

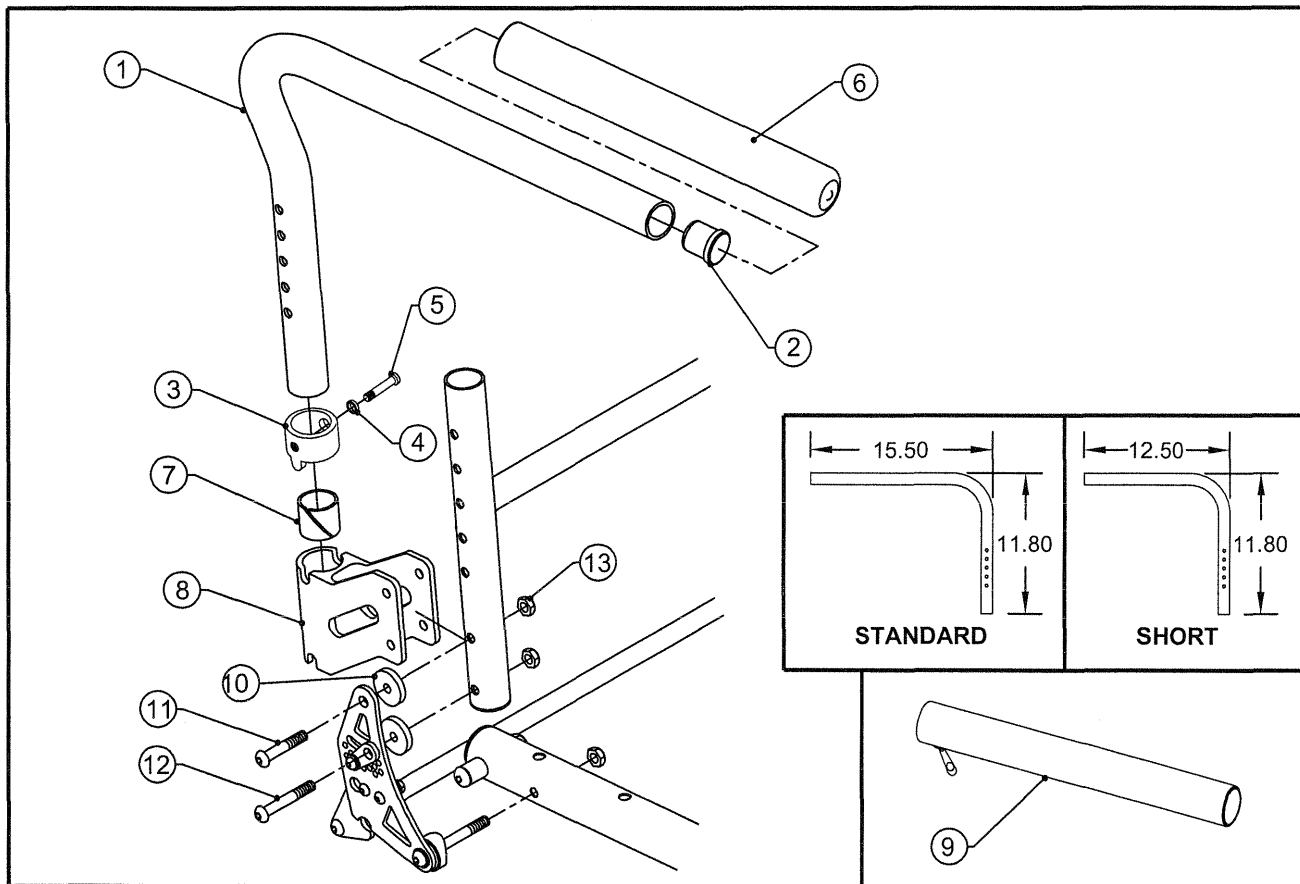
# **Armrests**

## **Section 4**



# SWING AWAY ARMREST ASSEMBLY

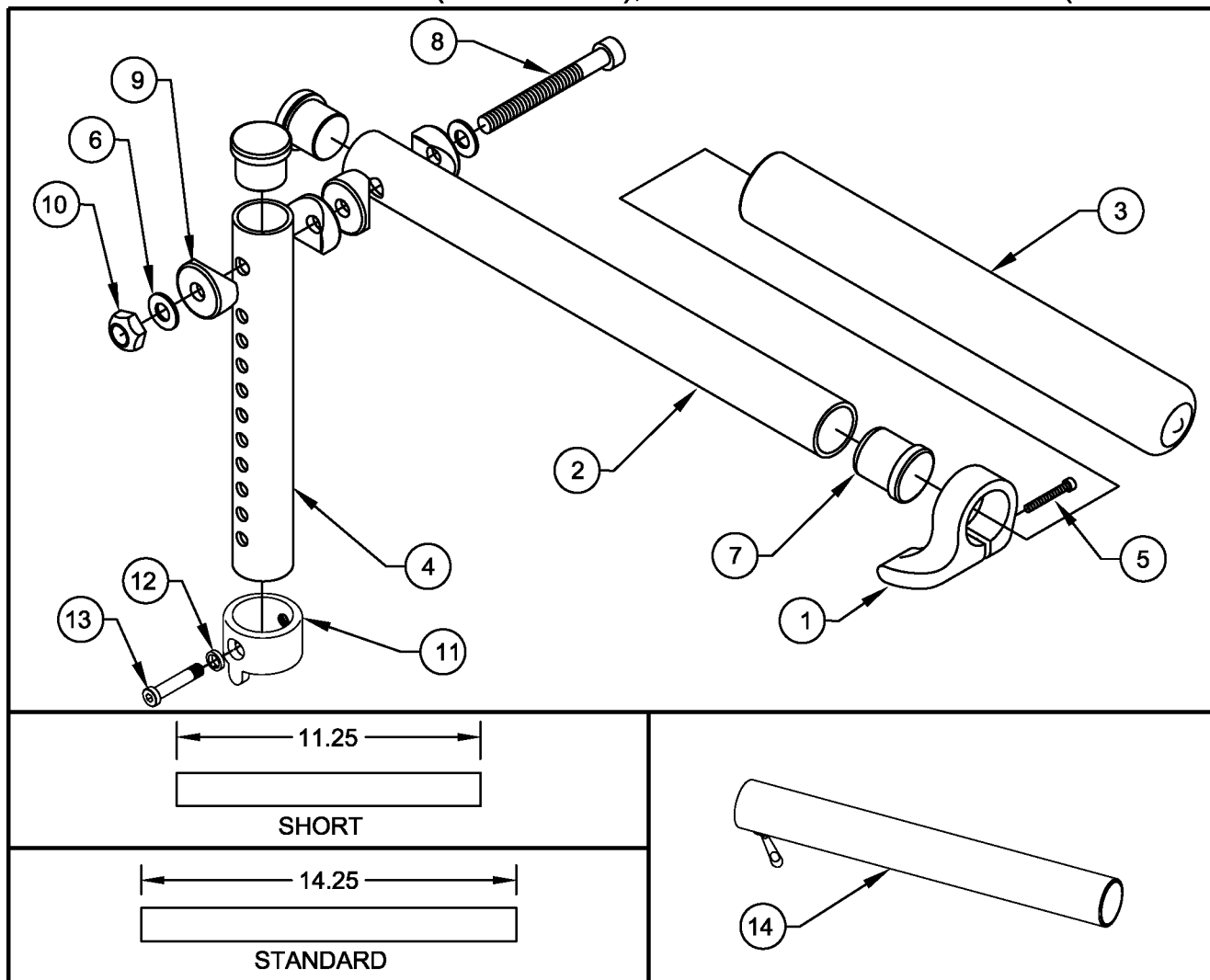
TiLite™ ZR, ZRA, Aero Z, Aero R, TR(SERIES 2), YR(SERIES 2)



| ITEM           | QUANTITY | PART NO. | DESCRIPTION                                        |
|----------------|----------|----------|----------------------------------------------------|
| 1A             | 1        | CP102073 | SWING AWAY ARMREST TUBE STD LEFT                   |
| 1B             | 1        | CP102074 | SWING AWAY ARMREST TUBE STD RIGHT                  |
| 1C             | 1        | CP103911 | SWING AWAY ARMREST TUBE SHORT LEFT                 |
| 1D             | 1        | CP103912 | SWING AWAY ARMREST TUBE SHORT RIGHT                |
| 2              | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                      |
| 3              | 1        | CP104904 | ARMREST SADDLE                                     |
| 4              | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                 |
| 5              | 1        | CP104320 | ARM SCREW                                          |
| 6A             | 1        | HD100112 | FOAM GRIP                                          |
| 6B             | 1        | CP103914 | SHORT FOAM GRIP                                    |
| 7              | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                     |
| 8              | 1        | CP102066 | ARMREST RECIEVER                                   |
| 9A             | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST             |
| 9B             | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST       |
| 10             | 2        | HD100231 | NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK |
| 11             | 1        | CP100242 | 1/4-28 X 1-3/4" BHSCS                              |
| 12             | 1        | CP102076 | 1/4-28 X 2" W/ 1-5/8" SHOULDER BHSCS               |
| 13             | 2        | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT,CLEAR ZINC            |
| 1A,2-6A        |          | AS102271 | SWING AWAY ARMREST STD LEFT                        |
| 1B,2-6A        |          | AS102272 | SWING AWAY ARMREST STD RIGHT                       |
| 1C,2-6B        |          | AS104559 | SWING AWAY ARMREST SHORT LEFT                      |
| 1D,2-6B        |          | AS104560 | SWING AWAY ARMREST SHORT RIGHT                     |
| 1A,1B,2-6A     |          | AS102273 | SWING AWAY ARMREST STD PAIR                        |
| 1C,1D,2-6B     |          | AS104561 | SWING AWAY ARMREST SHORT PAIR                      |
| 1A,2-6A,7-8    |          | AS102274 | SWING AWAY ARMREST STD ASSEMBLY LEFT               |
| 1B,2-6A,7-8    |          | AS102275 | SWING AWAY ARMREST STD ASSEMBLY RIGHT              |
| 1C,2-6B,7-8    |          | AS104577 | SWING AWAY ARMREST SHORT ASSEMBLY LEFT             |
| 1D,2-6B,7-8    |          | AS104578 | SWING AWAY ARMREST SHORT ASSEMBLY RIGHT            |
| 1A,1B,2-6A,7-8 |          | AS102276 | SWING AWAY ARMREST STD ASSEMBLY PAIR               |
| 1C,1D,2-6B,7-8 |          | AS104579 | SWING AWAY ARMREST SHORT ASSEMBLY PAIR             |
| 10-13          |          | AS104337 | HARDWARE PACKAGE FOR ADDING ARMRESTS               |

# SWING AWAY FLIP BACK ARMREST ASSY

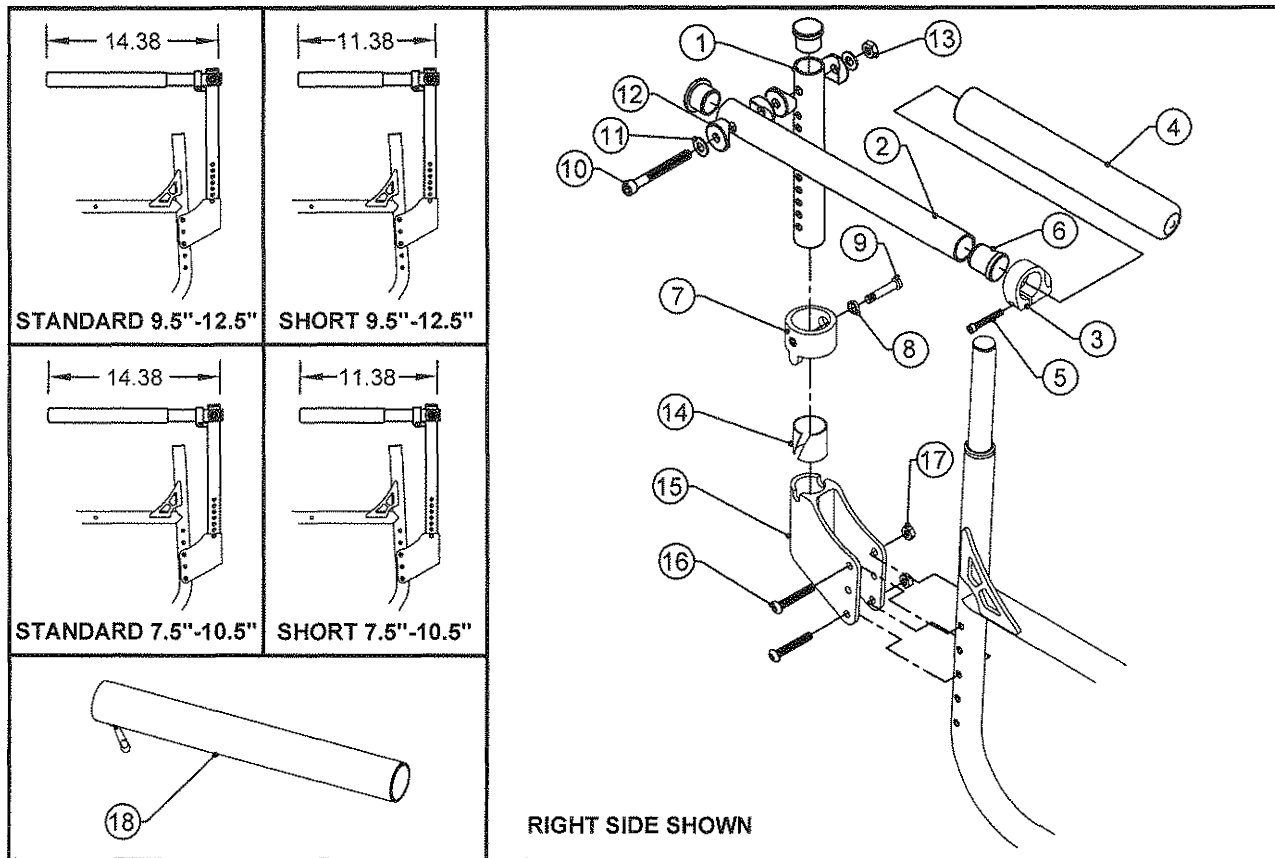
TiLite™ YG, YGS, DEPTH ADJUSTABLE AERO Z, DEPTH ADJUSTABLE ZRA,  
DEPTH ADJUSTABLE AERO X (Series 1 & 2), DEPTH ADJUSTABLE 2GX (Series 1 & 2)



| ITEM           | QUANTITY | PART NO. | DESCRIPTION                                    |
|----------------|----------|----------|------------------------------------------------|
| 1A             | 1        | CP102111 | FLIP BACK ARMREST STOP LEFT                    |
| 1B             | 1        | CP102112 | FLIP BACK ARMREST STOP RIGHT                   |
| 2A             | 1        | CP101957 | FLIP BACK ARMREST TUBE STD                     |
| 2B             | 1        | CP103913 | FLIP BACK ARMREST TUBE SHORT                   |
| 3A             | 1        | HD100112 | FOAM GRIP                                      |
| 3B             | 1        | CP103914 | SHORT FOAM GRIP                                |
| 4              | 1        | CP101958 | FLIP BACK ARMREST UPRIGHT                      |
| 5              | 1        | HD100344 | 10-24 X 1" SOCKET HEAD CAP SCREW, CLEAR ZINC   |
| 6              | 2        | HD100098 | 5/16" AN WASHER .312ID .562OD .06 THICK        |
| 7              | 3        | HD100134 | END CAP                                        |
| 8              | 1        | HD100106 | 5/16-24 X 3" SOCKET HEAD CAP SCREW             |
| 9              | 4        | HD100128 | COVED WASHER 1" OD X 5/16" ID X 1/8" THK       |
| 10             | 1        | HD100107 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC |
| 11             | 1        | CP104904 | ARMREST SADDLE                                 |
| 12             | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER             |
| 13             | 1        | CP104320 | ARM SCREW                                      |
| 14A            | 1        | CP103171 | ALCANTARA COVER FOR SWINGAWAY ARMREST          |
| 14B            | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWINGAWAY ARMREST    |
| 1A,2A,3A-13    |          | AS102029 | FLIP BACK ARMREST STD LEFT ASSY                |
| 1B,2A,3A-13    |          | AS102028 | FLIP BACK ARMREST STD RIGHT ASSY               |
| 1A,2B,3B-13    |          | AS104584 | FLIP BACK ARMREST SHORT LEFT ASSY              |
| 1B,2B,3B-13    |          | AS104585 | FLIP BACK ARMREST SHORT RIGHT ASSY             |
| 1A,1B,2A,3A-13 |          | AS102030 | FLIP BACK ARMREST STD ASSY PAIR                |
| 1A,1B,2B,3B-13 |          | AS104586 | FLIP BACK ARMREST SHORT ASSY PAIR              |

# SWING AWAY FLIP BACK ARMREST ASSY

TiLite™ Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



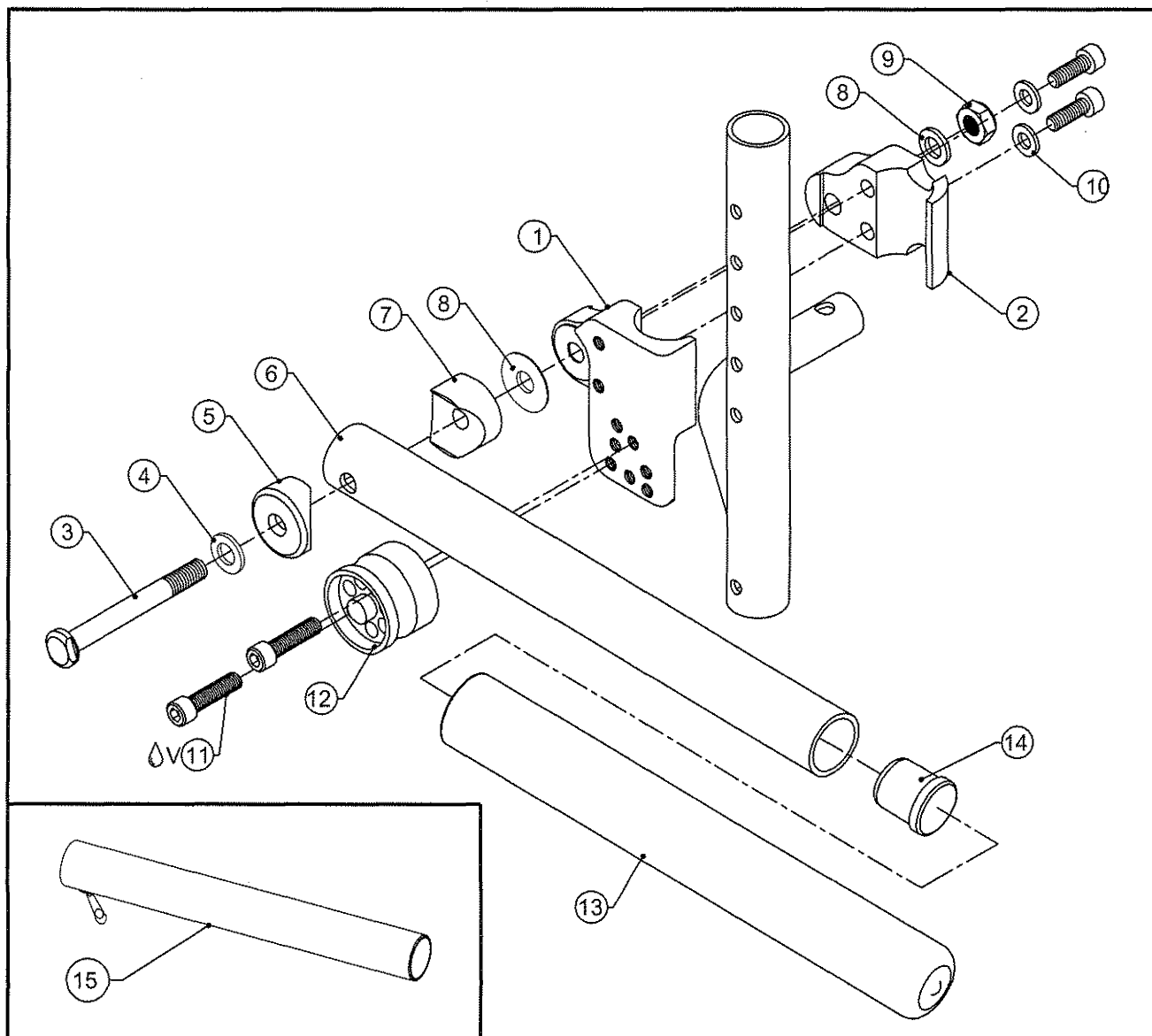
| ITEM               | QUANTITY | PART NO. | DESCRIPTION                                    |
|--------------------|----------|----------|------------------------------------------------|
| 1                  | 1        | CP104724 | FLIP BACK ARMREST UPRIGHT TUBE                 |
| 2A                 | 1        | CP103913 | FLIP BACK ARMREST TUBE SHORT                   |
| 2B                 | 1        | CP101957 | FLIP BACK ARMREST TUBE STD                     |
| 3A                 | 1        | CP102111 | FLIP BACK ARMREST STOP LEFT                    |
| 3B                 | 1        | CP102112 | FLIP BACK ARMREST STOP RIGHT                   |
| 4A                 | 1        | CP103914 | SHORT FOAM GRIP                                |
| 4B                 | 1        | HD100112 | FOAM GRIP                                      |
| 5                  | 1        | HD100344 | 10-24 X 1" SOCKET HEAD CAP SCREW, CLEAR ZINC   |
| 6                  | 3        | HD100134 | END CAP 1" X .083 WALL TUBING                  |
| 7                  | 1        | CP104904 | ARMREST SADDLE                                 |
| 8                  | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER             |
| 9                  | 1        | CP104320 | ARM SCREW                                      |
| 10                 | 1        | HD100106 | 5/16-24 X 3" SOCKET HEAD CAP SCREW             |
| 11                 | 2        | HD100098 | 5/16" AN WASHER .312ID .562OD .06 THICK        |
| 12                 | 4        | HD100128 | COVER WASHER 1" OD X 5/16" ID X 1/8" THK       |
| 13                 | 1        | HD100107 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC |
| 14                 | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                 |
| 15                 | 1        | CP102574 | SWING AWAY ARMREST RECEPTACLE                  |
| 16                 | 2        | HD100440 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, BLACK   |
| 17                 | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE |
| 18A                | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST         |
| 18B                | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST   |
| 1,2A,3A,4A,5-17    |          | AS110972 | FLIP BACK ARMREST SHORT LEFT ASSY              |
| 1,2A,3B,4A,5-17    |          | AS110973 | FLIP BACK ARMREST SHORT RIGHT ASSY             |
| 1,2B,3A,4B,5-17    |          | AS110974 | FLIP BACK ARMREST STD LEFT ASSY                |
| 1,2B,3B,4B,5-17    |          | AS110975 | FLIP BACK ARMREST STD RIGHT ASSY               |
| 1,2A,3A,3B,4A,5-17 |          | AS110980 | FLIP BACK ARMREST SHORT PAIR ASSY              |
| 1,2B,3A,3B,4B,5-17 |          | AS110981 | FLIP BACK ARMREST STD PAIR ASSY                |
| 14-15              |          | AS117087 | FOLDER ARM RECEIVER ASSEMBLY                   |



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# FLIP BACK ARMREST

TiLite™ TWIST



| ITEM     | QUANTITY | PART NO. | DESCRIPTION                                                    |
|----------|----------|----------|----------------------------------------------------------------|
| 1A       | 1        | CP105149 | PED ARMREST CLAMP OUTSIDE, RIGHT                               |
| 1B       | 1        | CP105150 | PED ARMREST CLAMP OUTSIDE, LEFT                                |
| 2A       | 1        | CP105145 | ARMREST CLAMP INSIDE, RIGHT                                    |
| 2B       | 1        | CP105146 | ARMREST CLAMP INSIDE, LEFT                                     |
| 3        | 1        | HD100659 | ARMREST PIVOT BOLT                                             |
| 4        | 1        | HD100098 | 5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED |
| 5        | 1        | HD100128 | COVED WASHER 1" OD X 5/16" ID X 1/8" THK                       |
| 6        | 1        | CP103913 | FLIP BACK ARMREST TUBE SHORT                                   |
| 7        | 1        | CP105147 | ARMREST STOP SADDLE                                            |
| 8        | 1        | HD100697 | NYLON WASHER .875 OD X .315 ID X .025 THK                      |
| 9        | 1        | HD100098 | 5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED |
| 10       | 1        | HD100434 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC                 |
| 11       | 2        | HD100348 | WASHER .255ID X .395OD X .048THK STEEL, BLACK ZINC PLATED      |
| 12       | 4        | HD100436 | 1/4-28 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED           |
| 13       | 1        | CP105148 | PED ARMREST ANGLE CAM                                          |
| 14       | 1        | CP103914 | SHORT FOAM GRIP                                                |
| 15       | 1        | HD100134 | END CAP                                                        |
| 16       | 1        | CP103956 | ALCANTARA COVER FOR SHORT ARMREST                              |
| 1A,2A-15 |          | AS111879 | TWIST FLIP BACK ARMREST ASSEMBLY, RIGHT                        |
| 1B,2B-15 |          | AS111880 | TWIST FLIP BACK ARMREST ASSEMBLY, LEFT                         |
| 1-15     |          | AS111881 | TWIST FLIP BACK ARMREST ASSEMBLY, PAIR                         |

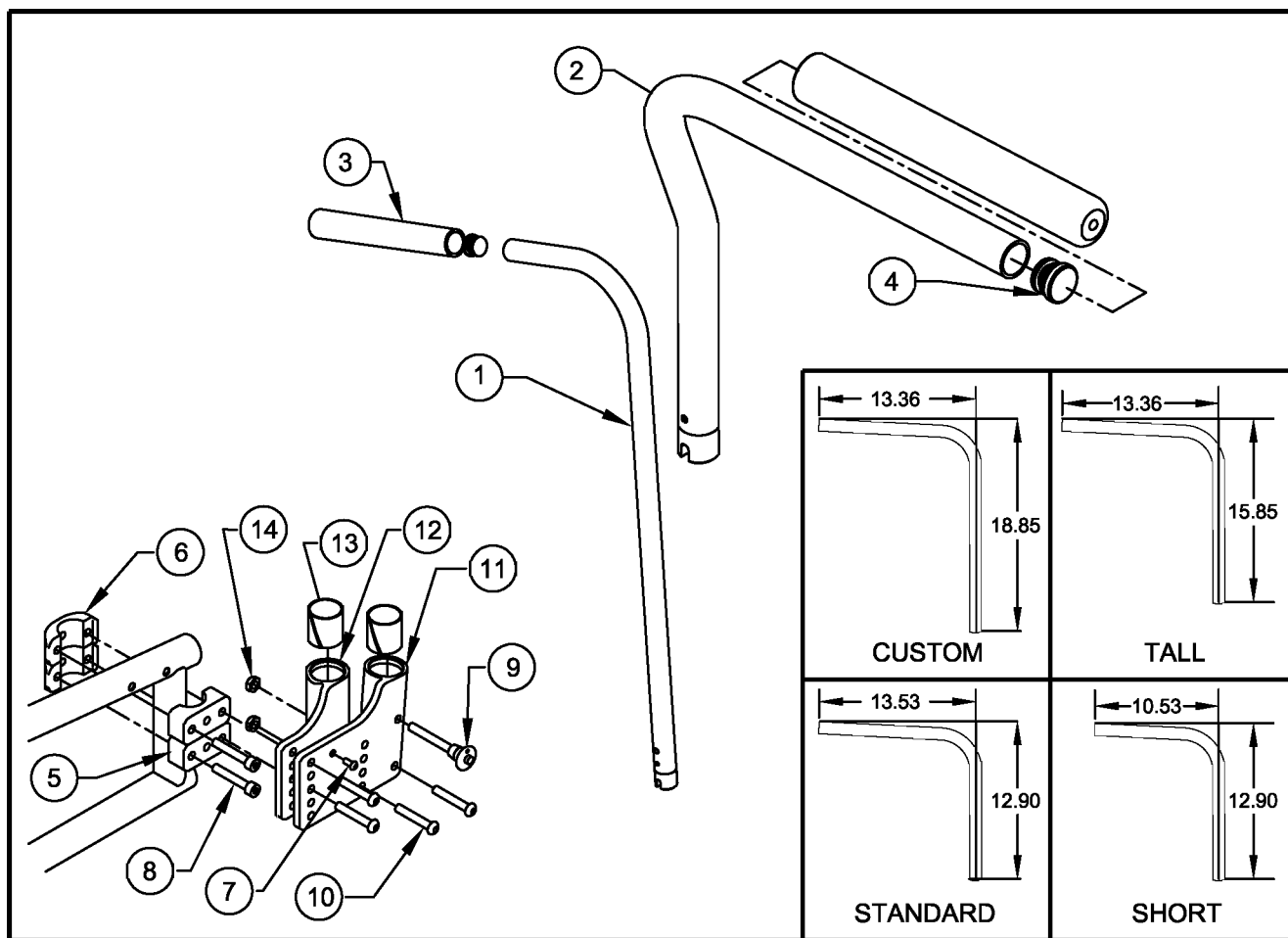


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# SWING AWAY ARMREST/STROLLER ASSY

(FOR FRAMES THAT DO NOT HAVE HOLES FOR STROLLER/ARMRESTS)

TiLite TR, TRC, YR



| ITEM  | QUANTITY | PART NO. | DESCRIPTION                               |
|-------|----------|----------|-------------------------------------------|
| 1,3-4 | 1        | AS100947 | STROLLER HANDLE SUB-ASSY                  |
| 2A-4  | 1        | AS100952 | STD SWING AWAY ARMREST TUBE RIGHT ASSY    |
| 2B-4  | 1        | AS100953 | STD SWING AWAY ARMREST TUBE LEFT ASSY     |
| 2C-4  | 1        | AS101896 | TALL SWING AWAY ARMREST TUBE RIGHT ASSY   |
| 2D-4  | 1        | AS101897 | TALL SWING AWAY ARMREST TUBE LEFT ASSY    |
| 2E-4  | 1        | AS101568 | CUSTOM SWING AWAY ARMREST TUBE RIGHT ASSY |
| 2F-4  | 1        | AS101569 | CUSTOM SWING AWAY ARMREST TUBE LEFT ASSY  |
| 2G-4  | 1        | AS104582 | SHORT SWING AWAY ARMREST TUBE RIGHT ASSY  |
| 2H-4  | 1        | AS104583 | SHORT SWING AWAY ARMREST TUBE LEFT ASSY   |
| 3A    | 1        | HD100112 | FOAM GRIP                                 |
| 3B    | 1        | CP104914 | SHORT FOAM GRIP                           |
| 4     | 1        | HD100134 | END CAP                                   |
| 5     | 2        | CP100520 | U CLAMP                                   |
| 6     | 2        | CP100519 | C CLAMP                                   |
| 7     | 1        | HD100244 | 1/4-20 X 1/2" BUTTON HEAD CAP SCREW       |
| 8     | 4        | HD100123 | 1/4-20 X 1-1/2" BUTTON HEAD CAP SCREW     |
| 9     | 1        | AS100946 | QR PIN STROLLER ASSY TR A                 |
| 10A   | 2        | CP100242 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW     |
| 10B   | 2        | CP100241 | 1/4-28 X 1-5/8" BUTTON HEAD CAP SCREW     |
| 11A   | 1        | CP101203 | STROLLER HANDLE RECEPTACLE RIGHT          |
| 11B   | 1        | CP101204 | STROLLER HANDLE RECEPTACLE LEFT           |
| 12A   | 1        | CP101200 | TUBULAR ARMREST RECEPTACLE RIGHT          |
| 12B   | 1        | CP101201 | TUBULAR ARMREST RECEPTACLE LEFT           |
| 13    | 2        | HD100222 | NYLINER                                   |
| 14    | 2        | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT              |

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# SPORT ARMREST/STROLLER ASSY (CONT.)

