALL, PAIR
1E,2A,3B,4-15		AS110750	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .083 ALUM WALL, RIGHT
1F,2B,3B,4-15		AS110751	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .083 ALUM WALL, LEFT
1E,1F,2A,2B,3B,4-15		AS110752	NON-LOCKDOWN BACK HINGE ASSY FOR ARMRESTS .083 ALUM WALL, PAIR

DISCONTINUED (SEE PAGE 3-2.13.3)
PARTS STILL AVAILABLE



BACKREST HINGE ASSEMBLY FOR ARMRESTS

TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS110722	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, RIGHT
1B	1	AS110723	BACKREST PIVOT ASSY FOR 1 X .051 TI WALL, LEFT
1C	1	AS110724	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, RIGHT
1D	1	AS110725	BACKREST PIVOT ASSY FOR 1 X .036 TI WALL, LEFT
1E	1	AS110726	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, RIGHT
1F	1	AS110727	BACKREST PIVOT ASSY FOR 1 X .083 ALUM WALL, LEFT
2A	1	CP104307	BACK MOUNT, RIGHT
2B	1	CP104310	BACK MOUNT, LEFT
3A ^Δ B	1	CP104577	STOP STUD
3B	1	AS110734	STOP PLUG ASSY
4 ^Δ B	1	CP104317	PIVOT STUD
5	1	CP104321	LOCK STUD
6	1	HD100616	.609 X .332 C SPRING WASHER
7	2	HD100605	1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC
8	1	HD100489	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHSCS, BLACK ZINC
9	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
10	1	CP104313	LOCKING BLOCK 5/16-24 2 POSITION
11	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031
12	2	CP104578	SADDLE 1 1/4" DIA TUBE
13	4	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
14	5	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
15	1	CP104311	BACKREST SADDLE
16	1	CP104314	LOCKING BLOCK 1/4"
17 ^Δ V	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
18	1	HD100604	1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC
19	1	HD100606	1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC

ASSEMBLIES ON NEXT PAGE

BACKREST HINGE ASSEMBLY FOR ARMRESTS

TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2)

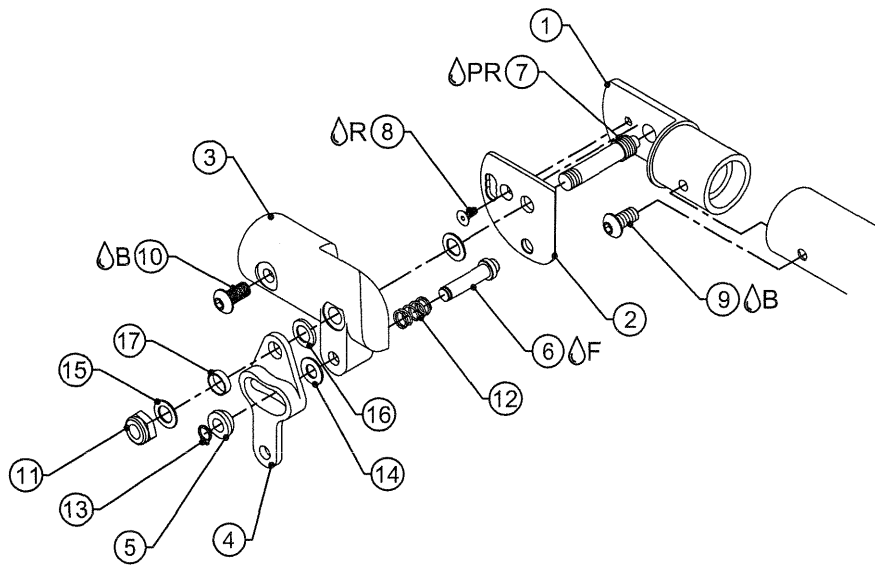
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A,2A,3A,4-19		AS110942	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, RIGHT
1B,2B,3A,4-19		AS110943	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, LEFT
1A,1B,2A,2B,3A,4-19		AS110944	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, PAIR
1C,2A,3A,4-19		AS110945	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, RIGHT
1D,2B,3A,4-19		AS110946	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, LEFT
1C,1D,2A,2B,3A,4-19		AS110947	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, PAIR
1E,2A,3A,4-19		AS110948	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, RIGHT
1F,2B,3A,4-19		AS110949	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, LEFT
1E,1F,2A,2B,3A,4-19		AS110950	LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, PAIR
1A,2A,3B,4-19		AS110951	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, RIGHT
1B,2B,3B,4-19		AS110952	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, LEFT
1A,1B,2A,2B,3B,4-19		AS110953	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .051 TI, PAIR
1C,2A,3B,4-19		AS110954	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, RIGHT
1D,2B,3B,4-19		AS110955	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, LEFT
1C,1D,2A,2B,3B,4-19		AS110956	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .036 TI, PAIR
1E,2A,3B,4-19		AS110957	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, RIGHT
1F,2B,3B,4-19		AS110958	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, LEFT
1E,1F,2A,2B,3B,4-19		AS110959	NON-LOCKDOWN DEPTH ADJ BACK HINGE ASSY FOR ARM .083 ALUM, PAIR

DISCONTINUED (SEE PAGE 3-2.13.5)
PARTS STILL AVAILABLE



CARBON FIBER BACKREST HINGE

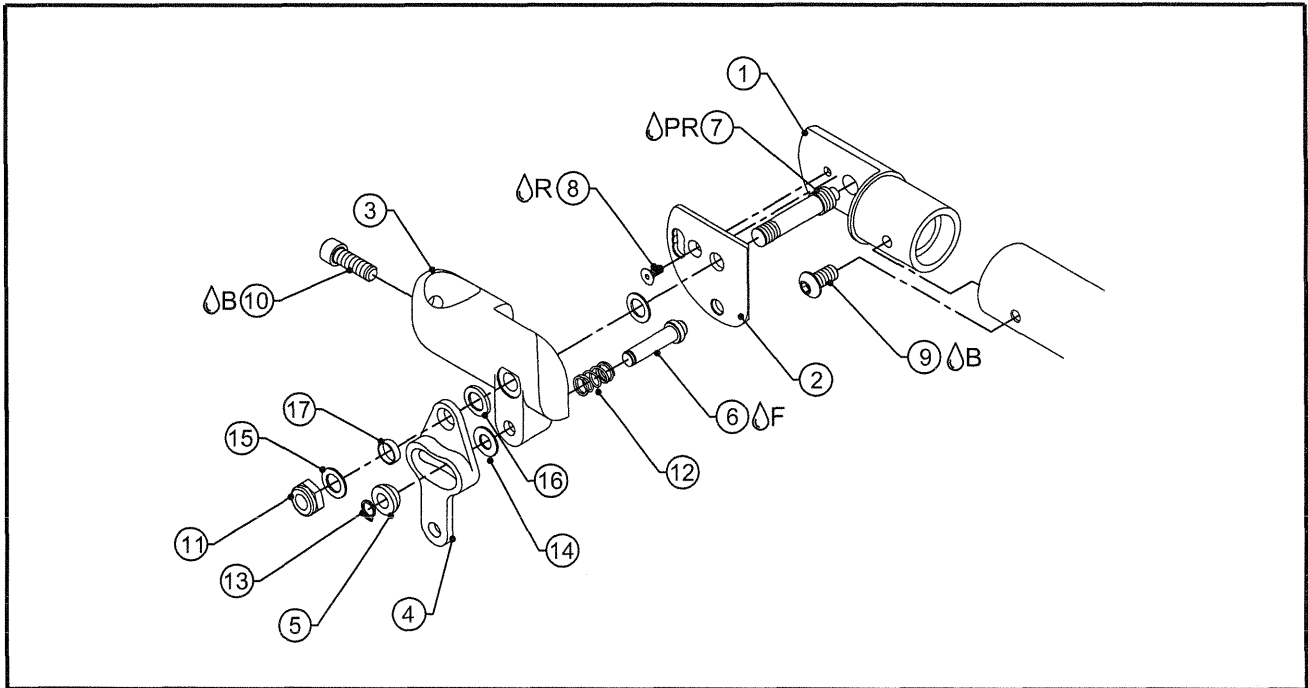
TiLite™ Z10



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP103752	FRAME BACK MOUNT
2A	1	CP103756	BACK LATCH PLATE, LEFT
2B	1	CP103757	BACK LATCH PLATE, RIGHT
3A	1	CP103754	REAR BACK MOUNT, LEFT
3B	1	CP103755	REAR BACK MOUNT, RIGHT
4	1	CP103766	BACKREST RELEASE
5	1	CP103764	BACKREST RELEASE SPHERE
6 F	1	CP103763	BACKREST RELEASE PIN
7 PR	1	CP103762	BACKREST PIVOT STUD
8 R	1	HD100523	5-40 X 5/16" FLAT HEAD CAP SCREW, CLEAR ZINC
9 B	1	HD100244	1/4-20 X 1/2" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
10 B	1	HD100074	1/4-28 X 5/8 BUTTON HEAD CAP SCREW
11	1	HD100107	5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC PLATED
12	1	HD100530	SPRING .343OD X .269ID X .63LG, SST
13	1	HD100519	SNAP RING, 1/4"
14	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031 THICK
15	2	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
16	1	HD100483	WASHER NYLON .315 ID X .507 OD X .062 THK, BLACK
17	1	CP103929	LATCH SLEEVE
1,2A,3A,4-17		AS104317	BACKREST HINGE, LEFT
1,2B,3B,4-17		AS104318	BACKREST HINGE, RIGHT
1-17		AS104319	BACKREST HINGE, PAIR

STANDARD STYLE BACKREST HINGE

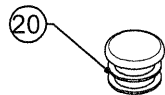
TiLite™ Z10



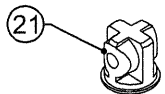
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP103752	FRAME BACK MOUNT
2A	1	CP103756	BACK LATCH PLATE, LEFT
2B	1	CP103757	BACK LATCH PLATE, RIGHT
3A	1	CP103774	REAR BACK MOUNT STANDARD, LEFT
3B	1	CP103775	REAR BACK MOUNT STANDARD, RIGHT
4	1	CP103766	BACKREST RELEASE
5	1	CP103764	BACKREST RELEASE SPHERE
6 F	1	CP103763	BACKREST RELEASE PIN
7 PR	1	CP103762	BACKREST PIVOT STUD
8 R	1	HD100523	5-40 X 5/16" FLAT HEAD CAP SCREW, CLEAR ZINC
9 B	1	HD100244	1/4-20 X 1/2" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
10 B	1	HD100051	1/4-20 X 1" SOCKET HEAD CAP SCREW, CLEAR ZINC PLATED
11	1	HD100107	5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC PLATED
12	1	HD100530	SPRING .343OD X .269ID X .63LG, SST
13	1	HD100519	SNAP RING, 1/4"
14	1	HD100067	NYLON WASHER .500 OD X .265 ID X .031 THICK
15	2	HD100477	WASHER NYLON .316 ID X .500 OD X .031 THK, BLACK
16	1	HD100483	WASHER NYLON .315 ID X .507 OD X .062 THK, BLACK
17	1	CP103929	LATCH SLEEVE
1,2A,3A,4-17		AS104320	BACKREST HINGE STANDARD, LEFT
1,2B,3B,4-17		AS104321	BACKREST HINGE STANDARD, RIGHT
1-17		AS104322	BACKREST HINGE STANDARD, PAIR

BACKREST BRACKET ASSEMBLIES

TiLite™ Aero R

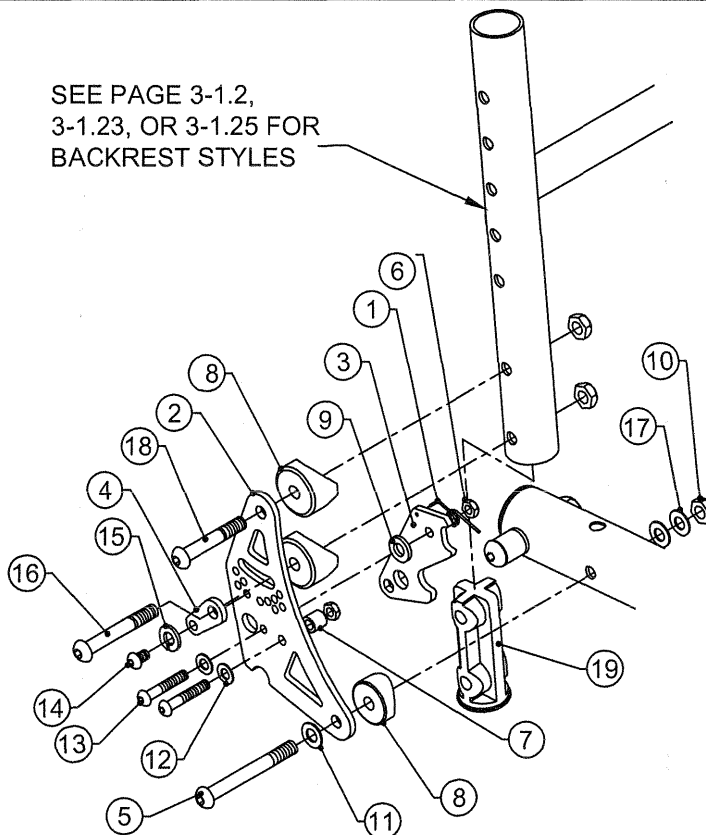


END CAP WILL BE
REQUIRED ON 8.5"
BACKREST HEIGHTS



SHORT BACKREST
PLUG WILL BE REQUIRED
FOR 9"-9.5" BACKREST
HEIGHTS, SUBSTITUTE
FOR ITEM 19

SEE PAGE 3-1.2,
3-1.23, OR 3-1.25 FOR
BACKREST STYLES



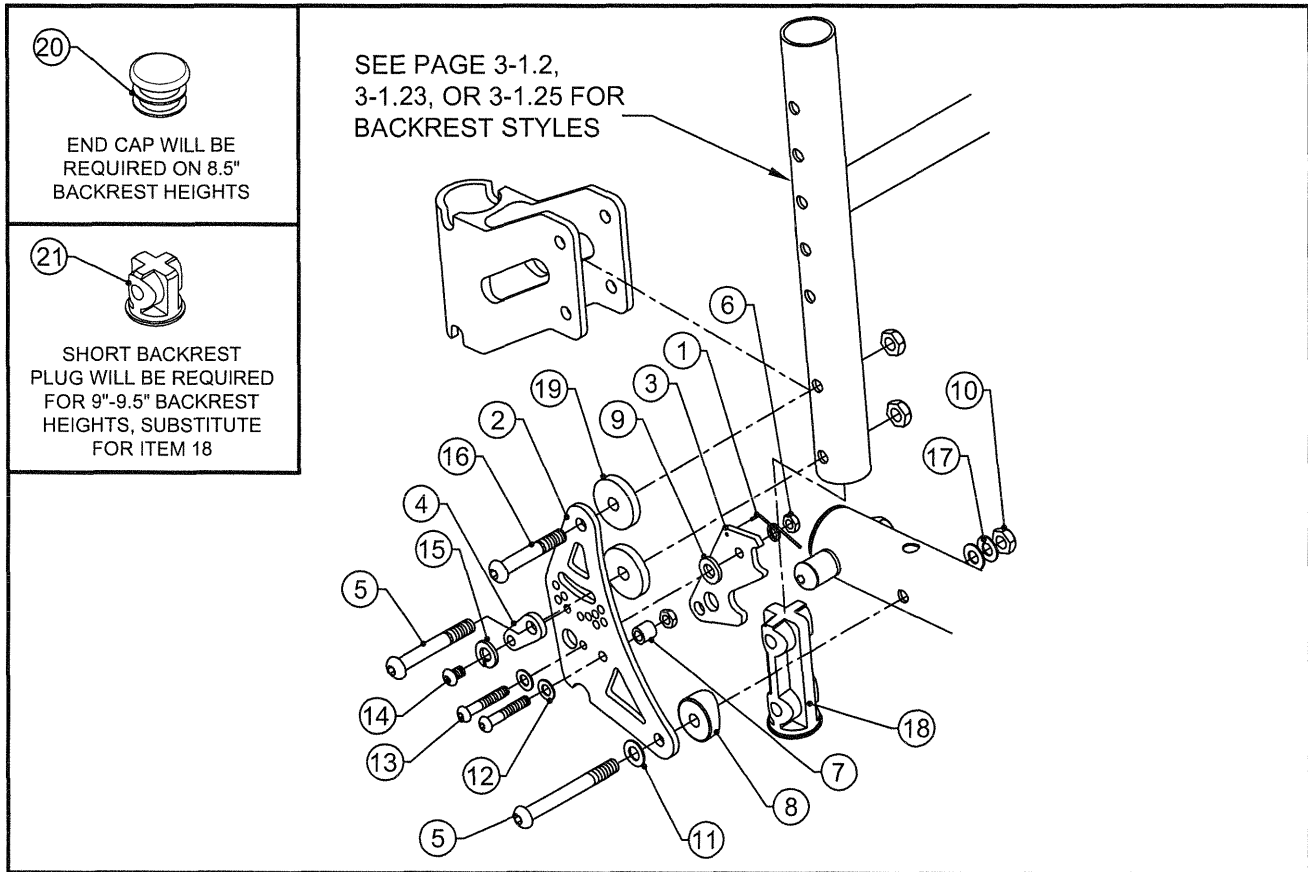
ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3	1	CP102044	BACK LATCH MONOTUBE RIGID
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	3	HD100099	COVED WASHER
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18	1	CP100241	1/4-28 X 1-5/8" BHSCS
19A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
19B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
20A	2	HD100091	END CAP 1" OD THIN WALL
20B	2	HD100134	END CAP 1" X .083 WALL TUBING
21A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
21B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
1B-18		AS104158	LEFT BACKREST BRACKET ASSEMBLY
1A-18		AS104159	RIGHT BACKREST BRACKET ASSEMBLY
1-19A		AS104160	BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1-19A,20A,21A		AS111070	SHORT BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.036)
1-19B		AS104161	HEAVY DUTY BACKREST BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1-19B,20A,21B		AS111071	HEAVY DUTY SHORT BACK BRACKET ASSEMBLY, PAIR (Ø1.00X.051)
1-18		AS104162	ALUMINUM BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)
1-18,20B		AS111072	ALUMINUM SHORT BACKREST BRACKET ASSY, PAIR (Ø1.00X.083)



Parts Manual

BACKREST BRACKET ASSY FOR ARMRESTS

TiLite™ Aero R

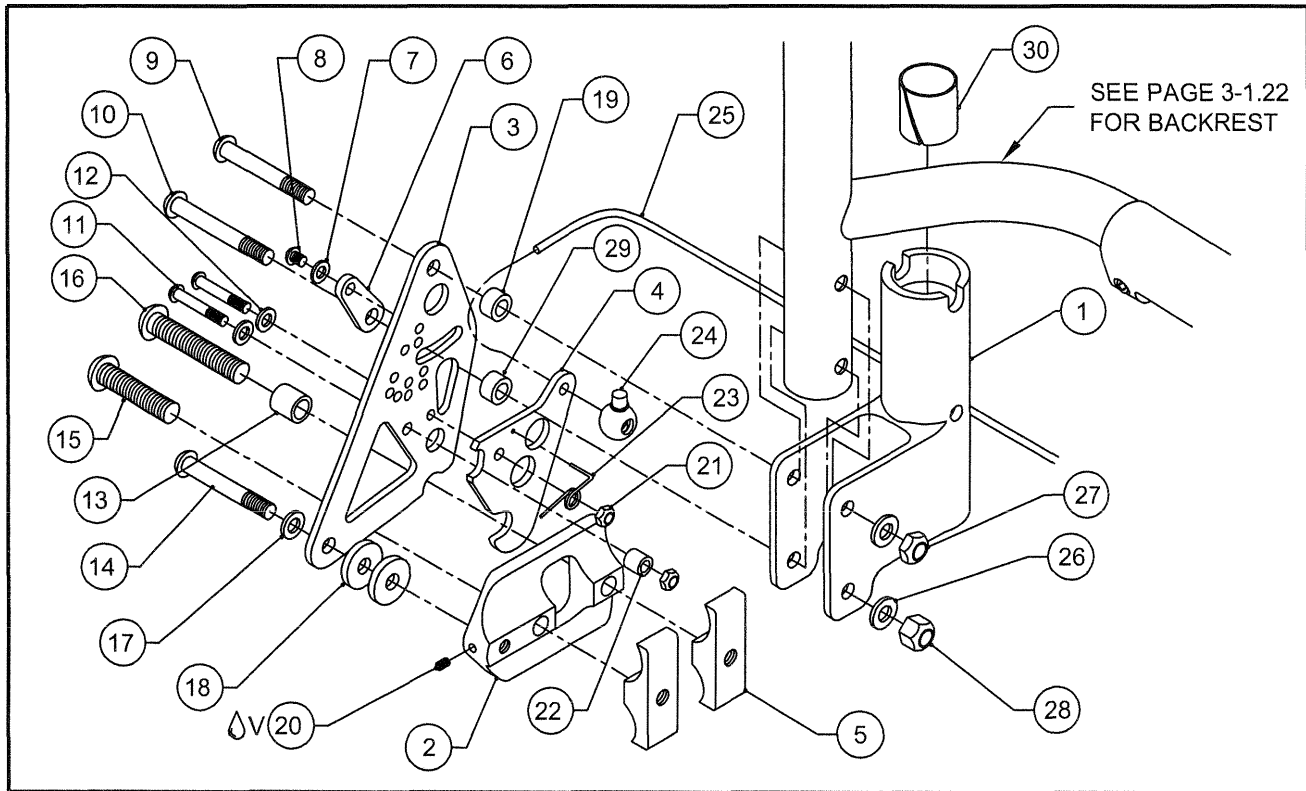


ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100248	BACKREST SPRING RIGHT
1B	1	CP100250	BACKREST SPRING LEFT
2	1	CP102043	BACK BRACKET MONOTUBE RIGID
3	1	CP102044	BACK LATCH MONOTUBE RIGID
4	1	CP100255	BACKREST BRACKET LOCK
5	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
6	2	HD100019	10-32 FLEX NUT
7	1	CP100256	NYLON STANDOFF
8	3	HD100099	COVED WASHER
9	1	HD100066	.500 OD X .199 ID X .062 THK WASHER
10	3	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
11	2	HD100067	NYLON WASHER
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	2	HD100071	10-32 X 3/4" BHSCS
14	1	HD100237	10-32 X .375 BHSCS
15	1	HD100269	10-32 SPLIT WASHER
16	1	CP100242	1/4-28 X 1-3/4" BHSCS
17	1	HD100056	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK
18A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
18B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
19	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
20A	2	HD100091	END CAP 1" OD THIN WALL
20B	2	HD100134	END CAP 1" X .083 WALL TUBING
21A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
21A	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
1B-17,19		AS104163	LEFT BACKREST BRACKET FOR ARMREST ASSY
1A-17,19		AS104164	RIGHT BACKREST BRACKET FOR ARMREST ASSY
1-17,18A,19		AS104165	BACKREST BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1-17,18A,19,20A,21A		AS111073	SHORT BACKREST BRACKET FOR ARMREST ASSEMBLY, PAIR (Ø1.00X.036)
1-17,18B,19		AS104166	HD BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1-17,18B,19,20A,21B		AS111074	HD SHORT BACK BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.051)
1-17,19		AS104167	ALUM BACKREST BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)
1-17,19,20B		AS111075	ALUM SHORT BACK BRACKET FOR ARMREST ASSY, PAIR (Ø1.00X.083)