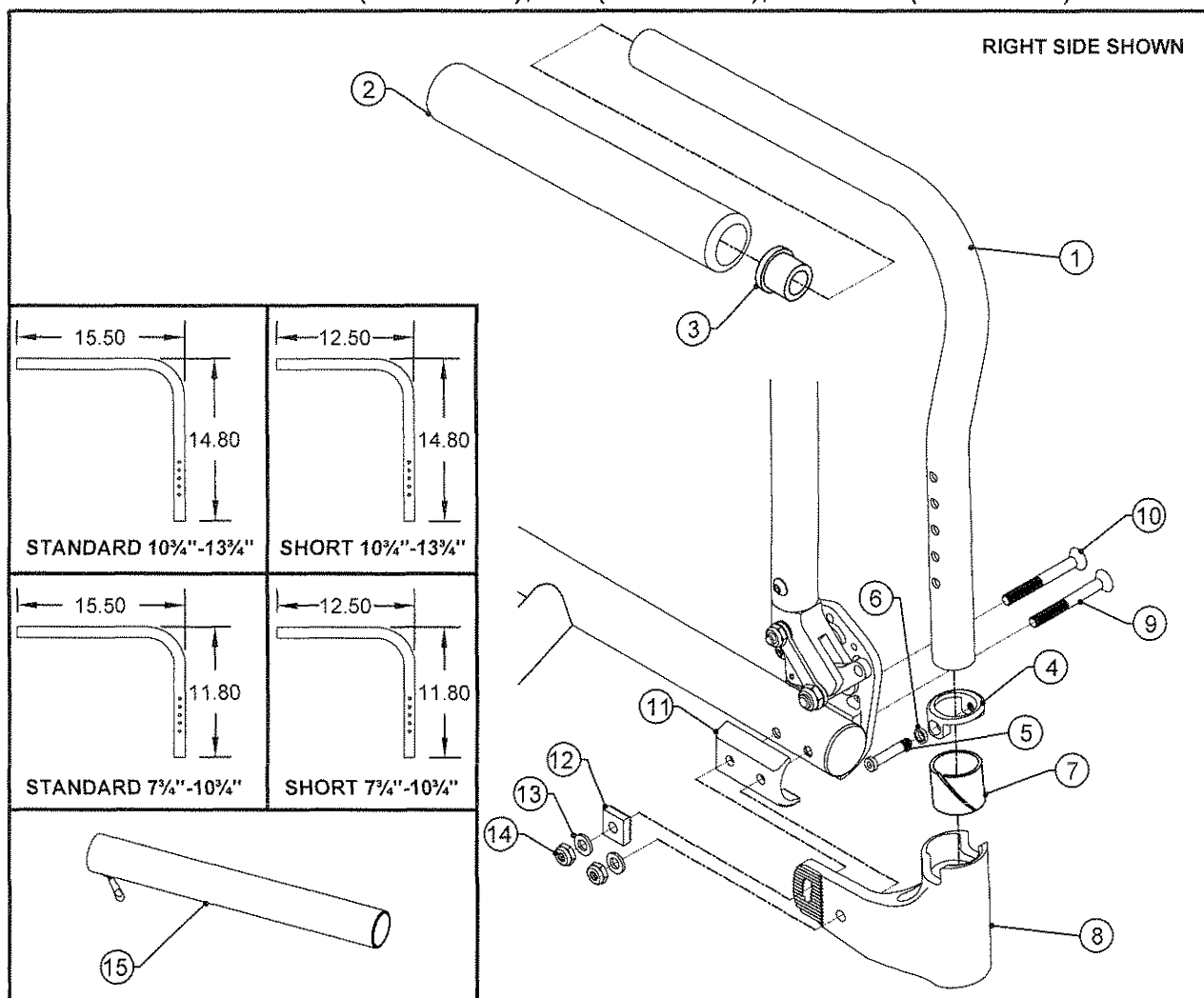
TiLite™ TR, TRC, YR

| ITEM                            | QUANTITY | PART NO. | DESCRIPTION                                             |
|---------------------------------|----------|----------|---------------------------------------------------------|
| 5-6,8                           |          | AS102215 | SWING AWAY ARMREST CLAMP RETROFIT ASSY                  |
| 5-6,8                           |          | AS102313 | SWING AWAY ARMREST/STROLLER CLAMP RETROFIT ASSY         |
| 2B,3A,4-8,9B,12B,13-14          |          | AS102299 | CLAMP ON STD RIGID ARMREST ASSY LEFT                    |
| 2A,3A,4-8,9A,12A,13-14          |          | AS102300 | CLAMP ON STD RIGID ARMREST ASSY RIGHT                   |
| 2D,3A,4-8,9B,12B,13-14          |          | AS102301 | CLAMP ON TALL RIGID ARMREST LEFT ASSY                   |
| 2C,3A,4-8,9A,12A,13-14          |          | AS102302 | CLAMP ON TALL RIGID ARMREST RIGHT ASSY                  |
| 2F,3A,4-8,9B,12B,13-14          |          | AS102303 | CLAMP ON CUSTOM RIGID ARMREST LEFT ASSY                 |
| 2E,3A,4-8,9A,12A,13-14          |          | AS102304 | CLAMP ON CUSTOM RIGID ARMREST RIGHT ASSY                |
| 2H,3B,4-8,9B,12B,13-14          |          | AS104599 | CLAMP ON SHORT RIGID ARMREST LEFT ASSY                  |
| 2G,3B,4-8,9A,12A,13-14          |          | AS104600 | CLAMP ON SHORT RIGID ARMREST RIGHT ASSY                 |
| 1,3A,4-8,9B,10,11B,13-14        |          | AS102305 | CLAMP ON RIGID STROLLER HANDLE LEFT ASSY                |
| 1,3A,4-8,9B,10,11A,13-14        |          | AS102306 | CLAMP ON RIGID STROLLER HANDLE RIGHT ASSY               |
| 1,2B,3A,4-8,9A,10,11B,12B,13-14 |          | AS102307 | CLAMP ON STD RIGID ARMREST/STROLLER HANDLE LEFT ASSY    |
| 1,2A,3A,4-8,9A,10,11A,12A,13-14 |          | AS102308 | CLAMP ON STD RIGID ARMREST/STROLLER HANDLE RIGHT ASSY   |
| 1,2D,3A,4-8,9A,10,11B,12B,13-14 |          | AS102309 | CLAMP ON TALL RIGID ARMREST/STROLLER HANDLE LEFT ASSY   |
| 1,2C,3A,4-8,9A,10,11A,12A,13-14 |          | AS102310 | CLAMP ON TALL RIGID ARMREST/STROLLER HANDLE RIGHT ASSY  |
| 1,2F,3A,4-8,9A,10,11B,12B,13-14 |          | AS102311 | CLAMP ON CUST RIGID ARMREST/STROLLER HANDLE LEFT ASSY   |
| 1,2E,3A,4-8,9A,10,11A,12A,13-14 |          | AS102312 | CLAMP ON CUST RIGID ARMREST/STROLLER HANDLE RIGHT ASSY  |
| 1,2H,3B,4-8,9A,10,11B,12B,13-14 |          | AS104601 | CLAMP ON SHORT RIGID ARMREST/STROLLER HANDLE LEFT ASSY  |
| 1,2G,3B,4-8,9A,10,11A,12A,13-14 |          | AS104602 | CLAMP ON SHORT RIGID ARMREST/STROLLER HANDLE RIGHT ASSY |
| 2A,2B,3A,4-8,9B,12A,12B,13-14   |          | AS102314 | CLAMP ON STD RIGID ARMREST ASSY PAIR                    |
| 2C,2D,3A,4-8,9B,12A,12B,13-14   |          | AS102315 | CLAMP ON TALL RIGID ARMREST ASSY PAIR                   |
| 2E,2F,3A,4-8,9B,12A,12B,13-14   |          | AS102316 | CLAMP ON CUST RIGID ARMREST ASSY PAIR                   |
| 1,3A,4-8,9B,11A,11B,13-14       |          | AS102317 | CLAMP ON RIGID STROLLER HANDLE ASSY PAIR                |
| 1,2A,2B,3A,4-8,9A,11-14         |          | AS102318 | CLAMP ON STD RIGID ARMREST/STROLLER HANDLE ASSY PAIR    |
| 1,2C,2D,3A,4-8,9A,11-14         |          | AS102319 | CLAMP ON TALL RIGID ARMREST/STROLLER HANDLE ASSY PAIR   |
| 1,2E,2F,3A,4-8,9A,11-14         |          | AS102320 | CLAMP ON CUST RIGID ARMREST/STROLLER HANDLE ASSY PAIR   |
| 1,2G,2H,3B,4-8,9A,11-14         |          | AS104603 | CLAMP ON SHORT RIGID ARMREST/STROLLER HANDLE ASSY PAIR  |



# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE

TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                |
|------|----------|----------|------------------------------------------------------------|
| 1A   | 1        | CP102073 | SWING AWAY ARMREST TUBE STD 7 3/4"-10 3/4" LEFT            |
| 1B   | 1        | CP102074 | SWING AWAY ARMREST TUBE STD 7 3/4"-10 3/4" RIGHT           |
| 1C   | 1        | CP103911 | SWING AWAY ARMREST TUBE SHORT 7 3/4"-10 3/4" LEFT          |
| 1D   | 1        | CP103912 | SWING AWAY ARMREST TUBE SHORT 7 3/4"-10 3/4" RIGHT         |
| 1E   | 1        | CP104360 | SWING AWAY ARMREST TUBE STD 10 3/4"-13 3/4" LEFT           |
| 1F   | 1        | CP104361 | SWING AWAY ARMREST TUBE STD 10 3/4"-13 3/4" RIGHT          |
| 1G   | 1        | CP104395 | SWING AWAY ARMREST TUBE SHORT 10 3/4"-13 3/4" LEFT         |
| 1H   | 1        | CP104396 | SWING AWAY ARMREST TUBE SHORT 10 3/4"-13 3/4" RIGHT        |
| 2A   | 1        | HD100112 | FOAM GRIP FOR 1" TUBING, .940 I.D. X .125 WALL X 12" LONG  |
| 2B   | 1        | CP103914 | SHORT FOAM GRIP                                            |
| 3    | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                              |
| 4    | 1        | CP104306 | ARM STOP                                                   |
| 5    | 1        | CP104320 | ARM SCREW                                                  |
| 6    | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                         |
| 7    | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                             |
| 8A   | 1        | CP104318 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                    |
| 8B   | 1        | CP104319 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, LEFT                     |
| 9    | 1        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC             |
| 10   | 1        | HD100604 | 1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC             |
| 11   | 1        | CP104311 | BACKREST SADDLE                                            |
| 12   | 1        | CP104314 | LOCKING BLOCK 1/4"                                         |
| 13   | 2        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC |
| 14   | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                   |
| 15A  | 2        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                     |
| 15B  | 2        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST               |

ASSEMBLIES ON NEXT PAGE



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# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE (CONT.)

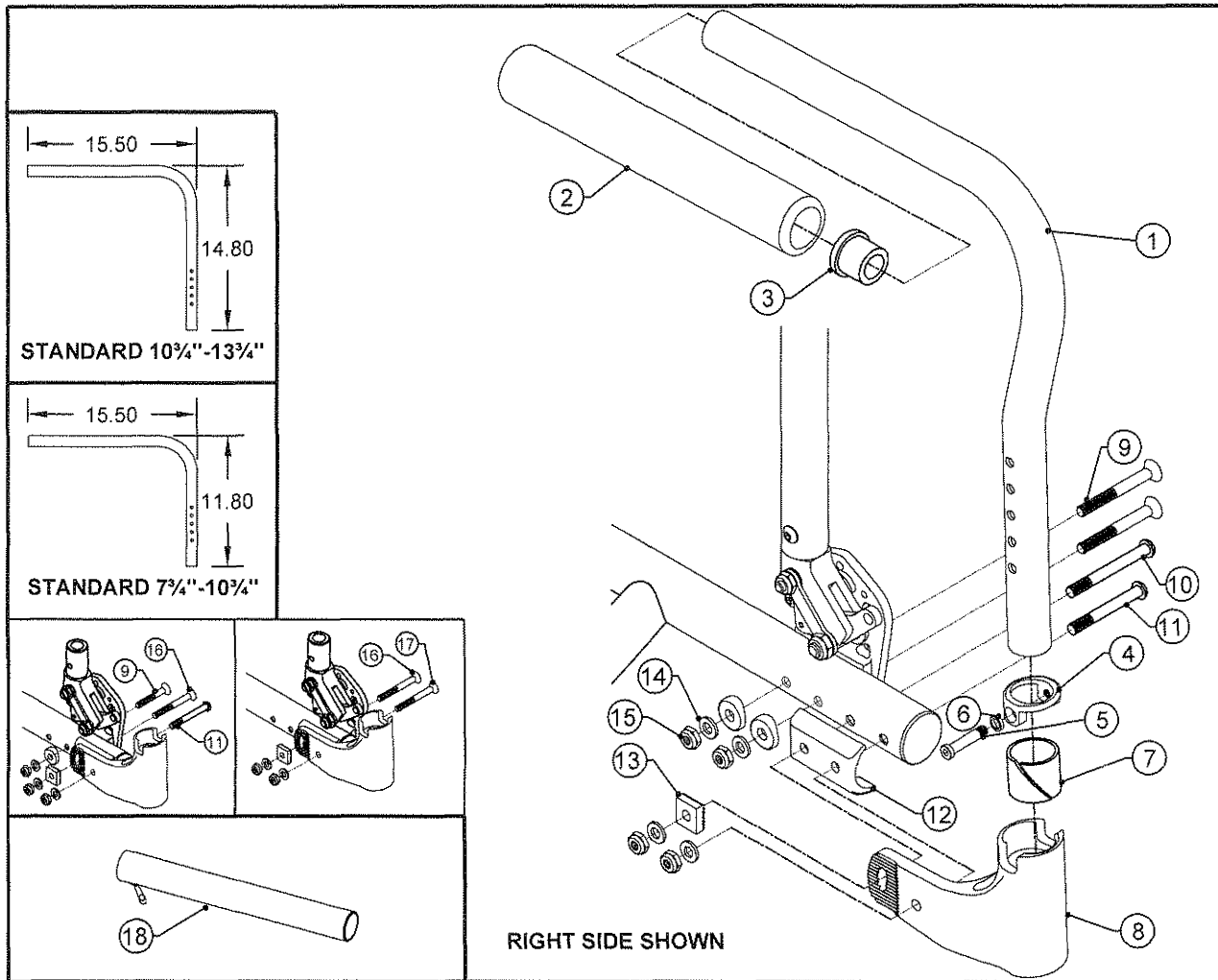
TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM               | QUANTITY | PART NO. | DESCRIPTION                                                                           |
|--------------------|----------|----------|---------------------------------------------------------------------------------------|
| 1A,2A,3-6          |          | AS110777 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT              |
| 1B,2A,3-6          |          | AS110778 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT             |
| 1C,2B,3-6          |          | AS110779 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT            |
| 1D,2B,3-6          |          | AS110780 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT           |
| 1E,2A,3-6          |          | AS110781 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT             |
| 1F,2A,3-6          |          | AS110782 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT            |
| 1G,2B,3-6          |          | AS110783 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT           |
| 1H,2B,3-6          |          | AS110784 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT          |
| 1A,2A,3-7,8B       |          | AS110785 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY LEFT     |
| 1B,2A,3-7,8A       |          | AS110786 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY RIGHT    |
| 1C,2B,3-7,8B       |          | AS110787 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY LEFT   |
| 1D,2B,3-7,8A       |          | AS110788 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY RIGHT  |
| 1E,2A,3-7,8B       |          | AS110789 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY LEFT    |
| 1F,2A,3-7,8A       |          | AS110790 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY RIGHT   |
| 1G,2B,3-7,8B       |          | AS110791 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY LEFT  |
| 1H,2B,3-7,8A       |          | AS110792 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY RIGHT |
| 1A,1B,2A,3-7,8A,8B |          | AS110793 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY PAIR     |
| 1C,1D,2B,3-7,8A,8B |          | AS110794 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY PAIR   |
| 1E,1F,2A,3-7,8A,8B |          | AS110795 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY PAIR    |
| 1G,1H,2B,3-7,8A,8B |          | AS110796 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY PAIR  |
| 9-14               |          | AS110797 | HARDWARE PACKAGE FOR ADDING ANG ADJ ARMRESTS                                          |
| 7-8A               |          | AS117085 | ARM RECEIVER ASSEMBLY, RIGHT                                                          |
| 7-8B               |          | AS117086 | ARM RECEIVER ASSEMBLY, LEFT                                                           |



# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE

TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2), DEPTH ADJUSTABLE AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                             |
|------|----------|----------|-------------------------------------------------------------------------|
| 1A   | 1        | CP102073 | SWING AWAY ARMREST TUBE STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT   |
| 1B   | 1        | CP102074 | SWING AWAY ARMREST TUBE STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT  |
| 1C   | 1        | CP104360 | SWING AWAY ARMREST TUBE STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT  |
| 1D   | 1        | CP104361 | SWING AWAY ARMREST TUBE STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT |
| 2    | 1        | HD100112 | FOAM GRIP FOR 1" TUBING, .940 I.D. X .125 WALL X 12" LONG               |
| 3    | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                                           |
| 4    | 1        | CP104306 | ARM STOP                                                                |
| 5    | 1        | CP104320 | ARM SCREW                                                               |
| 6    | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                                      |
| 7    | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                                          |
| 8A   | 1        | CP104318 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                                 |
| 8B   | 1        | CP104319 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, LEFT                                  |
| 9    | 2        | HD100605 | 1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC                              |
| 10   | 1        | HD100489 | 1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHSCS, BLACK ZINC                     |
| 11   | 1        | HD100439 | 1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK                                |
| 12   | 1        | CP104311 | BACKREST SADDLE                                                         |
| 13   | 1        | CP104314 | LOCKING BLOCK 1/4"                                                      |
| 14   | 4        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC              |
| 15   | 4        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                                |
| 16   | 1        | HD100604 | 1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC                          |
| 17   | 1        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC                          |
| 18   | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                                  |

PARTS AND ASSEMBLIES CONTINUED ON NEXT PAGE



Parts Manual

# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE (CONT.)

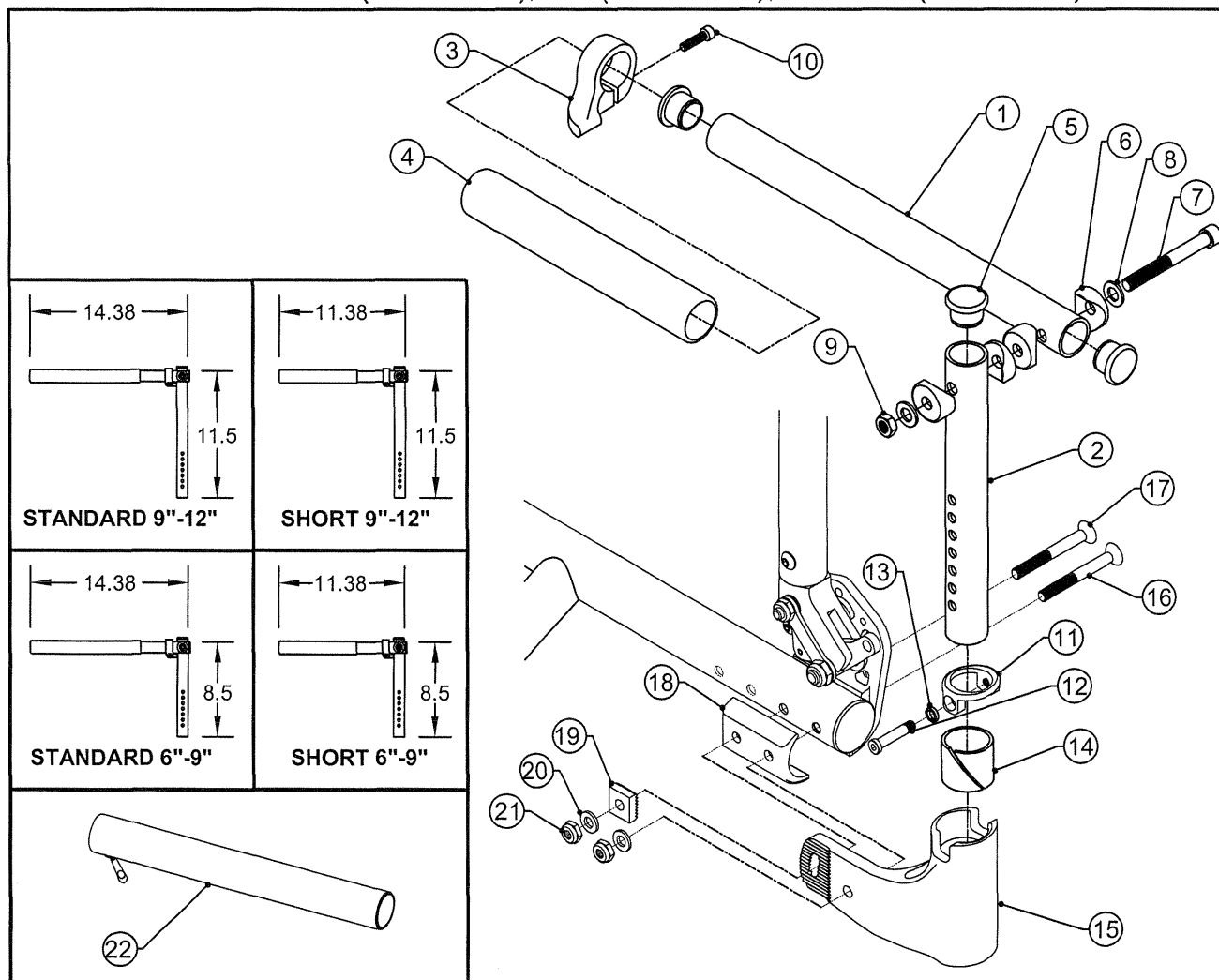
TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM            | QUANTITY | PART NO. | DESCRIPTION                                                                         |
|-----------------|----------|----------|-------------------------------------------------------------------------------------|
| 1A,2-6          |          | AS110777 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT            |
| 1B,2-6          |          | AS110778 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT           |
| 1C,2-6          |          | AS110781 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT           |
| 1D,2-6          |          | AS110782 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT          |
| 1A,2-7,8B       |          | AS110785 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY LEFT   |
| 1B,2-7,8A       |          | AS110786 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY RIGHT  |
| 1C,2-7,8B       |          | AS110789 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY LEFT  |
| 1D,2-7,8A       |          | AS110790 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY RIGHT |
| 1A,1B,2-7,8A,8B |          | AS110793 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY PAIR   |
| 1C,1D,2-7,8A,8B |          | AS110795 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY PAIR  |
| 10-17           |          | AS111527 | HARDWARE PACKAGE FOR ADDING ANG ADJ ARMRESTS ON DEPTH ADJ                           |
| 7-8A            |          | AS117085 | ARM RECEIVER ASSEMBLY, RIGHT                                                        |
| 7-8B            |          | AS117086 | ARM RECEIVER ASSEMBLY, LEFT                                                         |



# SWING AWAY FLIP BACK ARMREST ASSY

TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                |
|------|----------|----------|------------------------------------------------------------|
| 1A   | 1        | CP101957 | FLIP BACK ARM TUBE, STANDARD                               |
| 1B   | 1        | CP103913 | FLIP BACK ARM TUBE, SHORT                                  |
| 2A   | 1        | CP104662 | FLIP BACK UPRIGHT TUBE 6"-9"                               |
| 2B   | 1        | CP104663 | FLIP BACK UPRIGHT TUBE 9"-12"                              |
| 3A   | 1        | CP102112 | FLIP BACK ARMREST STOP, RIGHT                              |
| 3B   | 1        | CP102111 | FLIP BACK ARMREST STOP, LEFT                               |
| 4A   | 1        | HD100112 | FOAM GRIP                                                  |
| 4B   | 1        | CP103914 | SHORT FOAM GRIP                                            |
| 5    | 3        | HD100134 | END CAP 1" X .083 WALL TUBING                              |
| 6    | 4        | HD100128 | COVED WASHER 1" OD X 5/16" ID X 1/8" THK                   |
| 7    | 1        | HD100106 | 5/16-24 X 3" SOCKET HEAD CAP SCREW                         |
| 8    | 2        | HD100098 | 5/16" AN WASHER .312ID .562OD .06 THICK                    |
| 9    | 1        | HD100107 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC             |
| 10   | 1        | HD100344 | 10-24 X 1" SOCKET HEAD CAP SCREW, CLEAR ZINC               |
| 11   | 1        | CP104306 | ARM STOP                                                   |
| 12   | 1        | CP104320 | ARM SCREW                                                  |
| 13   | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                         |
| 14   | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                             |
| 15A  | 1        | CP104318 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                    |
| 15B  | 1        | CP104319 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, LEFT                     |
| 16   | 1        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC             |
| 17   | 1        | HD100604 | 1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC             |
| 18   | 1        | CP104311 | BACKREST SADDLE                                            |
| 19   | 1        | CP104314 | LOCKING BLOCK 1/4"                                         |
| 20   | 2        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC |
| 21   | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                   |
| 22A  | 2        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                     |
| 22B  | 2        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST               |

ASSEMBLIES CONTINUED ON NEXT PAGE



# SWING AWAY FLIP BACK ARMREST ASSEMBLY (CONTINUED)

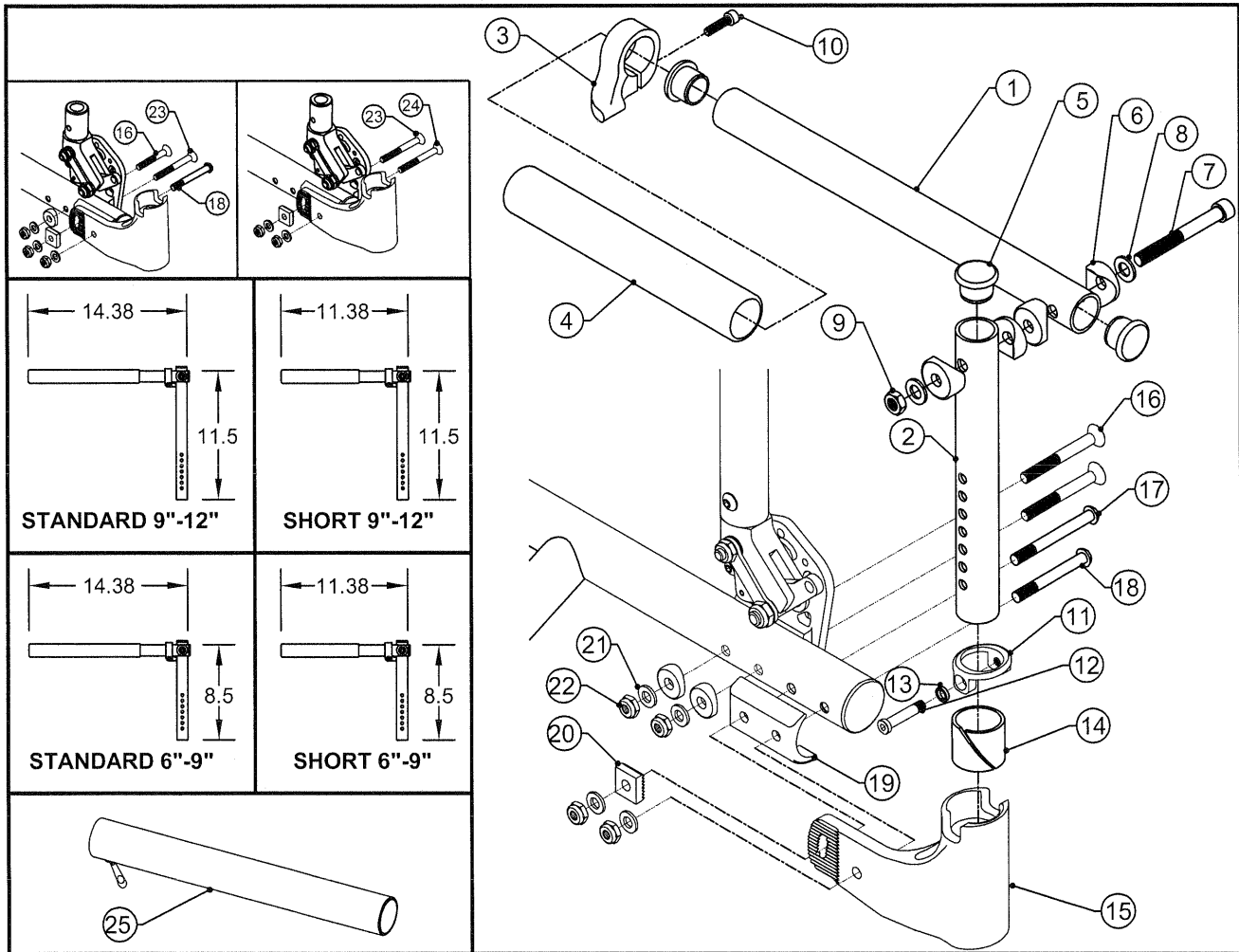
TiLite™ ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM                       | QTY | PART NO. | DESCRIPTION                                        |
|----------------------------|-----|----------|----------------------------------------------------|
| 1A,2A,3A,4A,5-13           |     | AS104945 | 6"-9" FLIP BACK ARMREST, STANDARD, RIGHT           |
| 1A,2A,3B,4A,5-13           |     | AS104946 | 6"-9" FLIP BACK ARMREST, STANDARD, LEFT            |
| 1B,2A,3A,4B,5-13           |     | AS104947 | 6"-9" FLIP BACK ARMREST, SHORT, RIGHT              |
| 1B,2A,3B,4B,5-13           |     | AS104948 | 6"-9" FLIP BACK ARMREST, SHORT, LEFT               |
| 1A,2B,3A,4A,5-13           |     | AS104949 | 9"-12" FLIP BACK ARMREST, STANDARD, RIGHT          |
| 1A,2B,3B,4A,5-13           |     | AS104950 | 9"-12" FLIP BACK ARMREST, STANDARD, LEFT           |
| 1B,2B,3A,4B,5-13           |     | AS104951 | 9"-12" FLIP BACK ARMREST, SHORT, RIGHT             |
| 1B,2B,3B,4B,5-13           |     | AS104952 | 9"-12" FLIP BACK ARMREST, SHORT, LEFT              |
| 1A,2A,3A,4A,5-14,15A,16-21 |     | AS104953 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT  |
| 1A,2A,3B,4A,5-14,15B,16-21 |     | AS104954 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT   |
| 1A,2A,3,4A,5-21            |     | AS104955 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR)  |
| 1B,2A,3A,4B,5-14,15A,16-21 |     | AS104956 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT, RIGHT     |
| 1B,2A,3B,4B,5-14,15B,16-21 |     | AS104957 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT, LEFT      |
| 1B,2A,3,4B,5-21            |     | AS104958 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT (PAIR)     |
| 1A,2B,3A,4A,5-14,15A,16-21 |     | AS104959 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT |
| 1A,2B,3B,4A,5-14,15B,16-21 |     | AS104960 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT  |
| 1A,2B,3,4A,5-21            |     | AS104961 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR) |
| 1B,2B,3A,4B,5-14,15A,16-21 |     | AS104962 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT, RIGHT    |
| 1B,2B,3B,4B,5-14,15B,16-21 |     | AS104963 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT, LEFT     |
| 1B,2B,3,4B,5-21            |     | AS104964 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT (PAIR)    |
| 16-21                      |     | AS110797 | HARDWARE PACKAGE FOR ADDING ARMRESTS               |



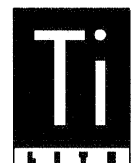
# SWING AWAY FLIP BACK ARMREST ASSY

TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2), DEPTH ADJUSTABLE AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                |
|------|----------|----------|------------------------------------------------------------|
| 1A   | 1        | CP101957 | FLIP BACK ARM TUBE, STANDARD                               |
| 1B   | 1        | CP103913 | FLIP BACK ARM TUBE, SHORT                                  |
| 2A   | 1        | CP104662 | FLIP BACK UPRIGHT TUBE 6"-9"                               |
| 2B   | 1        | CP104663 | FLIP BACK UPRIGHT TUBE 9"-12"                              |
| 3A   | 1        | CP102112 | FLIP BACK ARMREST STOP, RIGHT                              |
| 3B   | 1        | CP102111 | FLIP BACK ARMREST STOP, LEFT                               |
| 4A   | 1        | HD100112 | FOAM GRIP                                                  |
| 4B   | 1        | CP103914 | SHORT FOAM GRIP                                            |
| 5    | 3        | HD100134 | END CAP 1" X .083 WALL TUBING                              |
| 6    | 4        | HD100128 | COVED WASHER 1" OD X 5/16" ID X 1/8" THK                   |
| 7    | 1        | HD100106 | 5/16-24 X 3" SOCKET HEAD CAP SCREW                         |
| 8    | 2        | HD100098 | 5/16" AN WASHER .312ID .562OD .06 THICK                    |
| 9    | 1        | HD100107 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC             |
| 10   | 1        | HD100344 | 10-24 X 1" SOCKET HEAD CAP SCREW, CLEAR ZINC               |
| 11   | 1        | CP104306 | ARM STOP                                                   |
| 12   | 1        | CP104320 | ARM SCREW                                                  |
| 13   | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                         |
| 14   | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                             |
| 15A  | 1        | CP104318 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                    |
| 15B  | 1        | CP104319 | Z2 ARM RECEIVER ANGLE ADJUSTABLE, LEFT                     |
| 16   | 2        | HD100605 | 1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC                 |
| 17   | 1        | HD100489 | 1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHSCS, BLACK ZINC        |
| 18   | 1        | HD100439 | 1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK                   |
| 19   | 1        | CP104311 | BACKREST SADDLE                                            |
| 20   | 1        | CP104314 | LOCKING BLOCK 1/4"                                         |
| 21   | 2        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC |
| 22   | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                   |
| 23   | 2        | HD100604 | 1/4-28 X 2 1/2" FLAT HEAD CAP SCREW BLACK ZINC             |
| 24   | 2        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC             |

PARTS AND ASSEMBLIES CONTINUED ON NEXT PAGE



# SWING AWAY FLIP BACK ARMREST ASSEMBLY (CONTINUED)

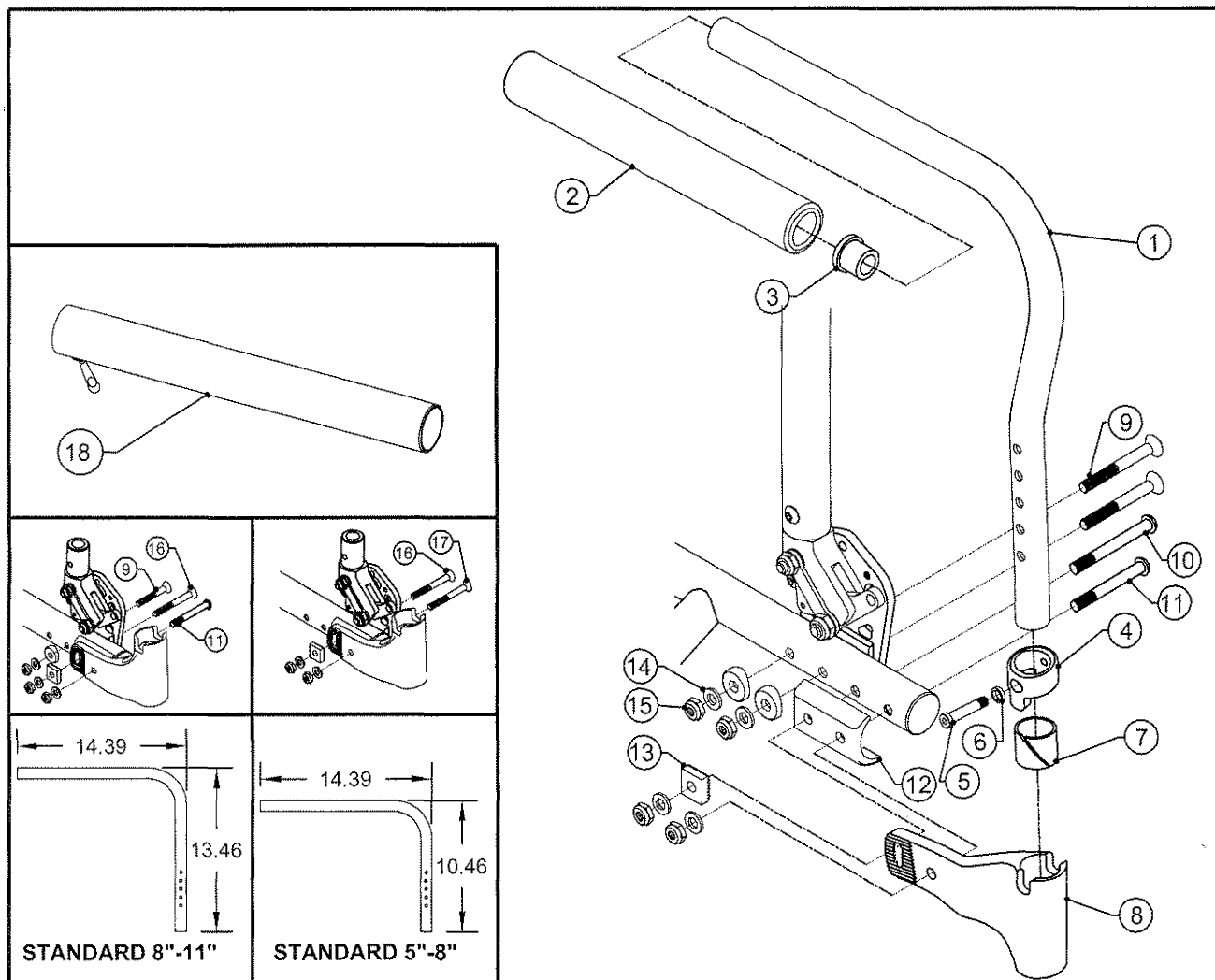
TiLite™ DEPTH ADJUSTABLE ZRA (SERIES 2), DEPTH ADJUSTABLE AERO Z (SERIES 2)

| ITEM                | QTY | PART NO. | DESCRIPTION                                               |
|---------------------|-----|----------|-----------------------------------------------------------|
| 25                  | 1   | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                    |
| 1A,2A,3A,4,5-13     |     | AS104945 | 6"-9" FLIP BACK ARMREST, STANDARD, RIGHT                  |
| 1A,2A,3B,4,5-13     |     | AS104946 | 6"-9" FLIP BACK ARMREST, STANDARD, LEFT                   |
| 1A,2B,3A,4,5-13     |     | AS104949 | 9"-12" FLIP BACK ARMREST, STANDARD, RIGHT                 |
| 1A,2B,3B,4,5-13     |     | AS104950 | 9"-12" FLIP BACK ARMREST, STANDARD, LEFT                  |
| 1A,2A,3A,4,5-14,15A |     | AS104953 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT         |
| 1A,2A,3B,4,5-14,15B |     | AS104954 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT          |
| 1A,2A,3,4,5-15      |     | AS104955 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR)         |
| 1A,2B,3A,4,5-14,15A |     | AS104959 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT        |
| 1A,2B,3B,4,5-14,15B |     | AS104960 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT         |
| 1A,2B,3,4,5-15      |     | AS104961 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR)        |
| 17-24               |     | AS111527 | HARDWARE PACKAGE FOR ADDING ANG ADJ ARMRESTS ON DEPTH ADJ |



# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE

TiLite™ TWIST



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                    |
|------|----------|----------|----------------------------------------------------------------|
| 1A   | 1        | CP105141 | PED ARMREST, 5"-8", RIGHT                                      |
| 1B   | 1        | CP105142 | PED ARMREST, 5"-8", LEFT                                       |
| 1C   | 1        | CP105143 | PED ARMREST, 8"-11", RIGHT                                     |
| 1D   | 1        | CP105144 | PED ARMREST, 8"-11", LEFT                                      |
| 2    | 1        | HD100658 | FOAM GRIP FOR 3/4" TUBING, .705 I.D. X .187 WALL X 12.5" LONG  |
| 3    | 1        | HD100229 | END CAP 3/4" X .125 WALL TUBING                                |
| 4    | 1        | CP105136 | PED ARM STOP                                                   |
| 5    | 1        | HD100657 | 10-32 X 1", LOW HEAD SOCKET CAP SCREW, BLACK ZINC              |
| 6    | 1        | HD100626 | #10 HI-COLLAR LOCK WASHER                                      |
| 7    | 1        | HD100656 | NYLINER, .750 I.D. X .670 LG                                   |
| 8A   | 1        | CP105134 | PED ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                       |
| 8B   | 1        | CP105135 | PED ARM RECEIVER ANGLE ADJUSTABLE, LEFT                        |
| 9    | 2        | HD100651 | 1/4-28 X 1-3/4" FLAT HEAD CAP SCREW, BLACK ZINC                |
| 10   | 1        | HD100439 | 1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK                       |
| 11   | 1        | HD100533 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC |
| 12   | 1        | CP105151 | PED BACKREST SADDLE                                            |
| 13   | 1        | CP104314 | LOCKING BLOCK 1/4"                                             |
| 14   | 4        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC     |
| 15   | 4        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                       |
| 16   | 1        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC                 |
| 17   | 1        | HD100605 | 1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC                     |
| 18   | 1        | CP106642 | ALCANTARA COVER FOR PED SWINGAWAY ARMREST                      |

ASSEMBLIES CONTINUED ON NEXT PAGE



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# SWING AWAY ARMREST ASSEMBLY ANGLE ADJUSTABLE (CONTINUED)

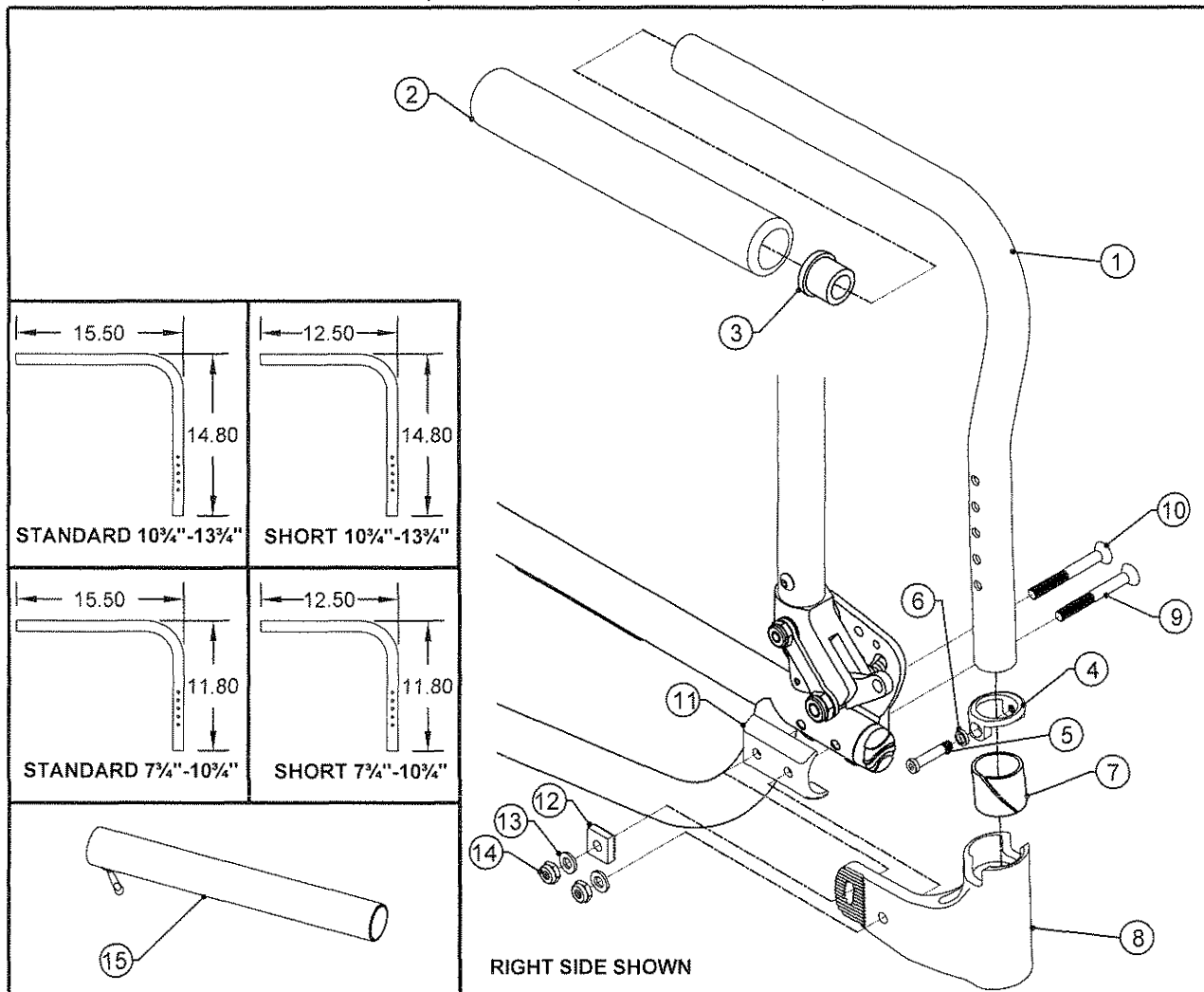
## TiLite™ TWIST

| ITEM          | QTY | PART NO. | DESCRIPTION                                                 |
|---------------|-----|----------|-------------------------------------------------------------|
| 1A-6          |     | AS111750 | ANGLE ADJUSTABLE SWING AWAY ARMREST 5"-8" RIGHT             |
| 1B-6          |     | AS111751 | ANGLE ADJUSTABLE SWING AWAY ARMREST 5"-8" LEFT              |
| 1C-6          |     | AS111752 | ANGLE ADJUSTABLE SWING AWAY ARMREST 8"-11" RIGHT            |
| 1D-6          |     | AS111753 | ANGLE ADJUSTABLE SWING AWAY ARMREST 8"-11" LEFT             |
| 1A-7,8A       |     | AS111754 | ANGLE ADJUSTABLE SWING AWAY ARMREST 5"-8" ASSY, RIGHT       |
| 1B-7,8B       |     | AS111755 | ANGLE ADJUSTABLE SWING AWAY ARMREST 5"-8" ASSY, LEFT        |
| 1A,1B-7,8A,8B |     | AS111756 | ANGLE ADJUSTABLE SWING AWAY ARMREST 5"-8" ASSY, PAIR        |
| 1C-7,8A       |     | AS111757 | ANGLE ADJUSTABLE SWING AWAY ARMREST 8"-11" ASSY, RIGHT      |
| 1D-7,8B       |     | AS111758 | ANGLE ADJUSTABLE SWING AWAY ARMREST 8"-11" ASSY, LEFT       |
| 1C,1D-7,8A,8B |     | AS111759 | ANGLE ADJUSTABLE SWING AWAY ARMREST 8"-11" ASSY, PAIR       |
| 9-17          |     | AS111760 | HARDWARE PACKAGE FOR ADDING ANG ADJ ARMRESTS ON TWIST, PAIR |
| 7-8A          |     | AS117083 | PED ARM RECEIVER ASSEMBLY, RIGHT                            |
| 7-8B          |     | AS117084 | PED ARM RECEIVER ASSEMBLY, LEFT                             |



# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                               |
|------|----------|----------|---------------------------------------------------------------------------|
| 1A   | 1        | CP102073 | SWING AWAY ARMREST TUBE STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT     |
| 1B   | 1        | CP102074 | SWING AWAY ARMREST TUBE STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT    |
| 1C   | 1        | CP103911 | SWING AWAY ARMREST TUBE SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT   |
| 1D   | 1        | CP103912 | SWING AWAY ARMREST TUBE SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT  |
| 1E   | 1        | CP104360 | SWING AWAY ARMREST TUBE STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT    |
| 1F   | 1        | CP104361 | SWING AWAY ARMREST TUBE STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT   |
| 1G   | 1        | CP104395 | SWING AWAY ARMREST TUBE SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT  |
| 1H   | 1        | CP104396 | SWING AWAY ARMREST TUBE SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT |
| 2A   | 1        | HD100112 | FOAM GRIP FOR 1" TUBING, .940 I.D. X .125 WALL X 12" LONG                 |
| 2B   | 1        | CP103914 | SHORT FOAM GRIP                                                           |
| 3    | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                                             |
| 4    | 1        | CP104306 | ARM STOP                                                                  |
| 5    | 1        | CP104320 | ARM SCREW                                                                 |
| 6    | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                                        |
| 7    | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                                            |
| 8A   | 1        | CP104318 | ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                                      |
| 8B   | 1        | CP104319 | ARM RECEIVER ANGLE ADJUSTABLE, LEFT                                       |
| 9    | 1        | HD100605 | 1/4-28 X 2" FLAT HEAD CAP SCREW BLACK ZINC                                |
| 10   | 1        | HD100606 | 1/4-28 X 2 1/4" FLAT HEAD CAP SCREW BLACK ZINC                            |
| 11   | 1        | CP106263 | 1" FRAME BACKREST SADDLE                                                  |
| 12   | 1        | CP104314 | LOCKING BLOCK 1/4"                                                        |
| 13   | 2        | HD100490 | 1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC                |
| 14   | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                                  |
| 15A  | 2        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                                    |
| 15B  | 2        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST                              |

ASSEMBLIES ON NEXT PAGE

# SWING AWAY ARMREST ASSEMBLY, ANGLE ADJUSTABLE (CONT.)

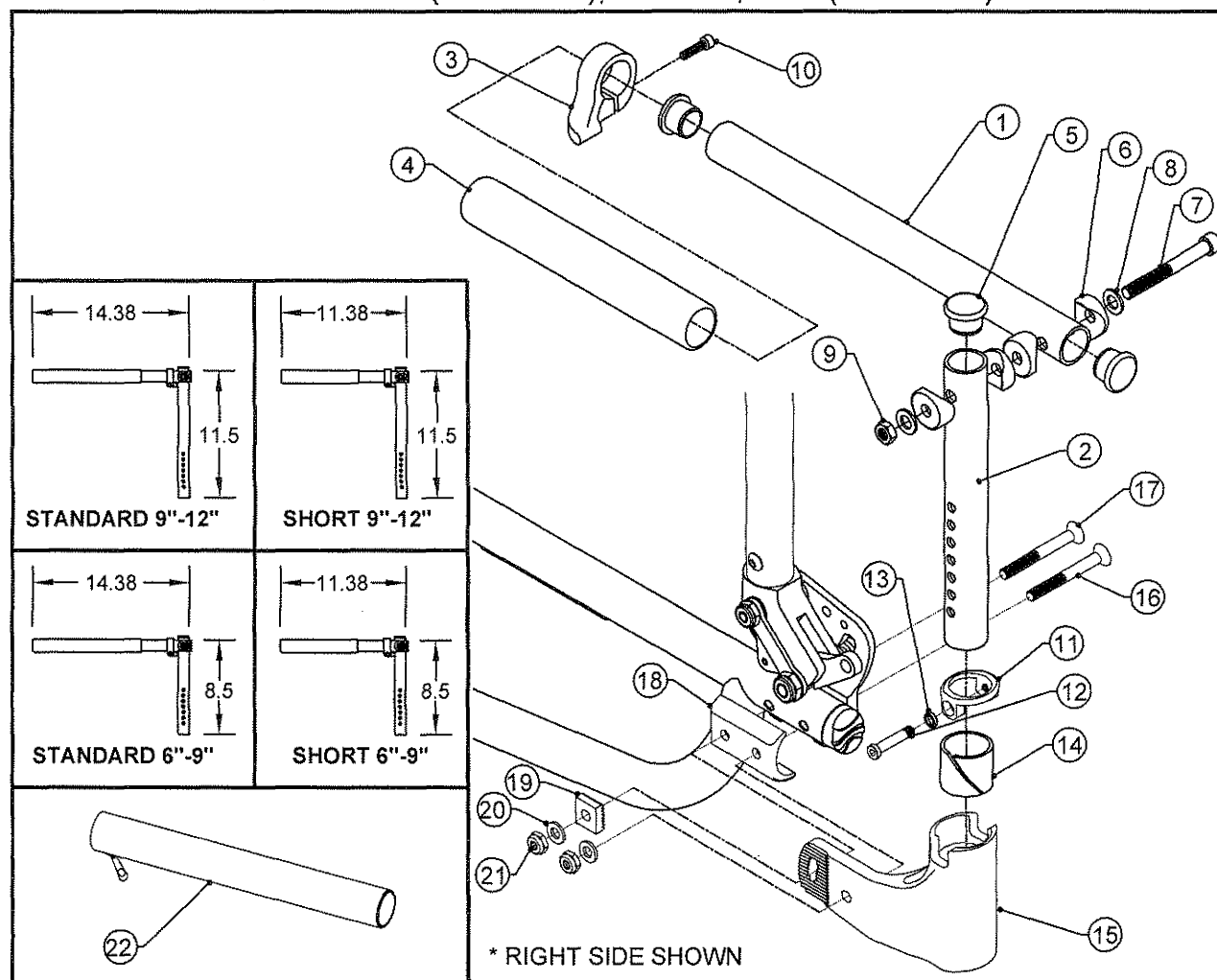
TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

| ITEM               | QUANTITY | PART NO. | DESCRIPTION                                                                           |
|--------------------|----------|----------|---------------------------------------------------------------------------------------|
| 1A,2A,3-6          |          | AS110777 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT              |
| 1B,2A,3-6          |          | AS110778 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT             |
| 1C,2B,3-6          |          | AS110779 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " LEFT            |
| 1D,2B,3-6          |          | AS110780 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " RIGHT           |
| 1E,2A,3-6          |          | AS110781 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT             |
| 1F,2A,3-6          |          | AS110782 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT            |
| 1G,2B,3-6          |          | AS110783 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " LEFT           |
| 1H,2B,3-6          |          | AS110784 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " RIGHT          |
| 1A,2A,3-7,8B       |          | AS110785 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY LEFT     |
| 1B,2A,3-7,8A       |          | AS110786 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY RIGHT    |
| 1C,2B,3-7,8B       |          | AS110787 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY LEFT   |
| 1D,2B,3-7,8A       |          | AS110788 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY RIGHT  |
| 1E,2A,3-7,8B       |          | AS110789 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY LEFT    |
| 1F,2A,3-7,8A       |          | AS110790 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY RIGHT   |
| 1G,2B,3-7,8B       |          | AS110791 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY LEFT  |
| 1H,2B,3-7,8A       |          | AS110792 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY RIGHT |
| 1A,1B,2A,3-7,8A,8B |          | AS110793 | ANG ADJ SWING AWAY ARMREST STD 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY PAIR     |
| 1C,1D,2B,3-7,8A,8B |          | AS110794 | ANG ADJ SWING AWAY ARMREST SHORT 7 $\frac{3}{4}$ "-10 $\frac{3}{4}$ " ASSEMBLY PAIR   |
| 1E,1F,2A,3-7,8A,8B |          | AS110795 | ANG ADJ SWING AWAY ARMREST STD 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY PAIR    |
| 1G,1H,2B,3-7,8A,8B |          | AS110796 | ANG ADJ SWING AWAY ARMREST SHORT 10 $\frac{3}{4}$ "-13 $\frac{3}{4}$ " ASSEMBLY PAIR  |
| 9-14               |          | AS115290 | HARDWARE PACKAGE FOR ADDING ANG ADJ ARMRESTS ON 1" FRAMES                             |
| 7-8A               |          | AS117085 | ARM RECEIVER ASSEMBLY, RIGHT                                                          |
| 7-8B               |          | AS117086 | ARM RECEIVER ASSEMBLY, LEFT                                                           |



# SWING AWAY FLIP BACK ARMREST ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                                 |
|------|----------|----------|-------------------------------------------------------------|
| 1A   | 1        | CP101957 | FLIP BACK ARM TUBE, STANDARD                                |
| 1B   | 1        | CP103913 | FLIP BACK ARM TUBE, SHORT                                   |
| 2A   | 1        | CP104662 | FLIP BACK UPRIGHT TUBE 6\"-9"                               |
| 2B   | 1        | CP104663 | FLIP BACK UPRIGHT TUBE 9\"-12"                              |
| 3A   | 1        | CP102112 | FLIP BACK ARMREST STOP, RIGHT                               |
| 3B   | 1        | CP102111 | FLIP BACK ARMREST STOP, LEFT                                |
| 4A   | 1        | HD100112 | FOAM GRIP                                                   |
| 4B   | 1        | CP103914 | SHORT FOAM GRIP                                             |
| 5    | 3        | HD100134 | END CAP 1\" X .083 WALL TUBING                              |
| 6    | 4        | HD100128 | COVED WASHER 1\" OD X 5/16\" ID X 1/8\" THK                 |
| 7    | 1        | HD100106 | 5/16-24 X 3\" SOCKET HEAD CAP SCREW                         |
| 8    | 2        | HD100098 | 5/16\" AN WASHER .312ID .562OD .06 THICK                    |
| 9    | 1        | HD100107 | 5/16-24 NYLOCK LOCKNUT, THIN STYLE, CLEAR ZINC              |
| 10   | 1        | HD100344 | 10-24 X 1\" SOCKET HEAD CAP SCREW, CLEAR ZINC               |
| 11   | 1        | CP104306 | ARM STOP                                                    |
| 12   | 1        | CP104320 | ARM SCREW                                                   |
| 13   | 1        | HD100272 | 1/4\" HIGH COLLAR SPLIT LOCK WASHER                         |
| 14   | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                              |
| 15A  | 1        | CP104318 | ARM RECEIVER ANGLE ADJUSTABLE, RIGHT                        |
| 15B  | 1        | CP104319 | ARM RECEIVER ANGLE ADJUSTABLE, LEFT                         |
| 16   | 1        | HD100605 | 1/4-28 X 2\" FLAT HEAD CAP SCREW BLACK ZINC                 |
| 17   | 1        | HD100606 | 1/4-28 X 2 1/4\" FLAT HEAD CAP SCREW BLACK ZINC             |
| 18   | 1        | CP106263 | 1\" FRAME BACKREST SADDLE                                   |
| 19   | 1        | CP104314 | LOCKING BLOCK 1/4"                                          |
| 20   | 2        | HD100490 | 1/4\" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC |
| 21   | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC                    |
| 22A  | 2        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                      |
| 22B  | 2        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST                |

ASSEMBLIES CONTINUED ON NEXT PAGE

# SWING AWAY FLIP BACK ARMREST ASSEMBLY (CONTINUED)

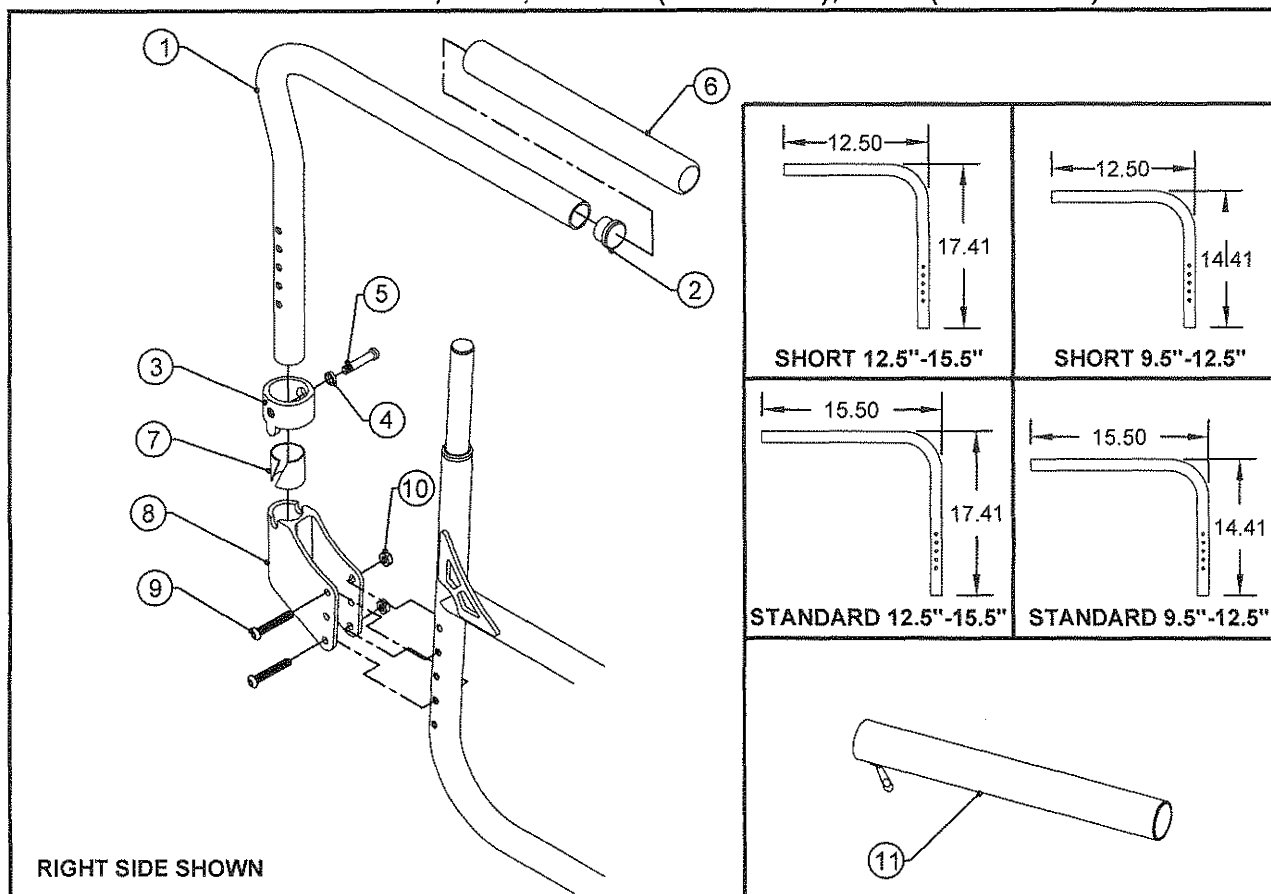
TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

| ITEM                 | QTY | PART NO. | DESCRIPTION                                        |
|----------------------|-----|----------|----------------------------------------------------|
| 1A,2A,3A,4A,5-13     |     | AS104945 | 6"-9" FLIP BACK ARMREST, STANDARD, RIGHT           |
| 1A,2A,3B,4A,5-13     |     | AS104946 | 6"-9" FLIP BACK ARMREST, STANDARD, LEFT            |
| 1B,2A,3A,4B,5-13     |     | AS104947 | 6"-9" FLIP BACK ARMREST, SHORT, RIGHT              |
| 1B,2A,3B,4B,5-13     |     | AS104948 | 6"-9" FLIP BACK ARMREST, SHORT, LEFT               |
| 1A,2B,3A,4A,5-13     |     | AS104949 | 9"-12" FLIP BACK ARMREST, STANDARD, RIGHT          |
| 1A,2B,3B,4A,5-13     |     | AS104950 | 9"-12" FLIP BACK ARMREST, STANDARD, LEFT           |
| 1B,2B,3A,4B,5-13     |     | AS104951 | 9"-12" FLIP BACK ARMREST, SHORT, RIGHT             |
| 1B,2B,3B,4B,5-13     |     | AS104952 | 9"-12" FLIP BACK ARMREST, SHORT, LEFT              |
| 1A,2A,3A,4A,5-14,15A |     | AS104953 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT  |
| 1A,2A,3B,4A,5-14,15B |     | AS104954 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT   |
| 1A,2A,3,4A,5-15      |     | AS104955 | 6"-9" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR)  |
| 1B,2A,3A,4B,5-14,15A |     | AS104956 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT, RIGHT     |
| 1B,2A,3B,4B,5-14,15B |     | AS104957 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT, LEFT      |
| 1B,2A,3,4B,5-15      |     | AS104958 | 6"-9" FLIP BACK ARMREST ASSEMBLY, SHORT (PAIR)     |
| 1A,2B,3A,4A,5-14,15A |     | AS104959 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, RIGHT |
| 1A,2B,3B,4A,5-14,15B |     | AS104960 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD, LEFT  |
| 1A,2B,3,4A,5-15      |     | AS104961 | 9"-12" FLIP BACK ARMREST ASSEMBLY, STANDARD (PAIR) |
| 1B,2B,3A,4B,5-14,15A |     | AS104962 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT, RIGHT    |
| 1B,2B,3B,4B,5-14,15B |     | AS104963 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT, LEFT     |
| 1B,2B,3,4B,5-15      |     | AS104964 | 9"-12" FLIP BACK ARMREST ASSEMBLY, SHORT (PAIR)    |
| 16-21                |     | AS115290 | HARDWARE PACKAGE FOR ADDING ARMRESTS ON 1" FRAMES  |



# SWING AWAY ARMREST ASSEMBLY

TiLite™ Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)

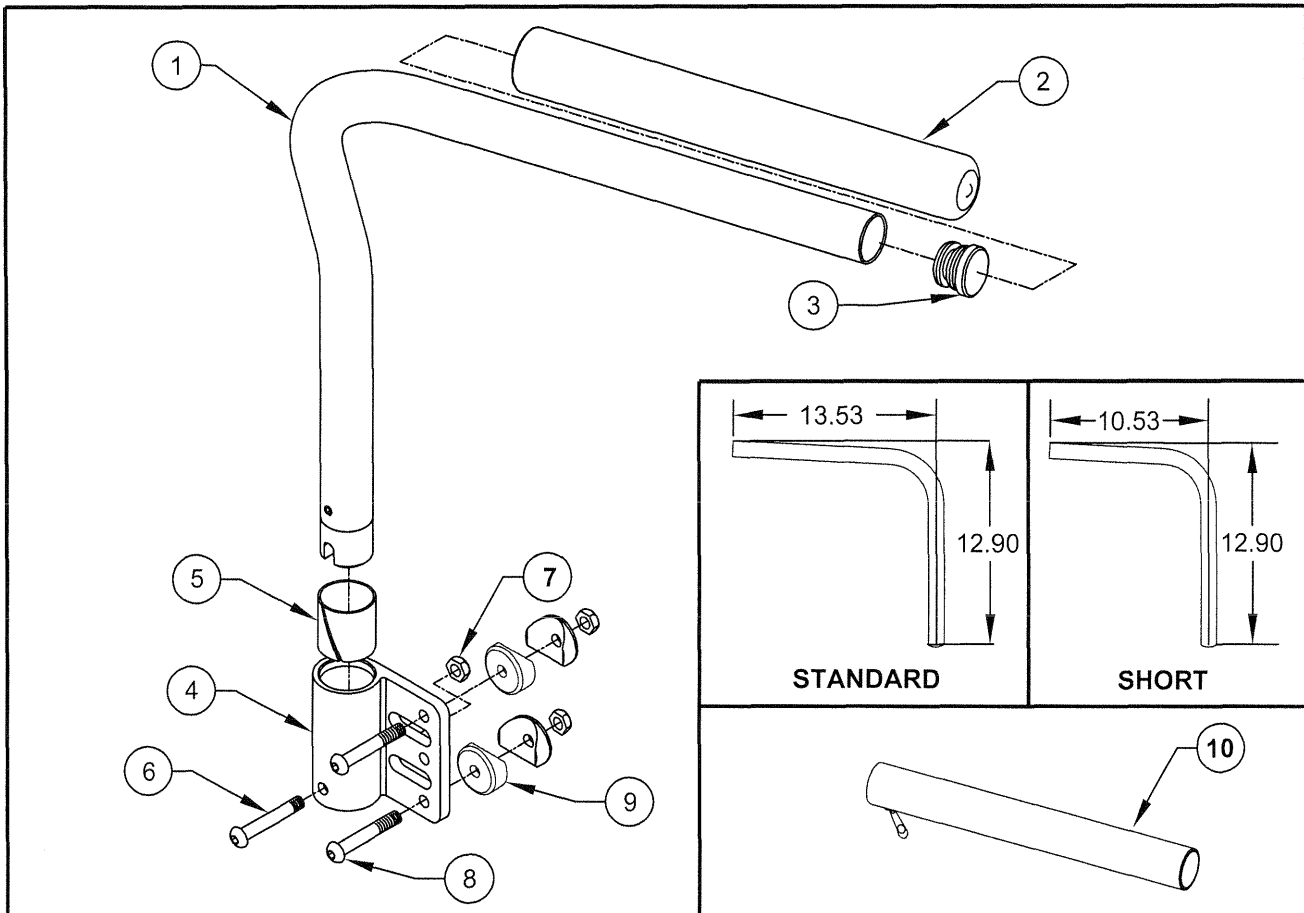


| ITEM              | QUANTITY | PART NO. | DESCRIPTION                                               |
|-------------------|----------|----------|-----------------------------------------------------------|
| 1A                | 1        | CP102568 | SWING AWAY ARMREST STD 9.5"-12.5" RIGHT                   |
| 1B                | 1        | CP102569 | SWING AWAY ARMREST STD 9.5"-12.5" LEFT                    |
| 1C                | 1        | CP103907 | SWING AWAY ARMREST SHORT 9.5"-12.5" RIGHT                 |
| 1D                | 1        | CP103908 | SWING AWAY ARMREST SHORT 9.5"-12.5" LEFT                  |
| 1E                | 1        | CP102570 | SWING AWAY ARMREST STD 12.5"-15.5" RIGHT                  |
| 1F                | 1        | CP102571 | SWING AWAY ARMREST STD 12.5"-15.5" LEFT                   |
| 1G                | 1        | CP103909 | SWING AWAY ARMREST SHORT 12.5"-15.5" RIGHT                |
| 1H                | 1        | CP103910 | SWING AWAY ARMREST SHORT 12.5"-15.5" LEFT                 |
| 2                 | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                             |
| 3                 | 1        | CP104904 | ARMREST SADDLE                                            |
| 4                 | 1        | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                        |
| 5                 | 1        | CP104320 | ARM SCREW                                                 |
| 6A                | 1        | HD100112 | FOAM GRIP FOR 1" TUBING, .940 I.D. X .125 WALL X 12" LONG |
| 6B                | 1        | CP103914 | SHORT FOAM GRIP                                           |
| 7                 | 1        | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                            |
| 8                 | 1        | CP102574 | SWING AWAY ARMREST RECEPTACLE                             |
| 9                 | 2        | HD100440 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, BLACK              |
| 10                | 2        | HD100333 | 1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE            |
| 11A               | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                    |
| 11B               | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST              |
| 1A,2-5,6A         |          | AS103423 | SWING AWAY ARMREST STD 9.5"-12.5" RIGHT                   |
| 1B,2-5,6A         |          | AS103424 | SWING AWAY ARMREST STD 9.5"-12.5" LEFT                    |
| 1C,2-5,6B         |          | AS104553 | SWING AWAY ARMREST SHORT 9.5"-12.5" RIGHT                 |
| 1D,2-5,6B         |          | AS104554 | SWING AWAY ARMREST SHORT 9.5"-12.5" LEFT                  |
| 1E,2-5,6A         |          | AS103425 | SWING AWAY ARMREST STD 12.5"-15.5" RIGHT                  |
| 1F,2-5,6A         |          | AS103426 | SWING AWAY ARMREST STD 12.5"-15.5" LEFT                   |
| 1G,2-5,6B         |          | AS104555 | SWING AWAY ARMREST SHORT 12.5"-15.5" RIGHT                |
| 1H,2-5,6B         |          | AS104556 | SWING AWAY ARMREST SHORT 12.5"-15.5" LEFT                 |
| 1A,1B,2-5,6A,7-10 |          | AS103427 | SWING AWAY ARMREST STD 9.5"-12.5" ASSEMBLY, PAIR          |
| 1C,1D,2-5,6B,7-10 |          | AS104557 | SWING AWAY ARMREST SHORT 9.5"-12.5" ASSEMBLY, PAIR        |
| 1E,1F,2-5,6A,7-10 |          | AS103428 | SWING AWAY ARMREST STD 12.5"-15.5" ASSEMBLY, PAIR         |
| 1G,1H,2-5,6B,7-10 |          | AS104558 | SWING AWAY ARMREST SHORT 12.5"-15.5" ASSEMBLY, PAIR       |
| 7-8               |          | AS117087 | FOLDER ARM RECEIVER ASSEMBLY                              |



# SWING AWAY ARMREST ASSY

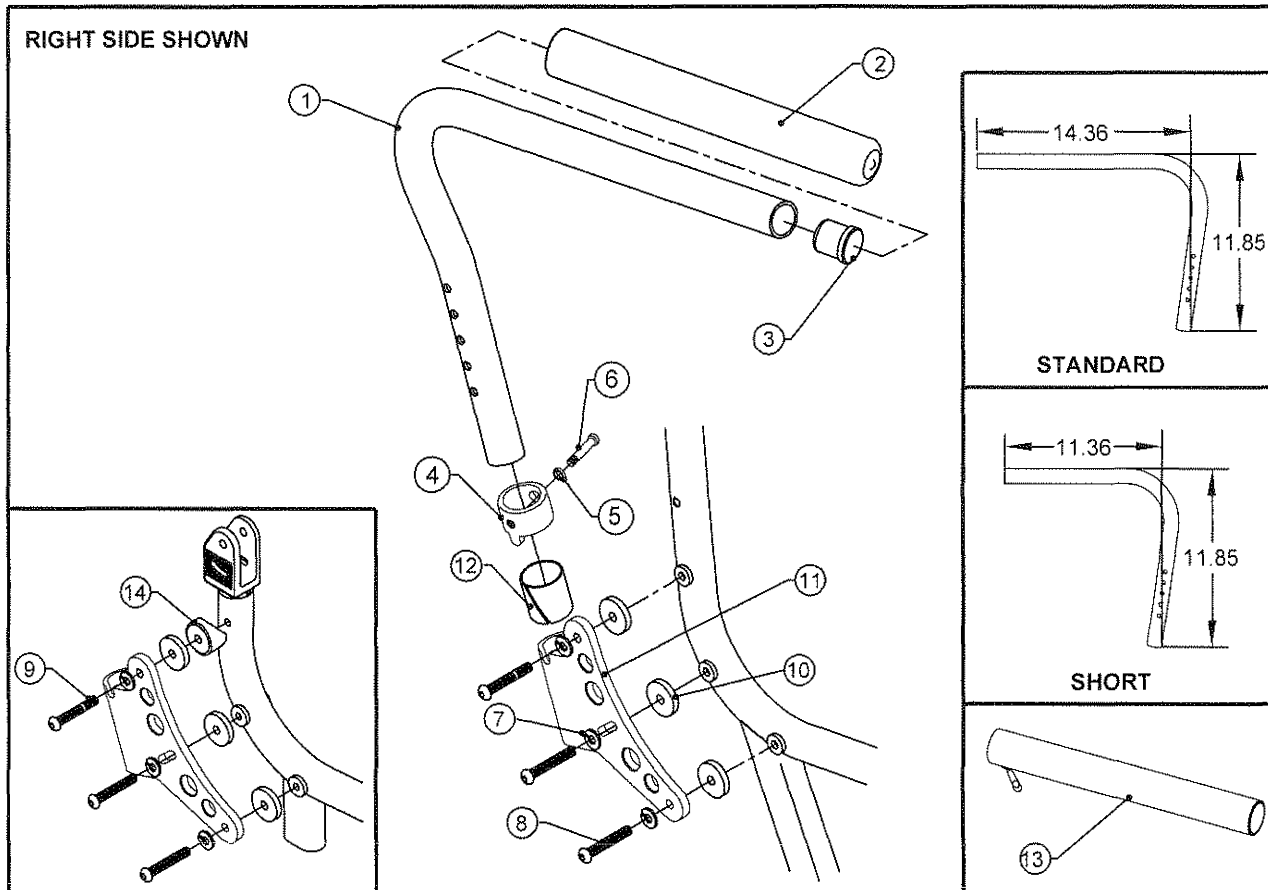
TiLite™ X, SX



| ITEM         | QTY | PART NO. | DESCRIPTION                                              |
|--------------|-----|----------|----------------------------------------------------------|
| 1A, 2A,3     |     | AS100462 | SWING AWAY ARMREST TUBE STD RIGHT ASSY                   |
| 1B, 2A,3     |     | AS100463 | SWING AWAY ARMREST TUBE STD LEFT ASSY                    |
| 1C, 2B,3     |     | AS104547 | SWING AWAY ARMREST TUBE SHORT RIGHT ASSY                 |
| 1D, 2B,3     |     | AS104548 | SWING AWAY ARMREST TUBE SHORT LEFT ASSY                  |
| 2A           | 1   | HD100112 | FOAM GRIP                                                |
| 2B           | 1   | CP103914 | SHORT FOAM GRIP                                          |
| 3            | 1   | HD100134 | END CAP                                                  |
| 4A           | 1   | CP100363 | SWING AWAY ARMREST RECEPTACLE RIGHT                      |
| 4B           | 1   | CP100378 | SWING AWAY ARMREST RECEPTACLE LEFT                       |
| 5            | 1   | HD100222 | NYLINER                                                  |
| 6            | 1   | CP100241 | 1/4-28 X 1 5/8 BUTTON HEAD CAP SCREW                     |
| 7            | 3   | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT                             |
| 8A           | 2   | HD100104 | 1/4-28 X 2" BUTTON HEAD CAP SCREW (WITHOUT AXLE PLATE)   |
| 8B           | 2   | HD100105 | 1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHCS (WITH AXLE PLATE) |
| 9            | 4   | HD100014 | COVERED WASHER 1" OD X 1/4" ID X 1/8" THK                |
| 10A          | 1   | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                   |
| 10B          | 1   | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST             |
| 4A,5-9       |     | AS100460 | SWING AWAY ARMREST RECEPTACLE RIGHT ASSY                 |
| 4B,5-9       |     | AS100461 | SWING AWAY ARMREST RECEPTACLE LEFT ASSY                  |
| 1A,1B,2A,3-9 |     | AS100278 | SWING AWAY ARMREST STD PAIR ASSY                         |
| 1C,1D,2B,3-9 |     | AS104549 | SWING AWAY ARMREST SHORT PAIR ASSY                       |

# SWING AWAY ARMREST ASSEMBLY

TiLite™ XC, TX



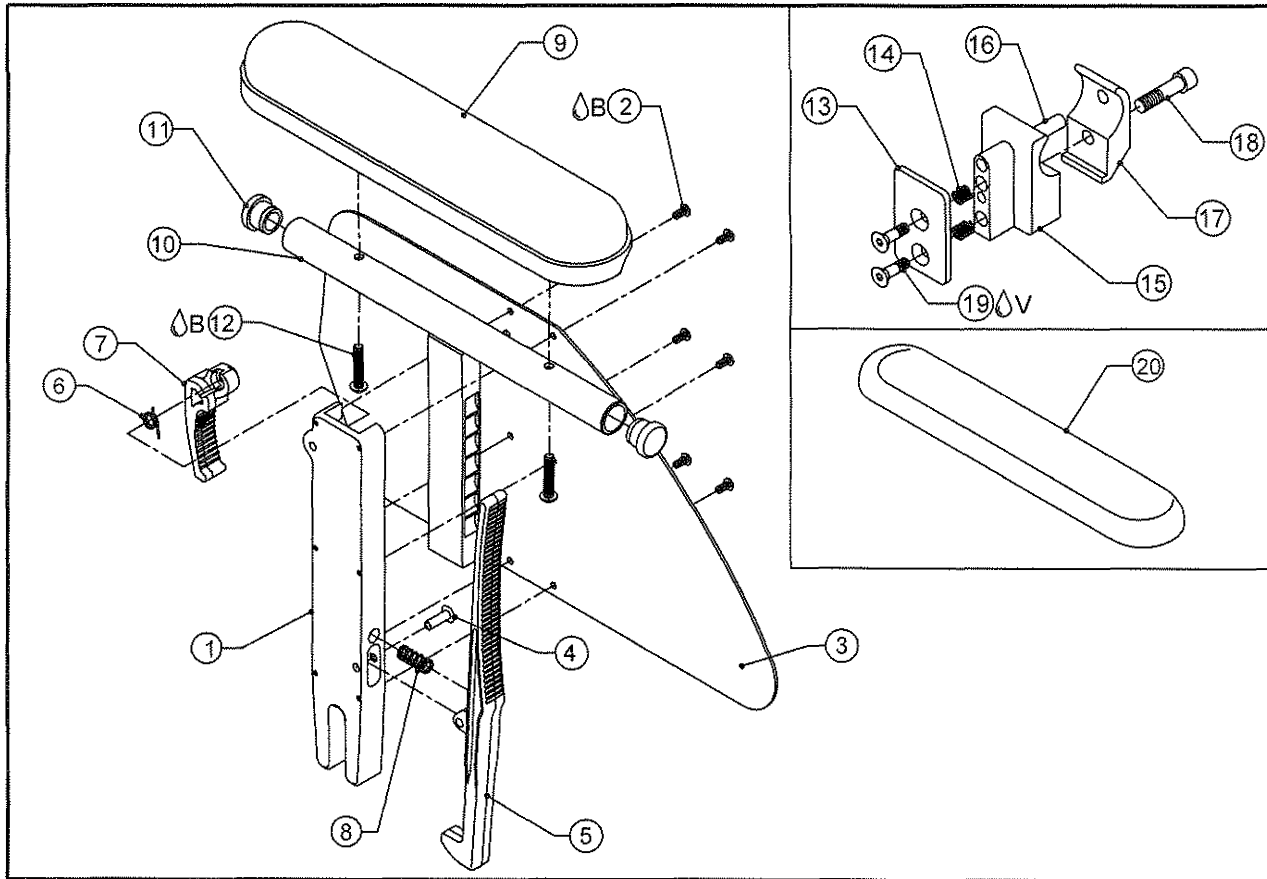
| ITEM               | QTY | PART NO. | DESCRIPTION                                               |
|--------------------|-----|----------|-----------------------------------------------------------|
| 1A,2A,3-6          |     | AS100977 | SWING AWAY ARMREST TUBE STD RIGHT ASSY                    |
| 1B,2A,3-6          |     | AS100978 | SWING AWAY ARMREST TUBE STD LEFT ASSY                     |
| 1C,2B,3-6          |     | AS104550 | SWING AWAY ARMREST TUBE SHORT RIGHT ASSY                  |
| 1D,2B,3-6          |     | AS104551 | SWING AWAY ARMREST TUBE SHORT LEFT ASSY                   |
| 2A                 | 1   | HD100112 | FOAM GRIP FOR 1" TUBING, .940 I.D. X .125 WALL X 12" LONG |
| 2B                 | 1   | CP103914 | SHORT FOAM GRIP                                           |
| 3                  | 1   | HD100134 | END CAP 1" X .083 WALL TUBING                             |
| 4                  | 1   | CP104904 | ARMREST SADDLE                                            |
| 5                  | 1   | HD100272 | 1/4" HIGH COLLAR SPLIT LOCK WASHER                        |
| 6                  | 1   | CP104320 | ARM SCREW                                                 |
| 7                  | 3   | HD100618 | 1/4" LOCK WASHER, BLACK ZINC                              |
| 8                  | 3   | HD100076 | 1/4-28 X 7/8" BUTTON HEAD CAP SCREW                       |
| 9                  | 1   | HD100369 | 1/4-28 X 1-1/2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 10                 | 3   | HD100231 | WASHER NYLON .260 ID X .750 OD X .125 THICK BLACK         |
| 11A                | 1   | CP102563 | SWING AWAY ARMREST RECEPTACLE RIGHT                       |
| 11B                | 1   | CP102573 | SWING AWAY ARMREST RECEPTACLE LEFT                        |
| 12                 | 1   | HD100222 | NYLINER, 1.000 I.D. X 1.125 LG                            |
| 13A                | 1   | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST                    |
| 13B                | 1   | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST              |
| 14                 | 1   | HD100099 | COVED WASHER                                              |
| 1A,1B,2A,3-8,10-12 |     | AS100974 | SWING AWAY ARMREST STD PAIR ASSY                          |
| 1C,1D,2B,3-8,10-12 |     | AS104552 | SWING AWAY ARMREST SHORT PAIR ASSY                        |
| 1A,1B,2A,3-12,14   |     | AS111922 | SWING AWAY ARMREST STD PAIR ASSY FOR FOLD DOWN BACK       |
| 1C,1D,2B,3-12,14   |     | AS111923 | SWING AWAY ARMREST SHORT PAIR ASSY FOR FOLD DOWN BACK     |
| 7-8,10,11A-12      |     | AS100975 | SWING AWAY ARMREST RECEPTACLE RIGHT ASSY                  |
| 7-8,10,11B-12      |     | AS100976 | SWING AWAY ARMREST RECEPTACLE LEFT ASSY                   |
| 7-10,11A-12,14     |     | AS111924 | SWING AWAY ARMREST RECEPTACLE RT ASSY FOR FOLD DOWN BACK  |
| 7-10,11B-12,14     |     | AS111925 | SWING AWAY ARMREST RECEPTACLE LT ASSY FOR FOLD DOWN BACK  |
| 11A,12             |     | AS117088 | TX ARM RECEIVER ASSEMBLY, RIGHT                           |
| 11B-12             |     | AS117089 | TX ARM RECEIVER ASSEMBLY, LEFT                            |





# DESK ARM ASSY

TiLite™ X, SX, XC, TX, Aero X, 2GX, TR, TRC, TRA, YR,  
YRA, EVO, TR(SERIES2), YR(SERIES2), AERO R



| ITEM           | QUANTITY | PART NO. | DESCRIPTION                                          |
|----------------|----------|----------|------------------------------------------------------|
| 1A             | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B             | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B            | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3              | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4              | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5              | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A             | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B             | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A             | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B             | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8              | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9              | 1        | CP100772 | ARMREST PAD                                          |
| 10A            | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B            | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11             | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12△B           | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13             | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 14             | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 15             | 1        | CP100765 | DESK ARM MOUNT                                       |
| 16             | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 17             | 1        | CP100434 | 1 INCH TOE CLAMP                                     |
| 18             | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 19△V           | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 20             | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |
| 9,10A,11-12    |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                         |
| 9,10B,11-12    |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                        |
| 13-19          |          | AS101768 | DESK ARM CLAMP ASSEMBLY 1"                           |
| 1A,2-5,6A,7A,8 |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                     |
| 1B,2-5,6B,7B,8 |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                      |



Parts Manual

# DESK ARM ASSY (CONT.)

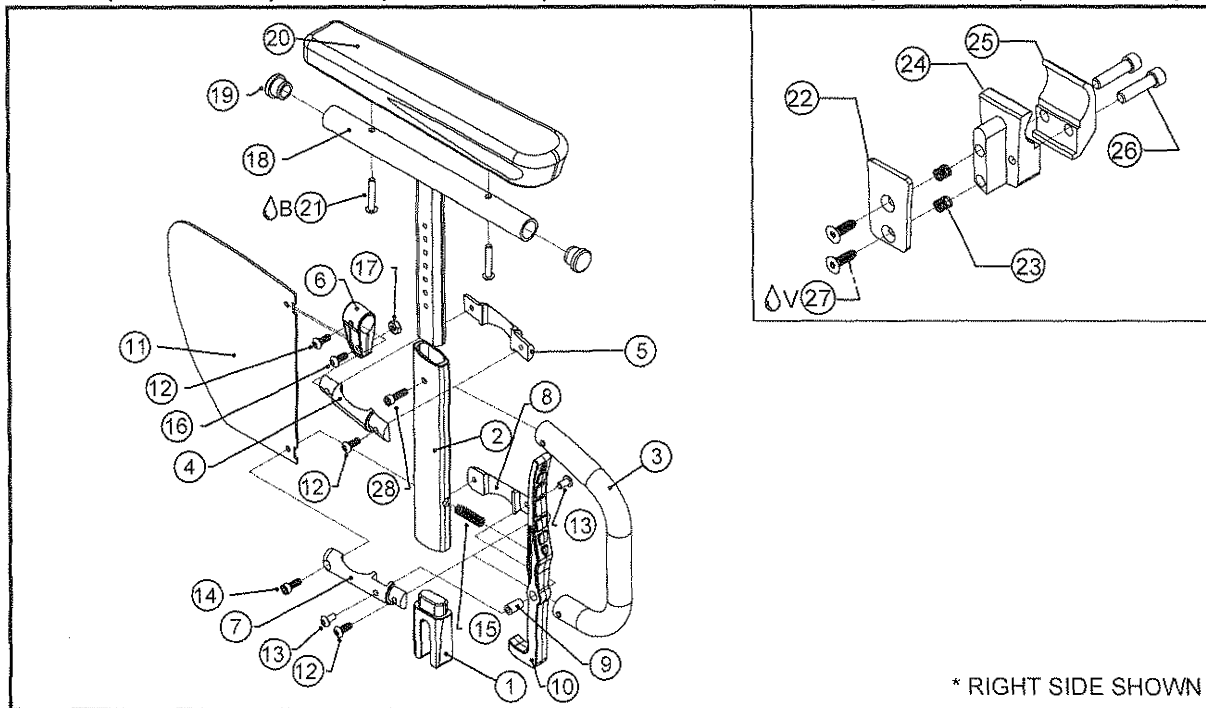
TiLite™ X, SX, XC, TX, Aero X, 2GX, Aero R, TR, TRC, TRA, YR,  
YRA, EVO, TR (SERIES 2), YR (SERIES 2)

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                               |
|----------------------------|----------|----------|-------------------------------------------|
| 1A,2-5,6A,7A,8,9,10A,11,12 |          | AS111536 | DESK ARM RIGHT ASSEMBLY 9"-12"            |
| 1B,2-5,6B,7B,8,9,10A,11,12 |          | AS111537 | DESK ARM LEFT ASSEMBLY 9"-12"             |
| 1A,2-5,6A,7A,8,9,10B,11,12 |          | AS111538 | DESK ARM RIGHT ASSEMBLY 12"-15"           |
| 1B,2-5,6B,7B,8,9,10B,11,12 |          | AS111539 | DESK ARM LEFT ASSEMBLY 12"-15"            |
| 1A,2-5,6A,7A,8,9,10A,11-19 |          | AS111552 | DESK ARM RIGHT W/1" CLAMP ASSEMBLY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-19 |          | AS111553 | DESK ARM LEFT W/1" CLAMP ASSEMBLY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-19 |          | AS111554 | DESK ARM RIGHT W/1" CLAMP ASSEMBLY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-19 |          | AS111555 | DESK ARM LEFT W/1" CLAMP ASSEMBLY 12-15"  |
| 1-9,10A,11-19              |          | AS111600 | DESK ARM W/1" CLAMP PAIR ASSY 9-12"       |
| 1-9,10B,11-19              |          | AS111601 | DESK ARM W/1" CLAMP PAIR ASSY 12-15"      |



# NEW DESK ARM ASSY

TiLife™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                |
|---------|----------|----------|--------------------------------------------|
| 1       | 1        | CP107257 | DESK ARM CENTERING PLUG                    |
| 2       | 1        | CP107262 | ARMREST BASE                               |
| 3       | 1        | CP107253 | SHORT LOOP                                 |
| 4       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                      |
| 5       | 1        | CP107264 | EXTRUSION CLAMP LEFT                       |
| 6       | 1        | CP107190 | DESK ARM SIDEGUARD BRACKET                 |
| 7       | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                 |
| 8       | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                  |
| 9       | 1        | CP107191 | DESK ARM LEVER INSERT                      |
| 10      | 1        | CP107192 | NEW DESK ARM LEVER                         |
| 11      | 1        | CP107258 | DESK ARM REAR SIDE GUARD                   |
| 12      | 3        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC              |
| 13      | 2        | HD100456 | 10-32 X 3/8" BHCS, BLACK ZINC              |
| 14      | 1        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC              |
| 15      | 1        | HD100650 | SPRING .300 S .035 WIRE X 1.0" LONG        |
| 16      | 1        | HD100712 | 10-32 X 5/8" BHCS, BLACK ZINC              |
| 17      | 1        | HD100558 | 10-32 NYLOCK NUT THIN STYLE BLACK ZINC     |
| 18A, 28 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT          |
| 18B, 28 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED |
| 19      | 2        | HD100127 | END CAP 3/4" X .083" WALL TUBING           |
| 20      | 1        | CP107212 | NEW ARMREST PAD                            |
| 21      | 2        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC            |
| 22      | 1        | CP107179 | DESK ARM BRACKET CAP                       |
| 23      | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"           |
| 24A     | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                 |
| 24B     | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                  |
| CON.24C | 1        | CP107252 | 1 1/4" DESK ARM RECEIVER RIGHT             |
| CON.24D | 1        | CP107550 | 1 1/4" DESK ARM RECEIVER LEFT              |
| 25A     | 1        | CP105159 | 1" TOE CLAMP                               |
| CON.25B | 1        | CP107551 | 1-1/4" DESK ARM TOE CLAMP                  |
| 26      | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED        |
| 27      | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC              |
| 28      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC              |

ASSEMBLIES ON NEXT PAGE

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Parts Manual

# NEW DESK ARM ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)

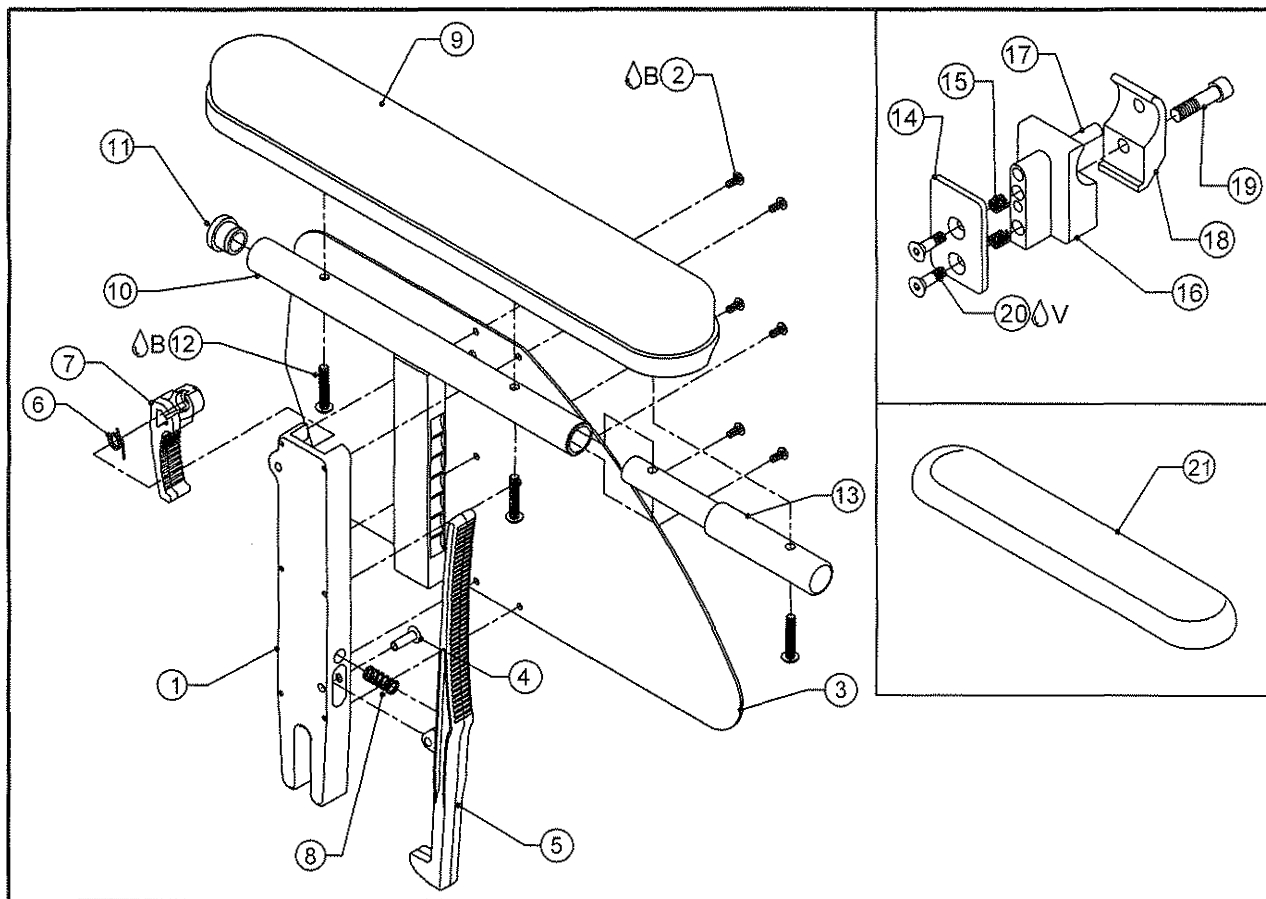
| ITEM                              | QUANTITY | PART NO. | DESCRIPTION                                      |
|-----------------------------------|----------|----------|--------------------------------------------------|
| 18A,19-21                         |          | AS117237 | NEW ARM TEE SUB-ASSY, STD                        |
| 18B,19-21                         |          | AS117238 | NEW ARM TEE SUB-ASSY, TALL                       |
| 22-23,24A,25A,26-27               |          | AS117871 | NEW 1" ARMREST CLAMP RIGHT COMPLETE              |
| 22-23,24B,25A,26-27               |          | AS117872 | NEW 1" ARMREST CLAMP LEFT COMPLETE               |
| CON. 22-23,24C,25B,26-27          |          | AS117873 | NEW 1.25" ARMREST CLAMP RIGHT COMPLETE           |
| CON. 22-23,24D,25B,26-27          |          | AS117874 | NEW 1.25" ARMREST CLAMP LEFT COMPLETE            |
| 1-17                              |          | AS117239 | DESK ARM HOUSING                                 |
| 1-17,18A,19-21                    |          | AS117240 | DESK ARM ASSEMBLY, STD                           |
| 1-17,18B,19-21                    |          | AS117241 | DESK ARM ASSEMBLY, TALL                          |
| 1-17,18A,19-23,24A,25A,26-28      |          | AS117242 | DESK ARM ASSEMBLY, STD W/ ADJ 1" CLAMP RIGHT     |
| 1-17,18A,19-23,24B,25A,26-28      |          | AS117826 | DESK ARM ASSEMBLY, STD W/ ADJ 1" CLAMP LEFT      |
| 1-17,18B,19-23,24A,25A,26-28      |          | AS117243 | DESK ARM ASSEMBLY, TALL W/ ADJ 1" CLAMP RIGHT    |
| 1-17,18B,19-23,24B,25A,26-28      |          | AS117827 | DESK ARM ASSEMBLY, TALL W/ ADJ 1" CLAMP LEFT     |
| CON. 1-17,18A,19-23,24C,25B,26-28 |          | AS117244 | DESK ARM ASSEMBLY, STD W/ ADJ 1.25" CLAMP RIGHT  |
| CON. 1-17,18A,19-23,24D,25B,26-28 |          | AS117828 | DESK ARM ASSEMBLY, STD W/ ADJ 1.25" CLAMP LEFT   |
| CON. 1-17,18B,19-23,24C,25B,26-28 |          | AS117245 | DESK ARM ASSEMBLY, TALL W/ ADJ 1.25" CLAMP RIGHT |
| CON. 1-17,18B,19-23,24D,25B,26-28 |          | AS117829 | DESK ARM ASSEMBLY, TALL W/ ADJ 1.25" CLAMP LEFT  |
| 1-17,18A,19-24A-B,25A,26-28       |          | AS117883 | DESK ARM ASSEMBLY, STD W/ ADJ 1" CLAMP PAIR      |
| 1-17,18B,19-24A-B,25A,26-28       |          | AS117884 | DESK ARM ASSEMBLY, TALL W/ ADJ 1" CLAMP PAIR     |
| 1-17,18A,19-24C-D,25B,26-28       |          | AS117885 | DESK ARM ASSEMBLY, STD W/ ADJ 1.25" CLAMP PAIR   |
| 1-17,18B,19-24C-D,25B,26-28       |          | AS117886 | DESK ARM ASSEMBLY, TALL W/ ADJ 1.25" CLAMP PAIR  |

CON. = CONSULT FACTORY FOR STYLE OF CLAMP WHEN ORDERING



# DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 10A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12△B | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 14   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 15   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 16   | 1        | CP100765 | DESK ARM MOUNT                                       |
| 17   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 18   | 1        | CP100434 | 1 INCH TOE CLAMP                                     |
| 19   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 20△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 21   | 1        | CP103173 | ALCANTARA COVER, DESKARM PAD, FULL LENGTH            |

ASSEMBLIES ON NEXT PAGE

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# DESK ARM W/ FULL LENGTH PAD ASSY (CONTINUED)

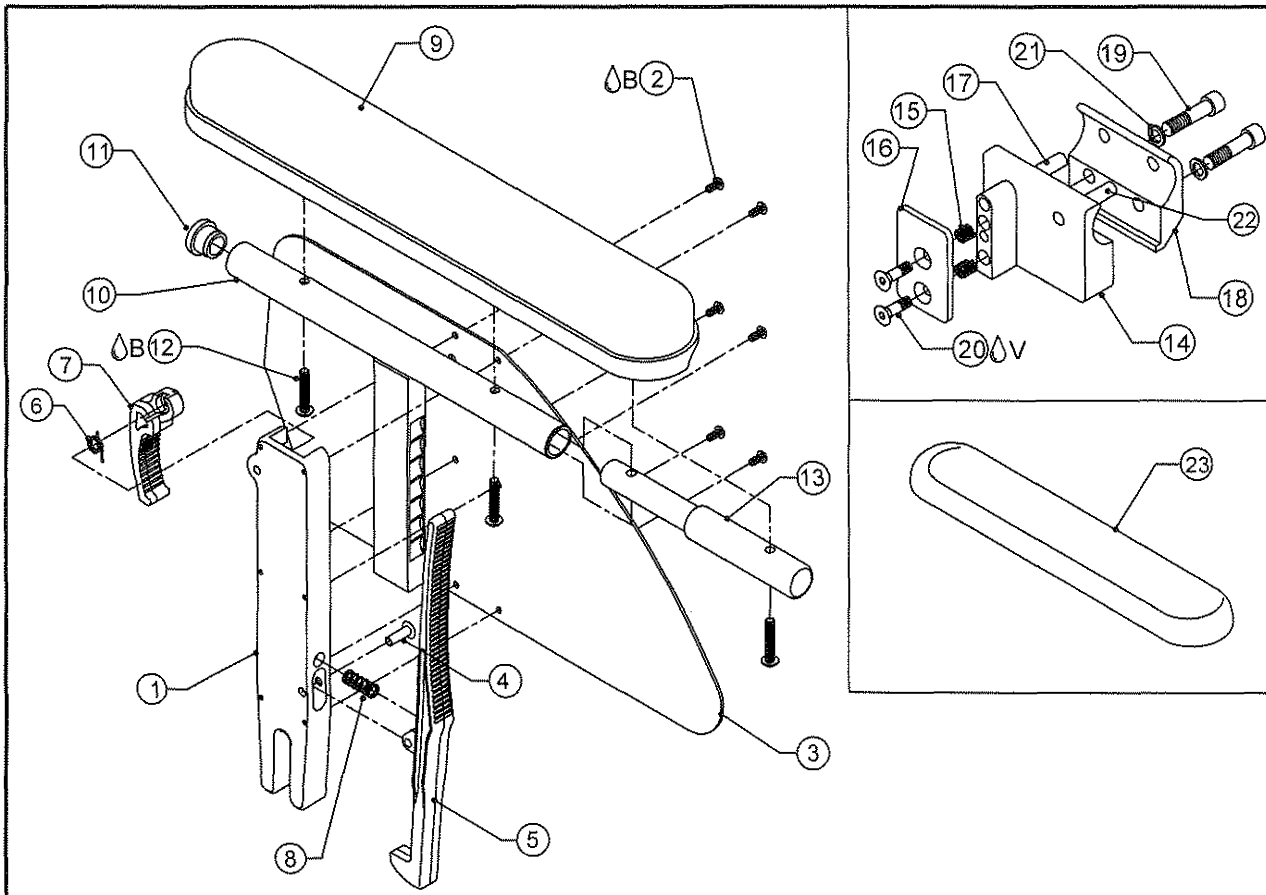
TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                                      |
|----------------------------|----------|----------|--------------------------------------------------|
| 9,10A,11-13                |          | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH        |
| 9,10B,11-13                |          | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH       |
| 14-20                      |          | AS101768 | DESK ARM CLAMP ASSEMBLY 1"                       |
| 1A,2-5,6A,7A,8             |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                 |
| 1B,2-5,6B,7B,8             |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                  |
| 1A,2-5,6A,7A,8,9,10A,11-13 |          | AS111540 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 9"-12"        |
| 1B,2-5,6B,7B,8,9,10A,11-13 |          | AS111541 | DESK ARM W/FULL PAD LEFT ASSEMBLY 9"-12"         |
| 1A,2-5,6A,7A,8,9,10B,11-13 |          | AS111542 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 12"-15"       |
| 1B,2-5,6B,7B,8,9,10B,11-13 |          | AS111543 | DESK ARM W/FULL PAD LEFT ASSEMBLY 12"-15"        |
| 1A,2-5,6A,7A,8,9,10A,11-20 |          | AS111556 | DESK ARM, FULL PAD, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-20 |          | AS111557 | DESK ARM, FULL PAD, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-20 |          | AS111558 | DESK ARM, FULL PAD, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-20 |          | AS111559 | DESK ARM, FULL PAD, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-9,10A,11-20              |          | AS111602 | DESK ARM, FULL PAD, 1" CLAMP PAIR ASSY 9-12"     |
| 1-9,10B,11-20              |          | AS111603 | DESK ARM, FULL PAD, 1" CLAMP PAIR ASSY 12-15"    |