PEDIATRIC BACKREST ASSEMBLY

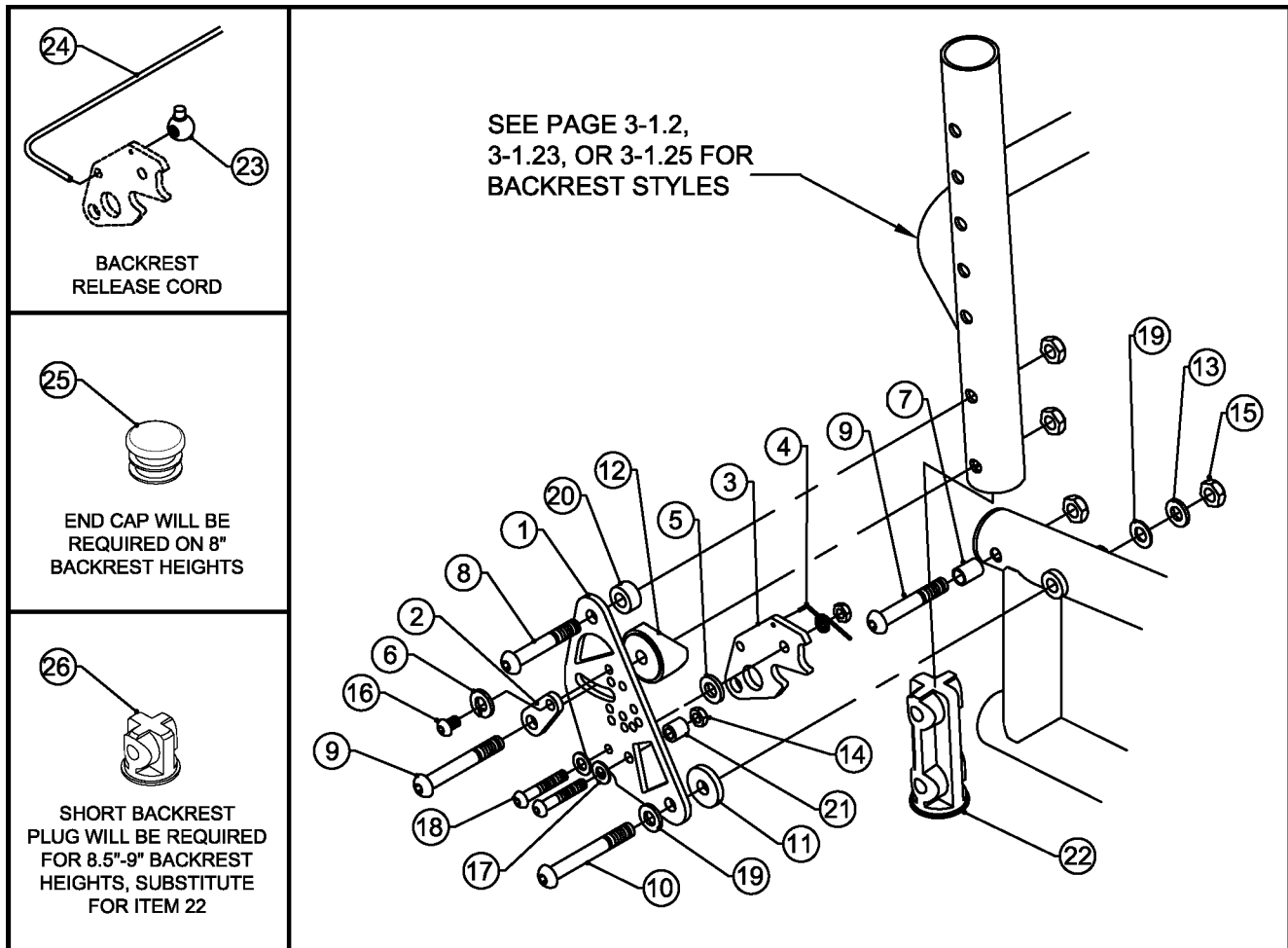
TiLite™ YG, YGS



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP101876	PEDIATRIC ARMREST RECIEVER RIGHT
1B	1	CP101877	PEDIATRIC ARMREST RECIEVER LEFT
2A	1	CP101865	PEDIATRIC CHAIR OUTSIDE CLAMP RIGHT
2B	1	CP101866	PEDIATRIC CHAIR OUTSIDE CLAMP LEFT
3	1	CP101870	PEDIATRIC CHAIR BACKREST BRACKET
4	1	CP101869	PEDIATRIC CHAIR BACKREST LATCH
5	2	CP101867	PEDIATRIC CHAIR INSIDE CLAMP
6	1	CP100255	BACKREST BRACKET LOCK
7	1	HD100269	10-32 SPLIT LOCK WASHER
8	1	HD100237	10-32 X .375" BUTTON HEAD CAP SCREW
9	1	HD100104	1/4-28 X 2" BUTTON HEAD CAP SCREW
10	1	HD100105	1/4-28 X 2-1/4" BUTTON HEAD CAP SCREW
11	2	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
12	2	HD100289	#10 AN WASHER LIGHT SERIES
13	1	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
14	1	HD100080	1/4-28 X 1" BUTTON HEAD CAP SCREW
15	1	HD100311	5/16-18 X 1-1/2" BUTTON HEAD SOCKET CAP SCREW
16	1	HD100312	5/16-18 X 2" BUTTON HEAD SOCKET CAP SCREW
17	1	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
18	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
19	1	HD100016	NYLON STANDOFF .500" O.D. X .257" I.D. X .25 LONG
20	1	HD100301	8-32 X 3/16" SOCKET SET SCREW
21	2	HD100354	10-32 TOPLOCK NUT, GRADE A
22	1	CP100256	NYLON STANOFF, .312 O.D. X .194 I.D. .312 LONG
23A	1	CP100248	BACKREST SPRING RIGHT
23B	1	CP100250	BACKREST SPRING LEFT
24	1	RW100026	BALL CORD LOCK, BLACK
25	1	RW100027	1/8" NYLON CORD, BLACK
26	2	HD100022	1/4 SAE FLAT WASHER
27	1	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
28	1	HD100111	1/4-28 NYLOCK NUT
29A	1	HD100016	NYLON STANDOFF .500" O.D. X .257" I.D. X .25 LONG
29B	1	HD100099	COVED WASHER 1" X 1/4" I.D. X 1/4" THK
30	1	HD100222	NYLINER 1.00 I.D. X 1.125 LG
2B-23B, 26-28		AS102468	PEDIATRIC BACKREST SUB ASSEMBLY LEFT
2A-23A, 26-28		AS102469	PEDIATRIC BACKREST SUB ASSEMBLY RIGHT
1-25, 27-29A, 30		AS102033	PEDIATRIC BACKREST HARDWARE ASSEMBLY
2-28, 29B		AS102034	PEDIATRIC BACKREST HARDWARE ASSY W/O ARMREST BRACKET

BACKREST ASSEMBLY

TiLite™ TR, TRC, TRA, EVO, YR, YRA



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP100253	BACKREST BRACKET
2	1	CP100255	BACKREST BRACKET LOCK
3	1	CP102042	BACKREST LATCH RIGID FOR RELEASE BACK
4A	1	CP100248	BACKREST SPRING RIGHT
4B	1	CP100250	BACKREST SPRING LEFT
5	1	HD100066	.500 OD x .199 ID x .062 THICK WASHERS
6	1	HD100269	10-32 SPLIT LOCK WASHER
7	1	CP100243	BACKREST LATCH SPACER
8	1	CP100241	1/4-28 X 1-5/8 BUTTON HEAD CAP SCREW
9	2	CP100242	1/4-28 X 1-3/4 BUTTON HEAD CAP SCREW
10	1	CP102076	1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS
11	1	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
12	1	HD100099	COVED WASHER 1" X 1/4" I.D. X 1/4" THK
13	1	HD100056	1/4" AN WASHER, .260 I.D., .500 O.D., .0625 THICK
14	2	HD100019	10-32 X .18 FLEX LOCK NUT
15	4	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
16	1	HD100237	10-32 X .375" BUTTON HEAD CAP SCREW
17	2	HD100289	#10 AN WASHER LIGHT SERIES
18	2	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
19	2	HD100067	NYLON WASHER, .500 O.D. X .265 I.D. X .031 THICK
20	1	HD100016	NYLON STANDOFF, .500 O.D. X .257 I.D. X .250 LONG
21	1	CP100256	NYLON STANDOFF, .312 O.D. X .194 I.D. X .312 LONG
22A	1	CP100222	BACKREST PLUG 1.00 X .036 WALL
22B	1	CP101409	BACKREST PLUG 1.00 X .051 WALL
23	2	RW100026	BALL CORD LOCK, BLACK
24	1	RW100027	1/8" NYLON CORD, BLACK
25A	2	HD100091	END CAP 1" X .036 WALL TUBING
25B	2	HD100134	END CAP 1" X .083 WALL TUBING
26A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
26B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI

ASSEMBLIES ON NEXT PAGE

BACKREST ASSEMBLY CONTINUED

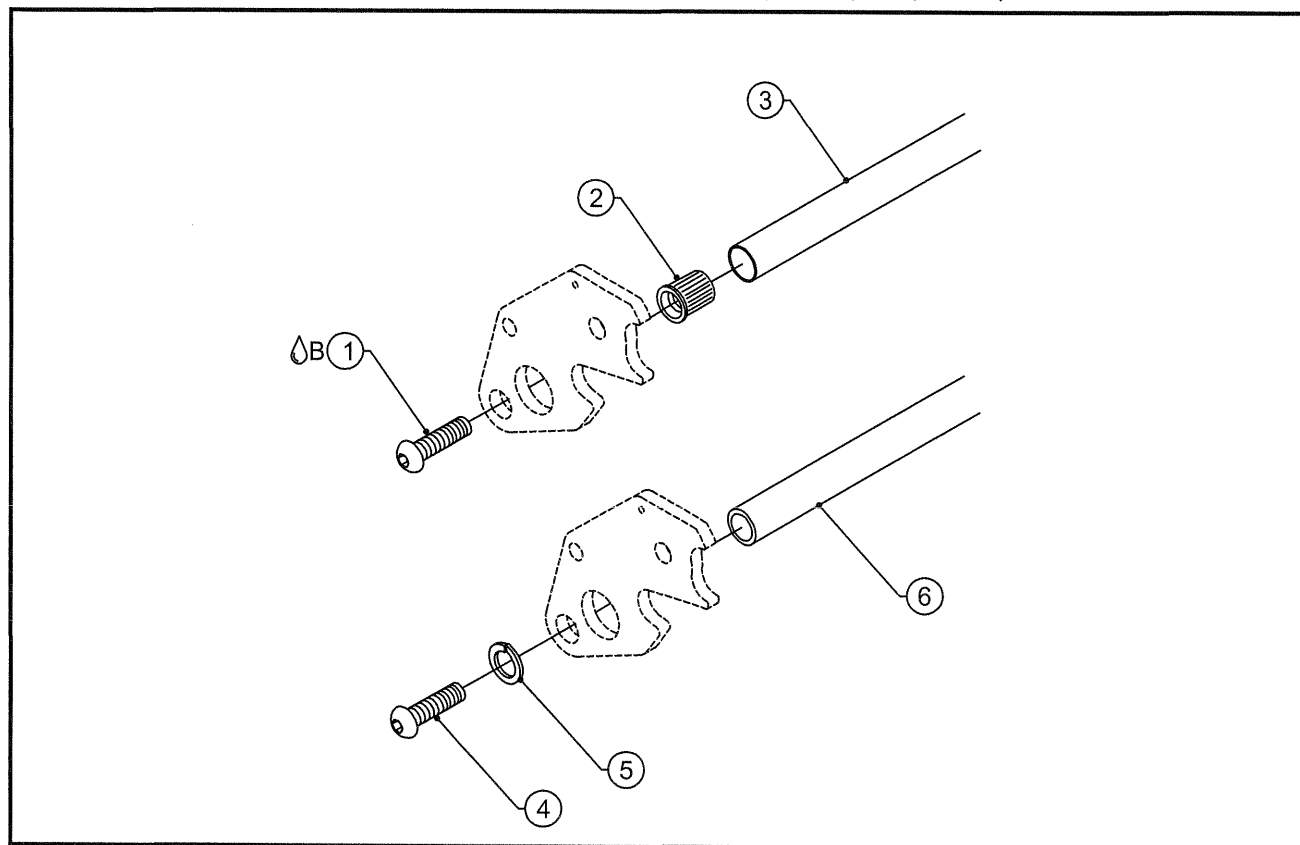
TiLite™ TR, TRA, EVO, YR, YRA

ITEM	QTY	PART NO.	DESCRIPTION
1-22A		AS100027	FOLDING BACKREST BRACKET ASSEMBLY PAIR (TI Ø1.00 X .036)
1-22A,25A,26A		AS111049	FOLDING SHORT BACKREST BRACKET ASSEMBLY PAIR (TI Ø1.00 X .036)
1-22B		AS102805	HEAVY DUTY FOLDING BACKREST BRACKET ASSY PAIR (TI Ø1.00 X .051)
1-22B,25A,26B		AS111050	HEAVY DUTY FOLDING SHORT BACKREST BRACKET ASSY PAIR (TI Ø1.00 X .051)
1-21		AS100969	ALUMINUM BACKREST BRACKET ASSEMBLY PAIR (ALUM Ø1.00 X .083)
1-21,25B		AS111051	ALUMINUM SHORT BACKREST BRACKET ASSEMBLY PAIR (ALUM Ø1.00 X .083)
1-3,4A,5-21		AS101938	FOLDING BACKREST BRACKET SUB-ASSY RIGHT
1-3,4B,5-21		AS101939	FOLDING BACKREST BRACKET SUB-ASSY LEFT
23,24		AS102806	STANDARD BACKREST RELEASE CORD ASSEMBLY



BACKREST RELEASE BAR ASSEMBLIES

TiLite™ ZR, ZRA, Aero Z, Aero R, EVO, TR, TRC, YR



ITEM	QUANTITY	PART NO.	DESCRIPTION
1-B	2	HD100065	1/4-20 X 1" BUTTON HEAD CAP SCREW, CLEAR ZINC
2	2	HD100270	1/4-20 RIVNUT
3	1	TABLE ONE	TITANIUM BACKREST RELEASE BAR
4	2	HD100074	1/4-28 X 5/8 BUTTON HEAD CAP SCREW
5	2	HD100156	1/4" LOCK WASHER
6	1	TABLE TWO	ALUMINUM BACKREST RELEASE BAR
1-3		TABLE ONE	TITANIUM BACKREST RELEASE BAR ASSEMBLY
4-6		TABLE TWO	ALUMINUM BACKREST RELEASE BAR ASSEMBLY

TABLE ONE - TITANIUM
BACKREST RELEASE BAR

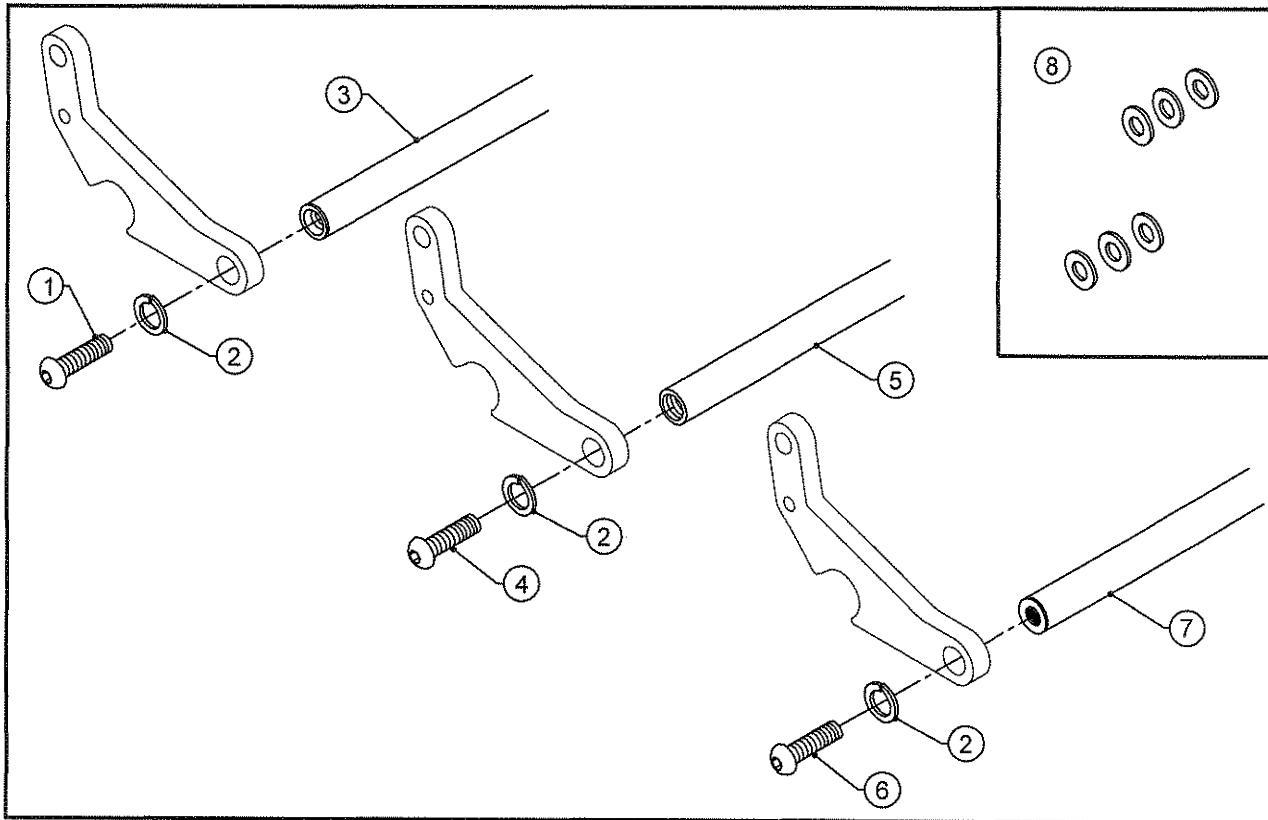
SEAT WIDTH	PART NUMBER	ASSEMBLY NUMBER
10"	CP102082	AS102288
11"	CP102083	AS102289
12"	CP102084	AS102290
13"	CP102085	AS102291
14"	CP102086	AS102292
15"	CP102087	AS102293
16"	CP102088	AS102294
17"	CP102089	AS102295
18"	CP102090	AS102296
19"	CP102091	AS102297
20"	CP102092	AS102298

TABLE TWO - ALUMINUM
BACKREST RELEASE BAR

SEAT WIDTH	PART NUMBER	ASSEMBLY NUMBER
10"	CP102926	AS103197
11"	CP102927	AS103198
12"	CP102928	AS103199
13"	CP102929	AS103200
14"	CP102930	AS103201
15"	CP102931	AS103202
16"	CP102932	AS103203
17"	CP102933	AS103204
18"	CP102934	AS103205
19"	CP102935	AS103206
20"	CP102936	AS103207

BACKREST RELEASE BAR ASSEMBLIES

TiLite™ ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2),
TWIST (ALUMINUM ONLY), TR (SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	HD100065	1/4-20 X 1" BUTTON HEAD CAP SCREW, CLEAR ZINC
2	2	HD100156	1/4" LOCK WASHER
3	1	TABLE ONE	TITANIUM BACKREST RELEASE BAR
4	2	HD100074	1/4-28 X 5/8 BUTTON HEAD CAP SCREW
5	1	TABLE TWO	ALUMINUM BACKREST RELEASE BAR
6	2	HD100619	M6 X 1 X 16MM BUTTON HEAD CAP SCREW, STAINLESS
7	1	TABLE THREE	CARBON FIBER BACKREST RELEASE BAR
8	1	AS116152	HD100402 SPACER PACKAGE FOR BACKREST RELEASE BAR
1-3		TABLE ONE	TITANIUM BACKREST RELEASE BAR ASSEMBLY
2,4,5		TABLE TWO	ALUMINUM BACKREST RELEASE BAR ASSEMBLY
2,6,7		TABLE THREE	CARBON FIBER BACKREST RELEASE BAR ASSEMBLY

TABLE ONE - TITANIUM
BACKREST RELEASE BAR

SEAT WIDTH	PART NUMBER	ASSEMBLY NUMBER
10"	AS110926	AS110815
11"	AS110927	AS110816
12"	AS110928	AS110817
13"	AS110929	AS110818
14"	AS110930	AS110819
15"	AS110931	AS110820
16"	AS110932	AS110821
17"	AS110933	AS110822
18"	AS110934	AS110823
19"	AS110935	AS110824
20"	AS110936	AS110825

TABLE TWO - ALUMINUM
BACKREST RELEASE BAR

SEAT WIDTH	PART NUMBER	ASSEMBLY NUMBER
8"	CP105486	AS111811
9"	CP105487	AS111812
10"	CP104602	AS110804
11"	CP104603	AS110805
12"	CP104604	AS110806
13"	CP104605	AS110807
14"	CP104606	AS110808
15"	CP104607	AS110809
16"	CP104608	AS110810
17"	CP104609	AS110811
18"	CP104610	AS110812
19"	CP104611	AS110813
20"	CP104612	AS110814

TABLE THREE - CARBON FIBER
BACKREST RELEASE BAR

SEAT WIDTH	PART NUMBER	ASSEMBLY NUMBER
10"	AS110873	AS110880
11"	AS110874	AS110881
12"	AS110875	AS110882
13"	AS110876	AS110883
14"	AS110877	AS110884
15"	AS110878	AS110885
16"	AS110879	AS110886
17"	AS111108	AS111112
18"	AS111109	AS111113
19"	AS111110	AS111114
20"	AS111111	AS111115

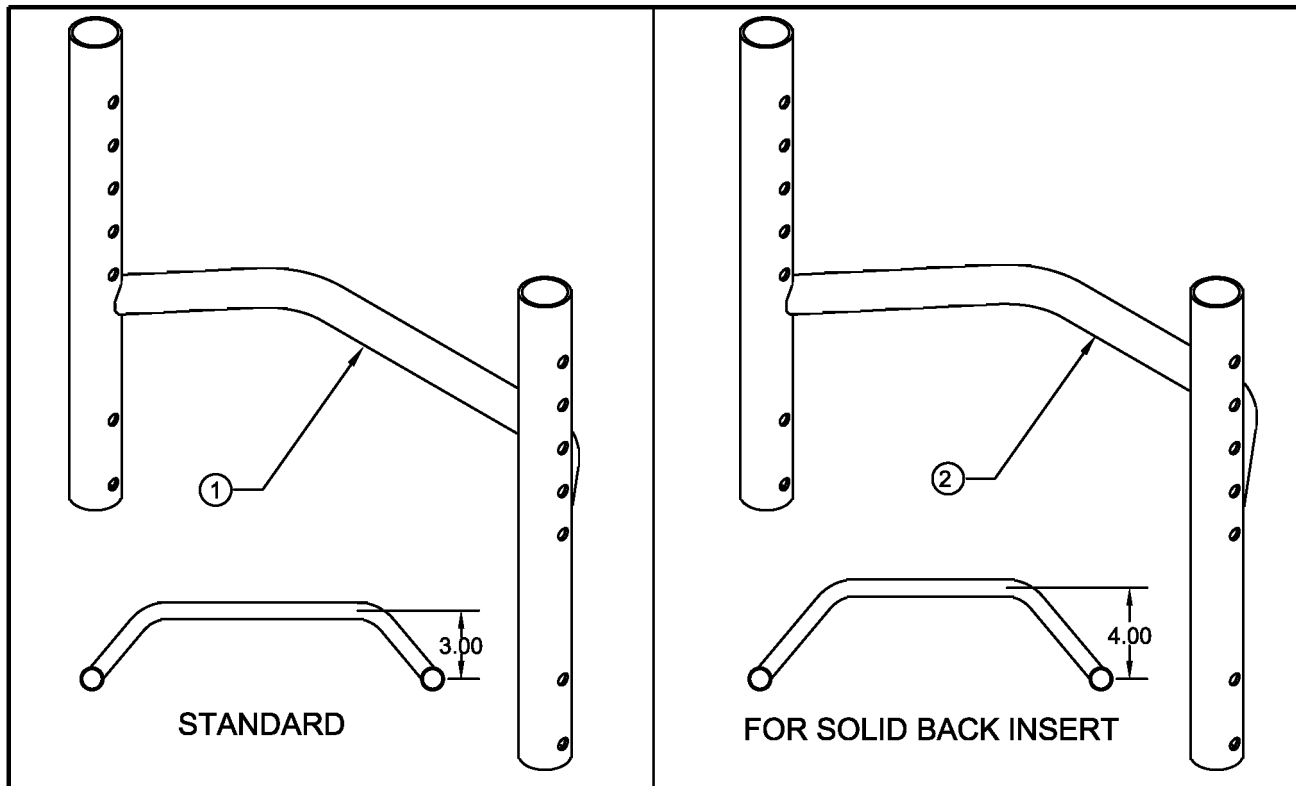
* NOTE - OPTIONAL SPACER PACKAGE NOT INCLUDED IN ASSEMBLY



Parts Manual

TITANIUM BACKREST

TiLite™ TR, TRC, ZR, ZRA, TRA, EVO, YRA, YR, TR(SERIES2), YR(SERIES2), AERO Z



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE AND TWO	BACKREST ADJ. HEIGHT
2	1	TABLE THREE AND FOUR	BACKREST ADJ. HEIGHT FOR SOLID BACK INSERT