# HEAVY DUTY DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ Aero X, 2GX



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB  | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 10A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12ΔB | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 14A  | 1        | CP104400 | HD DESK ARM MOUNT, RIGHT                             |
| 14B  | 1        | CP104401 | HD DESK ARM MOUNT, LEFT                              |
| 15   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 16   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 17   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 18   | 1        | CP104402 | HD 1 INCH TOE CLAMP                                  |
| 19   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 20ΔV | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 21   | 2        | HD100348 | WASHER .255ID X .395OD X .048THK STEEL               |
| 22   | 1        | HD100600 | DOWEL PIN 1/4" X 1-3/8" STAINLESS STEEL              |
| 23   | 1        | CP103173 | ALCANTARA COVER, DESKARM PAD, FULL LENGTH            |



# HEAVY DUTY DESK ARM W/ FULL LENGTH PAD ASSY (CONTINUED)

TiLite™ Aero X, 2GX

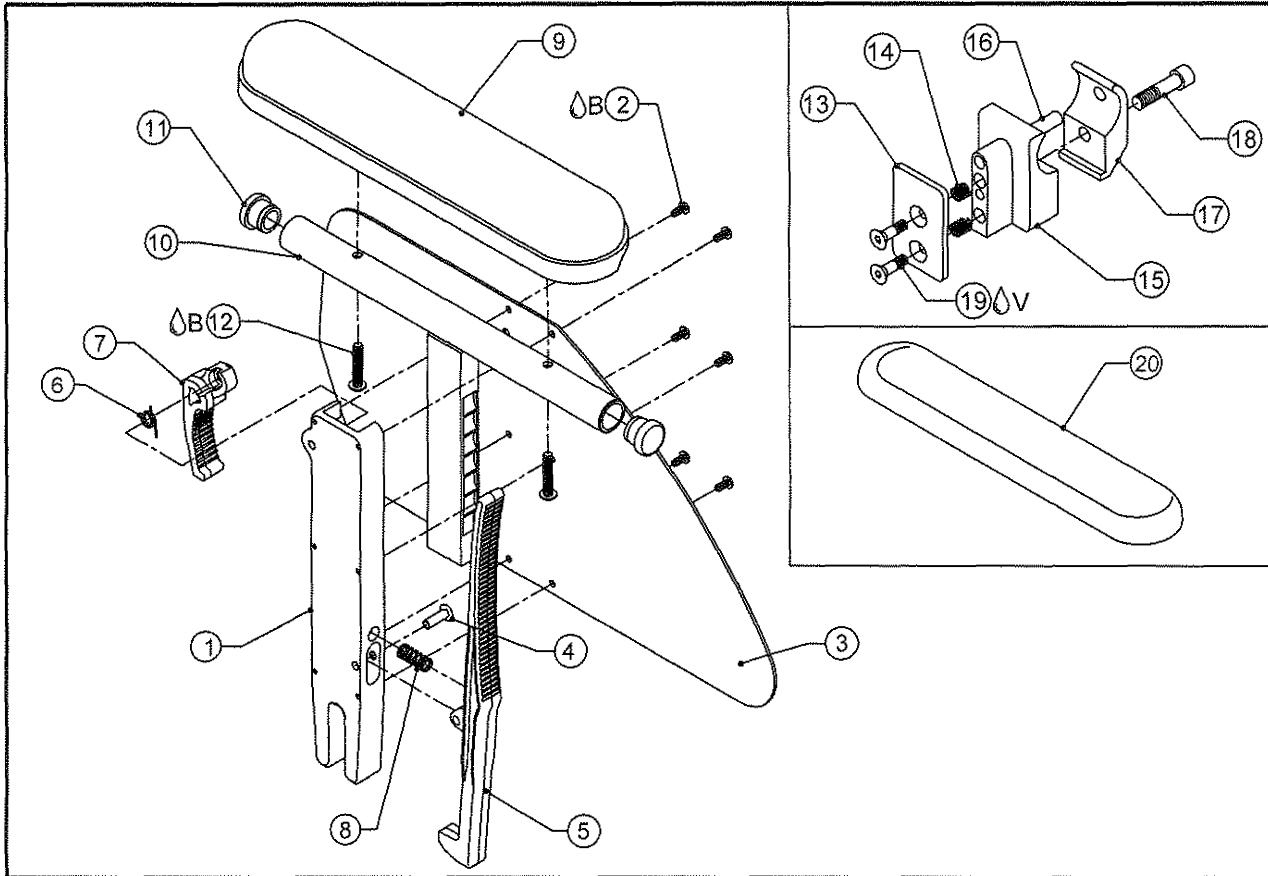
| ITEM                                     | QTY | PART NO. | DESCRIPTION                                         |
|------------------------------------------|-----|----------|-----------------------------------------------------|
| 9,10A,11-13                              |     | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH           |
| 9,10B,11-13                              |     | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH          |
| 14A,15-22                                |     | AS110435 | HD DESK ARM CLAMP ASSEMBLY 1", RIGHT                |
| 14B,15-22                                |     | AS110436 | HD DESK ARM CLAMP ASSEMBLY 1", LEFT                 |
| 1A,2-5,6A,7A,8                           |     | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                    |
| 1B,2-5,6B,7B,8                           |     | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                     |
| 1A,2-5,6A,7A,8,9,10A,11-13               |     | AS111540 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 9"-12"           |
| 1B,2-5,6B,7B,8,9,10A,11-13               |     | AS111541 | DESK ARM W/FULL PAD LEFT ASSEMBLY 9"-12"            |
| 1A,2-5,6A,7A,8,9,10B,11-13               |     | AS111542 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 12"-15"          |
| 1B,2-5,6B,7B,8,9,10B,11-13               |     | AS111543 | DESK ARM W/FULL PAD LEFT ASSEMBLY 12"-15"           |
| 1A,2-5,6A,7A,8,9,10A,<br>11-13,14A,15-22 |     | AS111564 | HD DESK ARM, FULL PAD, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,<br>11-13,14B,15-22 |     | AS111565 | HD DESK ARM, FULL PAD, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,<br>11-13,14A,15-22 |     | AS111566 | HD DESK ARM, FULL PAD, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,<br>11-13,14B,15-22 |     | AS111567 | HD DESK ARM, FULL PAD, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-9,10A,11-22                            |     | AS111606 | HD DESK ARM, FULL PAD, 1" CLAMP PAIR ASSY 9-12"     |
| 1-9,10B,11-22                            |     | AS111607 | HD DESK ARM, FULL PAD, 1" CLAMP PAIR ASSY 12-15"    |





# DESK ARM ASSY

TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM           | QUANTITY | PART NO. | DESCRIPTION                                          |
|----------------|----------|----------|------------------------------------------------------|
| 1A             | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B             | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB            | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3              | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4              | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5              | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A             | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B             | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A             | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B             | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8              | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9              | 1        | CP100772 | ARMREST PAD                                          |
| 10A            | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B            | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11             | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12ΔB           | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13             | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 14             | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 15             | 1        | CP102040 | 1-1/4" DESK ARM MOUNT                                |
| 16             | 1        | HD100460 | DOWEL PIN 1/4" X 1-3/4" STAINLESS STEEL              |
| 17             | 1        | CP102296 | TOE CLAMP 1 1/4 CAMBER MOUNT WITH HOLE               |
| 18             | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 19ΔV           | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 20             | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |
| 9,10A,11-12    |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                         |
| 9,10B,11-12    |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                        |
| 13-19          |          | AS103436 | DESKARM CLAMP ASSEMBLY 1.25"                         |
| 1A,2-5,6A,7A,8 |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                     |
| 1B,2-5,6B,7B,8 |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                      |

# DESK ARM ASSY CONT.

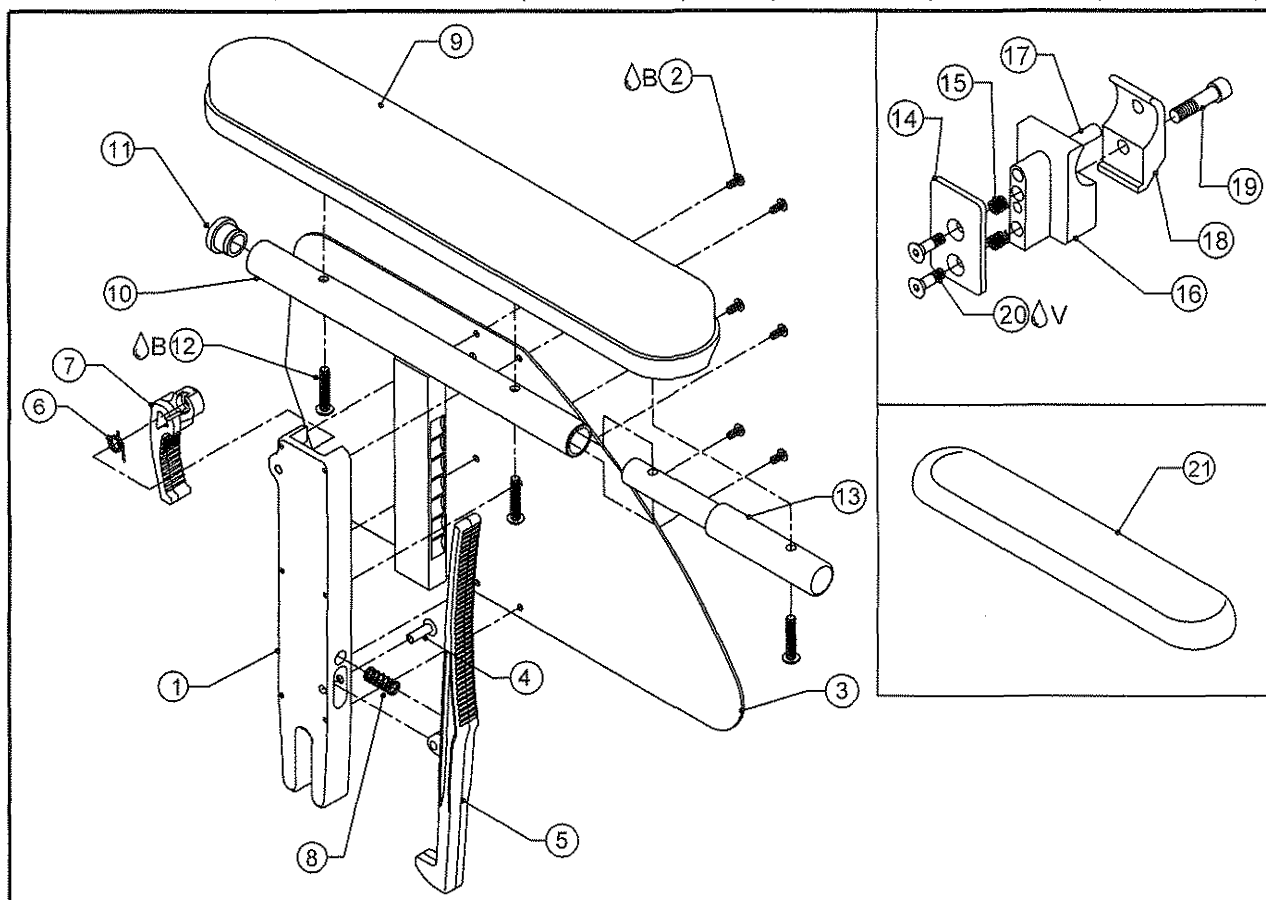
TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                               |
|----------------------------|----------|----------|-------------------------------------------|
| 1A,2-5,6A,7A,8,9,10A,11,12 |          | AS111536 | DESK ARM RIGHT ASSEMBLY 9"-12"            |
| 1B,2-5,6B,7B,8,9,10A,11,12 |          | AS111537 | DESK ARM LEFT ASSEMBLY 9"-12"             |
| 1A,2-5,6A,7A,8,9,10B,11,12 |          | AS111538 | DESK ARM RIGHT ASSEMBLY 12"-15"           |
| 1B,2-5,6B,7B,8,9,10B,11,12 |          | AS111539 | DESK ARM LEFT ASSEMBLY 12"-15"            |
| 1A,2-5,6A,7A,8,9,10A,11-19 |          | AS111568 | DESK ARM, RIGHT W/1.25" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-19 |          | AS111569 | DESK ARM, LEFT W/1.25" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-19 |          | AS111570 | DESK ARM, RIGHT W/1.25" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-19 |          | AS111571 | DESK ARM, LEFT W/1.25" CLAMP ASSY 12-15"  |
| 1-9,10A,11-19              |          | AS111608 | DESK ARM W/1.25" CLAMP PAIR ASSY 9-12"    |
| 1-9,10B,11-19              |          | AS111609 | DESK ARM W/1.25" CLAMP PAIR ASSY 12-15"   |



# DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 10A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12△B | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 14   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 15   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 16   | 1        | CP102040 | 1-1/4" DESK ARM MOUNT                                |
| 17   | 1        | HD100460 | DOWEL PIN 1/4" X 1-3/4" STAINLESS STEEL              |
| 18   | 1        | CP102296 | TOE CLAMP 1 1/4 CAMBER MOUNT WITH HOLE               |
| 19   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 20△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 21   | 1        | CP103173 | ALCANTARA COVER, DESKARM PAD, FULL LENGTH            |



# DESK ARM W/ FULL LENGTH PAD ASSY (CONTINUED)

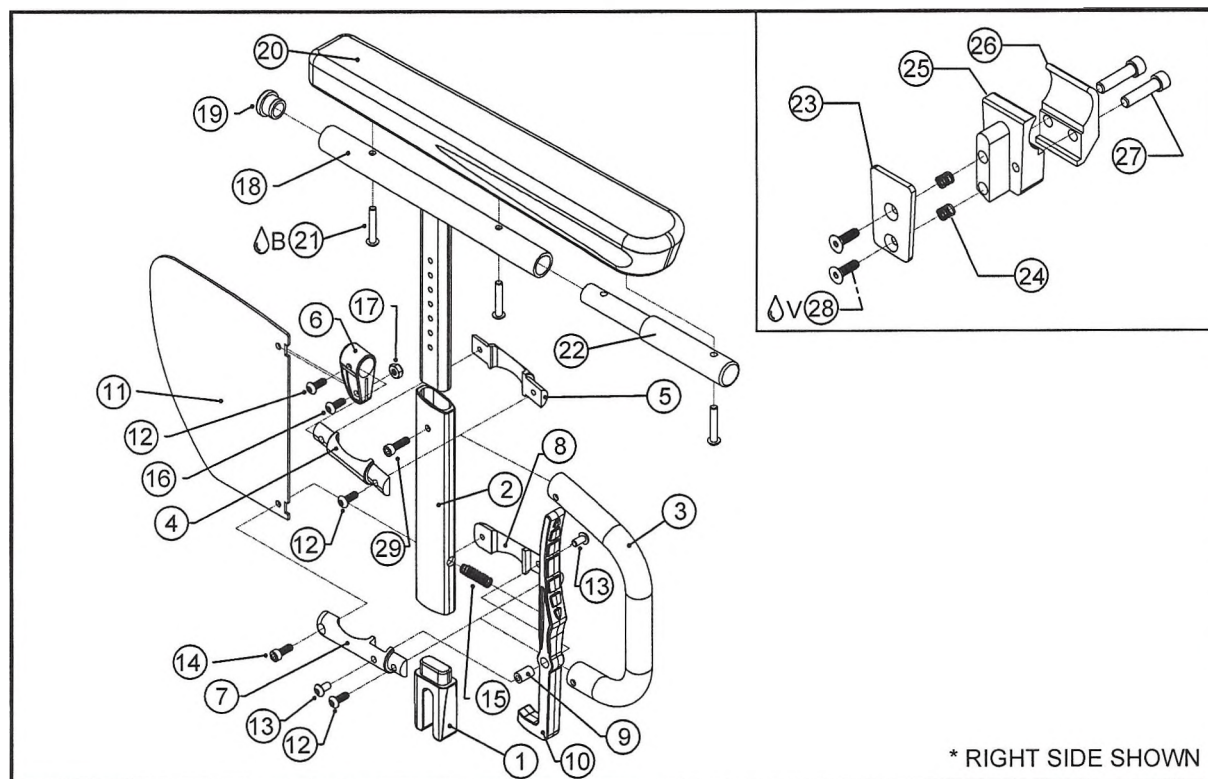
TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                                         |
|----------------------------|----------|----------|-----------------------------------------------------|
| 9,10A,11-13                |          | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH           |
| 9,10B,11-13                |          | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH          |
| 14-20                      |          | AS103436 | DESK ARM CLAMP ASSEMBLY                             |
| 1A,2-5,6A,7A,8             |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                    |
| 1B,2-5,6B,7B,8             |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                     |
| 1A,2-5,6A,7A,8,9,10A,11-13 |          | AS111540 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 9"-12"           |
| 1B,2-5,6B,7B,8,9,10A,11-13 |          | AS111541 | DESK ARM W/FULL PAD LEFT ASSEMBLY 9"-12"            |
| 1A,2-5,6A,7A,8,9,10B,11-13 |          | AS111542 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 12"-15"          |
| 1B,2-5,6B,7B,8,9,10B,11-13 |          | AS111543 | DESK ARM W/FULL PAD LEFT ASSEMBLY 12"-15"           |
| 1A,2-5,6A,7A,8,9,10A,11-20 |          | AS111572 | DESK ARM, FULL PAD, RIGHT W/1.25" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-20 |          | AS111573 | DESK ARM, FULL PAD, LEFT W/1.25" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-20 |          | AS111574 | DESK ARM, FULL PAD, RIGHT W/1.25" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-20 |          | AS111575 | DESK ARM, FULL PAD, LEFT W/1.25" CLAMP ASSY 12-15"  |
| 1-9,10A,11-20              |          | AS111610 | DESK ARM, FULL PAD, 1.25" CLAMP PAIR ASSY 9-12"     |
| 1-9,10B,11-20              |          | AS111611 | DESK ARM, FULL PAD, 1.25" CLAMP PAIR ASSY 12-15"    |



# NEW DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)



| ITEM            | QUANTITY | PART NO. | DESCRIPTION                                |
|-----------------|----------|----------|--------------------------------------------|
| 1               | 1        | CP107257 | DESK ARM CENTERING PLUG                    |
| 2               | 1        | CP107262 | ARMREST BASE                               |
| 3               | 1        | CP107253 | SHORT LOOP                                 |
| 4               | 1        | CP107189 | EXTRUSION CLAMP RIGHT                      |
| 5               | 1        | CP107264 | EXTRUSION CLAMP LEFT                       |
| 6               | 1        | CP107190 | DESK ARM SIDEGUARD BRACKET                 |
| 7               | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                 |
| 8               | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                  |
| 9               | 1        | CP107191 | DESK ARM LEVER INSERT                      |
| 10              | 1        | CP107192 | NEW DESK ARM LEVER                         |
| 11              | 1        | CP107258 | DESK ARM REAR SIDE GUARD                   |
| 12              | 3        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC              |
| 13              | 2        | HD100456 | 10-32 X 3/8" BHCS, BLACK ZINC              |
| 14              | 1        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC              |
| 15              | 1        | HD100650 | SPRING .300 S .035 WIRE X .75 LONG         |
| 16              | 1        | HD100712 | 10-32 X 5/8" BHCS, BLACK ZINC              |
| 17              | 1        | HD100558 | 10-32 NYLOCK NUT THIN STYLE BLACK ZINC     |
| 18A, 29         | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT          |
| 18B, 29         | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED |
| 19              | 1        | HD100127 | END CAP 3/4" X .083" WALL TUBING           |
| 20              | 1        | CP107405 | NEW FULL LENGTH ARMREST PAD                |
| 21 <sup>B</sup> | 3        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC            |
| 22              | 1        | CP107434 | FULL LENGTH ARMREST EXTENSION              |
| 23              | 1        | CP107179 | DESK ARM BRACKET CAP                       |
| 24              | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"           |
| 25A             | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                 |
| 25B             | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                  |
| CON.25C         | 1        | CP107252 | 1 1/4" DESK ARM RECEIVER RIGHT             |
| CON.25D         | 1        | CP107550 | 1 1/4" DESK ARM RECEIVER LEFT              |
| 26A             | 1        | CP105159 | 1" TOE CLAMP                               |
| CON.26B         | 1        | CP107551 | 1-1/4" DESK ARM TOE CLAMP                  |
| 27              | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED        |
| 28 <sup>V</sup> | 2        | HD100339 | 10-32 X 5/8" FHSCS, BLACK ZINC             |
| 29              | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC              |

ASSEMBLIES ON NEXT PAGE

4-3.7.1

# NEW DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)

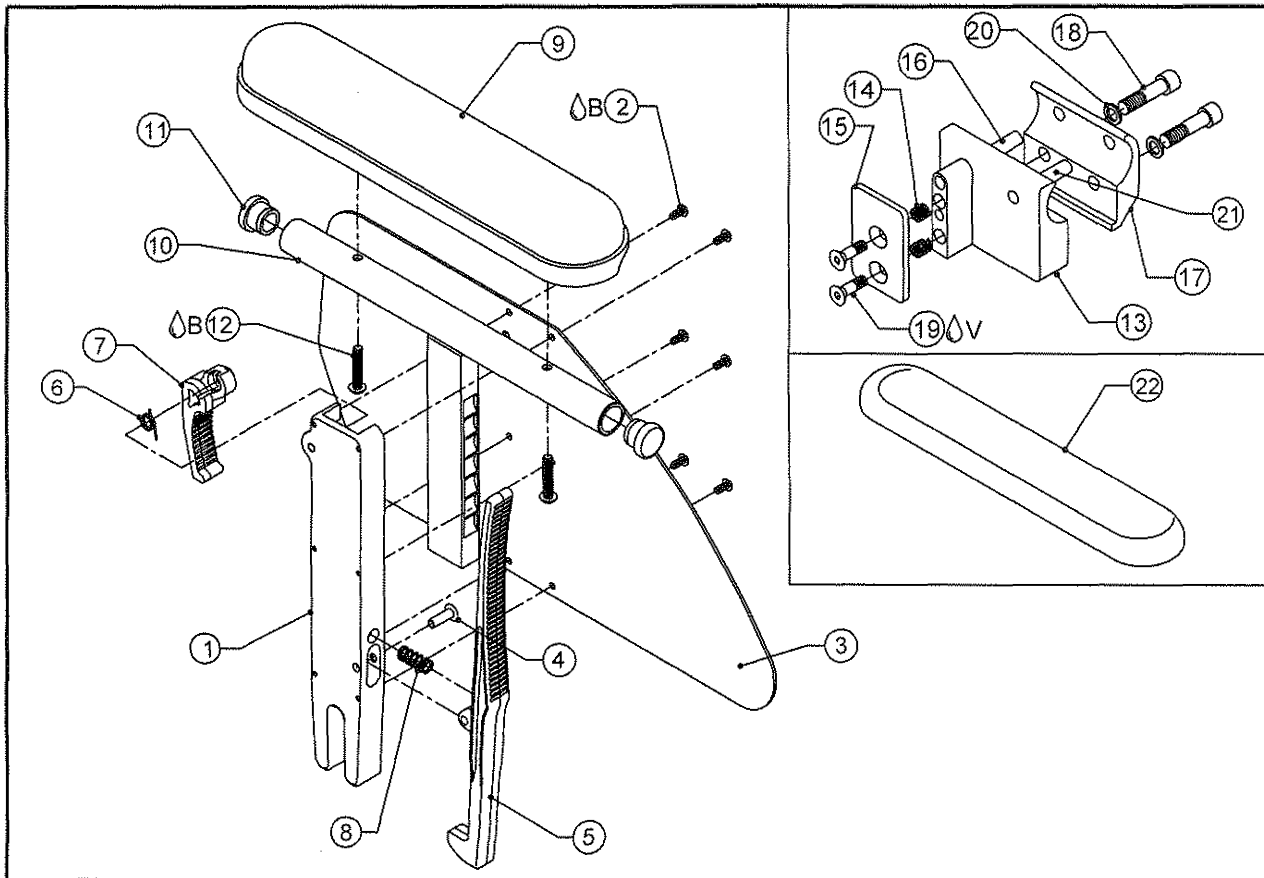
| ITEM                                   | QUANTITY | PART NO. | DESCRIPTION                                               |
|----------------------------------------|----------|----------|-----------------------------------------------------------|
| 18A,19-22                              |          | AS117246 | NEW ARM TEE SUB-ASSY, STD W/ FULL LENGTH PAD              |
| 18B,19-22                              |          | AS117247 | NEW ARM TEE SUB-ASSY, TALL W/ FULL LENGTH PAD             |
| 23-24, 25A, 26-A, 27-28                |          | AS117871 | NEW 1" ARMREST CLAMP RIGHT COMPLETE                       |
| 23-24, 25B, 26-A, 27-28                |          | AS117872 | NEW 1" ARMREST CLAMP LEFT COMPLETE                        |
| CON.23-24, 25C, 26B, 27-28             |          | AS117873 | NEW 1.25" ARMREST CLAMP RIGHT COMPLETE                    |
| CON.23-24, 25D, 26B, 27-28             |          | AS117874 | NEW 1.25" ARMREST CLAMP LEFT COMPLETE                     |
| 1-17                                   |          | AS117239 | DESK ARM HOUSING                                          |
| 1-17,18A,19-22                         |          | AS117248 | DESK ARM ASSEMBLY, STD W/ FULL LENGTH PAD                 |
| 1-17,18B,19-22                         |          | AS117249 | DESK ARM ASSEMBLY, TALL W/ FULL LENGTH PAD                |
| 1-17, 18A, 19-24, 25A, 26A, 27-28      |          | AS117250 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1" CLAMP RIGHT    |
| 1-17, 18A, 19-24, 25B, 26A, 27-28      |          | AS117830 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1" CLAMP LEFT     |
| 1-17, 18B, 19-24, 25A, 26A, 27-28      |          | AS117251 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1" CLAMP RIGHT   |
| 1-17, 18B, 19-24, 25B, 26A, 27-28      |          | AS117831 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1" CLAMP LEFT    |
| CON. 1-17, 18A, 19-24, 25C, 26B, 27-28 |          | AS117252 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1.25" CLAMP RT    |
| CON. 1-17, 18A, 19-24, 25D, 26B, 27-28 |          | AS117832 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1.25" CLAMP LEFT  |
| CON. 1-17, 18B, 19-24, 25C, 26B, 27-28 |          | AS117253 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1.25" CLAMP RT   |
| CON. 1-17, 18B, 19-24, 25D, 26B, 27-28 |          | AS117833 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1.25" CLAMP LEFT |
| 1-17, 18A, 19-25A-B, 26A, 27-28        |          | AS117887 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1" CLAMP PAIR     |
| 1-17, 18B, 19-25A-B, 26A, 27-28        |          | AS117888 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1" CLAMP PAIR    |
| 1-17, 18A, 19-25C-D, 26B, 27-28        |          | AS117889 | DESK ARM ASSEMBLY, FULL PAD, STD W/ ADJ 1.25" CLAMP PAIR  |
| 1-17, 18B, 19-25C-D, 26B, 27-28        |          | AS117890 | DESK ARM ASSEMBLY, FULL PAD, TALL W/ ADJ 1.25" CLAMP PAIR |

CON. = CONSULT FACTORY FOR STYLE OF CLAMP WHEN ORDERING



# HEAVY DUTY DESK ARM ASSY

TiLite™ Aero X, 2GX



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 6        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP100772 | ARMREST PAD                                          |
| 10A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11   | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12△B | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13A  | 1        | CP104400 | HD DESK ARM MOUNT, RIGHT                             |
| 13B  | 1        | CP104401 | HD DESK ARM MOUNT, LEFT                              |
| 14   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 15   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 16   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 17   | 1        | CP104402 | HD 1 INCH TOE CLAMP                                  |
| 18   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 19△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 20   | 2        | HD100348 | WASHER .255ID X .395OD X .048THK STEEL               |
| 21   | 1        | HD100600 | DOWEL PIN 1/4" X 1-3/8" STAINLESS STEEL              |
| 22   | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |

# HEAVY DUTY DESK ARM ASSY (CONT.)

TiLite™ Aero X, 2GX

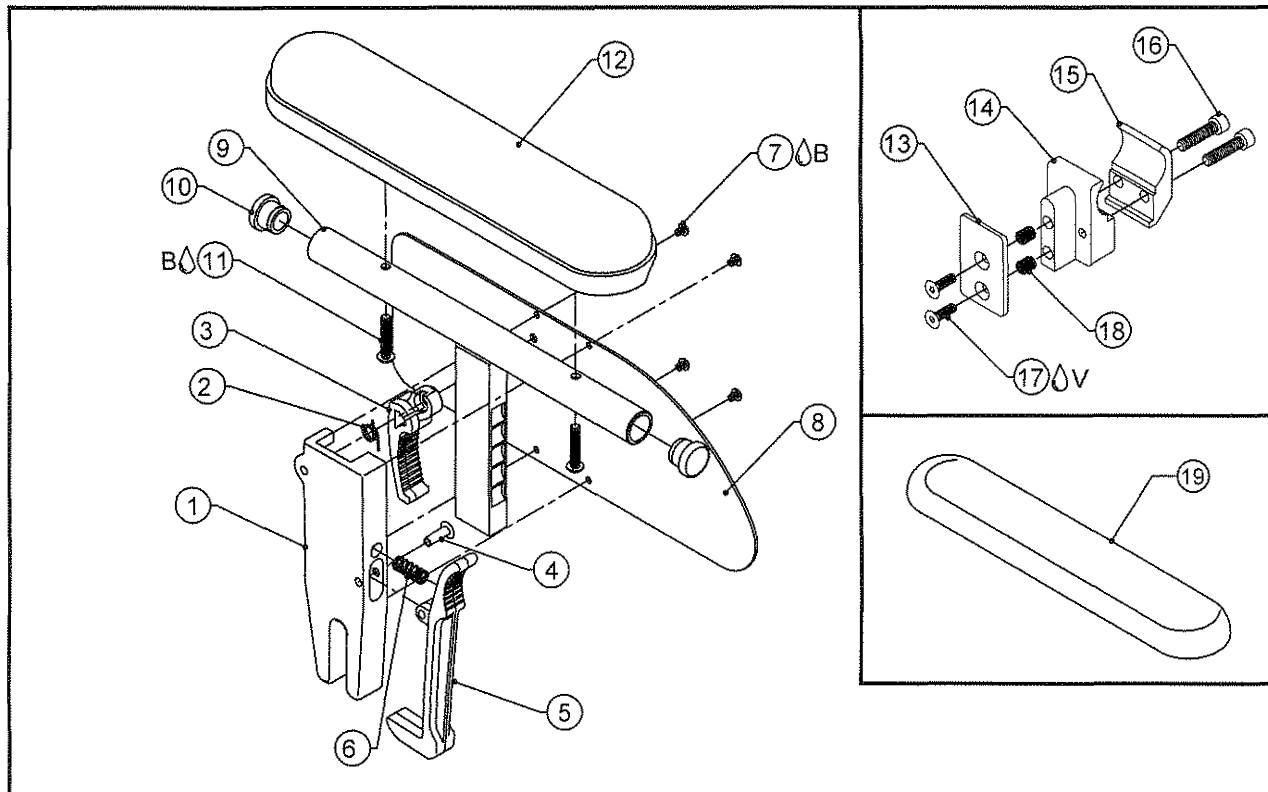
| ITEM                                     | QUANTITY | PART NO. | DESCRIPTION                               |
|------------------------------------------|----------|----------|-------------------------------------------|
| 9,10A,11-12                              |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"              |
| 9,10B,11-12                              |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"             |
| 13A,14-21                                |          | AS110435 | HD DESK ARM CLAMP ASSEMBLY 1", RIGHT      |
| 13B,14-21                                |          | AS110436 | HD DESK ARM CLAMP ASSEMBLY 1", LEFT       |
| 1A,2-5,6A,7A,8                           |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT          |
| 1B,2-5,6B,7B,8                           |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT           |
| 1A,2-5,6A,7A,8,9,10A,11,12               |          | AS111536 | DESK ARM RIGHT ASSEMBLY 9"-12"            |
| 1B,2-5,6B,7B,8,9,10A,11,12               |          | AS111537 | DESK ARM LEFT ASSEMBLY 9"-12"             |
| 1A,2-5,6A,7A,8,9,10B,11,12               |          | AS111538 | DESK ARM RIGHT ASSEMBLY 12"-15"           |
| 1B,2-5,6B,7B,8,9,10B,11,12               |          | AS111539 | DESK ARM LEFT ASSEMBLY 12"-15"            |
| 1A,2-5,6A,7A,8,9,10A,11,12,<br>13A,14-21 |          | AS111560 | HD DESK ARM, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11,12,<br>13B,14-21 |          | AS111561 | HD DESK ARM, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11,12,<br>13A,14-21 |          | AS111562 | HD DESK ARM, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11,12,<br>13B,14-21 |          | AS111563 | HD DESK ARM, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-9,10A,11-21                            |          | AS111604 | HD DESK ARM W/1" CLAMP PAIR ASSY 9-12"    |
| 1-9,10B,11-21                            |          | AS111605 | HD DESK ARM W/1" CLAMP PAIR ASSY 12-15"   |





# PEDIATRIC DESK ARM ASSEMBLIES

TiLite™ TWIST



| ITEM                  | QUANTITY | PART NO. | DESCRIPTION                                          |
|-----------------------|----------|----------|------------------------------------------------------|
| 1A                    | 1        | CP105119 | PED DESK ARM HOUSING RIGHT                           |
| 1B                    | 1        | CP105120 | PED DESK ARM HOUSING LEFT                            |
| 2A                    | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø .032 RIGHT              |
| 2B                    | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø .032 LEFT               |
| 3A                    | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 3B                    | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 4                     | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5                     | 1        | CP105033 | RELEASE LEVER, PED DESK ARM                          |
| 6                     | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 7△B                   | 4        | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 8                     | 1        | CP105118 | PED DESK ARM PANEL                                   |
| 9A                    | 1        | CP105123 | 6"-8" DESK ARM TEE                                   |
| 9B                    | 1        | CP105781 | 7"-9" DESK ARM TEE                                   |
| 9C                    | 1        | CP105782 | 10"-12" DESK ARM TEE                                 |
| 10                    | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 11△B                  | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 12                    | 1        | CP100772 | ARMREST PAD                                          |
| 13                    | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 14                    | 1        | CP105157 | PED DESK ARM MOUNT                                   |
| 15                    | 1        | CP105159 | PED DESK ARM CLAMP                                   |
| 16                    | 2        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 17△V                  | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 18                    | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 19                    | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |
| 1A,2A,3A,4-8          |          | AS111700 | PED DESK ARM HOUSING SUB-ASSY, RIGHT                 |
| 1B,2B,3B,4-8          |          | AS111701 | PED DESK ARM HOUSING SUB-ASSY, LEFT                  |
| 9A,10-12              |          | AS111702 | DESK ARM TEE SUB-ASSY, 6"-8"                         |
| 9B,10-12              |          | AS111532 | DESK ARM TEE SUB-ASSY, 7"-9"                         |
| 9C,10-12              |          | AS111533 | DESK ARM TEE SUB-ASSY, 10"-12"                       |
| 13-18                 |          | AS111703 | PED DESK ARM CLAMP ASSY                              |
| 1A,2A,3A,4-8,9A,10-12 |          | AS111704 | PED DESK ARM ASSY, RIGHT, 6"-8"                      |
| 1B,2B,3B,4-8,9A,10-12 |          | AS111705 | PED DESK ARM ASSY, LEFT, 6"-8"                       |
| 1A,2A,3A,4-8,9B,10-12 |          | AS111706 | PED DESK ARM ASSY, RIGHT, 7"-9"                      |
| 1B,2B,3B,4-8,9B,10-12 |          | AS111707 | PED DESK ARM ASSY, LEFT, 7"-9"                       |
| 1A,2A,3A,4-8,9C,10-12 |          | AS111708 | PED DESK ARM ASSY, RIGHT, 10"-12"                    |
| 1B,2B,3B,4-8,9C,10-12 |          | AS111709 | PED DESK ARM ASSY, LEFT, 10"-12"                     |



# PEDIATRIC DESK ARM ASSEMBLIES (CONTINUED)

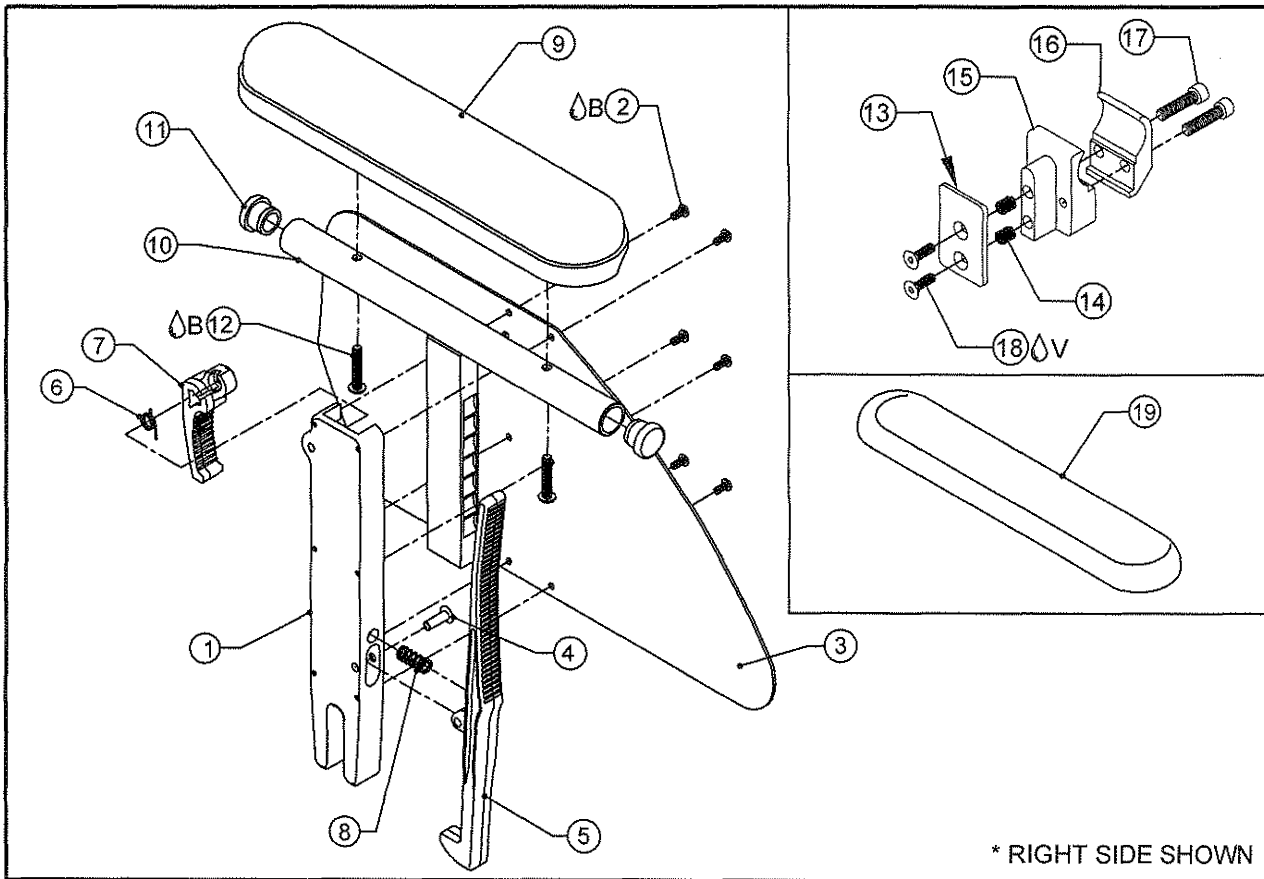
TiLite™ TWIST

| ITEM                  | QUANTITY | PART NO. | DESCRIPTION                               |
|-----------------------|----------|----------|-------------------------------------------|
| 1A,2A,3A,4-8,9A,10-18 |          | AS111710 | PED DESK ARM ASSY W/CLAMP, RIGHT, 6"-8"   |
| 1B,2B,3B,4-8,9A,10-18 |          | AS111711 | PED DESK ARM ASSY W/CLAMP, LEFT, 6"-8"    |
| 1A,2A,3A,4-8,9B,10-18 |          | AS111712 | PED DESK ARM ASSY W/CLAMP, RIGHT, 7"-9"   |
| 1B,2B,3B,4-8,9B,10-18 |          | AS111713 | PED DESK ARM ASSY W/CLAMP, LEFT, 7"-9"    |
| 1A,2A,3A,4-8,9C,10-18 |          | AS111714 | PED DESK ARM ASSY W/CLAMP, RIGHT, 10"-12" |
| 1B,2B,3B,4-8,9C,10-18 |          | AS111715 | PED DESK ARM ASSY W/CLAMP, LEFT, 10"-12"  |
| 1-8,9A,10-18          |          | AS111716 | PED DESK ARM W/CLAMP ASSY, PAIR, 6"-8"    |
| 1-8,9B,10-18          |          | AS111717 | PED DESK ARM W/CLAMP ASSY, PAIR, 7"-9"    |
| 1-8,9C,10-18          |          | AS111718 | PED DESK ARM W/CLAMP ASSY, PAIR, 10"-12"  |



# DESK ARM ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



| ITEM           | QUANTITY | PART NO. | DESCRIPTION                                          |
|----------------|----------|----------|------------------------------------------------------|
| 1A             | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B             | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB            | 6        | HD100279 | 6-32 X 3/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3              | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4              | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5              | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A             | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B             | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A             | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B             | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8              | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9              | 1        | CP100772 | ARMREST PAD                                          |
| 10A            | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B            | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11             | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12ΔB           | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13             | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 14             | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 15             | 1        | CP105157 | DESK ARM MOUNT                                       |
| 16             | 1        | CP105159 | DESK ARM CLAMP                                       |
| 17             | 2        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 18ΔV           | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 19             | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |
| 9,10A,11-12    |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                         |
| 9,10B,11-12    |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                        |
| 13-18          |          | AS111703 | DESK ARM CLAMP ASSEMBLY 1"                           |
| 1A,2-5,6A,7A,8 |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                     |
| 1B,2-5,6B,7B,8 |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                      |



# DESK ARM ASSY (CONT.)

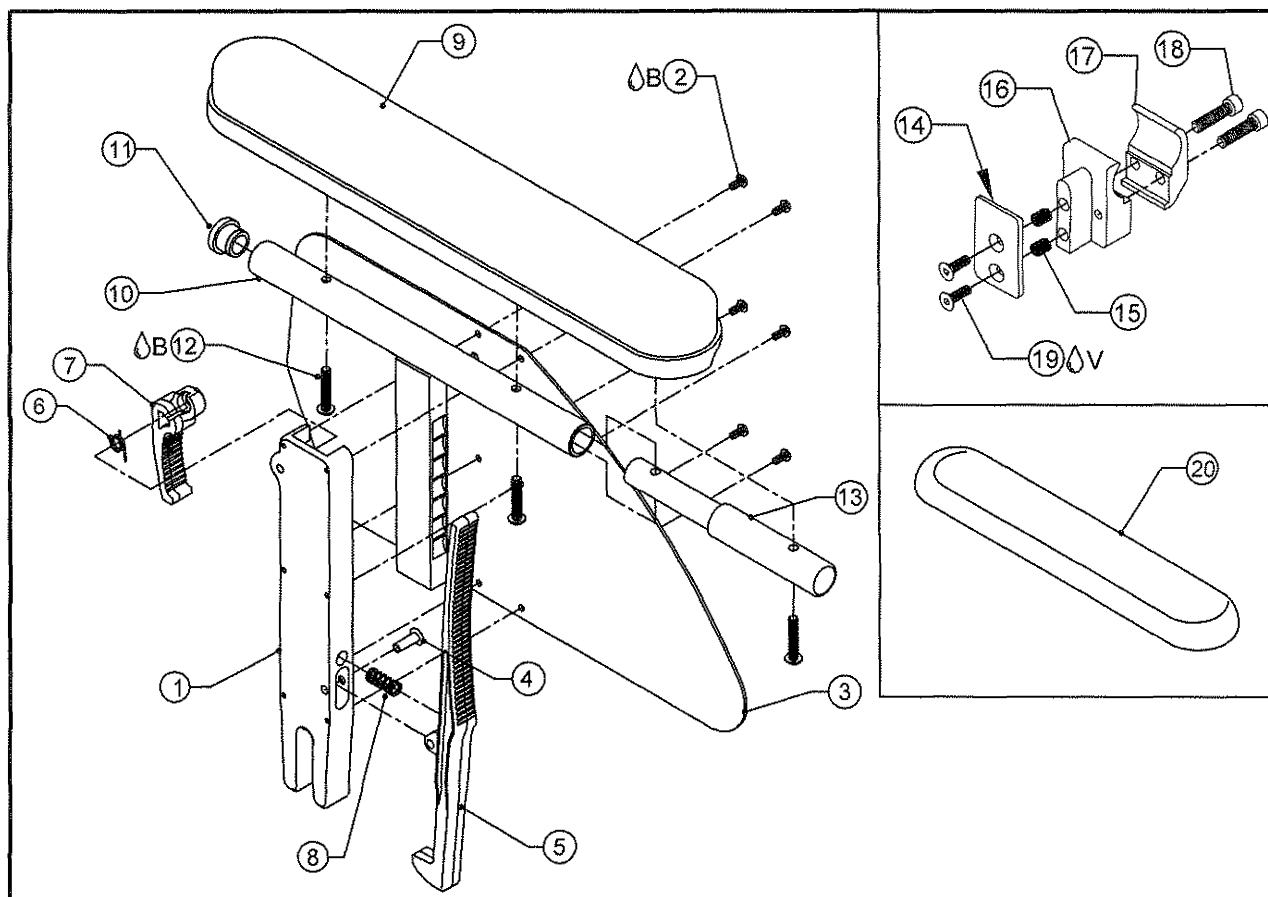
TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                                 |
|----------------------------|----------|----------|---------------------------------------------|
| 1A,2-5,6A,7A,8,9,10A,11,12 |          | AS111536 | DESK ARM RIGHT ASSEMBLY 9"-12"              |
| 1B,2-5,6B,7B,8,9,10A,11,12 |          | AS111537 | DESK ARM LEFT ASSEMBLY 9"-12"               |
| 1A,2-5,6A,7A,8,9,10B,11,12 |          | AS111538 | DESK ARM RIGHT ASSEMBLY 12"-15"             |
| 1B,2-5,6B,7B,8,9,10B,11,12 |          | AS111539 | DESK ARM LEFT ASSEMBLY 12"-15"              |
| 1A,2-5,6A,7A,8,9,10A,11-18 |          | AS115208 | DESK ARM, RIGHT W/ ADJ 1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-18 |          | AS115209 | DESK ARM, LEFT W/ ADJ 1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-18 |          | AS115210 | DESK ARM, RIGHT W/ ADJ 1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-18 |          | AS115211 | DESK ARM, LEFT W/ ADJ 1" CLAMP ASSY 12-15"  |
| 1-9,10A,11-18              |          | AS115212 | DESK ARM W/ ADJ 1" CLAMP PAIR ASSY 9-12"    |
| 1-9,10B,11-18              |          | AS115213 | DESK ARM W/ ADJ 1" CLAMP PAIR ASSY 12-15"   |



# DESK ARM W/ FULL LENGTH PAD ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 6        | HD100279 | 6-32 X 3/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP100763 | DESK ARM SIDE GUARD PANEL                            |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 10A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 10B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 11   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 12△B | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 13   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 14   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 15   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 16   | 1        | CP105157 | DESK ARM MOUNT                                       |
| 17   | 1        | CP105159 | DESK ARM CLAMP                                       |
| 18   | 2        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 19△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 20   | 1        | CP103173 | ALCANTARA COVER, DESKARM PAD, FULL LENGTH            |

ASSEMBLIES ON NEXT PAGE

# DESK ARM W/ FULL LENGTH PAD ASSY (CONTINUED)

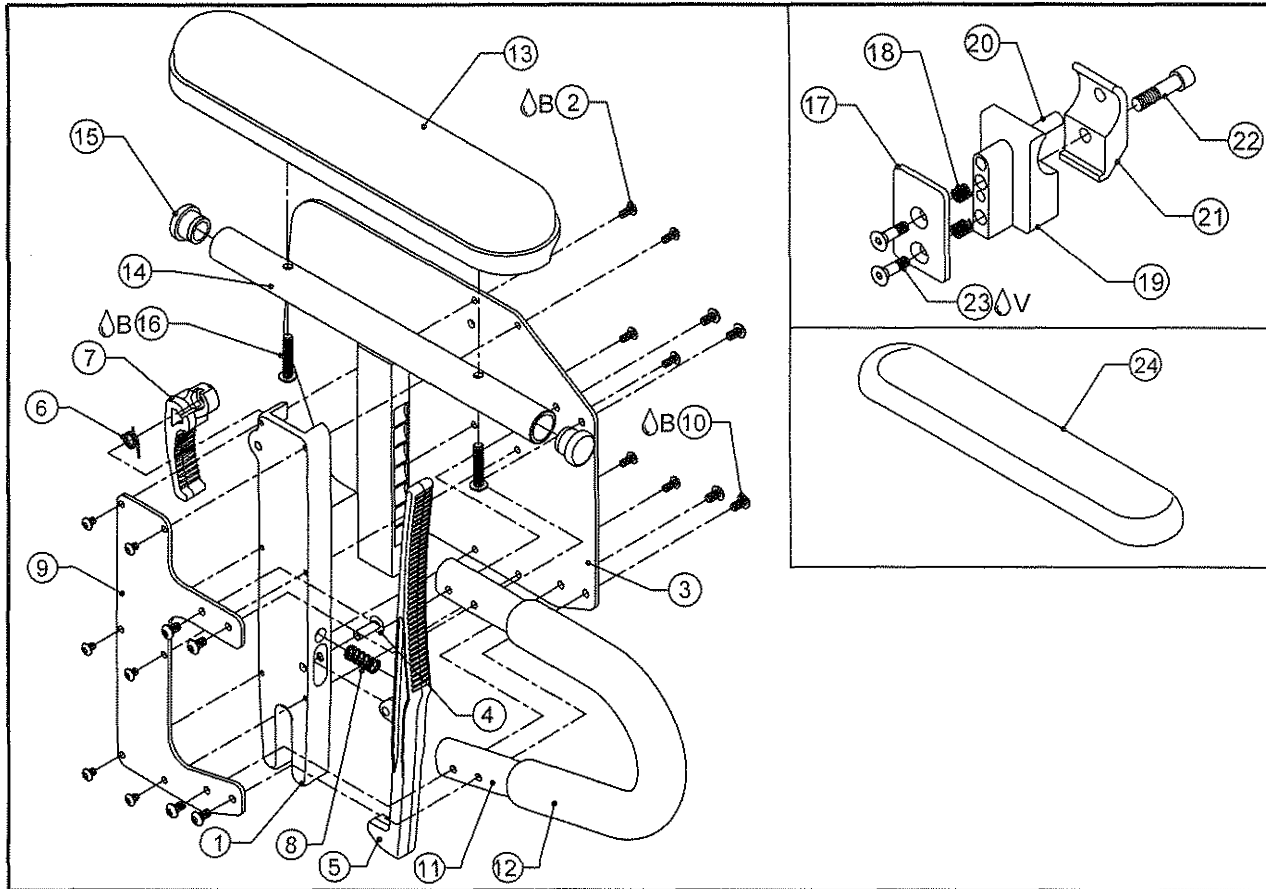
TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

| ITEM                       | QUANTITY | PART NO. | DESCRIPTION                                           |
|----------------------------|----------|----------|-------------------------------------------------------|
| 9,10A,11-13                |          | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH             |
| 9,10B,11-13                |          | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH            |
| 14-19                      |          | AS111703 | DESK ARM CLAMP ASSEMBLY 1"                            |
| 1A,2-5,6A,7A,8             |          | AS111528 | DESK ARM HOUSING SUB-ASSY, RIGHT                      |
| 1B,2-5,6B,7B,8             |          | AS111529 | DESK ARM HOUSING SUB-ASSY, LEFT                       |
| 1A,2-5,6A,7A,8,9,10A,11-13 |          | AS111540 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 9"-12"             |
| 1B,2-5,6B,7B,8,9,10A,11-13 |          | AS111541 | DESK ARM W/FULL PAD LEFT ASSEMBLY 9"-12"              |
| 1A,2-5,6A,7A,8,9,10B,11-13 |          | AS111542 | DESK ARM W/FULL PAD RIGHT ASSEMBLY 12"-15"            |
| 1B,2-5,6B,7B,8,9,10B,11-13 |          | AS111543 | DESK ARM W/FULL PAD LEFT ASSEMBLY 12"-15"             |
| 1A,2-5,6A,7A,8,9,10A,11-19 |          | AS115214 | DESK ARM, FULL PAD, RIGHT W/ ADJ 1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8,9,10A,11-19 |          | AS115215 | DESK ARM, FULL PAD, LEFT W/ ADJ 1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8,9,10B,11-19 |          | AS115216 | DESK ARM, FULL PAD, RIGHT W/ ADJ 1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8,9,10B,11-19 |          | AS115217 | DESK ARM, FULL PAD, LEFT W/ ADJ 1" CLAMP ASSY 12-15"  |
| 1-9,10A,11-19              |          | AS115218 | DESK ARM, FULL PAD, ADJ 1" CLAMP PAIR ASSY 9-12"      |
| 1-9,10B,11-19              |          | AS115219 | DESK ARM, FULL PAD, ADJ 1" CLAMP PAIR ASSY 12-15"     |



# DESK ARM WITH TRANSFER LOOP ASSY

TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10△B | 8        | HD100280 | 8-32 X 5/16" BUTTON HEAD CAP SCREW BLACK ZINC        |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP100772 | ARMREST PAD                                          |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16△B | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 18   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 19   | 1        | CP100765 | DESK ARM MOUNT                                       |
| 20   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 21   | 1        | CP100434 | 1 INCH TOE CLAMP                                     |
| 22   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 23△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 24   | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |



# DESK ARM WITH TRANSFER LOOP ASSY (CONT.)

TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X

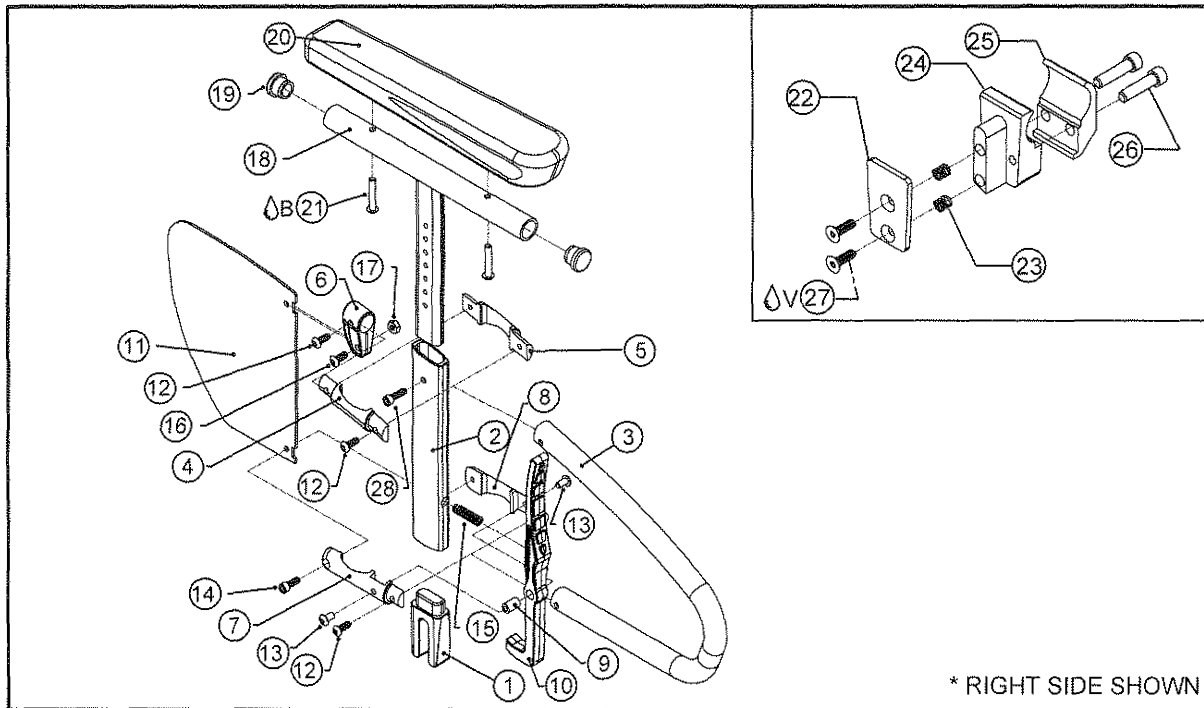
| ITEM                        | QUANTITY | PART NO. | DESCRIPTION                                       |
|-----------------------------|----------|----------|---------------------------------------------------|
| 13,14A,15-16                |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                      |
| 13,14B,15-16                |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                     |
| 17-23                       |          | AS101768 | DESK ARM CLAMP ASSEMBLY 1"                        |
| 1A,2-5,6A,7A,8-12           |          | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT       |
| 1B,2-5,6B,7B,8-12           |          | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT        |
| 1A,2-5,6A,7A,8-13,14A,15,16 |          | AS111544 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 9"-12"         |
| 1B,2-5,6B,7B,8-13,14A,15,16 |          | AS111545 | DESK ARM TRANS LOOP LEFT ASSEMBLY 9"-12"          |
| 1A,2-5,6A,7A,8-13,14B,15,16 |          | AS111546 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 12"-15"        |
| 1B,2-5,6B,7B,8-13,14B,15,16 |          | AS111547 | DESK ARM TRANS LOOP LEFT ASSEMBLY 12"-15"         |
| 1A,2-5,6A,7A,8-13,14A,15-23 |          | AS111576 | DESK ARM TRANS LOOP, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-23 |          | AS111577 | DESK ARM TRANS LOOP, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-23 |          | AS111578 | DESK ARM TRANS LOOP, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-23 |          | AS111579 | DESK ARM TRANS LOOP, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-23              |          | AS111612 | DESK ARM TRANS LOOP W/1" CLAMP PAIR ASSY 9-12"    |
| 1-13,14B,15-23              |          | AS111613 | DESK ARM TRANS LOOP W/1" CLAMP PAIR ASSY 12-15"   |





# NEW DESK ARM WITH TRANSFER LOOP ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                |
|---------|----------|----------|--------------------------------------------|
| 1       | 1        | CP107257 | DESK ARM CENTERING PLUG                    |
| 2       | 1        | CP107262 | ARMREST BASE                               |
| 3       | 1        | CP107259 | TRANSFER LOOP                              |
| 4       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                      |
| 5       | 1        | CP107264 | EXTRUSION CLAMP LEFT                       |
| 6       | 1        | CP107190 | DESK ARM SIDEGUARD BRACKET                 |
| 7       | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                 |
| 8       | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                  |
| 9       | 1        | CP107191 | DESK ARM LEVER INSERT                      |
| 10      | 1        | CP107192 | NEW DESK ARM LEVER                         |
| 11      | 1        | CP107258 | DESK ARM REAR SIDE GUARD                   |
| 12      | 3        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC              |
| 13      | 2        | HD100456 | 10-32 X 3/8" BHCS, BLACK ZINC              |
| 14      | 1        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC              |
| 15      | 1        | HD100650 | SPRING .300 S .035 WIRE X 1.0" LONG        |
| 16      | 1        | HD100712 | 10-32 X 5/8" BHCS, BLACK ZINC              |
| 17      | 1        | HD100558 | 10-32 NYLOCK NUT THIN STYLE BLACK ZINC     |
| 18A, 28 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT          |
| 18B, 28 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED |
| 19      | 2        | HD100127 | END CAP 3/4" X .083" WALL TUBING           |
| 20      | 1        | CP107212 | NEW ARMREST PAD                            |
| 21ΔB    | 2        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC            |
| 22      | 1        | CP107179 | DESK ARM BRACKET CAP                       |
| 23      | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"           |
| 24A     | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                 |
| 24B     | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                  |
| CON.24C | 1        | CP107252 | 1 1/4" DESK ARM RECEIVER RIGHT             |
| CON.24D | 1        | CP107550 | 1 1/4" DESK ARM RECEIVER LEFT              |
| 25A     | 1        | CP105159 | 1" TOE CLAMP                               |
| CON.25B | 1        | CP107551 | 1-1/4" DESK ARM TOE CLAMP                  |
| 26      | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED        |
| 27ΔV    | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC              |
| 28      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC              |

ASSEMBLIES ON NEXT PAGE

4-4.1.1



Parts Manual

# NEW DESK ARM WITH TRANSFER LOOP ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)

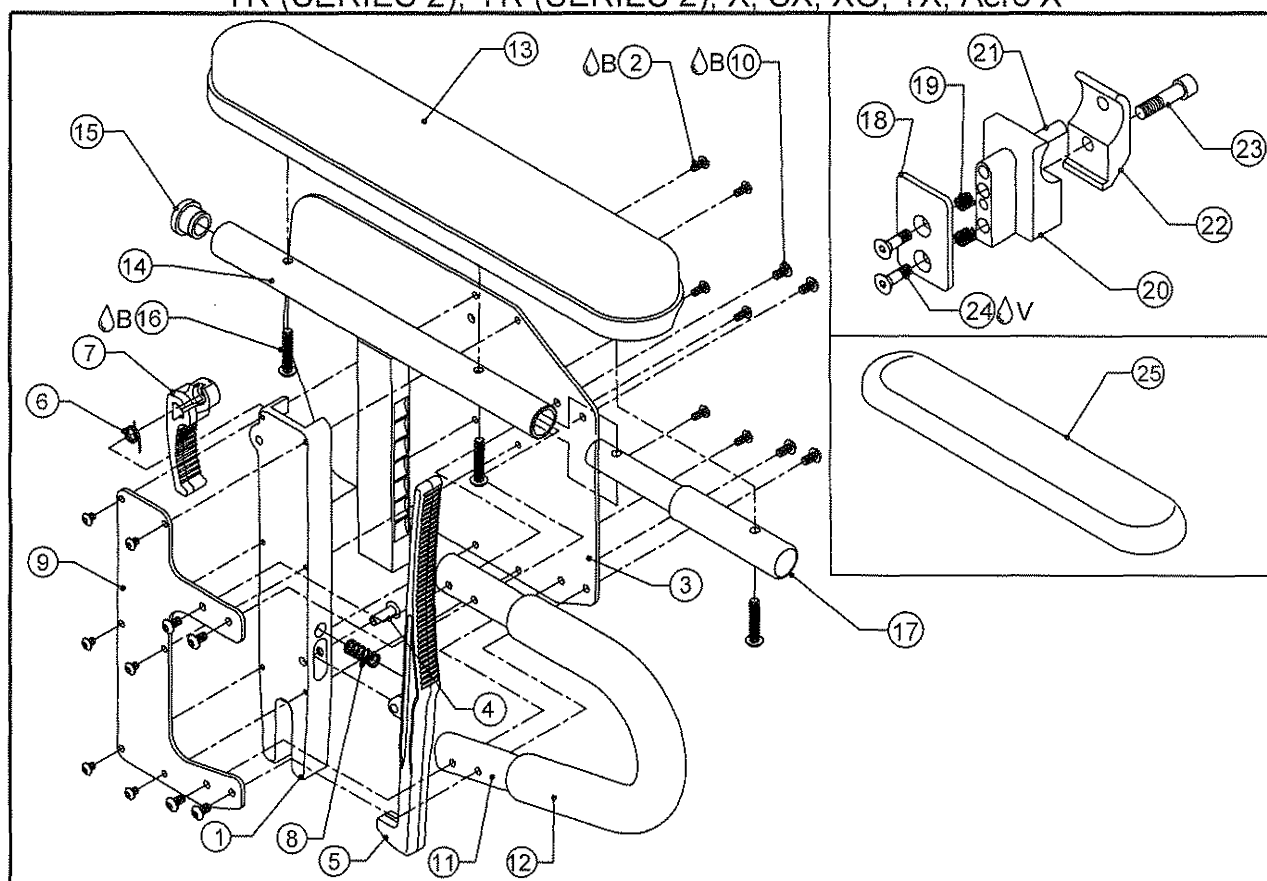
| ITEM                              | QUANTITY | PART NO. | DESCRIPTION                                              |
|-----------------------------------|----------|----------|----------------------------------------------------------|
| 18A,19-21                         |          | AS117237 | NEW ARM TEE SUB-ASSY, STD                                |
| 18B,19-21                         |          | AS117238 | NEW ARM TEE SUB-ASSY, TALL                               |
| 22-23,24A,25A,26-27               |          | AS117871 | NEW 1" ARMREST CLAMP RIGHT COMPLETE                      |
| 22-23,24B,25A,26-27               |          | AS117872 | NEW 1" ARMREST CLAMP LEFT COMPLETE                       |
| CON. 22-23,24C,25B,26-27          |          | AS117873 | NEW 1.25" ARMREST CLAMP RIGHT COMPLETE                   |
| CON. 22-23,24D,25B,26-27          |          | AS117874 | NEW 1.25" ARMREST CLAMP LEFT COMPLETE                    |
| 1-17                              |          | AS117254 | DESK ARM HOUSING                                         |
| 1-17,18A,19-21                    |          | AS117255 | DESK ARM ASSEMBLY, STD W/ TRANSFER LOOP                  |
| 1-17,18B,19-21                    |          | AS117256 | DESK ARM ASSEMBLY, TALL W/ TRANSFER LOOP                 |
| 1-17,18A,19-23,24A,25A,26-28      |          | AS117257 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1" CLAMP RIGHT    |
| 1-17,18A,19-23,24B,25A,26-28      |          | AS117835 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1" CLAMP LEFT     |
| 1-17,18B,19-23,24A,25A,26-28      |          | AS117258 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1" CLAMP RIGHT   |
| 1-17,18B,19-23,24B,25A,26-28      |          | AS117836 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1" CLAMP LEFT    |
| CON. 1-17,18A,19-23,24C,25B,26-28 |          | AS117259 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1.25" CLAMP RT    |
| CON. 1-17,18A,19-23,24D,25B,26-28 |          | AS117837 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1.25" CLAMP LEFT  |
| CON. 1-17,18B,19-23,24C,25B,26-28 |          | AS117260 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1.25" CLAMP RT   |
| CON. 1-17,18B,19-23,24D,25B,26-28 |          | AS117838 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1.25" CLAMP LEFT |
| 1-17,18A,19-24A-B,25A,26-28       |          | AS117891 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1" CLAMP PAIR     |
| 1-17,18B,19-24A-B,25A,26-28       |          | AS117892 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1" CLAMP PAIR    |
| 1-17,18A,19-24C-D,25B,26-28       |          | AS117893 | DESK ARM ASSY, TRNSFR LOOP, STD W/ ADJ 1.25" CLAMP PAIR  |
| 1-17,18B,19-24C-D,25B,26-28       |          | AS117894 | DESK ARM ASSY, TRNSFR LOOP, TALL W/ ADJ 1.25" CLAMP PAIR |

CON. = CONSULT FACTORY FOR STYLE OF CLAMP WHEN ORDERING



# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY

TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10ΔB | 8        | HD100280 | 8-32 X 5/16 BUTTON HEAD CAP SCREW BLACK ZINC         |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16ΔB | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 18   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 19   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 20   | 1        | CP100765 | DESK ARM MOUNT                                       |
| 21   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 22   | 1        | CP100434 | 1 INCH TOE CLAMP                                     |
| 23   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 24ΔV | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |



# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY (CONT.)