TABLE ONE - TR, TRC, TRA, EVO, YR, YRA

TABLE TWO - ZR, ZRA, AERO Z, TR(SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP100938	CP100113	CP100946	12"
CP100939	CP100114	CP100947	13"
CP100940	CP100115	CP100948	14"
CP100941	CP100116	CP100949	15"
CP100942	CP100117	CP100950	16"
CP100943	CP100118	CP100951	17"
CP100944	CP100119	CP100952	18"
CP101440	CP101442	CP101456	19"
CP101441	CP101443	CP101457	20"

BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP100938	CP100113	CP100946	12"
CP100939	CP100114	CP100947	13"
CP100940	CP100115	CP100948	14"
CP100941	CP100116	CP100949	15"
CP100942	CP100117	CP100950	16"
CP100943	CP100118	CP100951	17"
CP100944	CP100119	CP100952	18"
CP101440	CP101442	CP101456	19"
CP101441	CP101443	CP101457	20"

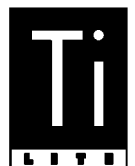
TABLE THREE - TR, TRC, TRA, EVO, YR, YRA

TABLE FOUR - ZR, ZRA, AERO Z, TR(SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP102299	CP100955	CP101050	12"
CP102300	CP100956	CP101051	13"
CP102301	CP100957	CP101052	14"
CP102302	CP100958	CP101053	15"
CP102303	CP100959	CP101054	16"
CP102304	CP100960	CP101055	17"
CP102305	CP100961	CP101056	18"
CP102306	CP102308	CP102310	19"
CP102307	CP102309	CP102311	20"

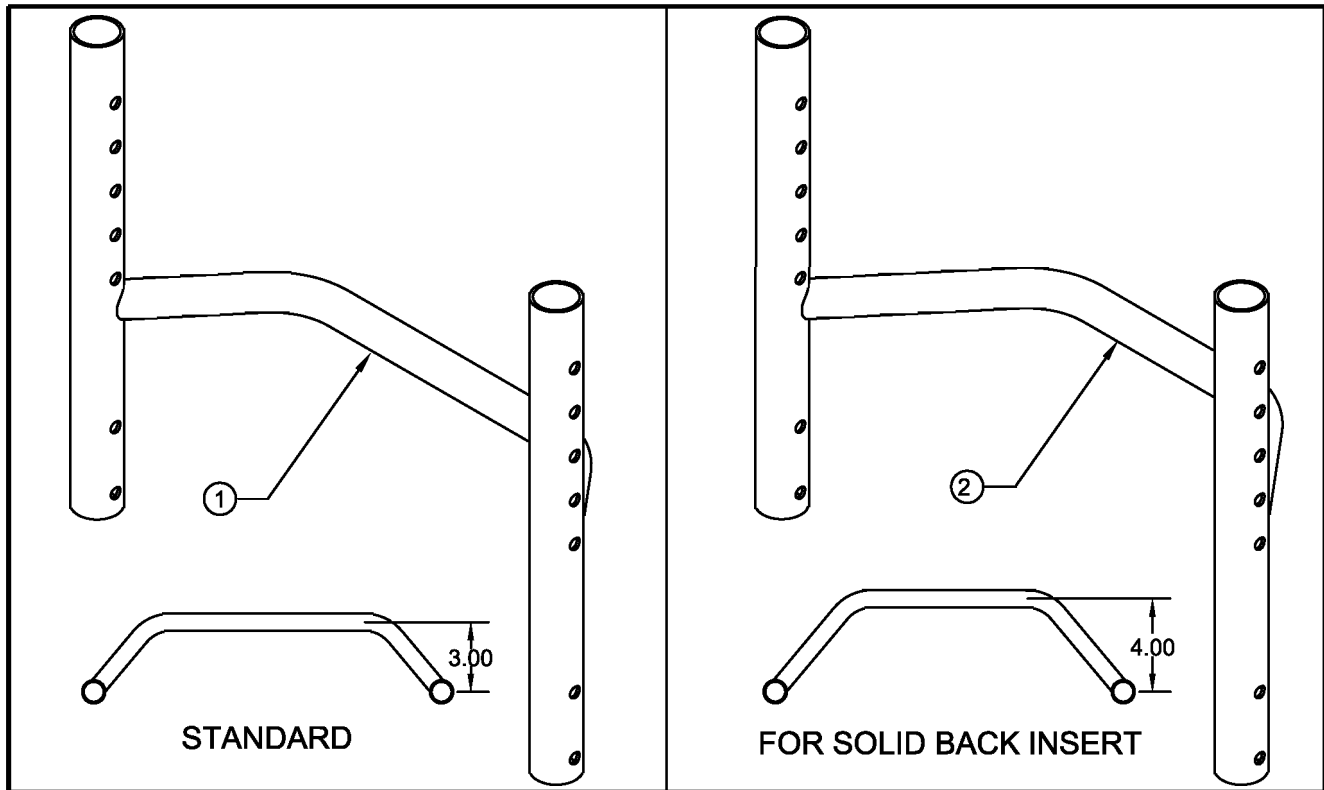
BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP102299	CP100955	CP101050	12"
CP102300	CP100956	CP101051	13"
CP102301	CP100957	CP101052	14"
CP102302	CP100958	CP101053	15"
CP102303	CP100959	CP101054	16"
CP102304	CP100960	CP101055	17"
CP102305	CP100961	CP101056	18"
CP102306	CP102308	CP102310	19"
CP102307	CP102309	CP102311	20"

FOR A CUSTOM BACKREST USE CP101069, CONSULT WITH FACTORY
TO SPECIFY THE SIZE AND TYPE OF BACKREST REQUIRED



HEAVY DUTY TITANIUM BACKREST

TiLite™ TR, TRC, ZR, ZRA, TRA, EVO,
YRA, TR(SERIES2), YR(SERIES2), AERO Z



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLES ONE AND TWO	HEAVY DUTY BACKREST ADJ. HEIGHT
2	1	TABLES THREE AND FOUR	HEAVY DUTY BACKREST ADJ. HT FOR SOLID BACK INSERT

TABLE ONE - TR, TRC, TRA, EVO, YR, YRA

TABLE TWO - ZR, ZRA, AERO Z, TR (SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP101792	CP101801	CP100946	12"
CP101793	CP101802	CP100947	13"
CP101794	CP101803	CP100948	14"
CP101795	CP101804	CP100949	15"
CP101796	CP101805	CP100950	16"
CP101797	CP101806	CP100951	17"
CP101798	CP101807	CP100952	18"
CP101440	CP101442	CP101456	19"
CP101441	CP101443	CP101457	20"

BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP101792	CP101801	CP100946	12"
CP101793	CP101802	CP100947	13"
CP101794	CP101803	CP100948	14"
CP101795	CP101804	CP100949	15"
CP101796	CP101805	CP100950	16"
CP101797	CP101806	CP100951	17"
CP101798	CP101807	CP100952	18"
CP101440	CP101442	CP101456	19"
CP101441	CP101443	CP101457	20"

TABLE THREE - TR, TRC, TRA, EVO, YR, YRA

TABLE FOUR - ZR, ZRA, AERO Z, TR (SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP102363	CP102356	CP101050	12"
CP102364	CP102357	CP101051	13"
CP102365	CP102358	CP101052	14"
CP102366	CP102359	CP101053	15"
CP102367	CP102360	CP101054	16"
CP102368	CP102361	CP101055	17"
CP102369	CP102362	CP101056	18"
CP102306	CP102308	CP102310	19"
CP102307	CP102309	CP102311	20"

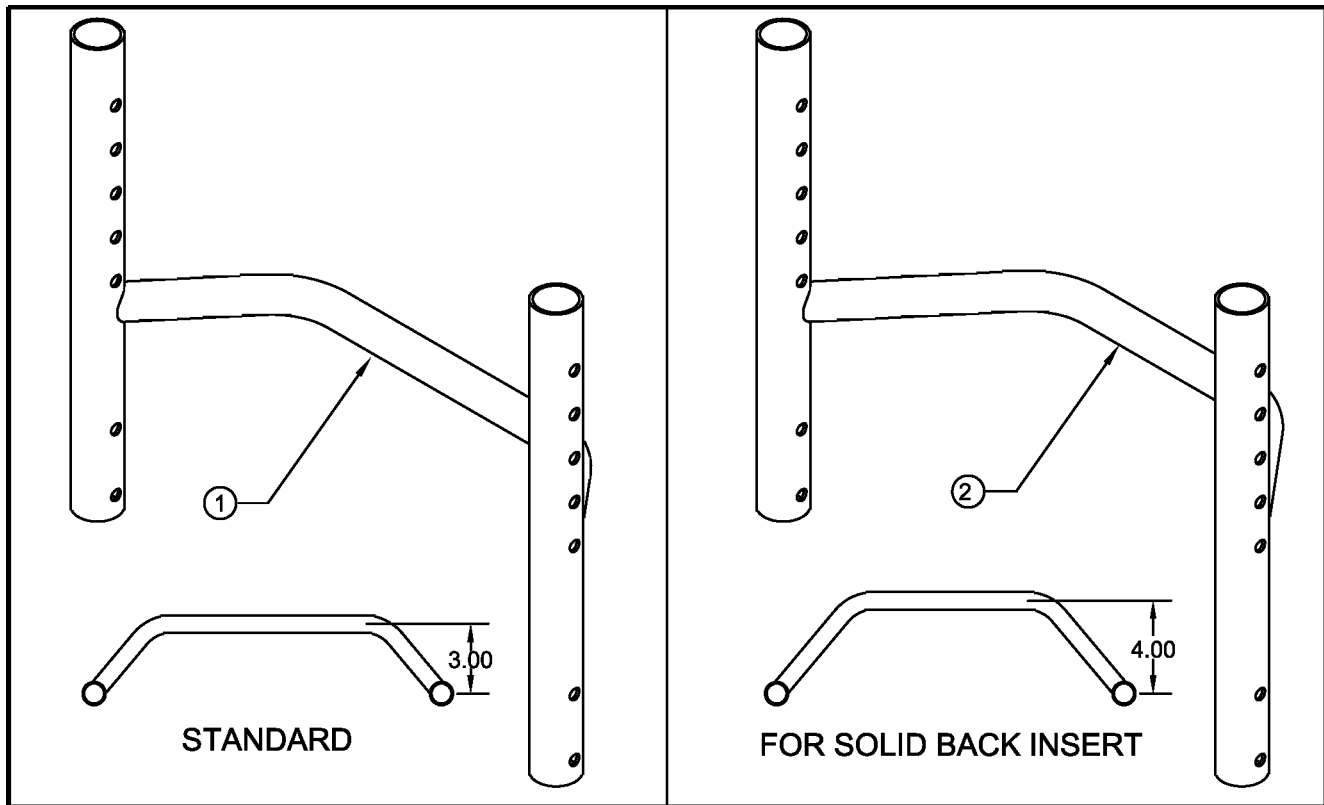
BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP102363	CP102356	CP101050	12"
CP102364	CP102357	CP101051	13"
CP102365	CP102358	CP101052	14"
CP102366	CP102359	CP101053	15"
CP102367	CP102360	CP101054	16"
CP102368	CP102361	CP101055	17"
CP102369	CP102362	CP101056	18"
CP102306	CP102308	CP102310	19"
CP102307	CP102309	CP102311	20"

FOR A CUSTOM BACKREST USE CP101069, CONSULT WITH FACTORY
TO SPECIFY THE SIZE AND TYPE OF BACKREST REQUIRED



STANDARD ALUMINUM BACKREST

TiLite™ TR, TRC, ZR, ZRA, TRA, EVO, YRA, YR, Aero Z, Aero R



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLES ONE AND TWO	ALUMINUM BACKREST ADJ. HEIGHT
2	1	TABLES THREE AND FOUR	ALUM. BACKREST ADJ. HEIGHT FOR SOLID BACK INSERT

TABLE ONE - TR, TRC, TRA, EVO, YR, YRA

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP101220	CP101142	CP101227	12"
CP101221	CP101143	CP101228	13"
CP101222	CP101144	CP101229	14"
CP101223	CP101145	CP101230	15"
CP101224	CP101146	CP101231	16"
CP101225	CP101147	CP101232	17"
CP101226	CP101148	CP101233	18"
CP101606	CP101602	CP101608	19"
CP101607	CP101603	CP101609	20"

TABLE TWO - ZR, ZRA, AERO Z, TR(SERIES 2), YR (SERIES 2)

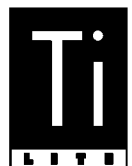
BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP101220	CP101142	CP101227	12"
CP101221	CP101143	CP101228	13"
CP101222	CP101144	CP101229	14"
CP101223	CP101145	CP101230	15"
CP101224	CP101146	CP101231	16"
CP101225	CP101147	CP101232	17"
CP101226	CP101148	CP101233	18"
CP101606	CP101602	CP101608	19"
CP101607	CP101603	CP101609	20"

TABLE THREE - TR, TRC, TRA, EVO, YR, YRA

BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP102312	CP102321	CP102330	12"
CP102313	CP102322	CP102331	13"
CP102314	CP102323	CP102332	14"
CP102315	CP102324	CP102333	15"
CP102316	CP102325	CP102334	16"
CP102317	CP102326	CP102335	17"
CP102318	CP102327	CP102336	18"
CP102319	CP102328	CP102337	19"
CP102320	CP102329	CP102338	20"

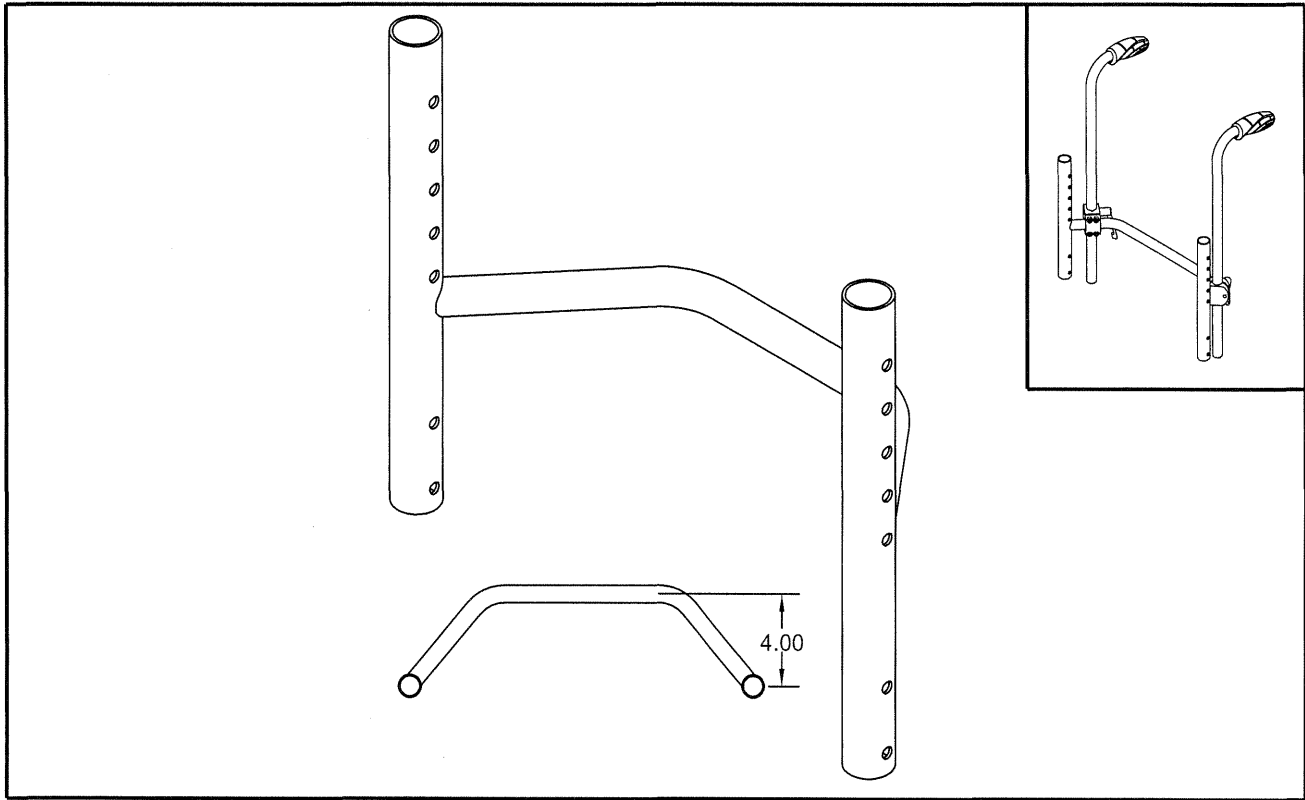
TABLE FOUR - ZR, ZRA, AERO Z, TR(SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP102312	CP102321	CP102330	12"
CP102313	CP102322	CP102331	13"
CP102314	CP102323	CP102332	14"
CP102315	CP102324	CP102333	15"
CP102316	CP102325	CP102334	16"
CP102317	CP102326	CP102335	17"
CP102318	CP102327	CP102336	18"
CP102319	CP102328	CP102337	19"
CP102320	CP102329	CP102338	20"



ALUMINUM BACKREST FOR TELESCOPING PUSH HANDLES

TiLite™ TR, YR, TR(SERIES 2), YR(SERIES 2), ZR, ZRA, TRA, EVO, YRA, Aero Z, Aero R



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLES ONE AND TWO	ALUMINUM BACKREST FOR HEIGHT ADJUSTABLE PUSH HANDLES

TABLE ONE - TR, TRC, TRA, EVO, YR, YRA

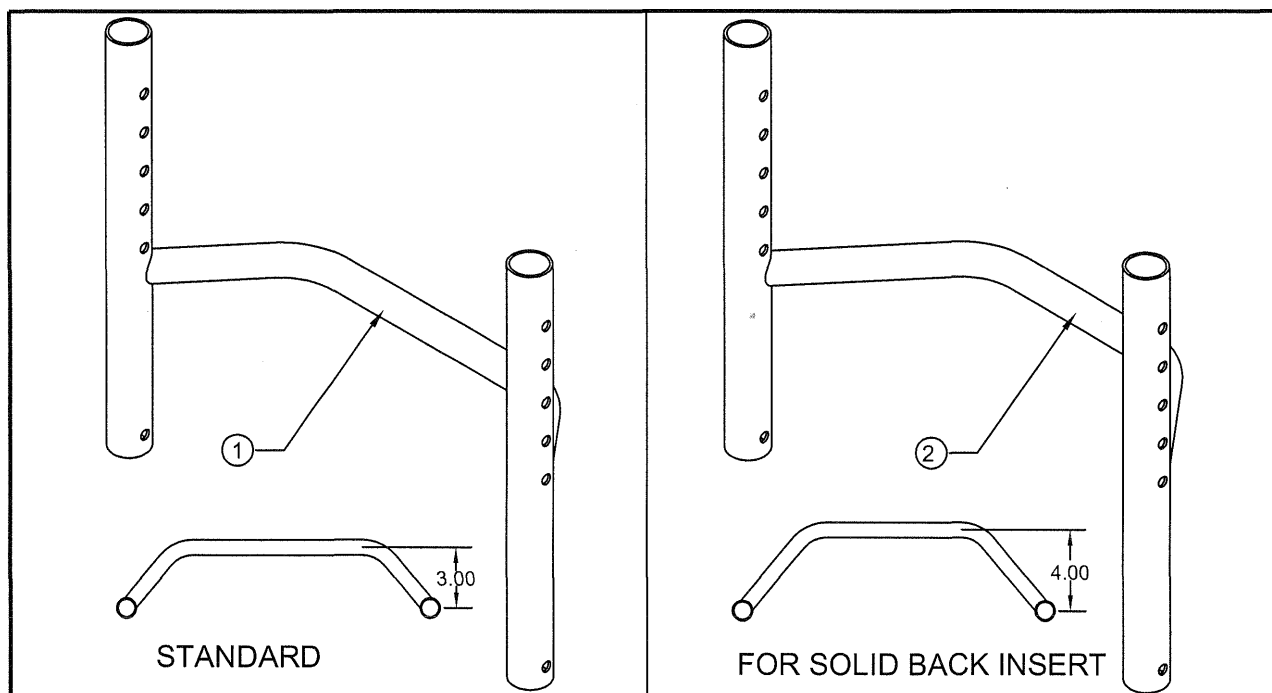
BACKREST ADJ. HEIGHT 8"-12"	BACKREST ADJ. HEIGHT 12"-16"	BACKREST ADJ. HEIGHT 16"-20"	CHAIR WIDTH
CP102312	CP102321	CP102330	12"
CP102313	CP102322	CP102331	13"
CP102314	CP102323	CP102332	14"
CP102315	CP102324	CP102333	15"
CP102316	CP104730	CP104735	16"
CP102317	CP104731	CP104736	17"
CP102318	CP104732	CP104737	18"
CP102319	CP104733	CP104738	19"
CP102320	CP104734	CP104739	20"

TABLE TWO - ZR, ZRA, AERO Z, TR(SERIES 2), YR (SERIES 2)

BACKREST ADJ. HEIGHT 8½"-12½"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"	CHAIR WIDTH
CP102312	CP102321	CP102330	12"
CP102313	CP102322	CP102331	13"
CP102314	CP102323	CP102332	14"
CP102315	CP102324	CP102333	15"
CP102316	CP104730	CP104735	16"
CP102317	CP104731	CP104736	17"
CP102318	CP104732	CP104737	18"
CP102319	CP104733	CP104738	19"
CP102320	CP104734	CP104739	20"

BACKREST

TiLite™ ZR (SERIES2), ZRA (SERIES2), AERO Z (SERIES 2)



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE AND THREE	ADJ. HEIGHT BACKREST
2	1	TABLE TWO AND FOUR	ADJ. HEIGHT BACKREST FOR SOLID BACK INSERT (SEE NEXT PAGE)

TABLE ONE - TITANIUM STANDARD

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104408	CP104435	CP104462
11"	CP104409	CP104436	CP104463
12"	CP104415	CP104442	CP104464
13"	CP104416	CP104443	CP104465
14"	CP104417	CP104444	CP104466
15"	CP104418	CP104445	CP104467
16"	CP104419	CP104446	CP104468
17"	CP104420	CP104447	CP104469
18"	CP104421	CP104448	CP104470
19"	CP104422	CP104449	CP104471
20"	CP104423	CP104450	CP104472

TABLE TWO - TITANIUM FOR SOLID BACK INSERT

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104484	CP104511	CP104538
11"	CP104485	CP104512	CP104539
12"	CP104491	CP104518	CP104540
13"	CP104492	CP104519	CP104541
14"	CP104493	CP104520	CP104542
15"	CP104494	CP104521	CP104543
16"	CP104495	CP104522	CP104544
17"	CP104496	CP104523	CP104545
18"	CP104497	CP104524	CP104546
19"	CP104498	CP104525	CP104547
20"	CP104499	CP104526	CP104548

*CONSULT FACTORY FOR CUSTOM HEIGHT RIGIDIZER BAR

BACKREST

TiLite™ ZR (SERIES2), ZRA (SERIES2), AERO Z (SERIES 2)

TABLE THREE - ALUMINUM STANDARD

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104424	CP104451	CP104473
11"	CP104425	CP104452	CP104474
12"	CP104426	CP104453	CP104475
13"	CP104427	CP104454	CP104476
14"	CP104428	CP104455	CP104477
15"	CP104429	CP104456	CP104478
16"	CP104430	CP104457	CP104479
17"	CP104431	CP104458	CP104480
18"	CP104432	CP104459	CP104481
19"	CP104433	CP104460	CP104482
20"	CP104434	CP104461	CP104483

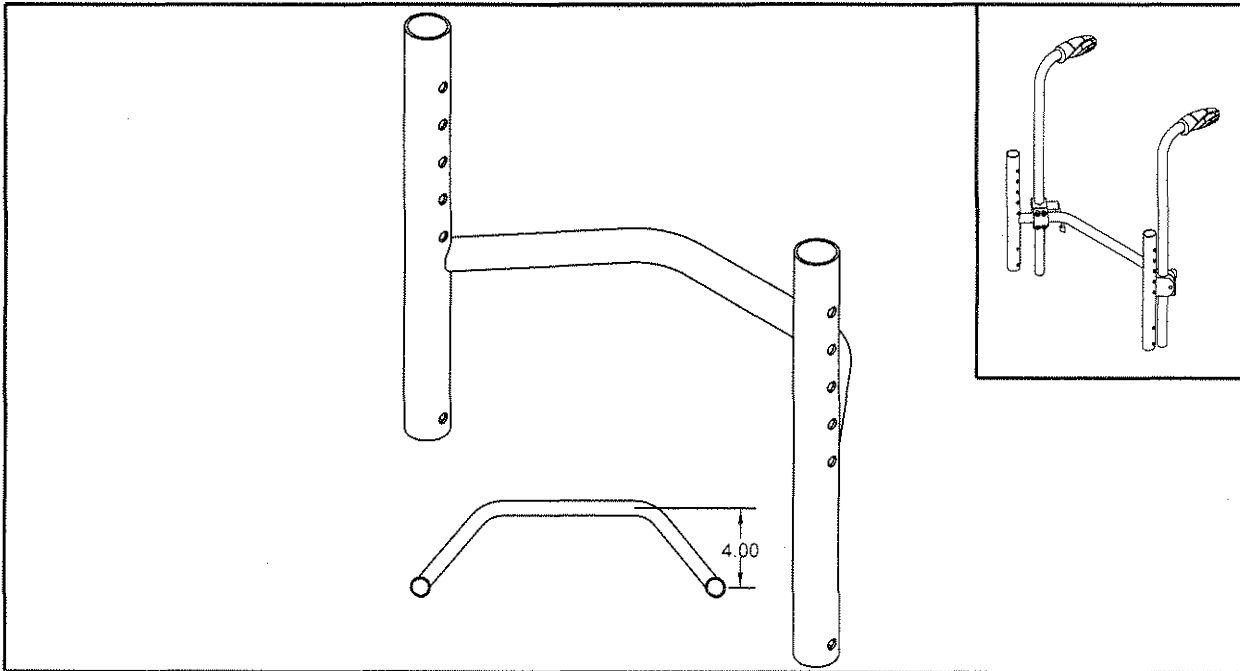
TABLE FOUR - ALUMINUM FOR SOLID BACK INSERT

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104500	CP104527	CP104549
11"	CP104501	CP104528	CP104550
12"	CP104502	CP104529	CP104551
13"	CP104503	CP104530	CP104552
14"	CP104504	CP104531	CP104553
15"	CP104505	CP104532	CP104554
16"	CP104506	CP104533	CP104555
17"	CP104507	CP104534	CP104556
18"	CP104508	CP104535	CP104557
19"	CP104509	CP104536	CP104558
20"	CP104510	CP104537	CP104559



ALUMINUM BACKREST FOR TELESCOPING PUSH HANDLES

TiLite™ ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T



ITEM QTY PART NO.
1 1 TABLE ONE

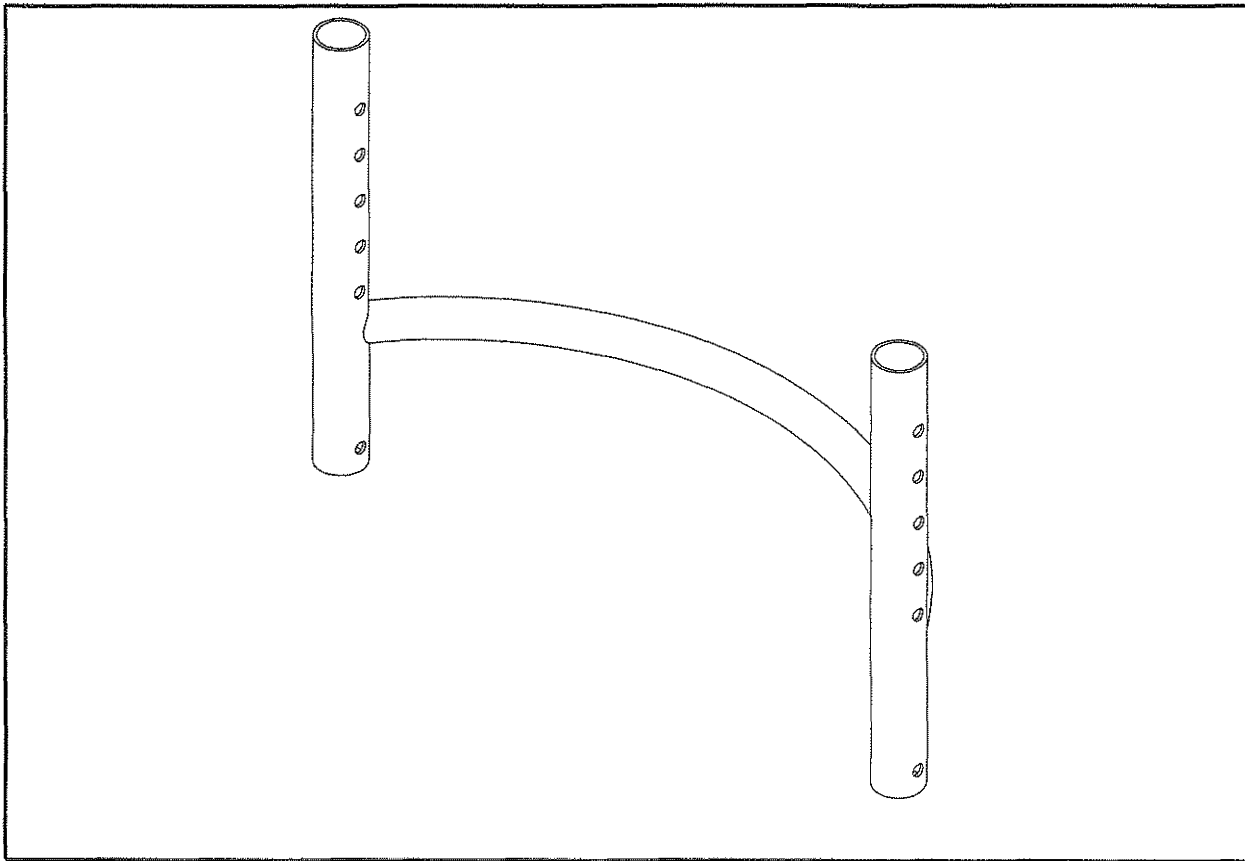
DESCRIPTION
ALUMINUM BACKREST FOR HEIGHT ADJUSTABLE PUSH HANDLES

TABLE ONE

CHAIR WIDTH	BACKREST ADJ. HEIGHT 8½"-12¼"	BACKREST ADJ. HEIGHT 12½"-16½"	BACKREST ADJ. HEIGHT 16½"-20½"
10"	CP104500	CP104527	CP104549
11"	CP104501	CP104528	CP104550
12"	CP104502	CP104529	CP104551
13"	CP104503	CP104530	CP104552
14"	CP104504	CP104531	CP104553
15"	CP104505	CP104532	CP104554
16"	CP104506	CP104755	CP104760
17"	CP104507	CP104756	CP104761
18"	CP104508	CP104757	CP104762
19"	CP104509	CP104758	CP104763
20"	CP104510	CP104759	CP104764

TITANIUM BACKREST

TiLite™ TR (SERIES 3), ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2),
AERO T, TRA (SERIES 2)



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	ADJ. HEIGHT BACKREST

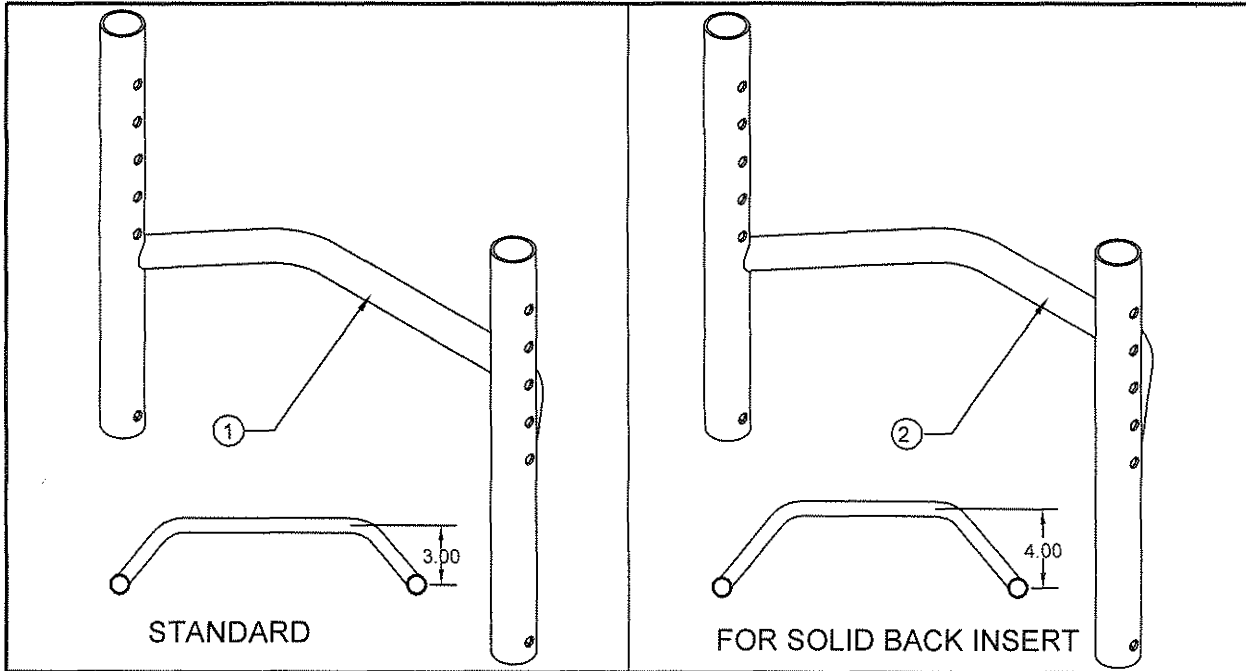
TABLE ONE

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP106859	CP106870	CP106881
11"	CP106860	CP106871	CP106882
12"	CP106861	CP106872	CP106883
13"	CP106862	CP106873	CP106884
14"	CP106863	CP106874	CP106885
15"	CP106864	CP106875	CP106886
16"	CP106865	CP106876	CP106887
17"	CP106866	CP106877	CP106888
18"	CP106867	CP106878	CP106889
19"	CP106868	CP106879	CP106890
20"	CP106869	CP106880	CP106891

*CONSULT FACTORY FOR CUSTOM HEIGHT RIGIDIZER BAR

ALUMINUM BACKREST

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	ADJ. HEIGHT BACKREST
2	1	TABLE TWO	ADJ. HEIGHT BACKREST FOR SOLID BACK INSERT (SEE NEXT PAGE)

TABLE ONE - ALUMINUM STANDARD

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104424	CP104451	CP104473
11"	CP104425	CP104452	CP104474
12"	CP104426	CP104453	CP104475
13"	CP104427	CP104454	CP104476
14"	CP104428	CP104455	CP104477
15"	CP104429	CP104456	CP104478
16"	CP104430	CP104457	CP104479
17"	CP104431	CP104458	CP104480
18"	CP104432	CP104459	CP104481
19"	CP104433	CP104460	CP104482
20"	CP104434	CP104461	CP104483

TABLE TWO - ALUMINUM FOR SOLID BACK INSERT

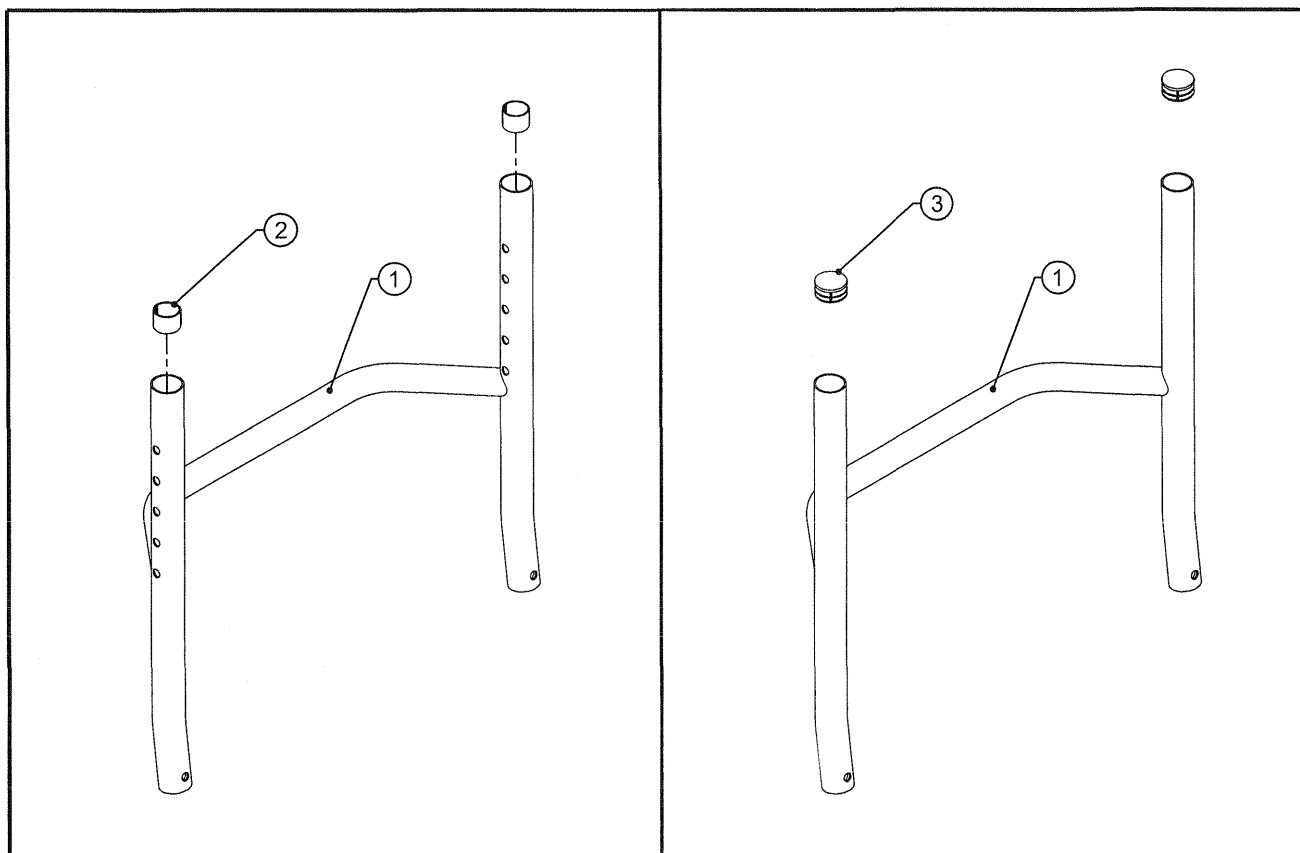
CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
10"	CP104500	CP104527	CP104549
11"	CP104501	CP104528	CP104550
12"	CP104502	CP104529	CP104551
13"	CP104503	CP104530	CP104552
14"	CP104504	CP104531	CP104553
15"	CP104505	CP104532	CP104554
16"	CP104506	CP104533	CP104555
17"	CP104507	CP104534	CP104556
18"	CP104508	CP104535	CP104557
19"	CP104509	CP104536	CP104558
20"	CP104510	CP104537	CP104559

*CONSULT FACTORY FOR CUSTOM HEIGHT RIGIDIZER BAR



STANDARD BACKREST

TiLite™ Z10

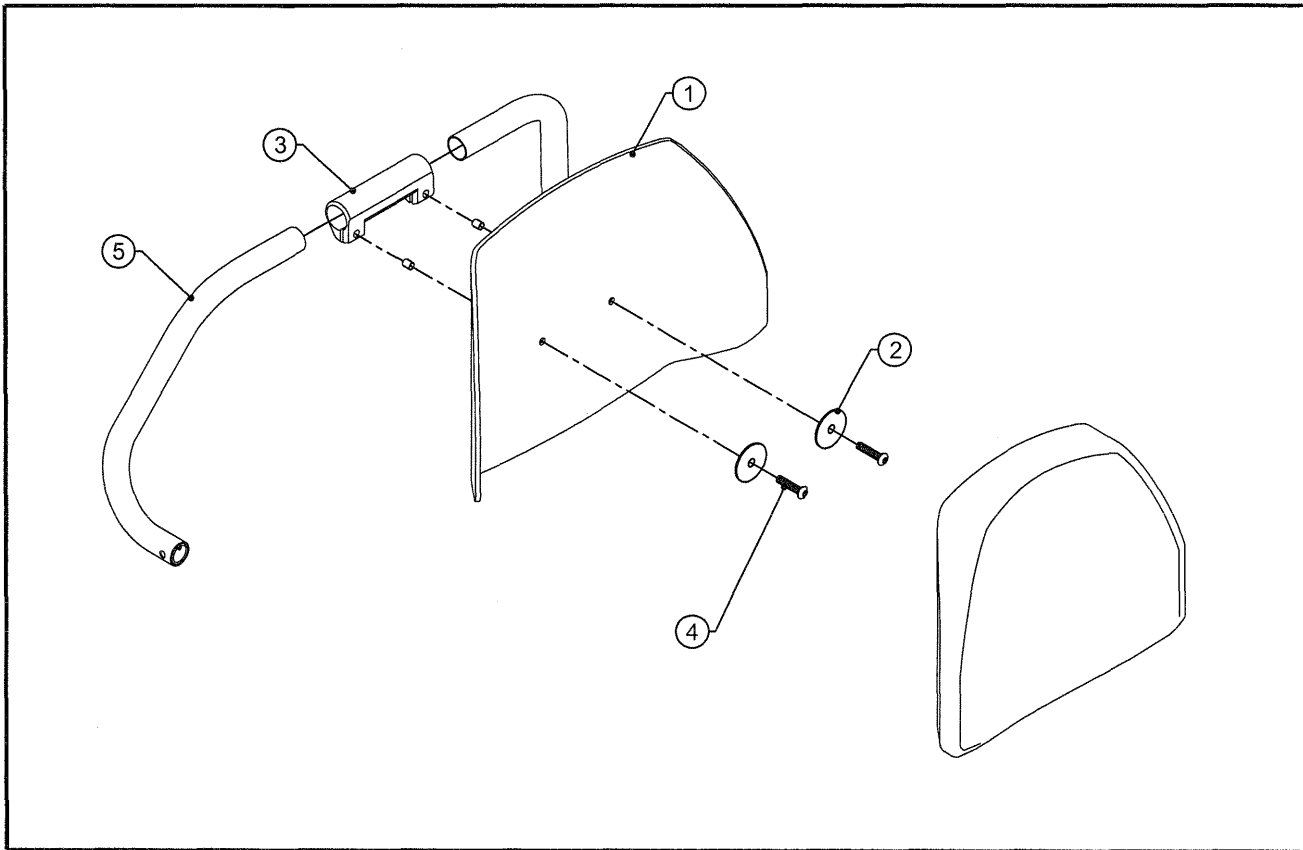


ITEM	QUANTITY	PART NO.	DESCRIPTION
1*	1	CP103844	TITANIUM BACKREST
2	5"	RW100221	UHMW TAPE .0115 THICK X 1" WIDE
3	2	HD100360	7/8" ROUND, RIBBED POLYETHYLENE PLUG
1-2		AS104325	STANDARD ADJUSTABLE HEIGHT BACKREST
1,3		AS104326	STANDARD FIXED HEIGHT BACKREST

* - CONSULT WITH FACTORY TO SPECIFY SIZE OF BACKREST NEEDED
THE SERIAL NUMBER OR ORDER NUMBER OF THE CHAIR WILL BE NEEDED

CARBON FIBER BACKREST

TiLite™ Z10



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	CARBON FIBER BACKREST SHELL
2	2	HD100529	WASHER, FENDER, .281 ID X 1.25 OD X .052 THK
3	1	CP103767	BACKREST MOUNTING CLAMP
4	2	HD100361	1/4-20 X 1-1/8" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
5*	1	CP103843	TITANIUM BACKREST, CARBON BACK*
1-5		TABLE ONE	CARBON FIBER BACKREST

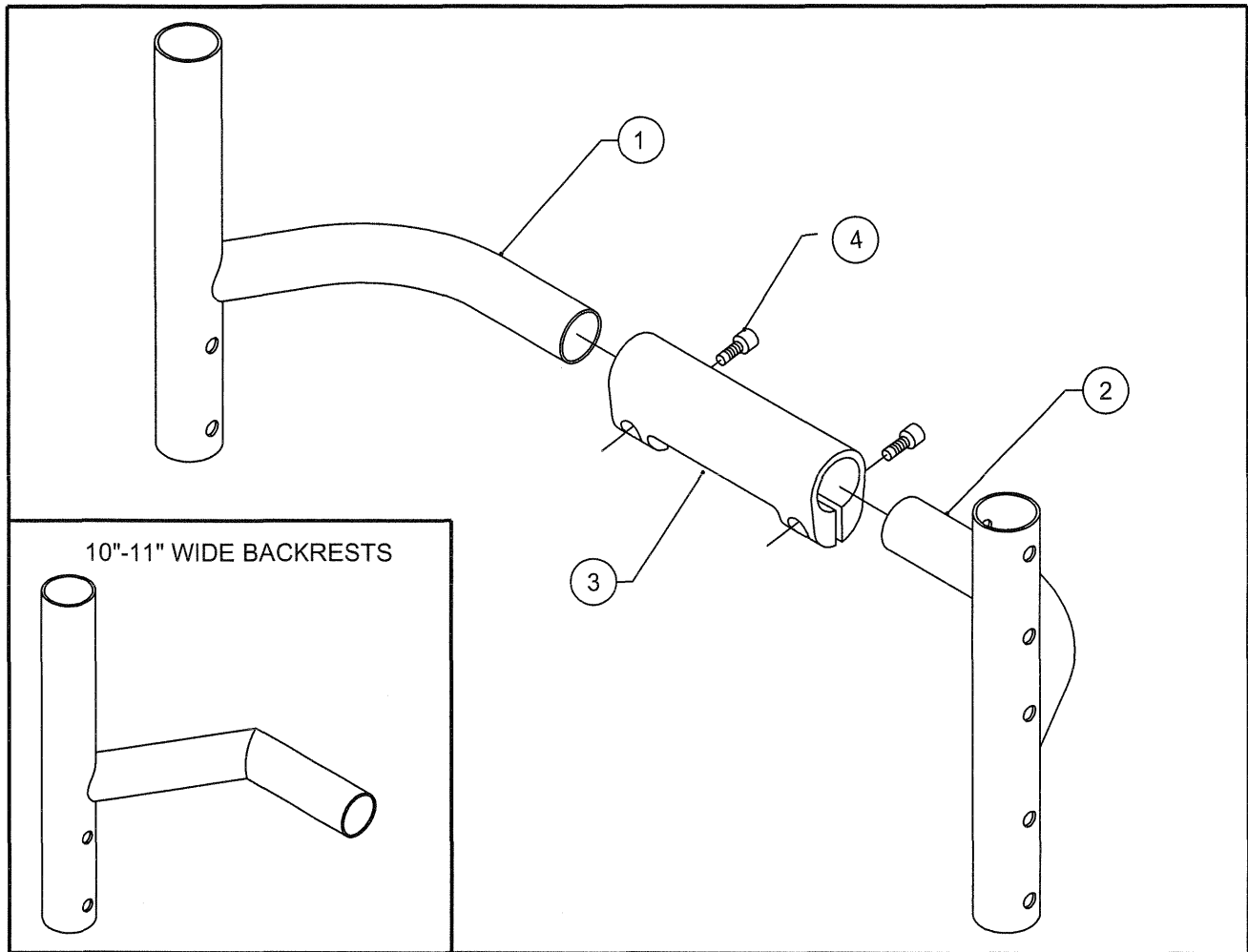
TABLE ONE

CHAIR WIDTH	CARBON FIBER BACKREST SHELL	CARBON FIBER BACKREST ASSEMBLY
13"	CP103783	AS104311
14"	CP103784	AS104312
15"	CP103785	AS104313
16"	CP103786	AS104314
17"	CP103787	AS104315
18"	CP103788	AS104316