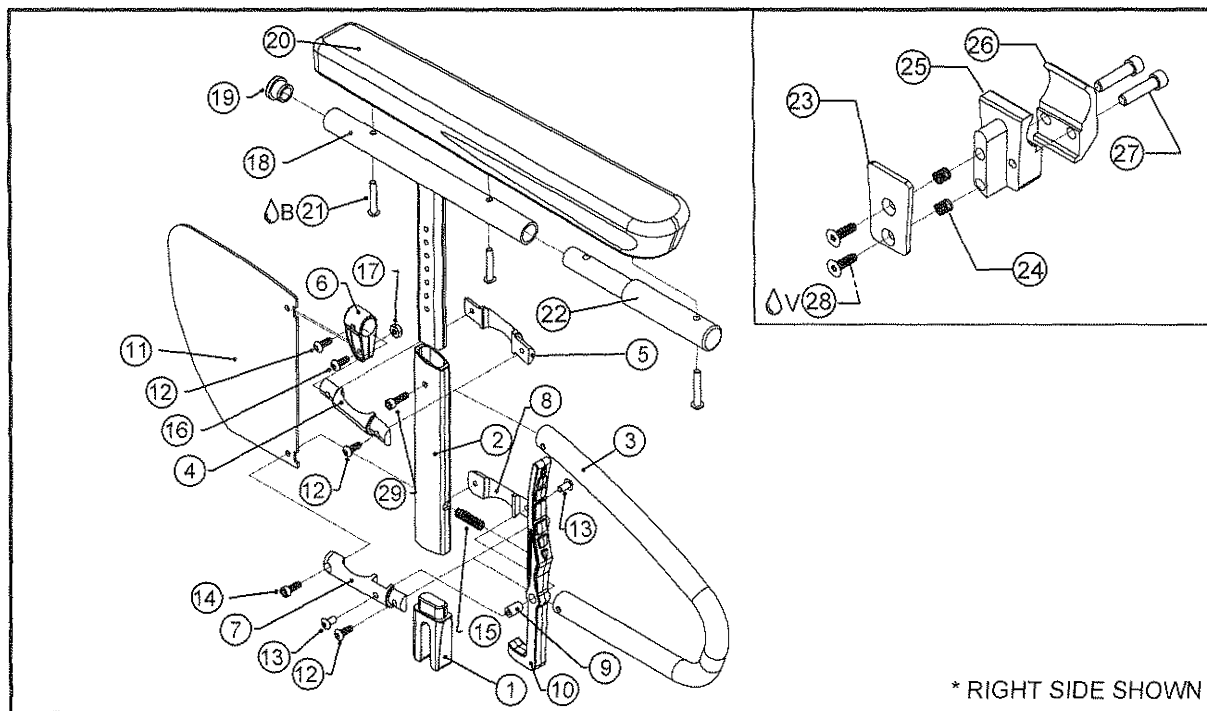
TiLite™ 2GX, Aero R, TR, TRC, TRA, YR, YRA, EVO,  
TR (SERIES 2), YR (SERIES 2), X, SX, XC, TX, Aero X

| ITEM                        | QTY | PART NO. | DESCRIPTION                                                 |
|-----------------------------|-----|----------|-------------------------------------------------------------|
| 25                          | 1   | CP103172 | ALCANTARA COVER, DESKARM PAD                                |
| 13,14A,15-17                |     | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH                   |
| 13,14B,15-17                |     | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH                  |
| 18-24                       |     | AS101768 | DESK ARM CLAMP ASSEMBLY 1"                                  |
| 1A,2-5,6A,7A,8-12           |     | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT                 |
| 1B,2-5,6B,7B,8-12           |     | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT                  |
| 1A,2-5,6A,7A,8-13,14A,15-17 |     | AS111548 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 9"-12"        |
| 1B,2-5,6B,7B,8-13,14A,15-17 |     | AS111549 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 9"-12"         |
| 1A,2-5,6A,7A,8-13,14B,15-17 |     | AS111550 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 12"-15"       |
| 1B,2-5,6B,7B,8-13,14B,15-17 |     | AS111551 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 12"-15"        |
| 1A,2-5,6A,7A,8-13,14A,15-24 |     | AS111580 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-24 |     | AS111581 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-24 |     | AS111582 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-24 |     | AS111583 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-24              |     | AS111614 | DESK ARM TRANS LOOP, FULL PAD, 1" CLAMP PAIR ASSY 9-12"     |
| 1-13,14B,15-24              |     | AS111615 | DESK ARM TRANS LOOP, FULL PAD, 1" CLAMP PAIR ASSY 12-15"    |



# NEW DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                |
|---------|----------|----------|--------------------------------------------|
| 1       | 1        | CP107257 | DESK ARM CENTERING PLUG                    |
| 2       | 1        | CP107262 | ARMREST BASE                               |
| 3       | 1        | CP107259 | TRANSFER LOOP                              |
| 4       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                      |
| 5       | 1        | CP107264 | EXTRUSION CLAMP LEFT                       |
| 6       | 1        | CP107190 | DESK ARM SIDEGUARD BRACKET                 |
| 7       | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                 |
| 8       | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                  |
| 9       | 1        | CP107191 | DESK ARM LEVER INSERT                      |
| 10      | 1        | CP107192 | NEW DESK ARM LEVER                         |
| 11      | 1        | CP107258 | DESK ARM REAR SIDE GUARD                   |
| 12      | 3        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC              |
| 13      | 2        | HD100456 | 10-32 X 3/8" BHCS, BLACK ZINC              |
| 14      | 1        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC              |
| 15      | 1        | HD100650 | SPRING .300 S .035 WIRE X .75 LONG         |
| 16      | 1        | HD100712 | 10-32 X 5/8" BHCS, BLACK ZINC              |
| 17      | 1        | HD100558 | 10-32 NYLOCK NUT THIN STYLE BLACK ZINC     |
| 18A, 29 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT          |
| 18B, 29 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED |
| 19      | 1        | HD100127 | END CAP 3/4" X .083" WALL TUBING           |
| 20      | 1        | CP107405 | NEW FULL LENGTH ARMREST PAD                |
| 21△B    | 3        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC            |
| 22      | 1        | CP107434 | FULL LENGTH ARMREST EXTENSION              |
| 23      | 1        | CP107179 | DESK ARM BRACKET CAP                       |
| 24      | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"           |
| 25A     | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                 |
| 25B     | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                  |
| CON.25C | 1        | CP107252 | 1 1/4" DESK ARM RECEIVER RIGHT             |
| CON.25D | 1        | CP107550 | 1 1/4" DESK ARM RECEIVER LEFT              |
| 26A     | 1        | CP107248 | 1" TOE CLAMP                               |
| CON.26B | 1        | CP107551 | 1-1/4" DESK ARM TOE CLAMP                  |
| 27      | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED        |
| 28△V    | 2        | HD100339 | 10-32 X 5/8" FHSCS, BLACK ZINC             |
| 29      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC              |

ASSEMBLIES ON NEXT PAGE

4-4.2.1

# NEW DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2),  
ZR (SERIES 2), ZRA (SERIES 2), AERO Z (SERIES 2), Aero X (SERIES 2)

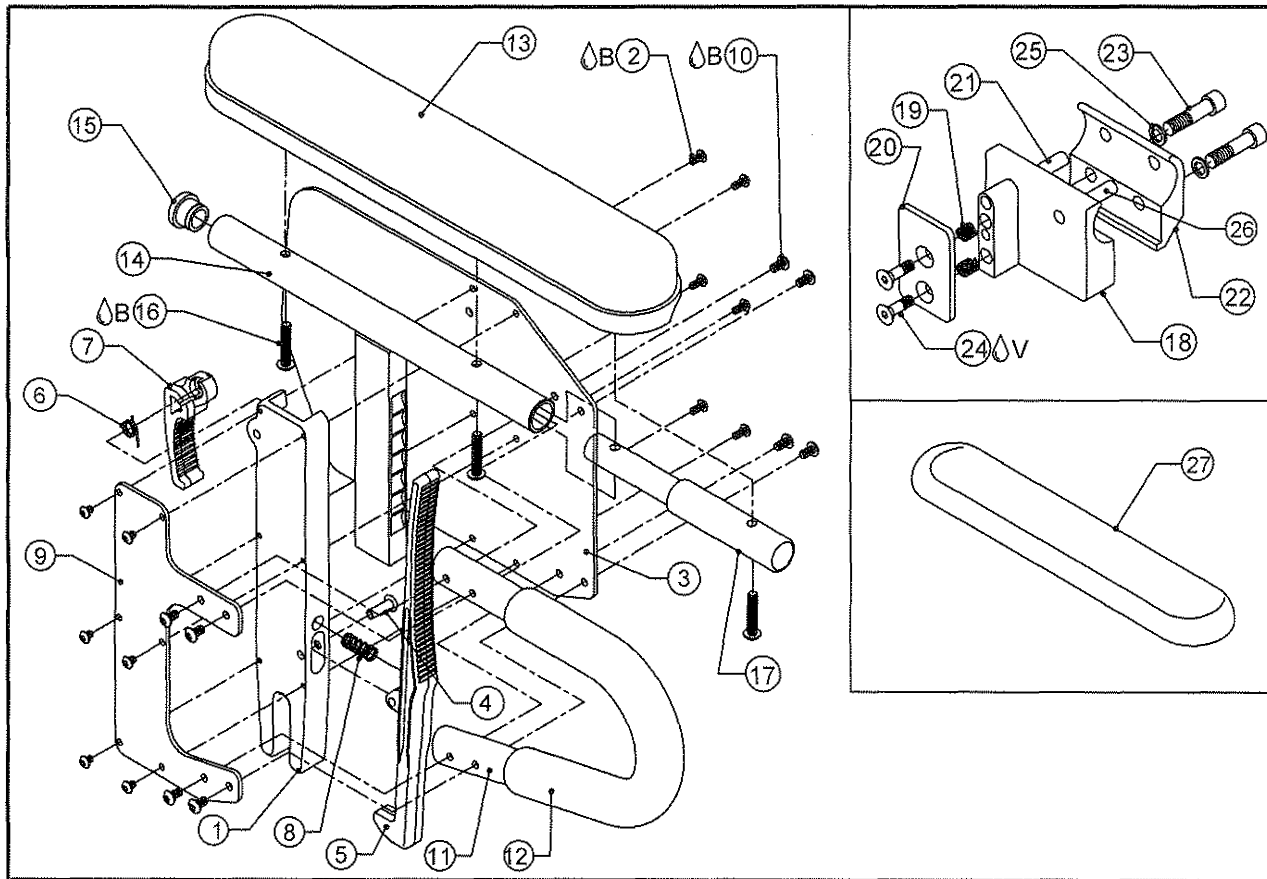
| ITEM                                   | QUANTITY | PART NO. | DESCRIPTION                                                  |
|----------------------------------------|----------|----------|--------------------------------------------------------------|
| 18A,19-22                              |          | AS117246 | NEW ARM TEE SUB-ASSY, STD W/ FULL LENGTH PAD                 |
| 18B,19-22                              |          | AS117247 | NEW ARM TEE SUB-ASSY, TALL W/ FULL LENGTH PAD                |
| 23-24, 25A, 26-A, 27-28                |          | AS117871 | NEW 1" ARMREST CLAMP RIGHT COMPLETE                          |
| 23-24, 25B, 26-A, 27-28                |          | AS117872 | NEW 1" ARMREST CLAMP LEFT COMPLETE                           |
| CON.23-24, 25C, 26B, 27-28             |          | AS117873 | NEW 1.25" ARMREST CLAMP RIGHT COMPLETE                       |
| CON.23-24, 25D, 26B, 27-28             |          | AS117874 | NEW 1.25" ARMREST CLAMP LEFT COMPLETE                        |
| 1-17                                   |          | AS117254 | DESK ARM HOUSING                                             |
| 1-17,18A,19-22                         |          | AS117261 | DESK ARM ASSEMBLY, STD W/ TRANSFER LOOP & FULL PAD           |
| 1-17,18B,19-22                         |          | AS117262 | DESK ARM ASSEMBLY, TALL W/ TRANSFER LOOP & FULL PAD          |
| 1-17, 18A, 19-24, 25A, 26A, 27-28      |          | AS117263 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1" CLAMP RT       |
| 1-17, 18A, 19-24, 25B, 26A, 27-28      |          | AS117839 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1" CLAMP LEFT     |
| 1-17, 18B, 19-24, 25A, 26A, 27-28      |          | AS117264 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1" CLAMP RT      |
| 1-17, 18B, 19-24, 25B, 26A, 27-28      |          | AS117840 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1" CLAMP LEFT    |
| CON. 1-17, 18A, 19-24, 25C, 26B, 27-28 |          | AS117265 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1.25" CLAMP RT    |
| CON. 1-17, 18A, 19-24, 25D, 26B, 27-28 |          | AS117841 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1.25" CLAMP LEFT  |
| CON. 1-17, 18B, 19-24, 25C, 26B, 27-28 |          | AS117266 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1.25" CLAMP RT   |
| CON. 1-17, 18B, 19-24, 25D, 26B, 27-28 |          | AS117842 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1.25" CLAMP LEFT |
| 1-17, 18A, 19-25A-B, 26A, 27-28        |          | AS117895 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1" CLAMP PAIR     |
| 1-17, 18B, 19-25A-B, 26A, 27-28        |          | AS117896 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1" CLAMP PAIR    |
| 1-17, 18A, 19-25C-D, 26B, 27-28        |          | AS117897 | DESK ARM ASSY, LOOP & FULL PAD, STD W/ ADJ 1.25" CLAMP PAIR  |
| 1-17, 18B, 19-25C-D, 26B, 27-28        |          | AS117898 | DESK ARM ASSY, LOOP & FULL PAD, TALL W/ ADJ 1.25" CLAMP PAIR |

CON. = CONSULT FACTORY FOR STYLE OF CLAMP WHEN ORDERING



# HEAVY DUTY DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY

TiLite™ Aero X, 2GX



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2△B  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10△B | 8        | HD100280 | 8-32 X 5/16" BUTTON HEAD CAP SCREW BLACK ZINC        |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16△B | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 18A  | 1        | CP104400 | HD DESK ARM MOUNT, RIGHT                             |
| 18B  | 1        | CP104401 | HD DESK ARM MOUNT, LEFT                              |
| 19   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 20   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 21   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 22   | 1        | CP104402 | HD 1 INCH TOE CLAMP                                  |
| 23   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 24△V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |

# HEAVY DUTY DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY (CONT.)

TiLite™ Aero X, 2GX

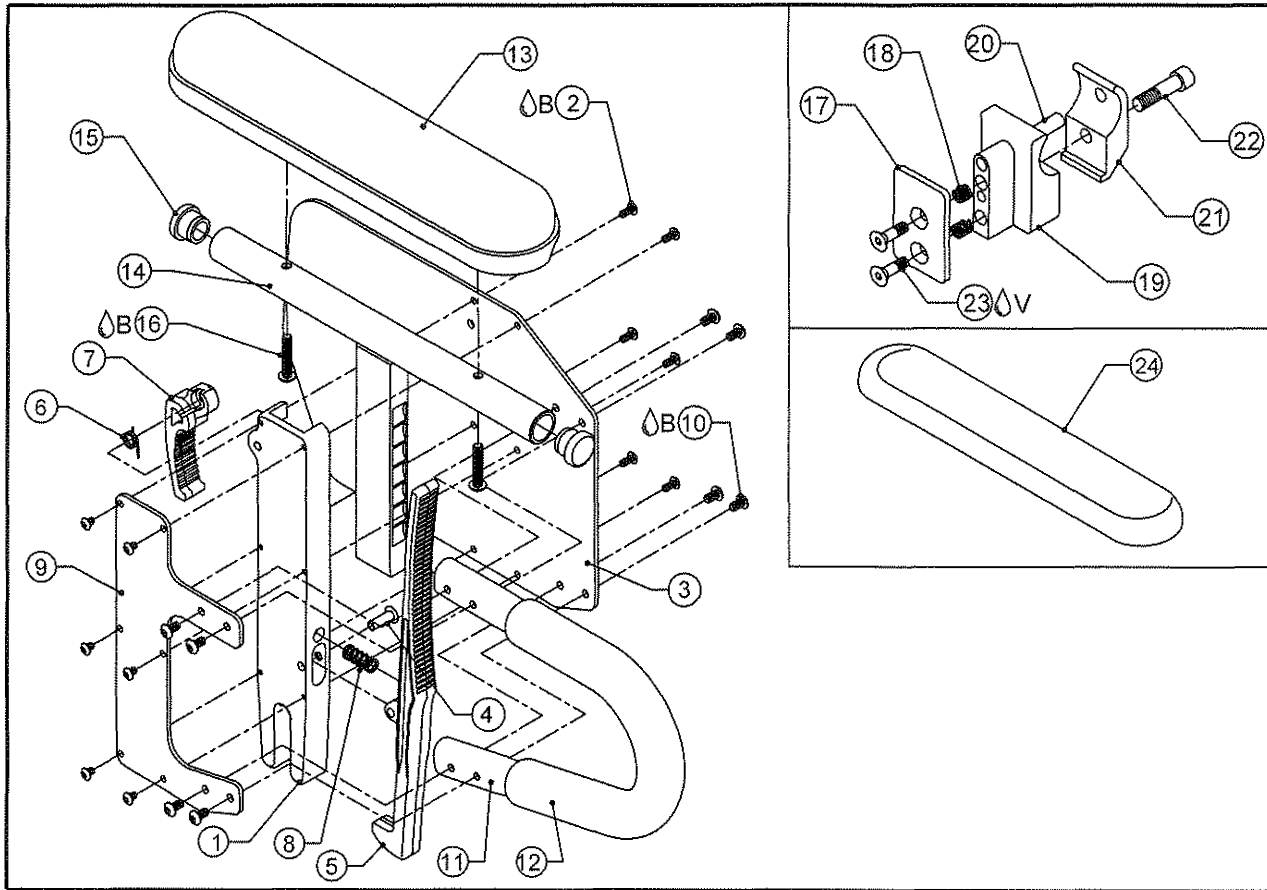
| ITEM                                      | QUANTITY | PART NO. | DESCRIPTION                                                    |
|-------------------------------------------|----------|----------|----------------------------------------------------------------|
| 25                                        | 2        | HD100348 | WASHER .255ID X .395OD X .048THK STEEL                         |
| 26                                        | 1        | HD100600 | DOWEL PIN 1/4" X 1-3/8" STAINLESS STEEL                        |
| 27                                        | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                                   |
| 13,14A,15-17                              |          | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH                      |
| 13,14B,15-17                              |          | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH                     |
| 18A,19-26                                 |          | AS110435 | HD DESK ARM CLAMP ASSEMBLY 1", RIGHT                           |
| 18B,19-26                                 |          | AS110436 | HD DESK ARM CLAMP ASSEMBLY 1", LEFT                            |
| 1A,2-5,6A,7A,8-12                         |          | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT                    |
| 1B,2-5,6B,7B,8-12                         |          | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT                     |
| 1A,2-5,6A,7A,8-13,14A,15-17               |          | AS111548 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 9"-12"           |
| 1B,2-5,6B,7B,8-13,14A,15-17               |          | AS111549 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 9"-12"            |
| 1A,2-5,6A,7A,8-13,14B,15-17               |          | AS111550 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 12"-15"          |
| 1B,2-5,6B,7B,8-13,14B,15-17               |          | AS111551 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 12"-15"           |
| 1A,2-5,6A,7A,8-13,14A,<br>15-17,18A,19-26 |          | AS111588 | HD DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,<br>15-17,18B,19-26 |          | AS111589 | HD DESK ARM TRANS LOOP, FULL PAD, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,<br>15-17,18A,19-26 |          | AS111590 | HD DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,<br>15-17,18B,19-26 |          | AS111591 | HD DESK ARM TRANS LOOP, FULL PAD, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-26                            |          | AS111618 | HD DESK ARM TRANS LOOP, FULL PAD, 1" CLAMP PAIR ASSY 9-12"     |
| 1-13,14B,15-26                            |          | AS111619 | HD DESK ARM TRANS LOOP, FULL PAD, 1" CLAMP PAIR ASSY 12-15"    |





# DESK ARM WITH TRANSFER LOOP ASSY

TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10ΔB | 8        | HD100280 | 8-32 X 5/16" BUTTON HEAD CAP SCREW BLACK ZINC        |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP100772 | ARMREST PAD                                          |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16ΔB | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 18   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 19   | 1        | CP102040 | 1-1/4" DESK ARM MOUNT                                |
| 20   | 1        | HD100460 | DOWEL PIN 1/4" X 1-3/4" STAINLESS STEEL              |
| 21   | 1        | CP102296 | TOE CLAMP 1 1/4 CAMBER MOUNT WITH HOLE               |
| 22   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 23ΔV | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 24   | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |

# DESK ARM WITH TRANSFER LOOP ASSY CONT.

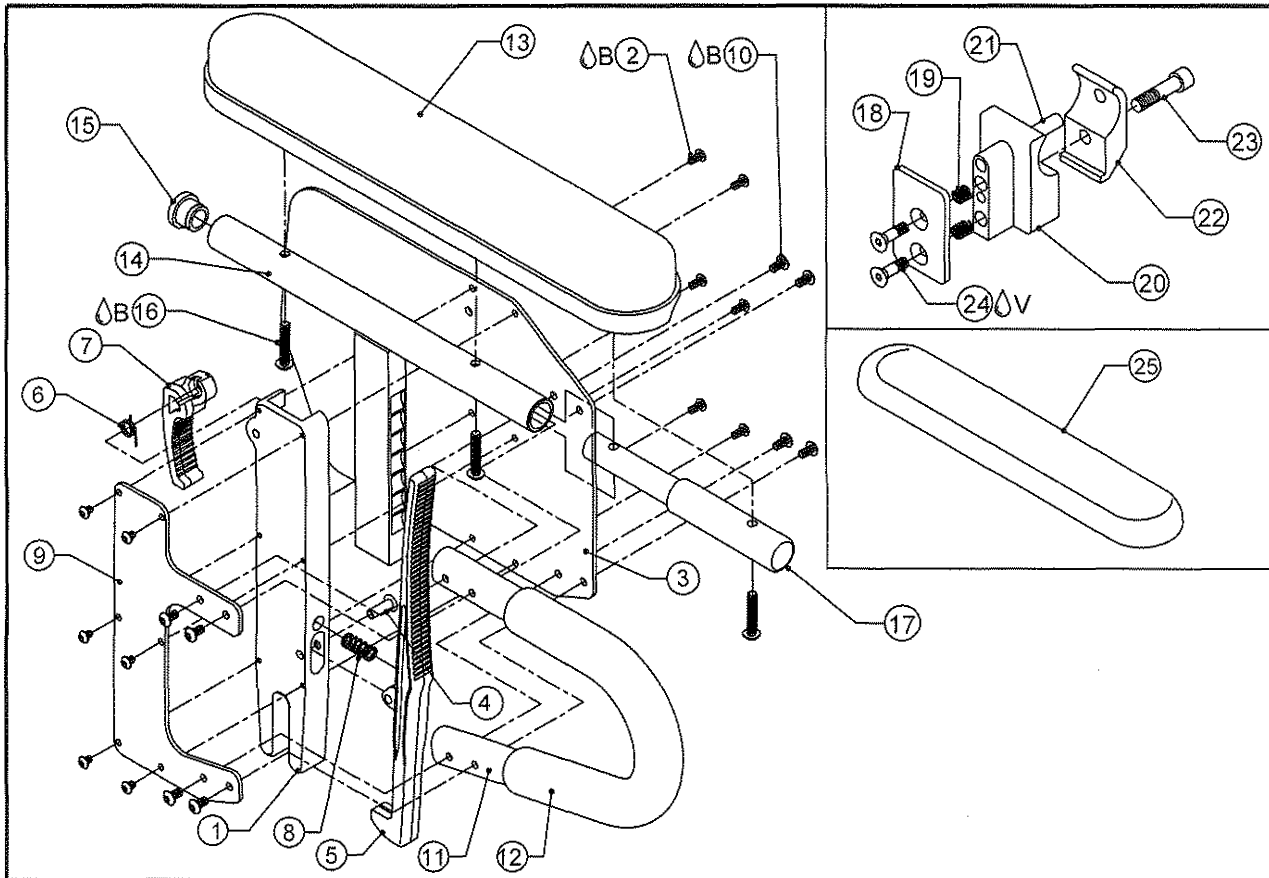
TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM                        | QUANTITY | PART NO. | DESCRIPTION                                          |
|-----------------------------|----------|----------|------------------------------------------------------|
| 13,14A,15-16                |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                         |
| 13,14B,15-16                |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                        |
| 17-23                       |          | AS103436 | DESKARM CLAMP ASSEMBLY 1.25"                         |
| 1A,2-5,6A,7A,8-12           |          | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT          |
| 1B,2-5,6B,7B,8-12           |          | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT           |
| 1A,2-5,6A,7A,8-13,14A,15,16 |          | AS111544 | DESK ARM TRANS LOOP, RIGHT ASSEMBLY 9"-12"           |
| 1B,2-5,6B,7B,8-13,14A,15,16 |          | AS111545 | DESK ARM TRANS LOOP, LEFT ASSEMBLY 9"-12"            |
| 1A,2-5,6A,7A,8-13,14B,15,16 |          | AS111546 | DESK ARM TRANS LOOP, RIGHT ASSEMBLY 12"-15"          |
| 1B,2-5,6B,7B,8-13,14B,15,16 |          | AS111547 | DESK ARM TRANS LOOP, LEFT ASSEMBLY 12"-15"           |
| 1A,2-5,6A,7A,8-13,14A,15-23 |          | AS111592 | DESK ARM TRANS LOOP, RIGHT W/1.25" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-23 |          | AS111593 | DESK ARM TRANS LOOP, LEFT W/1.25" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-23 |          | AS111594 | DESK ARM TRANS LOOP, RIGHT W/1.25" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-23 |          | AS111595 | DESK ARM TRANS LOOP, LEFT W/1.25" CLAMP ASSY 12-15"  |
| 1-13,14A,15-23              |          | AS111620 | DESK ARM TRANS LOOP W/1.25" CLAMP PAIR ASSY 9-12"    |
| 1-13,14B,15-23              |          | AS111621 | DESK ARM TRANS LOOP W/1.25" CLAMP PAIR ASSY 12-15"   |



# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY

TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10ΔB | 8        | HD100280 | 8-32 X 5/16 BUTTON HEAD CAP SCREW BLACK ZINC         |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16ΔB | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 18   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 19   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 20   | 1        | CP102040 | 1-1/4" DESK ARM MOUNT                                |
| 21   | 1        | HD100460 | DOWEL PIN 1/4" X 1-3/4" STAINLESS STEEL              |
| 22   | 1        | CP102296 | TOE CLAMP 1 1/4 CAMBER MOUNT WITH HOLE               |
| 23   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 24ΔV | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |



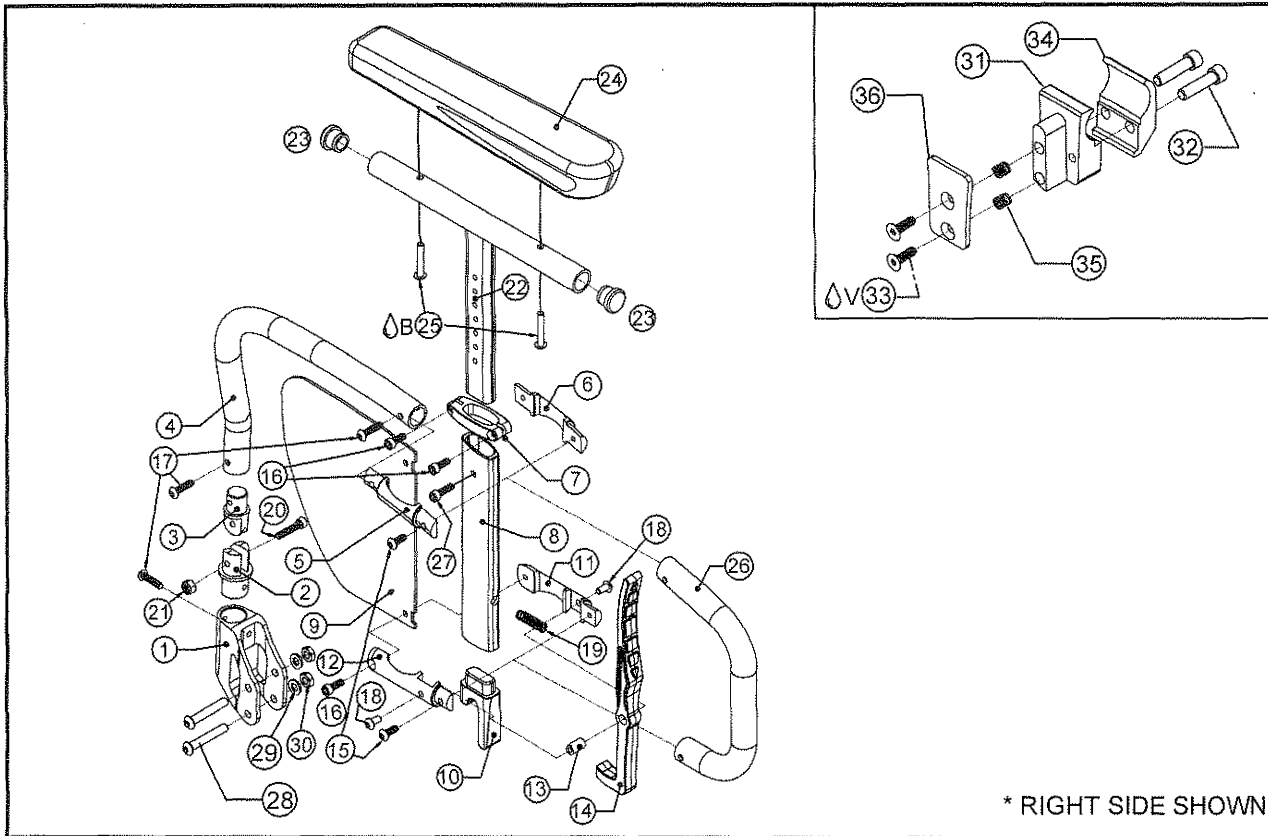
# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY (CONT.)

TiLite™ ZR, ZRA, AERO Z, ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2)

| ITEM                        | QTY | PART NO. | DESCRIPTION                                                    |
|-----------------------------|-----|----------|----------------------------------------------------------------|
| 25                          | 1   | CP103172 | ALCANTARA COVER, DESKARM PAD                                   |
| 13,14A,15-17                |     | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH                      |
| 13,14B,15-17                |     | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH                     |
| 18-24                       |     | AS103436 | DESKARM CLAMP ASSEMBLY 1.25"                                   |
| 1A,2-5,6A,7A,8-12           |     | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT                    |
| 1B,2-5,6B,7B,8-12           |     | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT                     |
| 1A,2-5,6A,7A,8-13,14A,15-17 |     | AS111548 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 9"-12"           |
| 1B,2-5,6B,7B,8-13,14A,15-17 |     | AS111549 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 9"-12"            |
| 1A,2-5,6A,7A,8-13,14B,15-17 |     | AS111550 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 12"-15"          |
| 1B,2-5,6B,7B,8-13,14B,15-17 |     | AS111551 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 12"-15"           |
| 1A,2-5,6A,7A,8-13,14A,15-24 |     | AS111596 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1.25" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-24 |     | AS111597 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/1.25" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-24 |     | AS111598 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/1.25" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-24 |     | AS111599 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/1.25" CLAMP ASSY 12-15"  |
| 1-13,14A,15-24              |     | AS111622 | DESK ARM TRANS LOOP, FULL PAD, 1.25" CLAMP PAIR ASSY 9-12"     |
| 1-13,14B,15-24              |     | AS111623 | DESK ARM TRANS LOOP, FULL PAD, 1.25" CLAMP PAIR ASSY 12-15"    |

# NEW FLIP BACK ARMREST ASSY

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                       |
|---------|----------|----------|---------------------------------------------------|
| 1       | 1        | CP107198 | FLIP BACK ARM RECEIVER                            |
| 2       | 1        | CP107265 | FLIP BACK CLEVIS LOWER                            |
| 3       | 1        | CP107266 | FLIPBACK CLEVIS UPPER                             |
| 4A      | 1        | CP107267 | FLIP BACK ARM REAR TUBE, RIGHT                    |
| 4B      | 1        | CP107268 | FLIP BACK ARM REAR TUBE, LEFT                     |
| 5       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                             |
| 6       | 1        | CP107264 | EXTRUSION CLAMP LEFT                              |
| 7       | 1        | CP107269 | FLIP BACK SIDEGUARD CLAMP                         |
| 8       | 1        | CP107262 | ARMREST BASE                                      |
| 9       | 1        | CP107258 | DESK ARM REAR SIDE GUARD                          |
| 10      | 1        | CP107594 | FLIP BACK ARM CENTERING PLUG                      |
| 11      | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                         |
| 12      | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                        |
| 13      | 1        | CP107191 | DESK ARM LEVER INSERT                             |
| 14      | 1        | CP107192 | DESK ARM LEVER                                    |
| 15      | 2        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC                     |
| 16      | 3        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC                     |
| 17      | 3        | HD100532 | 10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC    |
| 18      | 2        | HD100456 | 10-32 X 3/8" BUTTON HEAD CAP SCREW, BLACK ZINC    |
| 19      | 1        | HD100650 | SPRING .300 X .035 X 1.0 LONG                     |
| 20      | 1        | HD100672 | 10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC      |
| 21      | 1        | HD100713 | 10-32 NYLON LOCK NUT, BLACK ZINC                  |
| 22A, 27 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT                 |
| 22B, 27 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED        |
| 23      | 2        | HD100127 | END CAP 3/4" X .083" WALL TUBING                  |
| 24      | 1        | CP107212 | NEW ARMREST PAD                                   |
| 25B     | 2        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC                   |
| 26      | 1        | CP107253 | SHORT LOOP                                        |
| 27      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC                     |
| 28      | 2        | HD100485 | 1/4-28 X 1 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC |

REST OF PART NUMBERS AND ASSEMBLIES ON NEXT PAGE

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# NEW FLIP BACK ARMREST ASSY (CONT.)