* - CONSULT WITH FACTORY TO SPECIFY SIZE OF BACKREST TUBES NEEDED
THE SERIAL NUMBER OR ORDER NUMBER OF THE CHAIR WILL BE NEEDED

EXPANDABLE BACKREST ASSEMBLY

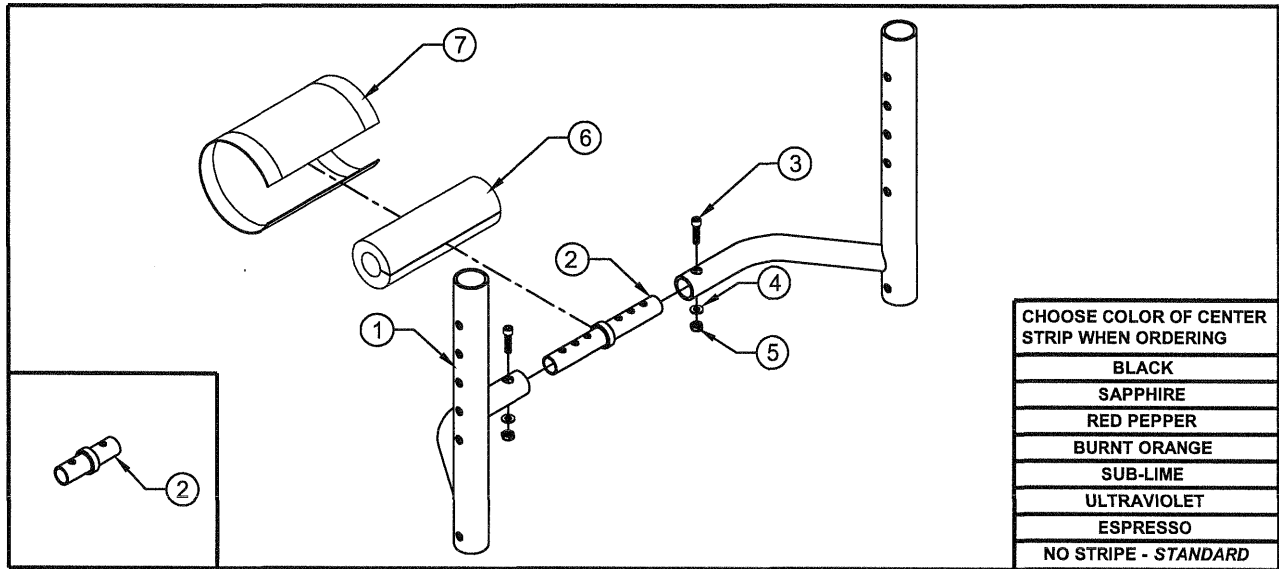
TiLite™ YG, YGS



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP101950	ALUMINUM BACKREST ASSY 8"-12" YG/YGS RIGHT
1B	1	CP101952	ALUMINUM BACKREST ASSY 12"-16" YG/YGS RIGHT
1C	1	CP101954	ALUMINUM BACKREST ASSY 16"-20" YG/YGS RIGHT
1D	1	CP102221	10"-11" WIDE ALUM BACKREST ASSY 8"-12" YG/YGS RIGHT
1E	1	CP102223	10"-11" WIDE ALUM BACKREST ASSY 12"-16" YG/YGS RIGHT
1F	1	CP102225	10"-11" WIDE ALUM BACKREST ASSY 16"-20" YG/YGS RIGHT
2A	1	CP101951	ALUMINUM BACKREST ASSY 8"-12" YG/YGS LEFT
2B	1	CP101953	ALUMINUM BACKREST ASSY 12"-16" YG/YGS LEFT
2C	1	CP101955	ALUMINUM BACKREST ASSY 16"-20" YG/YGS LEFT
2D	1	CP102222	10"-11" WIDE ALUM BACKREST ASSY 8"-12" YG/YGS LEFT
2E	1	CP102224	10"-11" WIDE ALUM BACKREST ASSY 12"-16" YG/YGS LEFT
2F	1	CP102226	10"-11" WIDE ALUM BACKREST ASSY 16"-20" YG/YGS LEFT
3A	1	CP101944	CROSSTUBE EXPANSION BRACKET 12"-14"
3B	1	CP101945	CROSSTUBE EXPANSION BRACKET 14"-16"
3C	1	CP101946	CROSSTUBE EXPANSION BRACKET 16"-18"
4	2	HD100458	1/4-20 X 5/8" SOCKET HEAD CAP SCREW, BLACK ZINC
1D,2D,3A,4		AS102793	BACKREST EXPANDABLE 8"-12" HEIGHT 10"-11" WIDE
1E,2E,3A,4		AS102794	BACKREST EXPANDABLE 12"-16" HEIGHT 10"-11" WIDE
1F,2F,3A,4		AS102795	BACKREST EXPANDABLE 16"-20" HEIGHT 10"-11" WIDE
1A,2A,3A,4		AS102073	BACKREST EXPANDABLE 8"-12" HEIGHT 12"-14" WIDE
1A,2A,3B,4		AS102074	BACKREST EXPANDABLE 8"-12" HEIGHT 14"-16" WIDE
1A,2A,3C,4		AS102075	BACKREST EXPANDABLE 8"-12" HEIGHT 16"-18" WIDE
1B,2B,3A,4		AS102076	BACKREST EXPANDABLE 12"-16" HEIGHT 12"-14" WIDE
1B,2B,3B,4		AS102077	BACKREST EXPANDABLE 12"-16" HEIGHT 14"-16" WIDE
1B,2B,3C,4		AS102078	BACKREST EXPANDABLE 12"-16" HEIGHT 16"-18" WIDE
1C,2C,3A,4		AS102079	BACKREST EXPANDABLE 16"-20" HEIGHT 12"-14" WIDE
1C,2C,3B,4		AS102080	BACKREST EXPANDABLE 16"-20" HEIGHT 14"-16" WIDE
1C,2C,3C,4		AS102081	BACKREST EXPANDABLE 16"-20" HEIGHT 16"-18" WIDE

BACKREST

TiLite™ TWIST



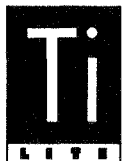
ITEM	QTY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	PED BACKREST RIGHT
1B	1	TABLE ONE	PED BACKREST LEFT
2A	1	CP105173	PED 8" WIDTH SPACER ASSEMBLY
2B	1	CP105172	PED WIDTH SPACER ASSEMBLY
3	2	HD100672	10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC
4	2	HD100623	#10 SAE FLAT WASHER, BLACK
5	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
6	1	CP105771	BACKREST SPACER FOAM PAD
7	1	CP105784	BACKREST SPACER FOAM PAD COVER (CHOOSE COLOR)
1A,1B,2A-7		TABLE TWO	TWIST BACKREST ASSEMBLY FOR 8" WIDTH
1A,1B,2B-7		TABLE TWO	TWIST BACKREST ASSEMBLY FOR 9"-15" WIDTH

TABLE ONE

CHAIR WIDTH		EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
		PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
		FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
8"-10"	RIGHT	CP105287	CP105299	
	LEFT	CP105288	CP105300	
9"-11"	RIGHT	CP105289	CP105301	
	LEFT	CP105290	CP105302	
10"-12"	RIGHT	CP105291	CP105303	
	LEFT	CP105292	CP105304	
11"-13"	RIGHT	CP105293	CP105305	
	LEFT	CP105294	CP105306	
12"-14"	RIGHT	CP105295	CP105307	CP105311
	LEFT	CP105296	CP105308	CP105312
13"-15"	RIGHT	CP105297	CP105309	CP105313
	LEFT	CP105298	CP105310	CP105314

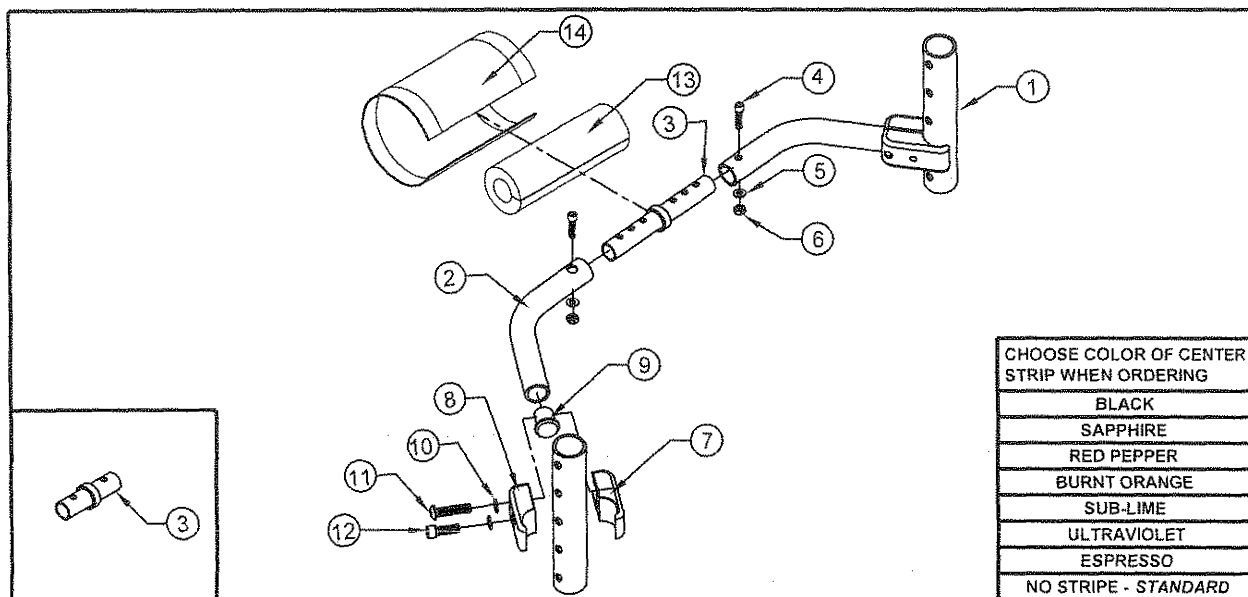
TABLE TWO

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
8"	AS111795	AS111802	
9"-10"	AS111796	AS111803	
9"-11"	AS111797	AS111804	
10"-12"	AS111798	AS111805	
11"-13"	AS111799	AS111806	
12"-14"	AS111800	AS111807	AS111809
13"-15"	AS111801	AS111808	AS111810



BACKREST WITH HEIGHT ADJUSTABLE RIGIDIZER BAR

TiLite™ TWIST



CHOOSE COLOR OF CENTER STRIP WHEN ORDERING
BLACK
SAPPHIRE
RED PEPPER
BURNT ORANGE
SUB-LIME
ULTRAVIOLET
ESPRESSO
NO STRIPE - STANDARD

ITEM	QTY	PART NO.	DESCRIPTION
1A	2	CP104562	SHORT BACKREST UPRIGHT
1B	2	CP104565	MEDIUM BACKREST UPRIGHT
1C	2	CP104567	TALL BACKREST UPRIGHT
2A		TABLE ONE	BACKREST RIGIDIZER BAR RT
2B		TABLE ONE	BACKREST RIGIDIZER BAR LT
3A	1	CP105173	PED 8" WIDTH SPACER ASSEMBLY
3B	1	CP105172	PED WIDTH SPACER ASSEMBLY
4	2	HD100672	10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC
5	2	HD100623	#10 SAE FLAT WASHER, BLACK
6	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
7	2	CP107386	BACKREST HEIGHT ADJUSTABLE SPLIT CLAMP A
8	2	CP107387	BACKREST HEIGHT ADJUSTABLE SPLIT CLAMP B
9	2	CP107294	THREADED END PLUG
10	4	HD100348	WASHER .255 ID X .395 OD X .048 THICK STEEL, ZINC PLATED
11	2	HD100361	1/4-20 X 1.125" BUTTON HEAD CAP SCREW, BLACK ZINC
12	2	HD100332	1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC
13	1	CP105771	BACKREST SPACER FOAM PAD
14	1	CP105784	BACKREST SPACER FOAM PAD COVER (CHOOSE COLOR)
1-14		TABLE TWO	TWIST BACKREST ASSEMBLY

TABLE ONE

CHAIR WIDTH	BACKREST RIGIDIZER BAR RT	BACKREST RIGIDIZER BAR LT
8"-10"	CP107435	CP107436
9"-11"	CP107437	CP107438
10"-12"	CP107439	CP107440
11"-13"	CP107441	CP107442
12"-14"	CP107443	CP107444
13"-15"	CP107445	CP107446

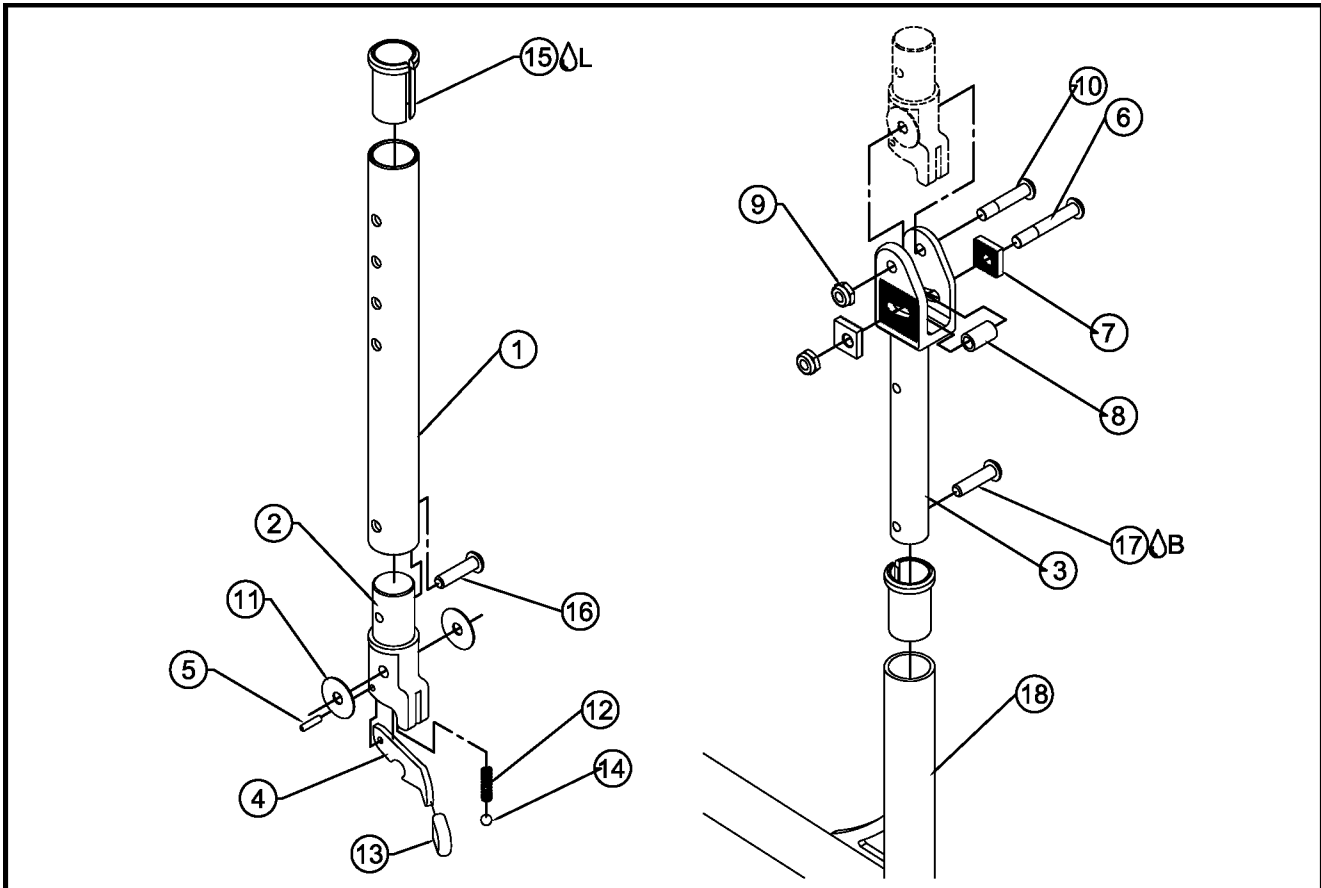
TABLE TWO

CHAIR WIDTH	EXTENSION HEIGHT 8½"-11½"	EXTENSION HEIGHT 12"-16½"	EXTENSION HEIGHT 16"-20½"
	PUSH HANDLE HEIGHT 10"-12½"	PUSH HANDLE HEIGHT 12"-16½"	PUSH HANDLE HEIGHT 16"-20½"
	FOLDING PUSH HEIGHT 13"-15½"	FOLDING PUSH HEIGHT 14½"-19"	FOLDING PUSH HEIGHT 18½"-21"
8"	AS117130	AS117137	
9"-10"	AS117131	AS117138	
9"-11"	AS117132	AS117139	
10"-12"	AS117133	AS117140	
11"-13"	AS117134	AS117141	
12"-14"	AS117135	AS117142	AS117144
13"-15"	AS117136	AS117143	AS117145

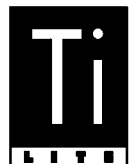


ANGLE ADJUSTABLE FOLD DOWN BACK

TiLite™ Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP103225	FOLD DOWN BACK ADJUSTMENT TUBE SHORT
1B	1	CP103223	FOLD DOWN BACK ADJUSTMENT TUBE MEDIUM
1C	1	CP103224	FOLD DOWN BACK ADJUSTMENT TUBE TALL
2	1	CP103221	FOLDDOWN BACK TOP PIVOT
3	1	CP103220	FOLD DOWN BACK BOTTOM PIVOT
4A	1	CP103222	FOLD DOWN BACKREST LATCH RIGHT HAND
4B	1	CP103277	FOLD DOWN BACKREST LATCH LEFT HAND
5	1	HD100473	DOWEL PIN 1/8" X 1/2" LONG
6	1	HD100485	BUTTON HEAD CAP SCREW 1/4-28 X 1 5/8 BLACK ZINC
7	2	CP100853	LOCKING BLOCK FOR CASTER HOUSING
8	1	HD100472	BRONZE BUSHING 1/4" X 3/8" X 5/8"
9	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
10	1	HD100484	BUTTON HEAD CAP SCREW 1/4-28 X 1 1/4 BLACK ZINC
11	2	HD100421	WASHER NYLON .253 ID X .878 OD X .031 THK
12	1	HD100488	SPRING .180 OD, .128 ID, .630 LG, C&G ENDS
13	1	CP103281	LATCH GRIP
14	1	HD100487	3/16 DIA NYLON BALL
15L	2	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
16	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
17B	1	HD100512	1/4-28 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
18	1	TABLE ONE	AERO X SIDEFRAME
2,4A,5,12-14		AS103827	ANGLE ADJ FOLD DOWN BACK LATCH, RIGHT, SUB ASSEMBLY
2,4B,5,12-14		AS103828	ANGLE ADJ FOLD DOWN BACK LATCH, LEFT, SUB ASSEMBLY
2-3,4A-14,17		AS103603	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, RIGHT
2-3,4B-14,17		AS103604	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, LEFT
1A,2-3,4A-17		AS103553	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1A,2-3,4B-17		AS103554	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1B,2-3,4A-17		AS103555	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1B,2-3,4B-17		AS103556	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1C,2-3,4A-17		AS103557	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1C,2-3,4B-17		AS103558	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT



ANGLE ADJUSTABLE FOLD DOWN BACK

TiLite™ Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)

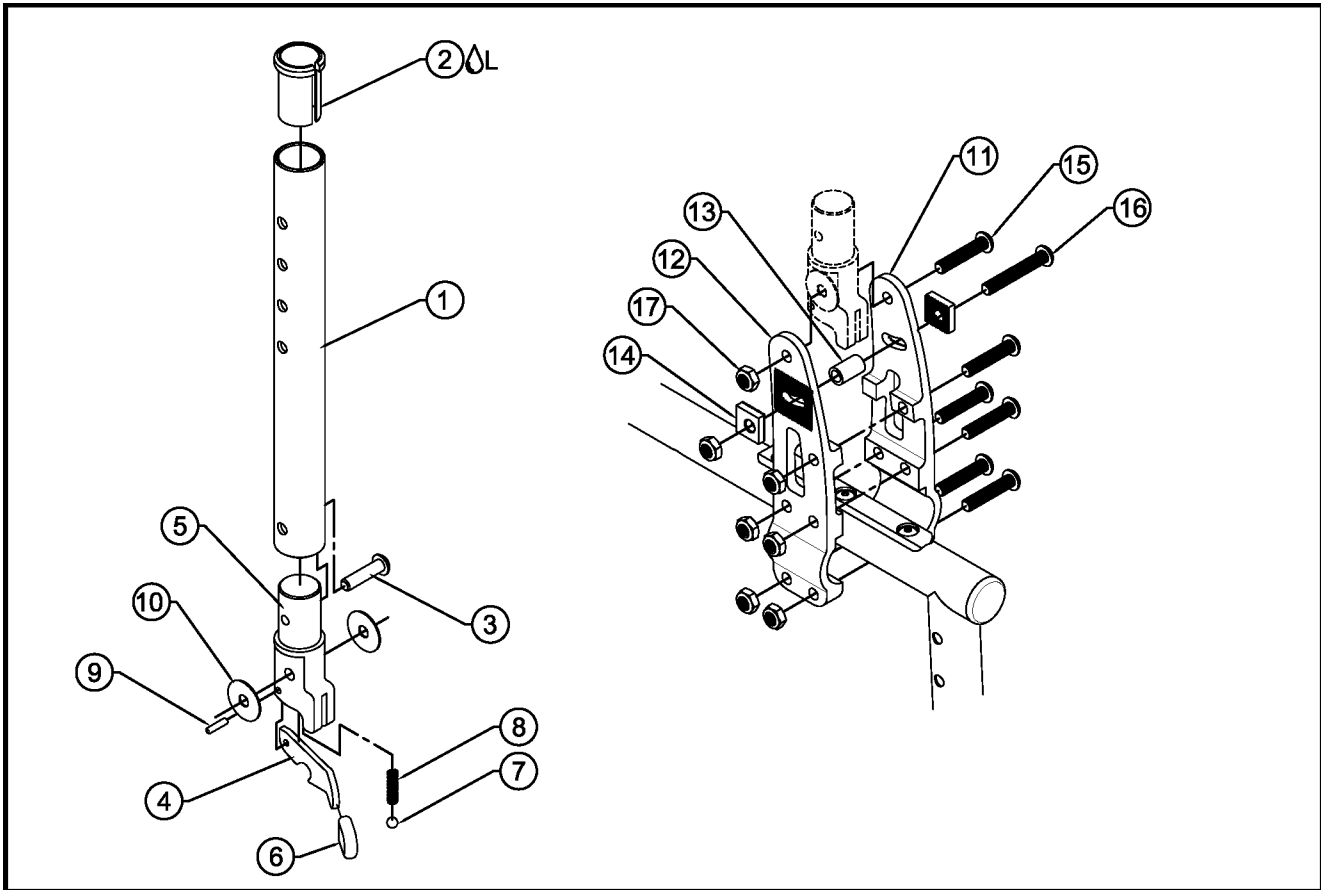
TABLE ONE - ANGLE ADJ. BACK FRAMES

FRAME STYLE	AERO X PART NUMBER	2GX PART NUMBER
70° SHORT, RIGHT	CP103351	CP103383
70° SHORT, LEFT	CP103352	CP103384
70° MEDIUM, RIGHT	CP103353	CP103385
70° MEDIUM, LEFT	CP103354	CP103386
70° LONG, RIGHT	CP103355	CP103387
70° LONG, LEFT	CP103356	CP103388
70° EXTRA LONG, RIGHT	CP103357	CP103389
70° EXTRA LONG, LEFT	CP103358	CP103390
80° SHORT, RIGHT	CP103359	CP103391
80° SHORT, LEFT	CP103360	CP103392
80° MEDIUM, RIGHT	CP103361	CP103393
80° MEDIUM, LEFT	CP103362	CP103394
80° LONG, RIGHT	CP103363	CP103395
80° LONG, LEFT	CP103364	CP103396
80° EXTRA LONG, RIGHT	CP103365	CP103397
80° EXTRA LONG, LEFT	CP103366	CP103398
85° SHORT, RIGHT	CP103367	CP103399
85° SHORT, LEFT	CP103368	CP103400
85° MEDIUM, RIGHT	CP103369	CP103401
85° MEDIUM, LEFT	CP103370	CP103402
85° LONG, RIGHT	CP103371	CP103403
85° LONG, LEFT	CP103372	CP103404
85° EXTRA LONG, RIGHT	CP103373	CP103405
85° EXTRA LONG, LEFT	CP103374	CP103406
SWINGAWAY 14" SHORT, RIGHT	CP103375	CP103407
SWINGAWAY 14" SHORT, LEFT	CP103376	CP103408
SWINGAWAY 16" MEDIUM, RIGHT	CP103377	CP103409
SWINGAWAY 16" MEDIUM, LEFT	CP103378	CP103410
SWINGAWAY 18" LONG, RIGHT	CP103379	CP103411
SWINGAWAY 18" LONG, LEFT	CP103380	CP103412
SWINGAWAY 20" EXTRA LONG, RIGHT	CP103381	CP103413
SWINGAWAY 20" EXTRA LONG, LEFT	CP103382	CP103414



ANGLE ADJUSTABLE FOLD DOWN BACK

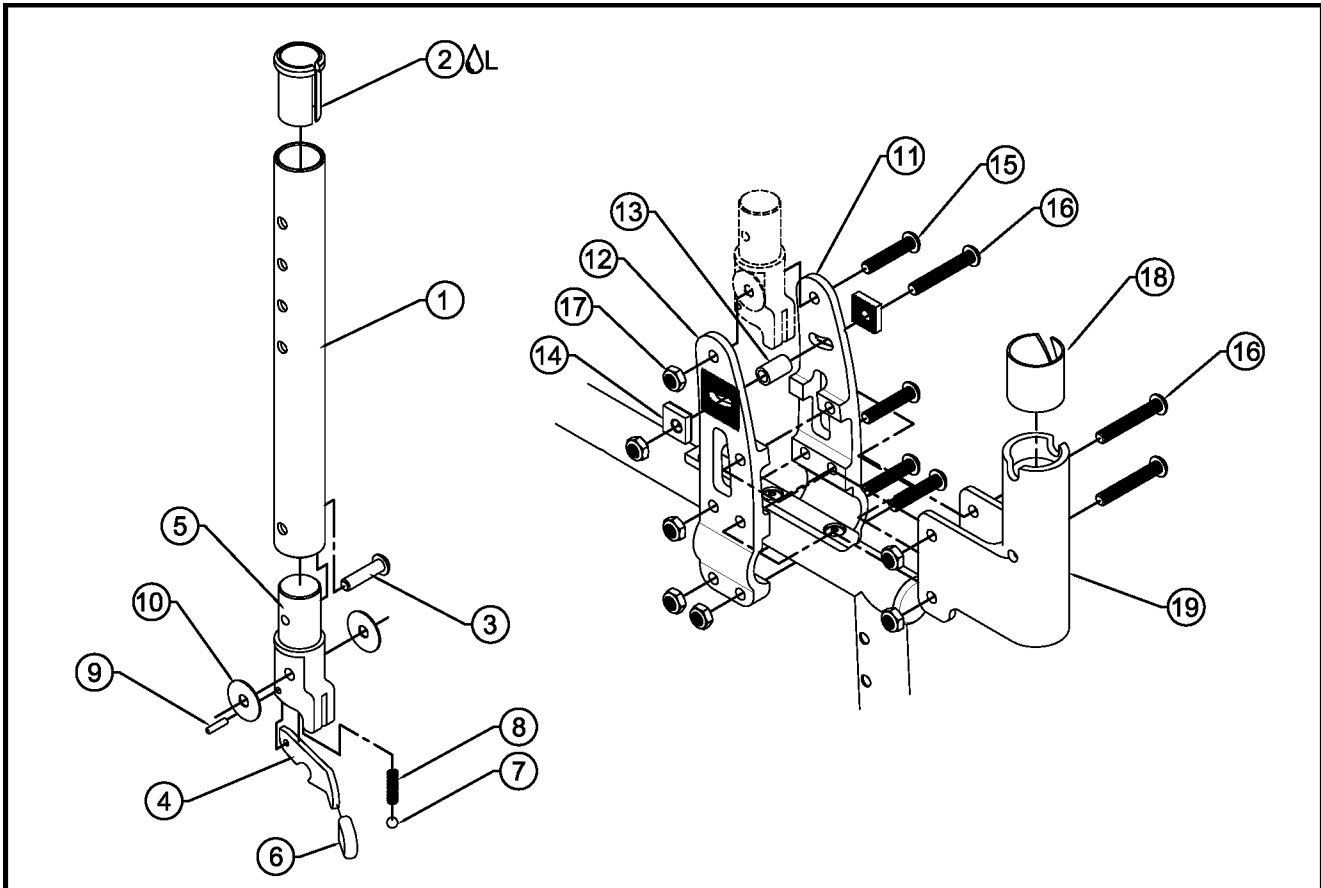
TiLite™ ADJ DEPTH Aero X, 2GX



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP103225	FOLD DOWN BACK ADJUSTMENT TUBE SHORT
1B	1	CP103223	FOLD DOWN BACK ADJUSTMENT TUBE MEDIUM
1C	1	CP103224	FOLD DOWN BACK ADJUSTMENT TUBE TALL
2 Δ L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO $\varnothing$.75
3	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
4A	1	CP103222	FOLD DOWN BACKREST LATCH RIGHT HAND
4B	1	CP103277	FOLD DOWN BACKREST LATCH LEFT HAND
5	1	CP103221	FOLDDOWN BACK TOP PIVOT
6	1	CP103281	LATCH GRIP
7	1	HD100487	3/16 DIA NYLON BALL
8	1	HD100488	SPRING .180 OD, .128 ID, .630 LG, C&G ENDS
9	1	HD100473	DOWEL PIN 1/8" X 1/2" LONG
10	2	HD100484	BUTTON HEAD CAP SCREW 1/4-28 X 1 1/4 BLACK ZINC
11	1	CP104169	DEPTH ADJ BACKREST BRACKET, RIGHT
12	1	CP104170	DEPTH ADJ BACKREST BRACKET, LEFT
13	1	HD100472	BRONZE BUSHING 1/4" X 3/8" X 5/8"
14	2	CP100853	LOCKING BLOCK FOR CASTER HOUSING
15	6	HD100484	1/4-28 X 1 1/4 BLACK ZINC BUTTON HEAD CAP SCREW
16	1	HD100485	BUTTON HEAD CAP SCREW 1/4-28 X 1 5/8 BLACK ZINC
17	7	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4A-9		AS103827	ANGLE ADJ FOLD DOWN BACK LATCH, RIGHT, SUB ASSEMBLY
4B-9		AS103828	ANGLE ADJ FOLD DOWN BACK LATCH, LEFT, SUB ASSEMBLY
4A-17		AS104880	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, RIGHT
4B-17		AS104881	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, LEFT
1A-3,4A-17		AS104882	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1A-3,4B-17		AS104883	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1B-3,4A-17		AS104884	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1B-3,4B-17		AS104885	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1C-3,4A-17		AS104886	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1C-3,4B-17		AS104887	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT

ANGLE ADJUSTABLE FOLD DOWN BACK

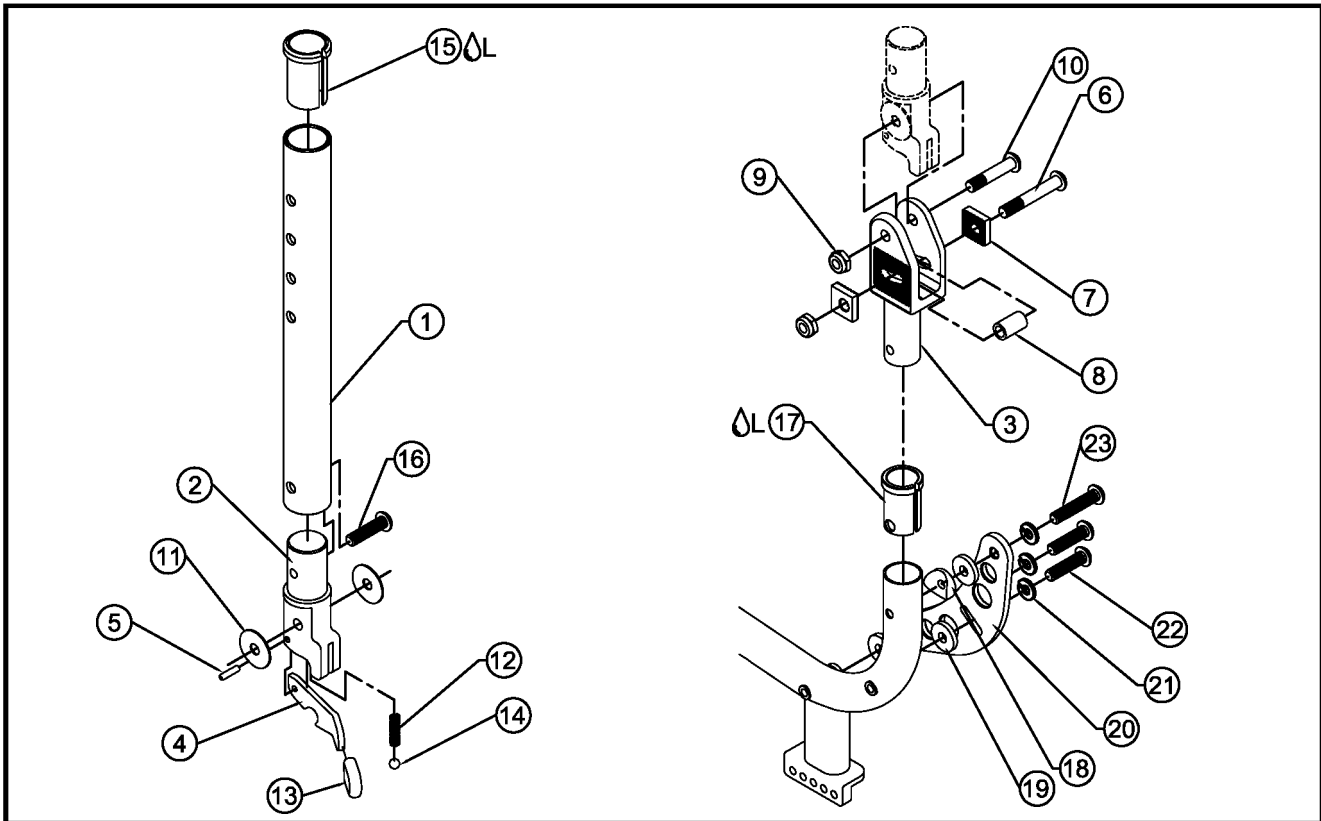
TiLite™ ADJ DEPTH Aero X, 2GX W/ ARMREST



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP103225	FOLD DOWN BACK ADJUSTMENT TUBE SHORT
1B	1	CP103223	FOLD DOWN BACK ADJUSTMENT TUBE MEDIUM
1C	1	CP103224	FOLD DOWN BACK ADJUSTMENT TUBE TALL
2 Δ L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
3	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
4A	1	CP103222	FOLD DOWN BACKREST LATCH RIGHT HAND
4B	1	CP103277	FOLD DOWN BACKREST LATCH LEFT HAND
5	1	CP103221	FOLDDOWN BACK TOP PIVOT
6	1	CP103281	LATCH GRIP
7	1	HD100487	3/16 DIA NYLON BALL
8	1	HD100488	SPRING .180 OD, .128 ID, .630 LG, C&G ENDS
9	1	HD100473	DOWEL PIN 1/8" X 1/2" LONG
10	2	HD100484	BUTTON HEAD CAP SCREW 1/4-28 X 1 1/4 BLACK ZINC
11	1	CP104169	DEPTH ADJ BACKREST BRACKET, RIGHT
12	1	CP104170	DEPTH ADJ BACKREST BRACKET, LEFT
13	1	HD100472	BRONZE BUSHING 1/4" X 3/8" X 5/8"
14	2	CP100853	LOCKING BLOCK FOR CASTER HOUSING
15	4	HD100484	1/4-28 X 1 1/4 BLACK ZINC BUTTON HEAD CAP SCREW
16	3	HD100485	BUTTON HEAD CAP SCREW 1/4-28 X 1 5/8 BLACK ZINC
17	7	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
18	1	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
19A	1	CP101876	ARMREST RECEIVER, RIGHT
19B	1	CP101877	ARMREST RECEIVER, LEFT
4A-9		AS103827	ANGLE ADJ FOLD DOWN BACK LATCH, RIGHT, SUB ASSEMBLY
4B-9		AS103828	ANGLE ADJ FOLD DOWN BACK LATCH, LEFT, SUB ASSEMBLY
4A-19A		AS104872	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, RIGHT
4B-19B		AS104873	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, LEFT
1A-3,4A-19A		AS104874	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1A-3,4B-19B		AS104875	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1B-3,4A-19A		AS104876	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1B-3,4B-19B		AS104877	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1C-3,4A-19A		AS104878	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1C-3,4B-19B		AS104879	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT

ANGLE ADJUSTABLE FOLD DOWN BACK

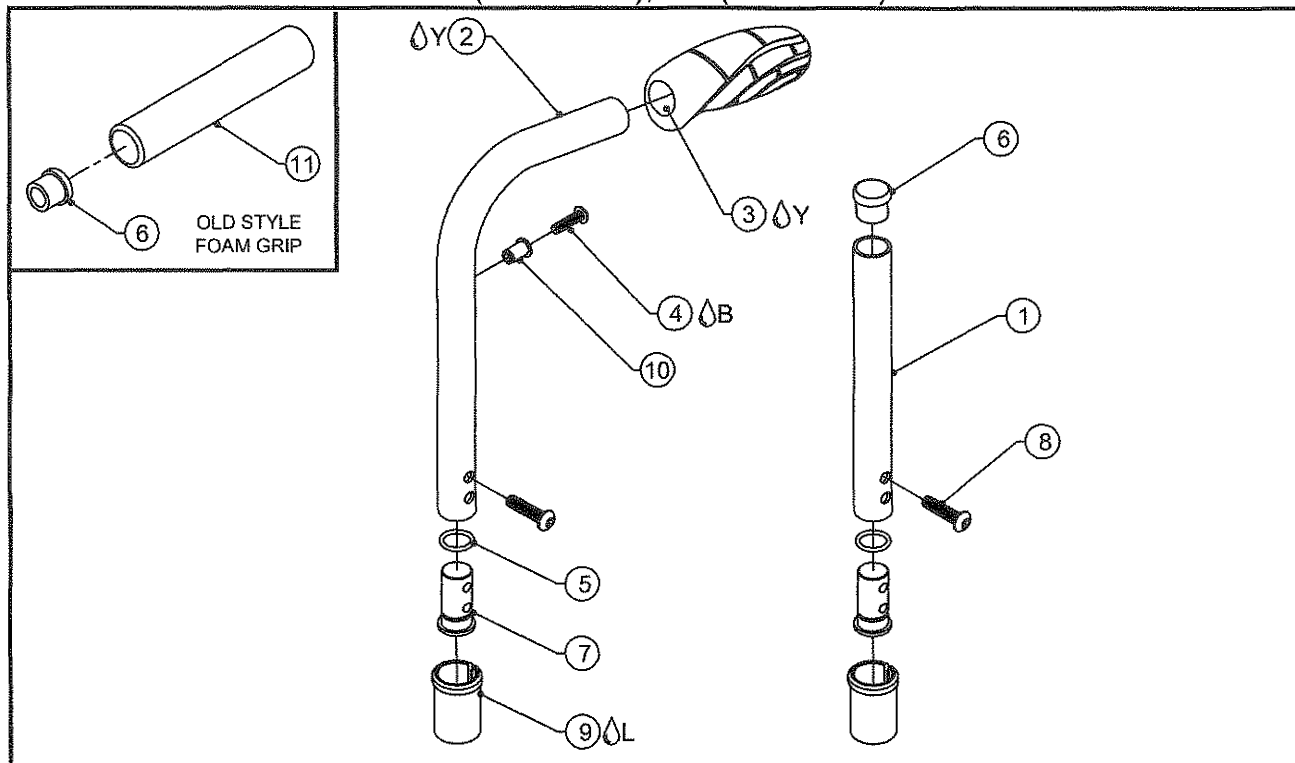
TILITE™ TX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP103225	FOLD DOWN BACK ADJUSTMENT TUBE SHORT
1B	1	CP103223	FOLD DOWN BACK ADJUSTMENT TUBE MEDIUM
1C	1	CP103224	FOLD DOWN BACK ADJUSTMENT TUBE TALL
2	1	CP103221	FOLDDOWN BACK TOP PIVOT
3	1	CP103228	FOLDDOWN BACK BOTTOM PIVOT SHORT
4A	1	CP103222	FOLD DOWN BACKREST LATCH RIGHT HAND
4B	1	CP103277	FOLD DOWN BACKREST LATCH LEFT HAND
5	1	HD100473	DOWEL PIN 1/8" X 1/2" LONG
6	1	HD100485	BUTTON HEAD CAP SCREW 1/4-28 X 1 5/8 BLACK ZINC
7	2	CP100853	LOCKING BLOCK FOR CASTER HOUSING
8	1	HD100472	BRONZE BUSHING 1/4" X 3/8" X 5/8"
9	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
10	1	HD100484	BUTTON HEAD CAP SCREW 1/4-28 X 1 1/4 BLACK ZINC
11	2	HD100421	WASHER NYLON .253 ID X .878 OD X .031 THK
12	1	HD100488	SPRING .180 OD, .128 ID, .630 LG, C&G ENDS
13	1	CP103281	LATCH GRIP
14	1	HD100487	3/16 DIA NYLON BALL
15 ΔL	1	CP101059	SLEEVE 1" X .083 WALL TUBING TO Ø.75
16	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
17 ΔL	1	CP103280	SLEEVE 1" X .051 TO .750 WITH HOLE
18	1	HD100240	CONCAVE WASHER MOLDED
19	3	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
20	1	CP103229	TX GUSSET FOLD DOWN BACK
21	3	HD100618	1/4" LOCK WASHER, BLACK ZINC
22	2	HD100408	1/4-28 X 7/8" BUTTON HEAD CAP SCREW BLACK ZINC
23	1	HD100369	1/4-28 X 1-1/2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
2,4A,5,12-14		AS103827	ANGLE ADJ FOLD DOWN BACK LATCH, RIGHT, SUB ASSEMBLY
2,4B,5,12-14		AS103828	ANGLE ADJ FOLD DOWN BACK LATCH, LEFT, SUB ASSEMBLY
2,3,4A-14		AS103606	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, RIGHT
2,3,4B-14		AS103607	ANGLE ADJUSTABLE FOLD DOWN BACK ASSEMBLY, LEFT
1A,2,3,4A-23		AS103559	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1A,2,3,4B-23		AS103560	SHORT ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1B,2,3,4A-23		AS103561	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1B,2,3,4B-23		AS103562	MEDIUM ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT
1C,2,3,4A-23		AS103563	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, RIGHT
1C,2,3,4B-23		AS103564	TALL ANG ADJ FOLD DOWN BACK ASSEMBLY, LEFT

BACKREST EXTENSION TUBES

TiLite™ TR, TRC, ZR, ZRA, TRA, EVO, BB, XC, TX, YRA, YR, Aero Z, Aero R,
TR (SERIES 2), YR (SERIES 2)



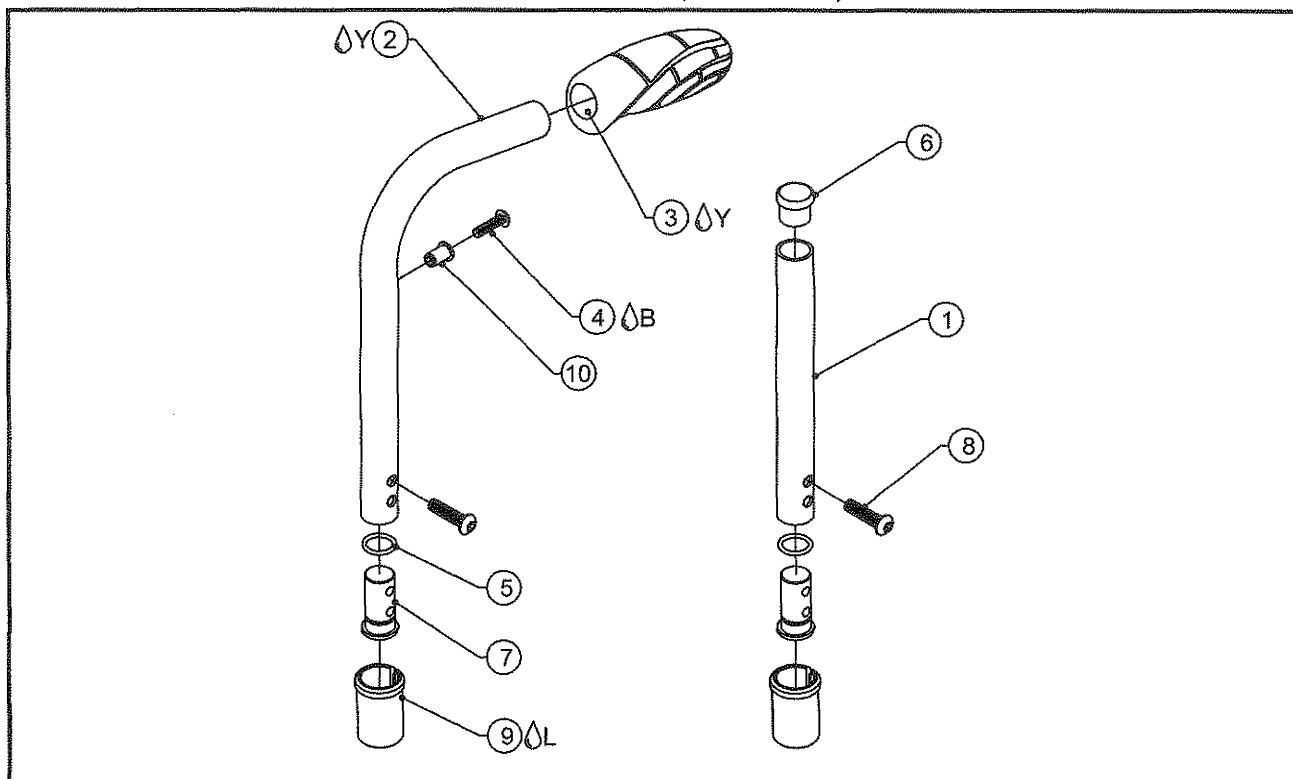
ITEM	QTY	PART NO.	DESCRIPTION
1	1	CP100110	BACKREST EXTENSION TUBE
2 ^Y	1	CP100109	BACKREST PUSH TUBE
3 ^Y	1	CP102565	TiLite™ PUSH HANDLE GRIP
4 ^B	1	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
5	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
6	1	HD100013	END CAP 3/4" X .065 WALL TUBING
7	1	CP100108	BACKREST TUBE EXTENSION PLUG
8A	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
8B	1	HD100705	1/4-20 X 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
9A ^L	1	CP100107	SLEEVE, 1" X .036 WALL TUBING TO Ø.75
9B ^L	1	CP101059	SLEEVE, 1" X .083 WALL TUBING TO Ø.75
9C ^L	1	CP100934	SLEEVE, 1" X .051 WALL TUBING TO Ø.75
10	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
11	1	HD100041	FOAM GRIP FOR 3/4" TUBING, .705 I.D. X 5" LONG
1,5-7,8A,9A		AS100035	BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2-5,7,8A,9A,10		AS100036	BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1,5-7,8A,9C		AS101765	REINFORCED BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2-5,7,8A,9C,10		AS101766	REINFORCED BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1,5-7,8A,9B		AS100939	ALUMINUM BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2-5,7,8A,9B,10		AS100940	ALUMINUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1,5-7,8A		AS111097	HEAVY DUTY ALUM BACKREST EXTENSION TUBE ASSY (ONE SIDE ONLY)
2-5,7,8A,10		AS111181	HEAVY DUTY ALUM BACKREST PUSH TUBE ASSY (ONE SIDE ONLY)
1,5-7,8B,9A		AS102133	SHORT BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2-5,7,8B,9A,10		AS102134	SHORT BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1,5-7,8B,9C		AS102135	SHORT HD BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2-5,7,8B,9C,10		AS102136	SHORT HD BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1,5-7,8B,9B		AS102137	SHORT ALUM BACKREST EXTENSION TUBE ASSY (ONE SIDE ONLY)
2-5,7,8B,9B,10		AS102138	SHORT ALUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)

REMOVE ITEM 7 FOR BACKREST HEIGHTS OF:
8"-9.5" ON 8"-12" BACKREST ASSEMBLIES
8.5"-10" ON 8.5"-12.5" BACKREST ASSEMBLIES

* AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR

BACKREST EXTENSION TUBES

TiLite™ ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3),
AERO T, TRA (SERIES 2)

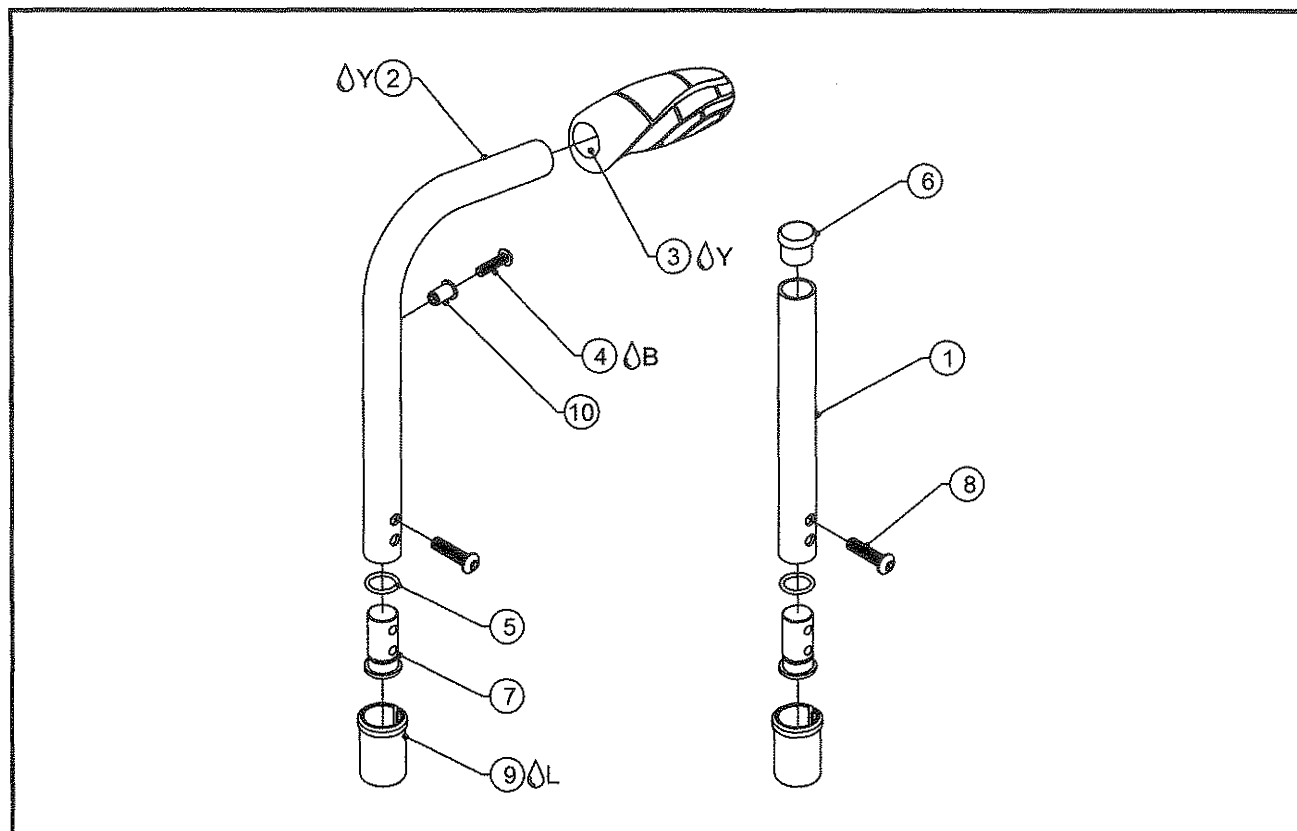


ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100110	BACKREST EXTENSION TUBE
1B	1	CP104878	BACKREST EXTENSION TUBE SHORT
2A Δ Y	1	CP100109	BACKREST PUSH TUBE
2B Δ Y	1	CP103227	BACKREST PUSH TUBE EXTRA SHORT
3 Δ Y	1	CP102565	TiLite™ PUSH HANDLE GRIP
4 Δ B	1	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
5	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
6	1	HD100013	END CAP 3/4" X .065 WALL TUBING
7	1	CP100108	BACKREST TUBE EXTENSION PLUG
8A	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
8B	1	HD100705	1/4-20 X 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
9A Δ L	1	CP101059	SLEEVE, 1" X .083 WALL TUBING TO Ø.75
9B Δ L	1	CP100934	SLEEVE, 1" X .051 WALL TUBING TO Ø.75
10	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
1A,5-7,8A,9B		AS101765	TITANIUM BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2A-5,7,8A,9B,10		AS101766	TITANIUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1A,5-7,8A,9A		AS100939	ALUMINUM BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2A-5,7,8A,9A,10		AS100940	ALUMINUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1A,5-7,8A		AS111097	HEAVY DUTY ALUM BACKREST EXTENSION TUBE ASSY (ONE SIDE ONLY)
2A-5,7,8A,10		AS111181	HEAVY DUTY ALUM BACKREST PUSH TUBE ASSY (ONE SIDE ONLY)
1B,5-7,8B,9B		AS111174	SHORT TITANIUM BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2B-5,7,8B,9B,10		AS111175	SHORT TITANIUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1B,5-7,8B,9A		AS111176	SHORT ALUM BACKREST EXTENSION TUBE ASSY (ONE SIDE ONLY)
2B-5,7,8B,9A,10		AS111177	SHORT ALUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)

*AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR

BACKREST EXTENSION TUBES

TiLite™ TWIST

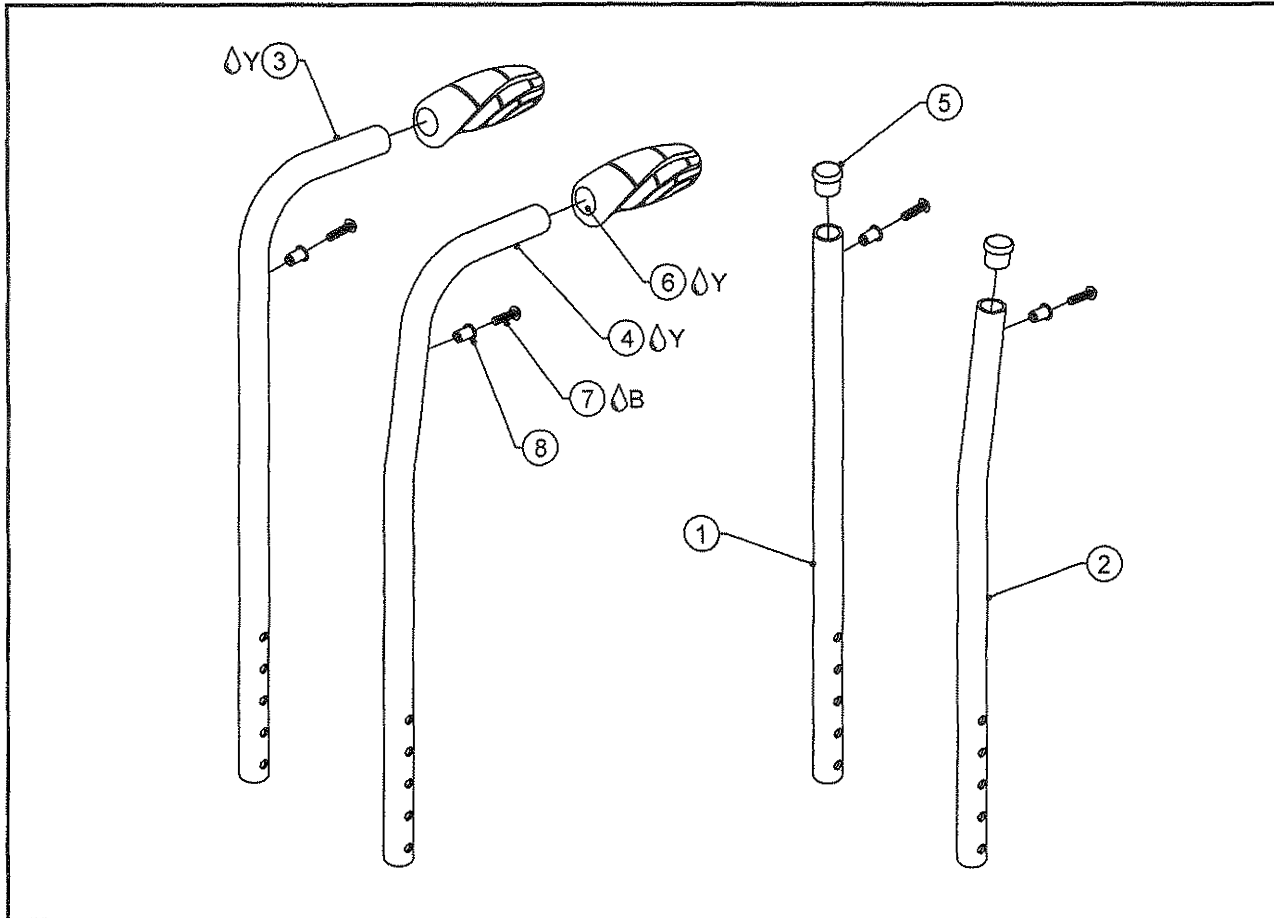


ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP100110	BACKREST EXTENSION TUBE
1B	1	CP104878	BACKREST EXTENSION TUBE SHORT
2A ^Y	1	CP100109	BACKREST PUSH TUBE
2B ^Y	1	CP103227	BACKREST PUSH TUBE EXTRA SHORT
3 ^Y	1	CP102565	TiLite™ PUSH HANDLE GRIP
4 ^B	1	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
5	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
6	1	HD100013	END CAP 3/4" X .065 WALL TUBING
7	1	CP100108	BACKREST TUBE EXTENSION PLUG
8A	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
8B	1	HD100705	1/4-20 X 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
9 ^L	1	CP101059	SLEEVE, 1" X .083 WALL TUBING TO Ø.75
10	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
1A,5-7,8A,9		AS100939	ALUMINUM BACKREST EXTENSION TUBE ASSEMBLY (ONE SIDE ONLY)
2A-5,7,8A,9,10		AS100940	ALUMINUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)
1B,5-7,8B,9		AS111176	SHORT ALUM BACKREST EXTENSION TUBE ASSY (ONE SIDE ONLY)
2B-5,7,8B,9,10		AS111177	SHORT ALUM BACKREST PUSH TUBE ASSEMBLY (ONE SIDE ONLY)

* AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR

FOLDER BACKREST TUBES

TiLite™ Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QTY	PART NO.	DESCRIPTION
1A	2	CP103010	STRAIGHT BACKREST TUBE 11-15 FOLDER
1B	2	CP103028	STRAIGHT BACKREST TUBE 16-20 FOLDER
2A	2	CP103029	STRAIGHT 8 DEG 11-15 BACKREST FOLDER
2B	2	CP103030	STRAIGHT 8 DEG 16-20 BACKREST FOLDER
3A ^Δ Y	2	CP103031	PUSH HANDLE 11-15 BACKREST FOLDER
3B ^Δ Y	2	CP103032	PUSH HANDLE 16-20 BACKREST FOLDER
4A ^Δ Y	2	CP103033	PUSH HANDLE 8 DEG 11-15 BACKREST FOLDER
4B ^Δ Y	2	CP103034	PUSH HANDLE 8 DEG 16-20 BACKREST FOLDER
5A	2	HD100127	END CAP 3/4" X .083 WALL TUBING
5B	2	HD100229	END CAP 3/4" X .125 WALL TUBING
6 ^Δ Y	2	CP102565	TiLite™ PUSH HANDLE GRIP
7 ^Δ B	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
8	2	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
1A,5A,7,8		AS103669	BACKREST STRAIGHT 11-15 HEIGHT ASSY PAIR
1B,5B,7,8		AS103670	BACKREST STRAIGHT 16-20 HEIGHT ASSY PAIR
2A,5A,7,8		AS103671	BACKREST 8-DEGREE BEND 11-15 HEIGHT ASSY PAIR
2B,5B,7,8		AS103672	BACKREST 8-DEGREE BEND 16-20 HEIGHT ASSY PAIR
3A,6-8		AS103673	BACKREST PUSH HANDLES 11-15 HEIGHT ASSY PAIR
3B,6-8		AS103674	BACKREST PUSH HANDLES 16-20 HEIGHT ASSY PAIR
4A,6-8		AS103675	BACKREST 8-DEGREE BEND WITH PUSH 11-15 HEIGHT ASSY PAIR
4B,6-8		AS103676	BACKREST 8-DEGREE BEND WITH PUSH 16-20 HEIGHT ASSY PAIR

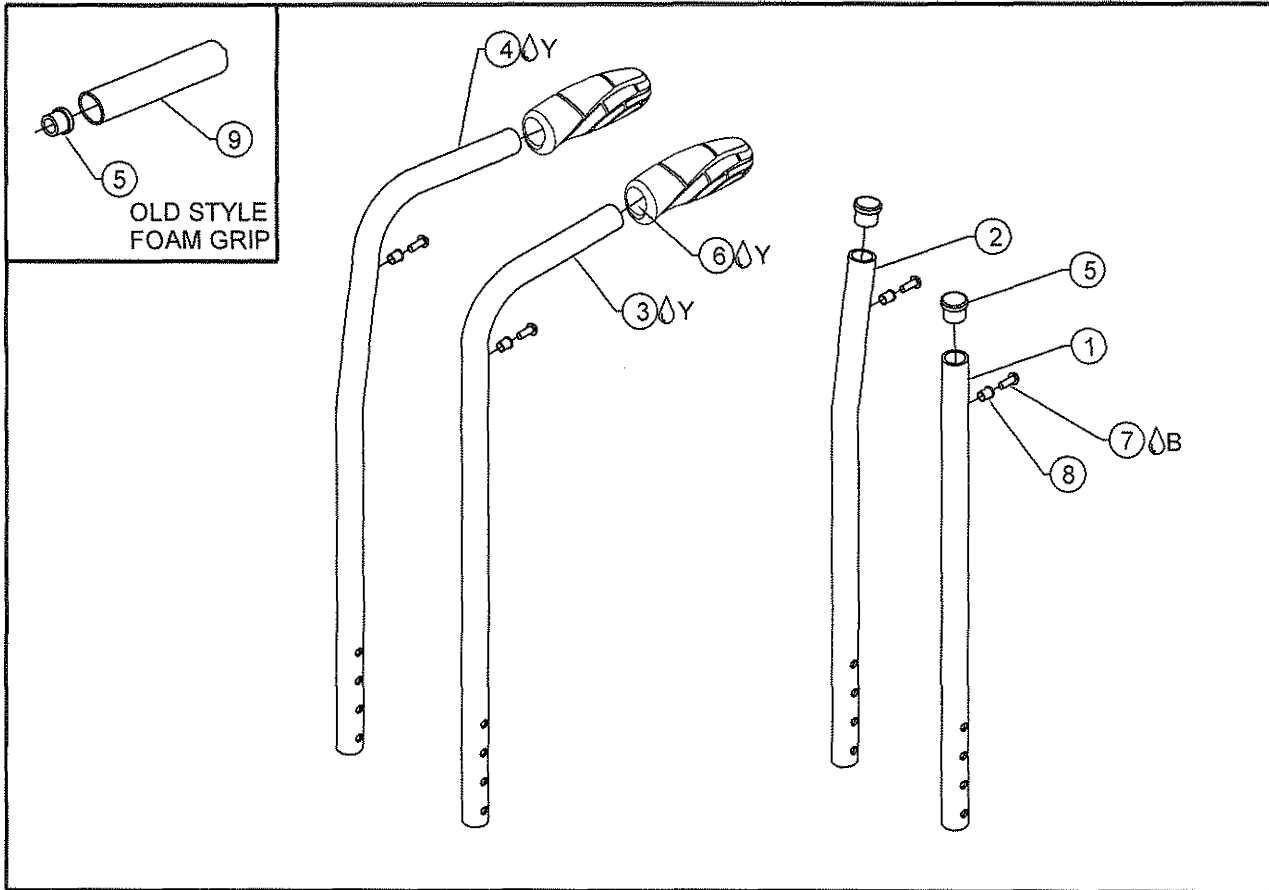
*AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR



Parts Manual

FOLDER BACKREST TUBES

TiLite™ X, SX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	2	CP103010	STRAIGHT BACKREST TUBE 11-15 FOLDER
1B	2	CP106236	STRAIGHT BACKREST TUBE 15-18 FOLDER
2A	2	CP103029	STRAIGHT 8 DEG 11-15 BACKREST FOLDER
2B	2	CP106237	STRAIGHT 8 DEG 15-18 BACKREST FOLDER
3A	2	CP103031	PUSH HANDLE 11-15 BACKREST FOLDER
3B	2	CP106238	PUSH HANDLE 15-18 BACKREST FOLDER
4A	2	CP103033	PUSH HANDLE 8 DEG 11-15 BACKREST FOLDER
4B	2	CP106239	PUSH HANDLE 8 DEG 15-18 BACKREST FOLDER
5A	2	HD100127	END CAP 3/4" X .083 WALL TUBING
5B	2	HD100229	END CAP 3/4" X .125 WALL TUBING
6	2	CP102565	TiLite™ PUSH HANDLE GRIP
7	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
8	2	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
9	1	HD100041	FOAM GRIP FOR 3/4" TUBING, .705 I.D. X .187 WALL X 5" LONG
1A,5A,7,8		AS100200	BACKREST STRAIGHT 11-14 HEIGHT ASSY PAIR
1B,5B,7,8		AS100201	BACKREST STRAIGHT 15-18 HEIGHT ASSY PAIR
2A,5A,7,8		AS100202	BACKREST 8-DEGREE BEND 11-14 HEIGHT ASSY PAIR
2B,5B,7,8		AS100203	BACKREST 8-DEGREE BEND 15-18 HEIGHT ASSY PAIR
3A,6-8		AS100204	BACKREST PUSH HANDLES 11-14 HEIGHT ASSY PAIR
3B,6-8		AS100205	BACKREST PUSH HANDLES 15-18 HEIGHT ASSY PAIR
4A,6-8		AS100206	BACKREST 8-DEGREE BEND WITH PUSH 11-14 HEIGHT ASSY PAIR
4B,6-8		AS100207	BACKREST 8-DEGREE BEND WITH PUSH 15-18 HEIGHT ASSY PAIR

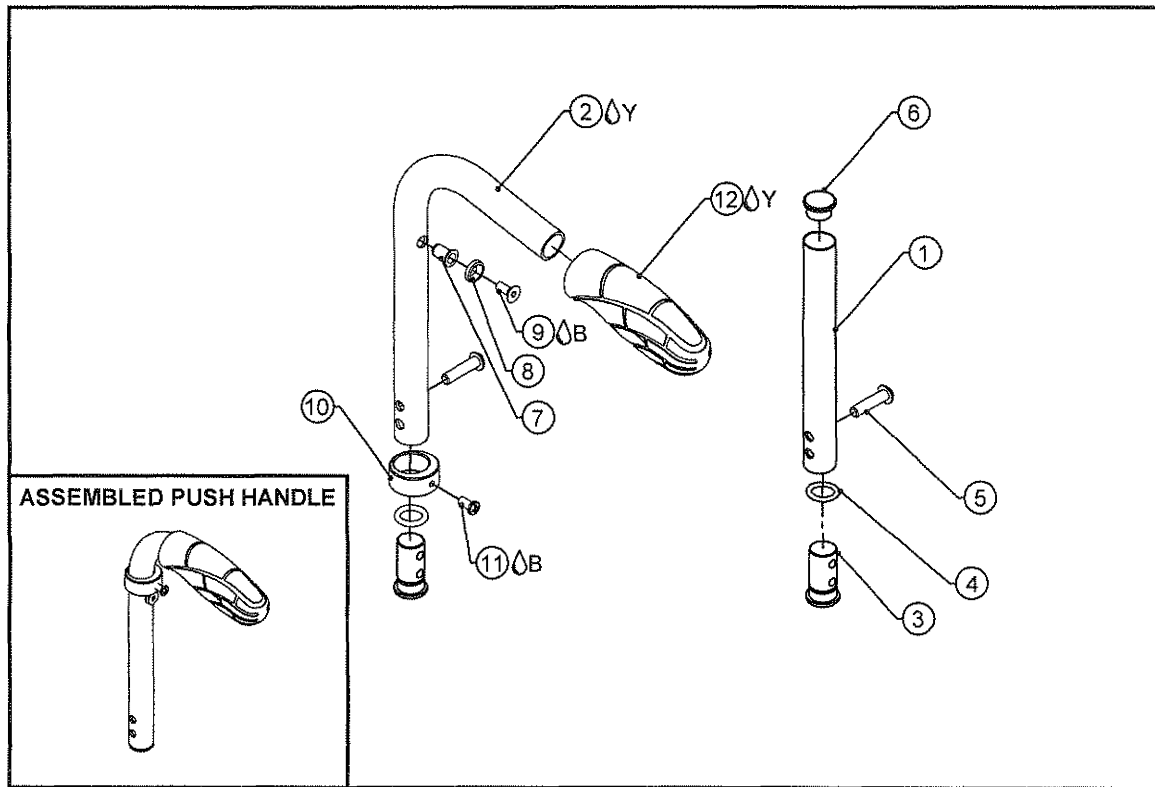
*AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR



Parts Manual

BACKREST EXTENTION TUBES

FOR ANGLE ADJUSTABLE FOLD DOWN BACKREST



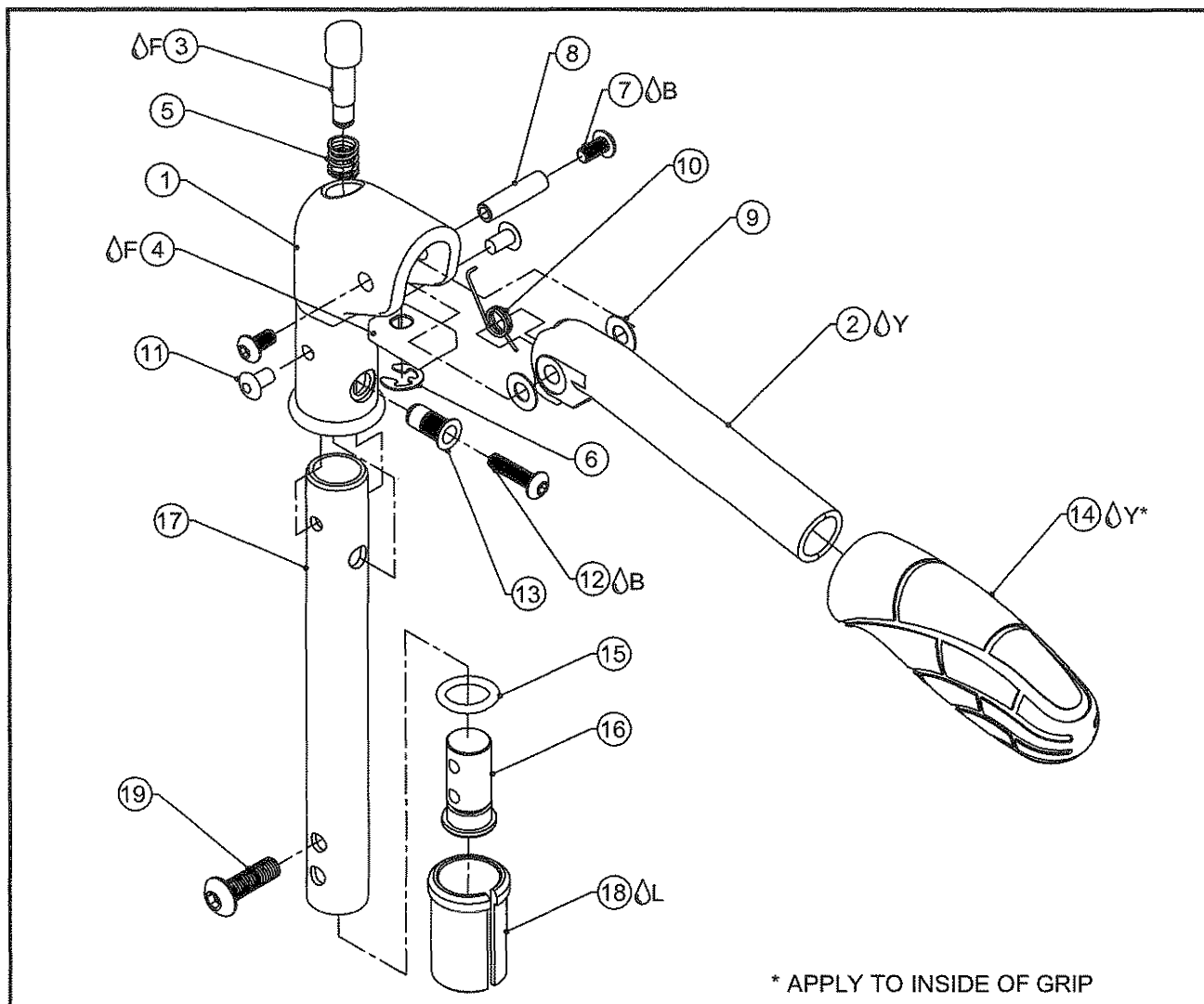
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP103226	EXTENSION TUBE EXTRA SHORT
1B	1	CP100110	BACKREST EXTENSION TUBE
2A ^Y	1	CP103227	BACKREST PUSH TUBE EXTRA SHORT
2B ^Y	1	CP100109	BACKREST PUSH TUBE
3	1	CP100108	BACKREST TUBE EXTENSION PLUG
4	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
5	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
6	1	HD100013	END CAP 3/4" X .065 WALL TUBING
7	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
8	1	HD100061	#10 COUNTERSUNK FINISHING WASHER
9 ^B	1	HD100063	10-32 X 1/2" FLAT HEAD SOCKET CAP SCREW, CLEAR ZINC PLATED
10	1	CP103331	UPHOLSTERY RETAINER
11 ^B	1	HD100486	PAN HEAD SCREW 10-16 HIGH LOW THREAD CLEAR ZINC
12 ^Y	1	CP102565	TiLite™ PUSH HANDLE GRIP
1A,3-6		AS103577	SHORT EXTENSION FOR ANGLE ADJUSTABLE FOLD DOWN BACK
1B,3-6		AS103576	EXTENSION FOR ANGLE ADJUSTABLE FOLD DOWN BACK
2A,3-5,7-12		AS103605	SHORT PUSH TUBE EXTENSION FOR ANG ADJ FOLD DOWN BACK
2B,3-5,7-12		AS103578	PUSH TUBE EXTENSION FOR ANGE ADJ FOLD DOWN BACK

*AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR

EXTENSION TUBE ASSEMBLIES ARE ONE SIDE ONLY

FOLD DOWN PUSH HANDLES

TiLite™ ZR, ZRA, TRA, TX, XC, EVO, AERO Z, AERO R, YG, YGS, TR (SERIES 2), YR (SERIES 2), ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TWIST, TR (SERIES 3), AERO T, TRA (SERIES 2)



* APPLY TO INSIDE OF GRIP

ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP102787	DIE CAST FOLDING PUSH HANDLE MOUNT
2 ^Y	1	CP102786	DIE CAST FOLDING PUSH HANDLE
3 ^F	1	CP103101	FOLD DOWN PUSH HANDLE RELEASE PIN
4 ^F	1	CP103095	FOLD DOWN PUSH HANDLE LATCH
5	1	HD100241	SPRING .375 OD X .303 ID X .630
6	1	HD100451	E-RING 1/4"
7 ^B	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
8	1	HD100424	STANDOFF 1/4" X 1" X 10-32 THREAD, STEEL, ZINC PLATE
9	2	HD100496	WASHER NYLON .251 ID X .500 OD X .020 THICK
10	1	CP103094	SPRING FOR PUSH HANDLE
11	2	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
12 ^B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
13	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
14 ^{Y*}	1	CP102565	TiLite™ PUSH HANDLE GRIP
15	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
16	1	CP100108	BACKREST TUBE EXTENSION PLUG
17	1	CP103131	EXTENSION TUBE FOR FOLD DOWN PUSH HANDLE
18A ^L	1	CP100107	SLEEVE, 1.00" X .036 TO Ø.75"
18B ^L	1	CP101059	SLEEVE, 1.00" X .083 TO Ø.75"
18C ^L	1	CP100934	SLEEVE, 1.00" X .051 TO Ø.75"
19A	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK W/ THREAD PATCH
19B	1	HD100705	1/4-20 X 5/8" BUTTON HEAD CAP SCREW, BLACK W/ THREAD PATCH
15-17		AS111105	EXTENSION ASSY FOR FOLDING PUSH

*AS115918-I PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR
ASSEMBLIES ON NEXT PAGE

FOLD DOWN PUSH HANDLES (CONT.)

TiLite™ ZR, ZRA, TRA, TX, XC, EVO, AERO Z, AERO R, YG, YGS, TR (SERIES 2), YR (SERIES 2), ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TWIST, TR (SERIES 3), AERO T, TRA (SERIES 2)

ITEM	QUANTITY	PART NO.	DESCRIPTION
1-18A,19A		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.036 MED BACK)
1-18A,19B		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.036 SHORT BACK)
1-18B,19A		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.083 MED/TALL BACK)
1-18B,19B		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.083 SHORT BACK)
1-18C,19A		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.051 MED/TALL BACK)
1-18C,19B		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.051 SHORT BACK)
1-17,19A		SEE TABLE	FOLD DOWN PUSH HANDLE EXTENSION ASSY (.125 MED/TALL)

TR, TRC, TRA, YG, YGS, EVO WITH ALUMINUM BACKRESTS

BACKREST ADJ. HEIGHT 9½"-13"	BACKREST ADJ. HEIGHT 13½"-18"	BACKREST ADJ. HEIGHT 17½"-20"	CHAIR WIDTH
AS103688	AS103687	AS103687	12"-20"

ZR, ZRA, TR (SERIES 2), YR (SERIES 2), AERO Z, AERO R WITH ALUMINUM BACKRESTS

BACKREST ADJ. HEIGHT 10"-13½"	BACKREST ADJ. HEIGHT 14"-18½"	BACKREST ADJ. HEIGHT 18"-20½"	CHAIR WIDTH
AS103688	AS103687	AS103687	12"-20"

ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2) WITH ALUMINUM BACKRESTS

BACKREST ADJ. HEIGHT 13"-15½"	BACKREST ADJ. HEIGHT 14½"-19"	BACKREST ADJ. HEIGHT 18½"-21"	CHAIR WIDTH
AS103688	AS103687	AS103687	12"-20"

TWIST WITH ALUMINUM BACKRESTS

BACKREST ADJ. HEIGHT 13"-15½"	BACKREST ADJ. HEIGHT 14½"-19"	BACKREST ADJ. HEIGHT 18½"-21"	CHAIR WIDTH
AS103688	AS103687	AS103687	8"-20"

TR, TRC, TRA, YG, YGS, EVO WITH TITANIUM BACKRESTS

BACKREST ADJ. HEIGHT 9½"-13"	BACKREST ADJ. HEIGHT 13½"-18"	BACKREST ADJ. HEIGHT 17½"-20"	CHAIR WIDTH
AS103686	AS103685	AS103689	12"-18"
AS103690	AS103689	AS103689	19"-20"

ZR, ZRA, TR (SERIES 2), YR (SERIES 2), AERO Z, AERO R WITH TITANIUM BACKRESTS

BACKREST ADJ. HEIGHT 10"-13½"	BACKREST ADJ. HEIGHT 14"-18½"	BACKREST ADJ. HEIGHT 18"-20½"	CHAIR WIDTH
AS103686	AS103685	AS103689	12"-18"
AS103690	AS103689	AS103689	19"-20"

TR, TRC, TRA, YG, YGS, EVO WITH REINFORCED TITANIUM BACKRESTS

BACKREST ADJ. HEIGHT 9½"-13"	BACKREST ADJ. HEIGHT 13½"-18"	BACKREST ADJ. HEIGHT 17½"-20"	CHAIR WIDTH
AS103690	AS103689	AS103689	12"-20"

ZR, ZRA, TR (SERIES 2), YR (SERIES 2), AERO Z, AERO R WITH REINFORCED TITANIUM BACKRESTS

BACKREST ADJ. HEIGHT 10"-13½"	BACKREST ADJ. HEIGHT 14"-18½"	BACKREST ADJ. HEIGHT 18"-20½"	CHAIR WIDTH
AS103690	AS103689	AS103689	12"-20"

ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2) WITH REINFORCED TITANIUM BACKRESTS

BACKREST ADJ. HEIGHT 13"-15½"	BACKREST ADJ. HEIGHT 14½"-19"	BACKREST ADJ. HEIGHT 18½"-21"	CHAIR WIDTH
AS103690	AS103689	AS103689	12"-20"

ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2)

WITH HEAVY DUTY ALUMINUM BACKRESTS

BACKREST ADJ. HEIGHT 13"-15½"	BACKREST ADJ. HEIGHT 14½"-19"	BACKREST ADJ. HEIGHT 18½"-21"	CHAIR WIDTH
NONE	AS117080	AS117080	16"-20"

ADDITIONAL ASSEMBLIES ON NEXT PAGE



FOLD DOWN PUSH HANDLES (CONT.)

TiLite™ ZR, ZRA, TRA, TX, XC, EVO, AERO Z, AERO R, YG, YGS, TR (SERIES 2), YR (SERIES 2), ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TWIST, TR (SERIES 3), AERO T, TRA (SERIES 2)

TX, XC WITH STANDARD FRAMES

BACKREST ADJ. HEIGHT 13½"-18"	BACKREST ADJ. HEIGHT 15½"-20"	CHAIR WIDTH
AS103685	AS103685	12"-20"

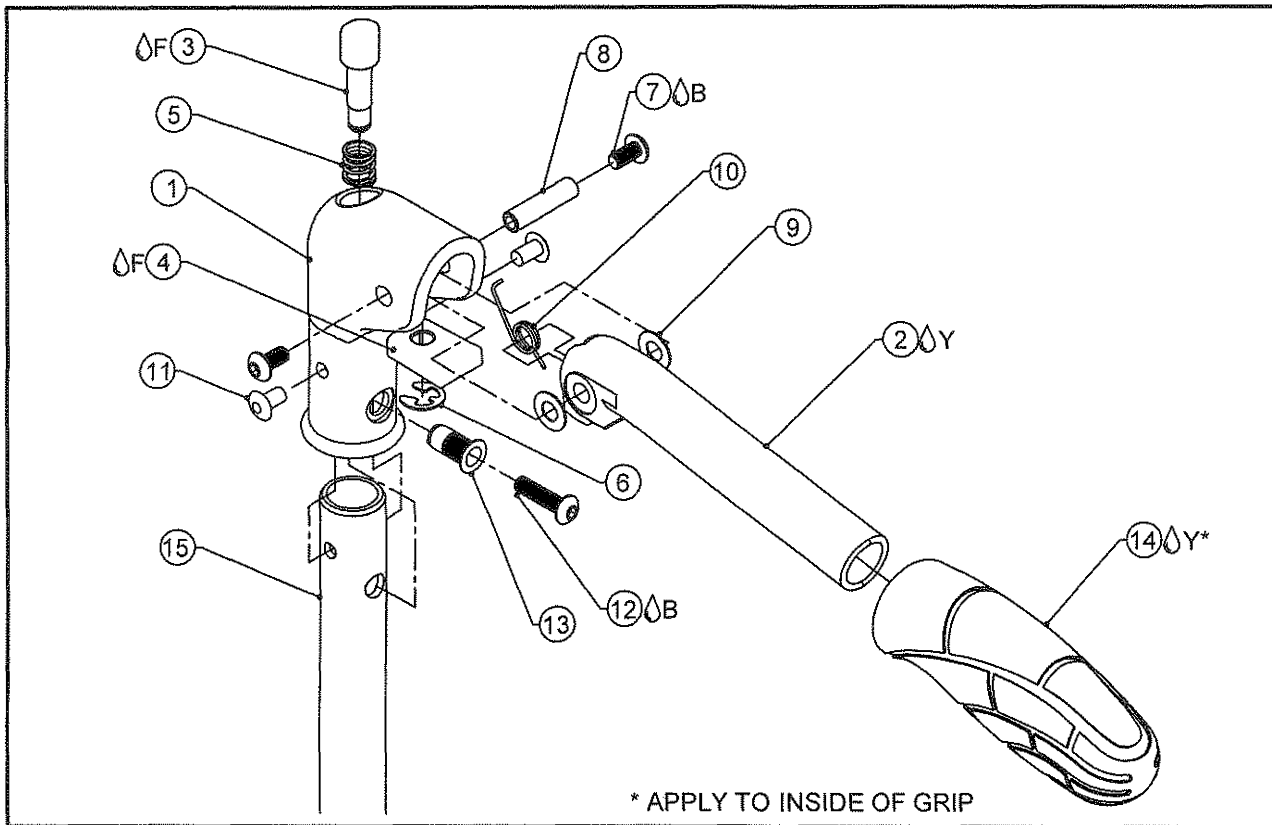
TX, XC WITH REINFORCED FRAMES

BACKREST ADJ. HEIGHT 13½"-18"	BACKREST ADJ. HEIGHT 15½"-20"	CHAIR WIDTH
AS103689	AS103689	12"-20"



FOLD DOWN PUSH HANDLES

TiLite™ Aero X, X, SX, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP102787	DIE CAST FOLDING PUSH HANDLE MOUNT
2 Y	1	CP102786	DIE CAST FOLDING PUSH HANDLE
3 F	1	CP103101	FOLD DOWN PUSH HANDLE RELEASE PIN
4 F	1	CP103095	FOLD DOWN PUSH HANDLE LATCH
5	1	HD100241	SPRING .375 OD X .303 ID X .630
6	1	HD100451	E-RING 1/4"
7 B	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
8	1	HD100424	STANDOFF 1/4" X 1" X 10-32 THREAD, STEEL, ZINC PLATE
9	2	HD100496	WASHER NYLON .251 ID X .500 OD X .020 THICK
10	1	CP103094	SPRING FOR PUSH HANDLE
11	2	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
12 B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
13	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
14 Y	1	AS115918-I	PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR
15A	1	CP103010	STRAIGHT BACKREST TUBE SHORT FOLDER
15B	1	CP103028	STRAIGHT BACKREST TUBE LONG FOLDER
15C	1	CP103029	STRAIGHT 8 DEG SHORT BACKREST FOLDER
15D	1	CP103030	STRAIGHT 8 DEG LONG BACKREST FOLDER
1-10		AS103360	FOLD DOWN PUSH HANDLE
1-14,15A		AS103691	FOLD DOWN PUSH HANDLE SHORT EXTENSION ASSY
1-14,15B		AS103692	FOLD DOWN PUSH HANDLE LONG EXTENSION ASSY
1-14,15C		AS103693	FOLD DOWN PUSH HANDLE 8 DEG SHORT EXTENSION ASSY
1-14,15D		AS103694	FOLD DOWN PUSH HANDLE 8 DEG LONG EXTENSION ASSY

Aero X, 2GX W/ STRAIGHT BACKREST EXTENSIONS

BACKREST ADJ. HEIGHT 11"-15"	BACKREST ADJ. HEIGHT 16"-20"
AS103691	AS103692

Aero X, 2GX W/ 8 DEG BEND BACKREST EXTENSIONS

BACKREST ADJ. HEIGHT 11"-15"	BACKREST ADJ. HEIGHT 16"-20"
AS103693	AS103694

X, SX W/ STRAIGHT BACKREST EXTENSIONS

BACKREST ADJ. HEIGHT 11"-14"	BACKREST ADJ. HEIGHT 15"-18"
AS103691	AS103692

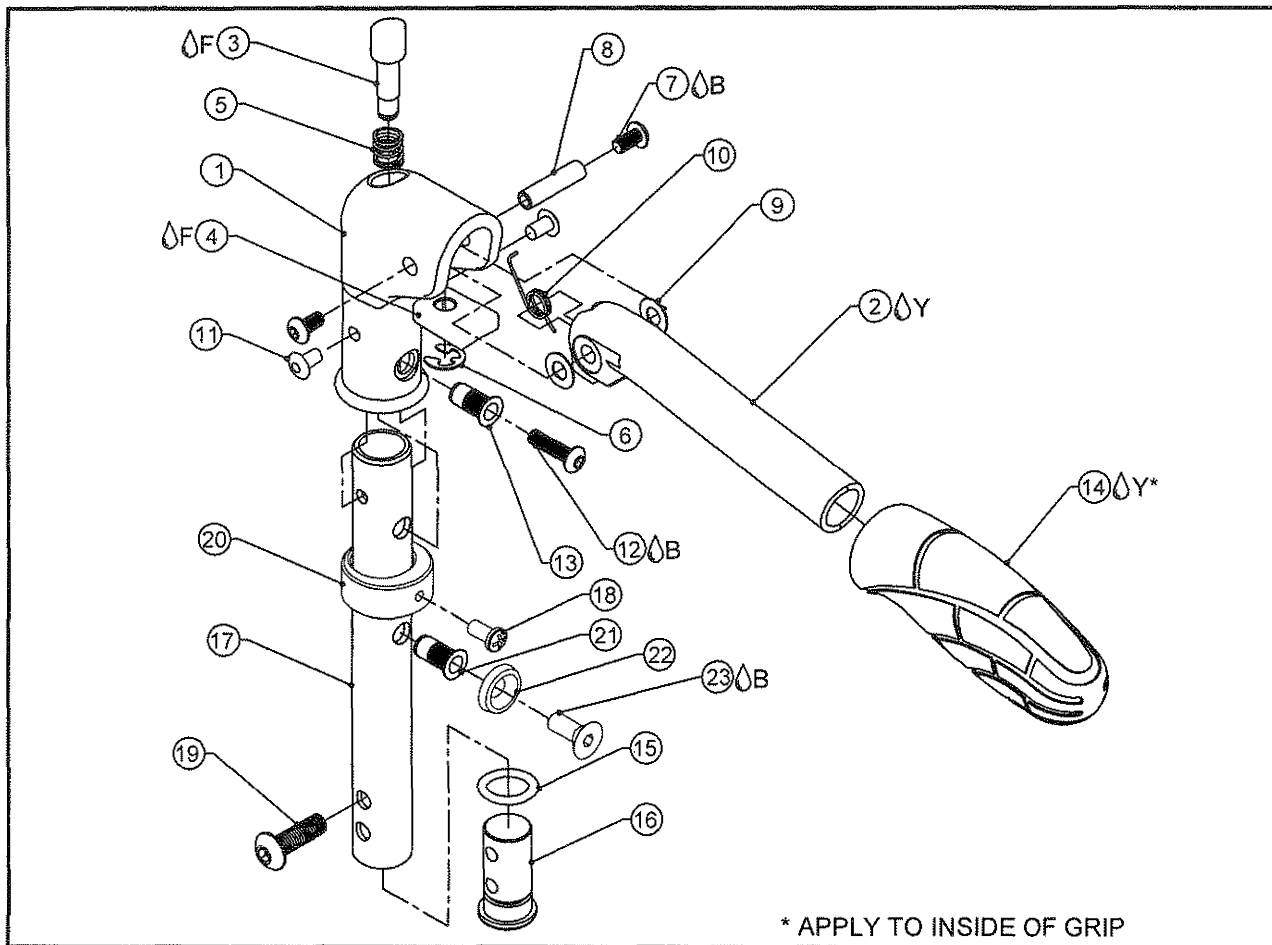
X, SX W/ 8 DEG BEND BACKREST EXTENSIONS

BACKREST ADJ. HEIGHT 11"-14"	BACKREST ADJ. HEIGHT 15"-18"
AS103693	AS103694



FOLD DOWN PUSH HANDLES

FOR TiLite™ AERO X, 2GX, TX, Aero X (SERIES 2), 2GX (SERIES 2)
WITH ANGLE ADJUSTABLE FOLD DOWN BACK



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP102787	DIE CAST FOLDING PUSH HANDLE MOUNT
2Y	1	CP102786	DIE CAST FOLDING PUSH HANDLE
3F	1	CP103101	FOLD DOWN PUSH HANDLE RELEASE PIN
4F	1	CP103095	FOLD DOWN PUSH HANDLE LATCH
5	1	HD100241	SPRING .375 OD X .303 ID X .630
6	1	HD100451	E-RING 1/4"
7B	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
8	1	HD100424	STANDOFF 1/4" X 1" X 10-32 THREAD, STEEL, ZINC PLATE
9	2	HD100496	WASHER NYLON .251 ID X .500 OD X .020 THICK
10	1	CP103094	SPRING FOR PUSH HANDLE
11	2	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
12B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
13	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
14Y	1	AS115918-I	PUSH HANDLE GRIP REPLACEMENT KIT FOR ROUND TUBE, PAIR
15	1	HD100043	O-RING 1/2 I.D. X 5/8 O.D. BUNA-N TRADE SIZE: #014
16	1	CP100108	BACKREST TUBE EXTENSION PLUG
17A	1	CP103613	EXT TUBE FOLDDOWN, ANG ADJ FOLDING BACK
17B	1	CP103614	EXT TUBE FOLDDOWN, ANG ADJ FOLDING BACK, SHORT
18	1	HD100486	PAN HEAD SCREW 10-16 HIGH LOW THREAD CLEAR ZINC
19	1	HD100704	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC W/ THREAD PATCH
20	1	CP103331	UPHOLSTERY RETAINER
21	1	HD100042	10-32 THREADED INSERT, OPEN END, ZINC COATED
22	1	HD100061	#10 COUNTERSUNK FINISHING WASHER
23B	1	HD100063	10-32 X 1/2" FLAT HEAD SOCKET CAP SCREW, CLEAR ZINC
1-10		AS103360	FOLD DOWN PUSH HANDLE
1-17A,18-23		AS103874	FOLD DOWN PUSH HANDLE EXTENSION ASSY
1-17B,18-23		AS103875	FOLD DOWN PUSH HANDLE EXTENSION ASSY SHORT
15-16, 17A		AS111106	FOLD PUSH EXT ASSY FOR FOLDER WITH FOLD DOWN BACK
15-16, 17B		AS111107	FOLD PUSH EXT ASSY FOR FOLDER WITH FOLD BACK