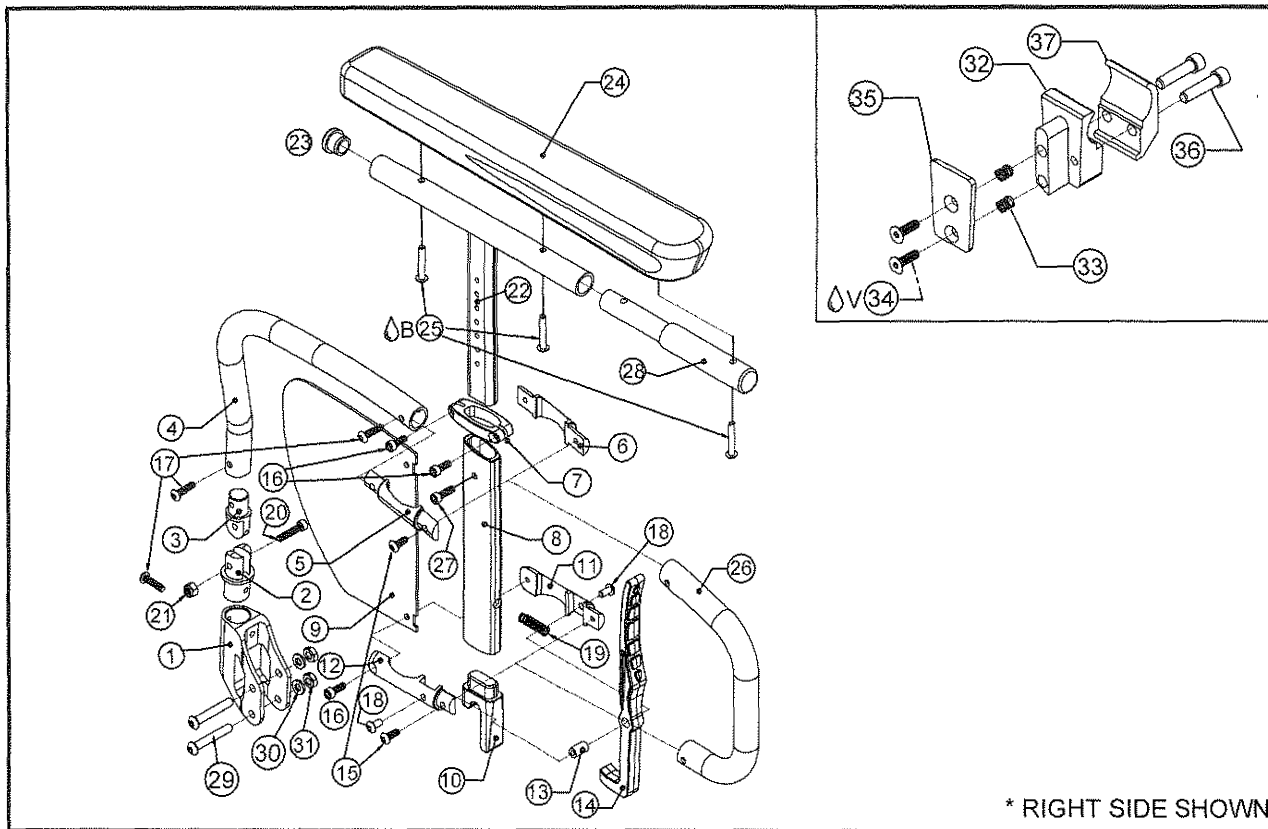
TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)

| ITEM                                  | QUANTITY | PART NO. | DESCRIPTION                                          |
|---------------------------------------|----------|----------|------------------------------------------------------|
| 29                                    | 2        | HD100490 | FLAT WASHER .260" X .50" X .0625"                    |
| 30                                    | 2        | HD100333 | 1/4-28 THIN NYLON LOCK NUT, BLACK ZINC               |
| 31A                                   | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                           |
| 31B                                   | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                            |
| 32                                    | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC                         |
| 33 <sup>Δ</sup> V                     | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC                        |
| 34                                    | 1        | CP105159 | 1" TOE CLAMP                                         |
| 35                                    | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 36                                    | 1        | CP107179 | DESK ARM BRACKET CAP                                 |
| 22A, 23-25                            |          | AS117237 | DESK ARM TEE SUB-ASSY, STD                           |
| 22B, 23-25                            |          | AS117238 | DESK ARM TEE SUB-ASSY, TALL                          |
| 1-3, 4A, 5-21                         |          | AS115956 | FLIP BACK ARMREST, RIGHT                             |
| 1-3, 4B, 5-21                         |          | AS115957 | FLIP BACK ARMREST, LEFT                              |
| 1-3, 4A, 5-21, 22A, 23-30, 31A, 32-36 |          | AS117847 | FLIP BACK ARM ASSY STD, RIGHT W/ ADJ 1" CLAMP RIGHT  |
| 1-3, 4B, 5-21, 22A, 23-30, 31B, 32-36 |          | AS117848 | FLIP BACK ARM ASSY STD, LEFT W/ ADJ 1" CLAMP LEFT    |
| 1-3, 4A, 5-21, 22B, 23-30, 31A, 32-36 |          | AS117849 | FLIP BACK ARM ASSY TALL, RIGHT W/ ADJ 1" CLAMP RIGHT |
| 1-3, 4B, 5-21, 22B, 23-30, 31B, 32-36 |          | AS117850 | FLIP BACK ARM ASSY TALL, LEFT W/ ADJ 1" CLAMP LEFT   |
| 1-21, 22A, 23-36                      |          | AS117277 | FLIP BACK ARM ASSY STD, PAIR W/ ADJ 1" CLAMP         |
| 1-21, 22B, 23-36                      |          | AS117278 | FLIP BACK ARM ASSY TALL, PAIR W/ ADJ 1" CLAMP        |



# NEW FLIP BACK ARMREST W/ FULL LENGTH PAD ASSY

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)



\* RIGHT SIDE SHOWN

| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                    |
|---------|----------|----------|------------------------------------------------|
| 1       | 1        | CP107198 | FLIP BACK ARM RECEIVER                         |
| 2       | 1        | CP107265 | FLIP BACK CLEVIS LOWER                         |
| 3       | 1        | CP107266 | FLIPBACK CLEVIS UPPER                          |
| 4A      | 1        | CP107267 | FLIP BACK ARM REAR TUBE, RIGHT                 |
| 4B      | 1        | CP107268 | FLIP BACK ARM REAR TUBE, LEFT                  |
| 5       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                          |
| 6       | 1        | CP107264 | EXTRUSION CLAMP LEFT                           |
| 7       | 1        | CP107269 | FLIP BACK SIDEGUARD CLAMP                      |
| 8       | 1        | CP107262 | ARMREST BASE                                   |
| 9       | 1        | CP107258 | DESK ARM REAR SIDE GUARD                       |
| 10      | 1        | CP107594 | FLIP BACK ARM CENTERING PLUG                   |
| 11      | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                      |
| 12      | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                     |
| 13      | 1        | CP107191 | DESK ARM LEVER INSERT                          |
| 14      | 1        | CP107192 | DESK ARM LEVER                                 |
| 15      | 2        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC                  |
| 16      | 3        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC                  |
| 17      | 3        | HD100532 | 10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC |
| 18      | 2        | HD100456 | 10-32 X 3/8" BUTTON HEAD CAP SCREW, BLACK ZINC |
| 19      | 1        | HD100650 | SPRING .300 X .035 X 1.0 LONG                  |
| 20      | 1        | HD100672 | 10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC   |
| 21      | 1        | HD100713 | 10-32 NYLON LOCK NUT, BLACK ZINC               |
| 22A, 27 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT              |
| 22B, 27 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED     |
| 23      | 1        | HD100127 | END CAP 3/4" X .083" WALL TUBING               |
| 24      | 1        | CP107405 | NEW FULL LENGTH ARMREST PAD                    |
| 25B     | 3        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC                |
| 26      | 1        | CP107253 | SHORT LOOP                                     |
| 27      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC                  |
| 28      | 1        | CP107434 | FULL LENGTH ARMREST EXTENSION                  |

REST OF PART NUMBERS AND ASSEMBLIES ON NEXT PAGE

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# NEW FLIP BACK ARMREST W/ FULL LENGTH PAD ASSY

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)

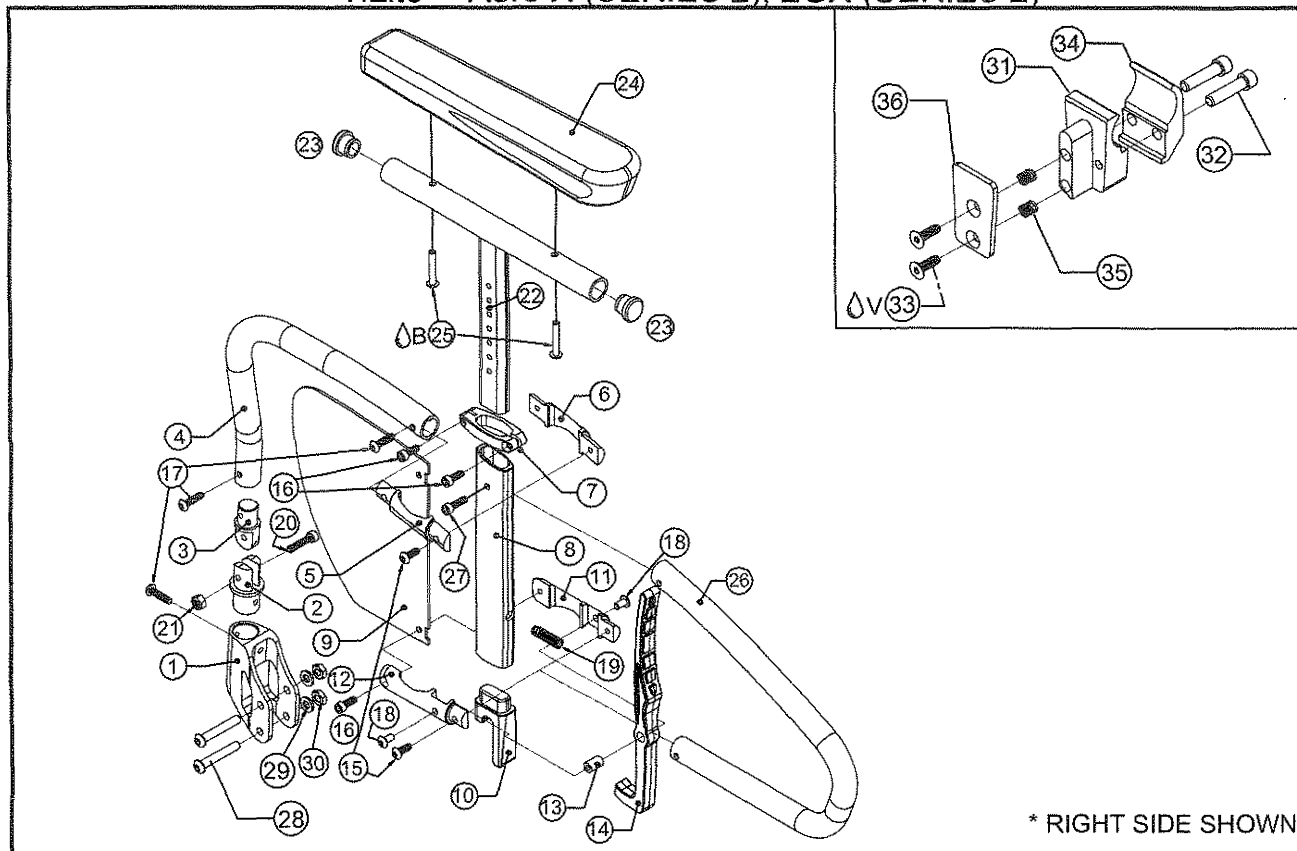
| ITEM                                  | QUANTITY | PART NO. | DESCRIPTION                                               |
|---------------------------------------|----------|----------|-----------------------------------------------------------|
| 29                                    | 2        | HD100485 | 1/4-28 X 1 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 30                                    | 2        | HD100490 | FLAT WASHER .260" X .50" X .0625"                         |
| 31                                    | 2        | HD100333 | 1/4-28 THIN NYLON LOCK NUT, BLACK ZINC                    |
| 32A                                   | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                                |
| 32B                                   | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                                 |
| 33                                    | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                          |
| 34 V                                  | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC                             |
| 35                                    | 1        | CP107179 | DESK ARM BRACKET CAP                                      |
| 36                                    | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED                       |
| 37                                    | 1        | CP105159 | 1" TOE CLAMP                                              |
| 22A, 23-25, 28                        |          | AS117246 | DESK ARM TEE SUB-ASSY, STD W/ FULL LENGTH PAD             |
| 22B, 23-25, 28                        |          | AS117247 | DESK ARM TEE SUB-ASSY, TALL W/ FULL LENGTH PAD            |
| 1-3, 4A, 5-21                         |          | AS115956 | FLIP BACK ARMREST, RIGHT                                  |
| 1-3, 4B, 5-21                         |          | AS115957 | FLIP BACK ARMREST, LEFT                                   |
| 1-3, 4A, 5-21, 22A, 23-31, 32A, 33-37 |          | AS117851 | FB ARM ASSY STD W/ FULL PAD, RT W/ADJ 1" CLAMP RT         |
| 1-3, 4B, 5-21, 22A, 23-31, 32B, 33-37 |          | AS117852 | FB ARM ASSY STD W/ FULL PAD, LEFT W/ ADJ 1" CLAMP LEFT    |
| 1-3, 4A, 5-21, 22B, 23-31, 32A, 33-37 |          | AS117853 | FB ARM ASSY TALL W/ FULL PAD, RIGHT W/ ADJ 1" CLAMP RIGHT |
| 1-3, 4B, 5-21, 22B, 23-31, 32B, 33-37 |          | AS117854 | FB ARM ASSY TALL W/ FULL PAD, LEFT W/ ADJ 1" CLAMP LEFT   |
| 1-21, 22A, 23-37                      |          | AS117283 | FB ARM ASSY STD W/ FULL PAD, PAIR W/ ADJ 1" CLAMP         |
| 1-21, 22B, 23-37                      |          | AS117284 | FB ARM ASSY TALL W/ FULL PAD, PAIR W/ ADJ 1" CLAMP        |





# NEW FLIP BACK ARMREST ASSY WITH TRANSFER LOOP

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)



\* RIGHT SIDE SHOWN

| ITEM     | QUANTITY | PART NO. | DESCRIPTION                                       |
|----------|----------|----------|---------------------------------------------------|
| 1        | 1        | CP107198 | FLIP BACK ARM RECEIVER                            |
| 2        | 1        | CP107265 | FLIP BACK CLEVIS LOWER                            |
| 3        | 1        | CP107266 | FLIPBACK CLEVIS UPPER                             |
| 4A       | 1        | CP107267 | FLIP BACK ARM REAR TUBE, RIGHT                    |
| 4B       | 1        | CP107268 | FLIP BACK ARM REAR TUBE, LEFT                     |
| 5        | 1        | CP107189 | EXTRUSION CLAMP RIGHT                             |
| 6        | 1        | CP107264 | EXTRUSION CLAMP LEFT                              |
| 7        | 1        | CP107269 | FLIP BACK SIDEGUARD CLAMP                         |
| 8        | 1        | CP107262 | ARMREST BASE                                      |
| 9        | 1        | CP107258 | DESK ARM REAR SIDE GUARD                          |
| 10       | 1        | CP107594 | FLIP BACK ARM CENTERING PLUG                      |
| 11       | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                         |
| 12       | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                        |
| 13       | 1        | CP107191 | DESK ARM LEVER INSERT                             |
| 14       | 1        | CP107192 | DESK ARM LEVER                                    |
| 15       | 2        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC                     |
| 16       | 3        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC                     |
| 17       | 3        | HD100532 | 10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC    |
| 18       | 2        | HD100456 | 10-32 X 3/8" BUTTON HEAD CAP SCREW, BLACK ZINC    |
| 19       | 1        | HD100650 | SPRING .300 X .035 X 1.0 LONG                     |
| 20       | 1        | HD100672 | 10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC      |
| 21       | 1        | HD100713 | 10-32 NYLON LOCK NUT, BLACK ZINC                  |
| 22A, 27  | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT                 |
| 22B, 27  | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED        |
| 23       | 2        | HD100127 | END CAP 3/4" X .083" WALL TUBING                  |
| 24       | 1        | CP107212 | NEW ARMREST PAD                                   |
| 25A, 25B | 2        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC                   |
| 26       | 1        | CP107259 | TRANSFER LOOP                                     |
| 27       | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC                     |
| 28       | 2        | HD100485 | 1/4-28 X 1 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC |

REST OF PART NUMBERS AND ASSEMBLIES ON NEXT PAGE



# NEW FLIP BACK ARMREST ASSY WITH TRANSFER LOOP

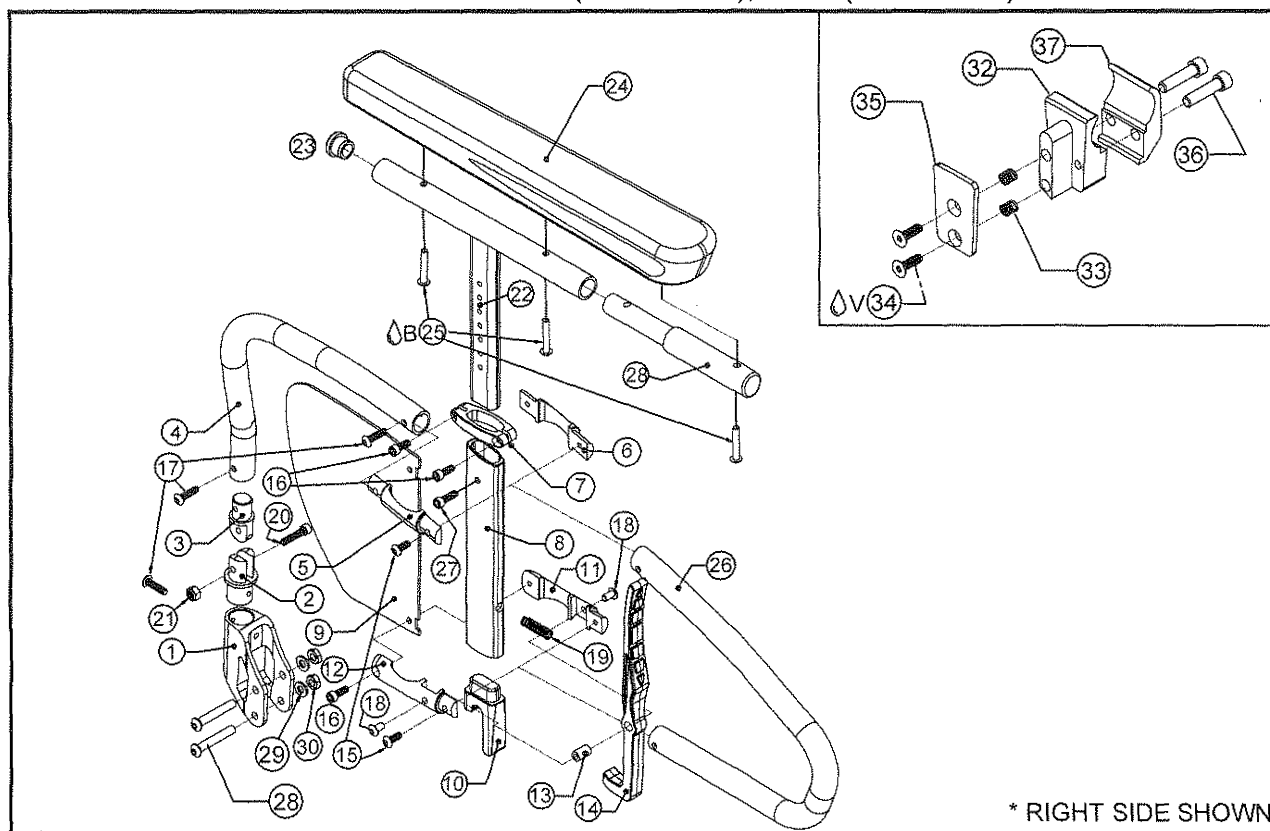
TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)

| ITEM                                  | QUANTITY | PART NO. | DESCRIPTION                                      |
|---------------------------------------|----------|----------|--------------------------------------------------|
| 29                                    | 2        | HD100490 | FLAT WASHER .260" X .50" X .0625"                |
| 30                                    | 2        | HD100333 | 1/4-28 THIN NYLON LOCK NUT, BLACK ZINC           |
| 31A                                   | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                       |
| 31B                                   | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                        |
| 32                                    | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC                     |
| 33 <sup>Δ</sup> V                     | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC                    |
| 34                                    | 1        | CP105159 | 1" TOE CLAMP                                     |
| 35                                    | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                 |
| 36                                    | 1        | CP107179 | DESK ARM BRACKET CAP                             |
| 22A, 23-25                            |          | AS117237 | DESK ARM TEE SUB-ASSY, STD                       |
| 22B, 23-25                            |          | AS117238 | DESK ARM TEE SUB-ASSY, TALL                      |
| 1-3, 4A, 5-21                         |          | AS115956 | FLIP BACK ARMREST, RIGHT                         |
| 1-3, 4B, 5-21                         |          | AS115957 | FLIP BACK ARMREST, LEFT                          |
| 1-3, 4A, 5-21, 22A, 23-30, 31A, 32-36 |          | AS117859 | FB ARM ASSY RT, STD, TRNSFR LOOP, 1" CLAMP RT    |
| 1-3, 4B, 5-21, 22A, 23-30, 31B, 32-36 |          | AS117860 | FB ARM ASSY LFT, STD, TRNSFR LOOP, 1" CLAMP LFT  |
| 1-3, 4A, 5-21, 22B, 23-30, 31A, 32-36 |          | AS117861 | FB ARM ASSY RT, TALL, TRNSFR LOOP, 1" CLAMP RT   |
| 1-3, 4B, 5-21, 22B, 23-30, 31B, 32-36 |          | AS117862 | FB ARM ASSY LFT, TALL, TRNSFR LOOP, 1" CLAMP LFT |
| 1-21, 22A, 23-36                      |          | AS117877 | FB ARM ASSY, STANDARD, TRNSFR LOOP, 1" PAIR      |
| 1-21, 22B, 23-36                      |          | AS117878 | FB ARM ASSY, TALL, TRNSFR LOOP, 1" PAIR          |



# NEW FLIP BACK ARMREST W/ FULL LENGTH PAD ASSY AND TRANSFER LOOP

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                    |
|---------|----------|----------|------------------------------------------------|
| 1       | 1        | CP107198 | FLIP BACK ARM RECEIVER                         |
| 2       | 1        | CP107265 | FLIP BACK CLEVIS LOWER                         |
| 3       | 1        | CP107266 | FLIPBACK CLEVIS UPPER                          |
| 4A      | 1        | CP107267 | FLIP BACK ARM REAR TUBE, RIGHT                 |
| 4B      | 1        | CP107268 | FLIP BACK ARM REAR TUBE, LEFT                  |
| 5       | 1        | CP107189 | EXTRUSION CLAMP RIGHT                          |
| 6       | 1        | CP107264 | EXTRUSION CLAMP LEFT                           |
| 7       | 1        | CP107269 | FLIP BACK SIDEGUARD CLAMP                      |
| 8       | 1        | CP107262 | ARMREST BASE                                   |
| 9       | 1        | CP107258 | DESK ARM REAR SIDE GUARD                       |
| 10      | 1        | CP107594 | FLIP BACK ARM CENTERING PLUG                   |
| 11      | 1        | CP107260 | DESK ARM LEVER MOUNT LEFT                      |
| 12      | 1        | CP107261 | DESK ARM LEVER MOUNT RIGHT                     |
| 13      | 1        | CP107191 | DESK ARM LEVER INSERT                          |
| 14      | 1        | CP107192 | DESK ARM LEVER                                 |
| 15      | 2        | HD100527 | 10-32 X 1/2" BHCS, BLACK ZINC                  |
| 16      | 3        | HD100679 | 10-32 X 1/2" SHCS, BLACK ZINC                  |
| 17      | 3        | HD100532 | 10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC |
| 18      | 2        | HD100456 | 10-32 X 3/8" BUTTON HEAD CAP SCREW, BLACK ZINC |
| 19      | 1        | HD100650 | SPRING .300 X .035 X 1.0 LONG                  |
| 20      | 1        | HD100672 | 10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC   |
| 21      | 1        | HD100713 | 10-32 NYLON LOCK NUT, BLACK ZINC               |
| 22A, 27 | 1        | AS117076 | MITERED ARMREST HEIGHT ADJUSTMENT              |
| 22B, 27 | 1        | AS117077 | MITERED ARMREST HEIGHT ADJUSTMENT EXTENDED     |
| 23      | 1        | HD100127 | END CAP 3/4" X .083" WALL TUBING               |
| 24      | 1        | CP107405 | NEW FULL LENGTH ARMREST PAD                    |
| 25ΔB    | 3        | HD100442 | 10-32 X 1 1/8" BHCS, BLACK ZINC                |
| 26      | 1        | CP107259 | TRANSFER LOOP                                  |
| 27      | 1        | HD100710 | 10-32 X 5/8" SHCS, BLACK ZINC                  |
| 28      | 1        | CP107434 | FULL LENGTH ARMREST EXTENSION                  |

REST OF PART NUMBERS AND ASSEMBLIES ON NEXT PAGE

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# NEW FLIP BACK ARMREST W/ FULL LENGTH PAD ASSY AND TRANSFER LOOP

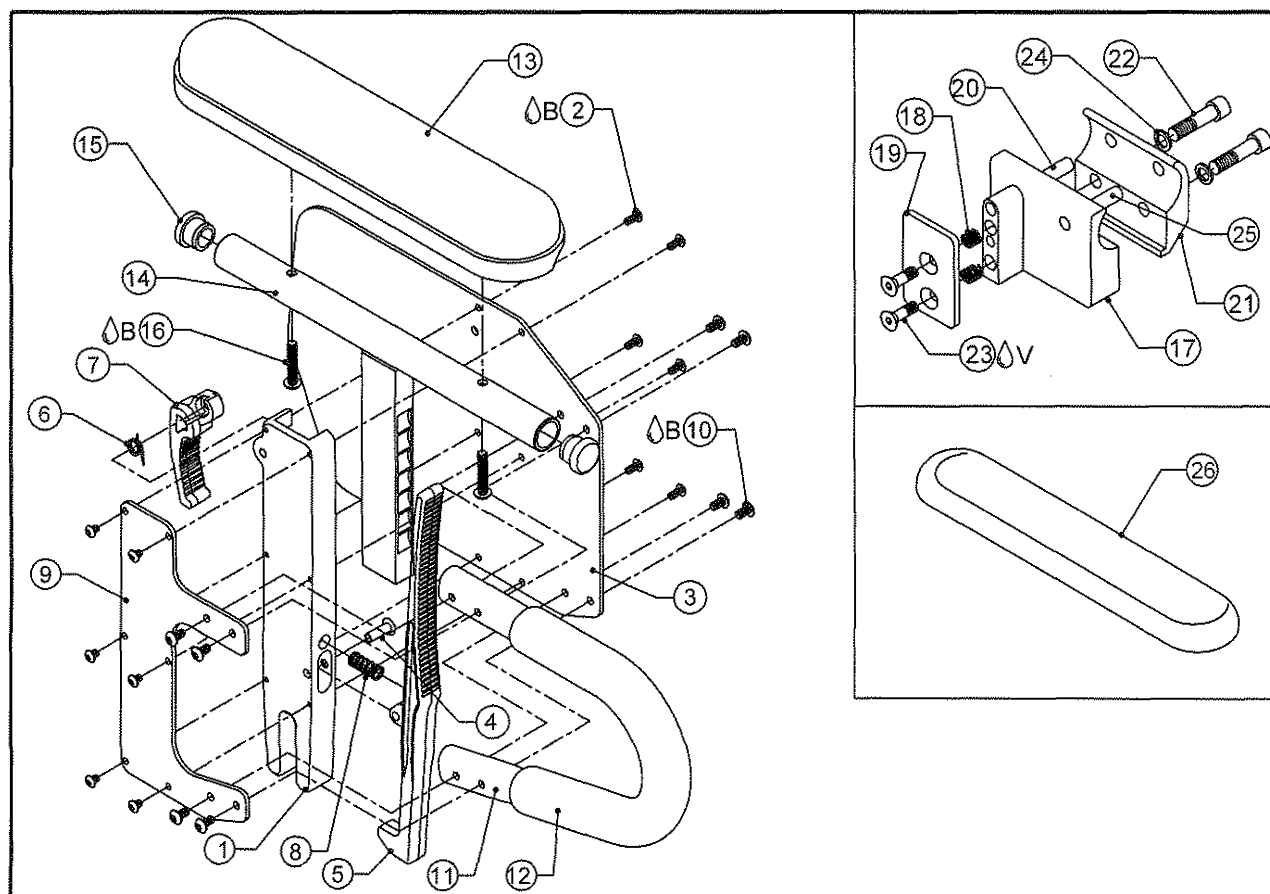
TiLife™ Aero X (SERIES 2), 2GX (SERIES 2)

| ITEM                                  | QUANTITY | PART NO. | DESCRIPTION                                                 |
|---------------------------------------|----------|----------|-------------------------------------------------------------|
| 29                                    | 2        | HD100485 | 1/4-28 X 1 5/8" BUTTON HEAD CAP SCREW, BLACK ZINC           |
| 30                                    | 2        | HD100490 | FLAT WASHER .260" X .50" X .0625"                           |
| 31                                    | 2        | HD100333 | 1/4-28 THIN NYLON LOCK NUT, BLACK ZINC                      |
| 32A                                   | 1        | CP107256 | 1" DESK ARM RECEIVER RIGHT                                  |
| 32B                                   | 1        | CP107549 | 1" DESK ARM RECEIVER LEFT                                   |
| 33                                    | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                            |
| 34△V                                  | 2        | HD100339 | 10-32 X 5/8" FHCS, BLACK ZINC                               |
| 35                                    | 1        | CP107179 | DESK ARM BRACKET CAP                                        |
| 36                                    | 2        | HD100332 | 1/4-20 X 1" SHCS, BLACK ZINC PLATED                         |
| 37                                    | 1        | CP105159 | 1" TOE CLAMP                                                |
| 22A, 23-25, 28                        |          | AS117246 | DESK ARM TEE SUB-ASSY, STD W/ FULL LENGTH PAD               |
| 22B, 23-25, 28                        |          | AS117247 | DESK ARM TEE SUB-ASSY, TALL W/ FULL LENGTH PAD              |
| 1-3, 4A, 5-21                         |          | AS115956 | FLIP BACK ARMREST, RIGHT                                    |
| 1-3, 4B, 5-21                         |          | AS115957 | FLIP BACK ARMREST, LEFT                                     |
| 1-3, 4A, 5-21, 22A, 23-31, 32A, 33-37 |          | AS117867 | FB ARM ASSY RT, STD, TRNSFR LOOP & FULL PAD, 1" CLMP RT     |
| 1-3, 4B, 5-21, 22A, 23-31, 32B, 33-37 |          | AS117868 | FB ARM ASSY LFT, STD, TRNSFR LOOP & FULL PAD, 1" CLMP LFT   |
| 1-3, 4A, 5-21, 22B, 23-31, 32A, 33-37 |          | AS117869 | FB ARM ASSY RT, TALL, TRNSFR LOOP & FULL PAD, 1" CLMP RT    |
| 1-3, 4B, 5-21, 22B, 23-31, 32B, 33-37 |          | AS117870 | FB ARM ASSY LFT, TALL, TRNSFR LOOP & FULL PAD, 1" CLMP LFT  |
| 1-21, 22A, 23-37                      |          | AS117879 | FB ARM ASSY RT, STD, TRNSFR LOOP & FULL PAD, 1" CLMP, PAIR  |
| 1-21, 22B, 23-37                      |          | AS117880 | FB ARM ASSY RT, TALL, TRNSFR LOOP & FULL PAD, 1" CLMP, PAIR |



# HEAVY DUTY DESK ARM W/ TRANSFER LOOP

TiLite™ Aero X, 2GX



| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2 B  | 12       | HD100279 | 6-32 X 5/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10 B | 8        | HD100280 | 8-32 X 5/16 BUTTON HEAD CAP SCREW BLACK ZINC         |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP100772 | ARMREST PAD                                          |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16 B | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17A  | 1        | CP104400 | HD DESK ARM MOUNT, RIGHT                             |
| 17B  | 1        | CP104401 | HD DESK ARM MOUNT, LEFT                              |
| 18   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 19   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 20   | 1        | HD100225 | DOWEL PIN .25 O.D. X 1.500"                          |
| 21   | 1        | CP104402 | HD 1 INCH TOE CLAMP                                  |
| 22   | 1        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 23 V | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 24   | 2        | HD100348 | WASHER .255ID X .395OD X .048THK STEEL               |

# HEAVY DUTY DESK ARM W/ TRANSFER LOOP (CONT.)

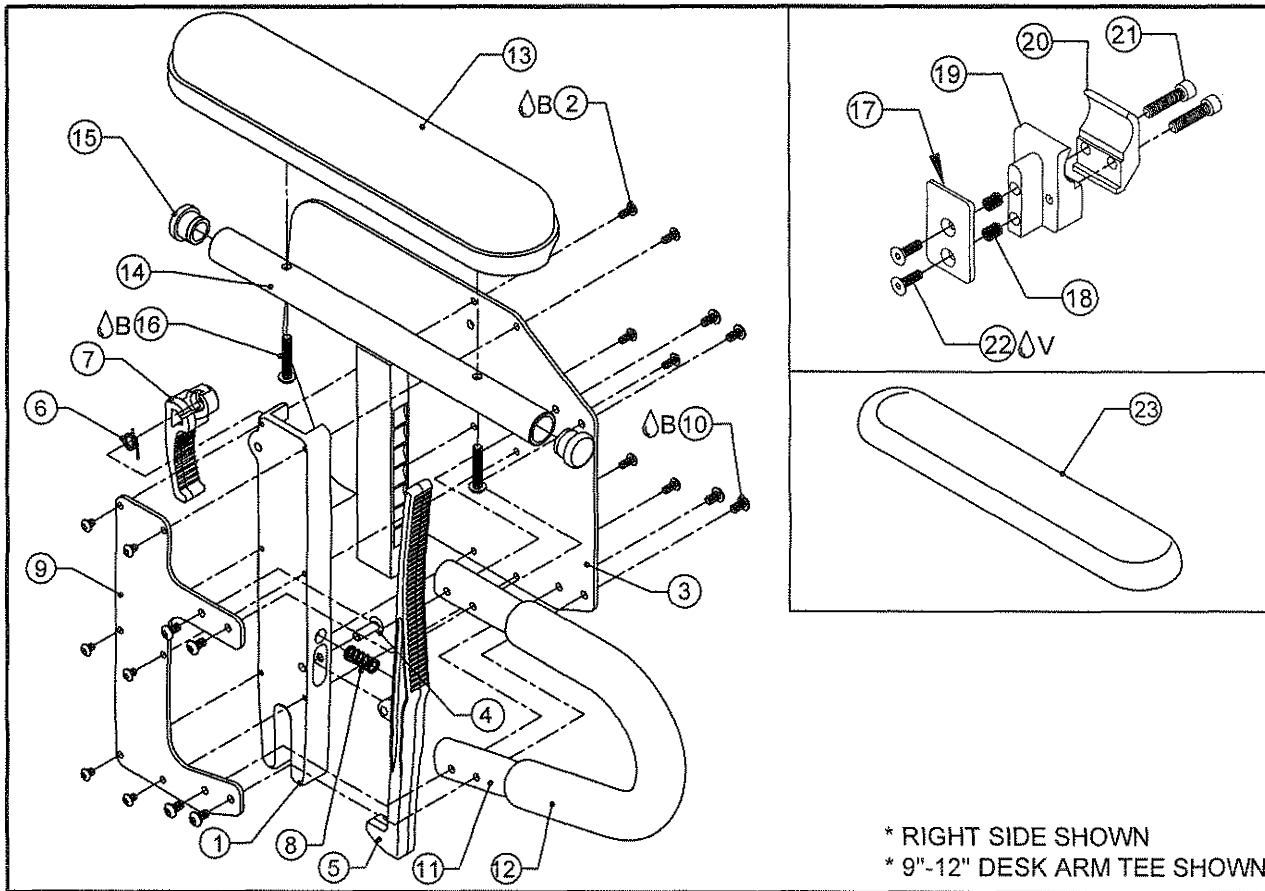
TiLite™ Aero X, 2GX

| ITEM                                  | QTY | PART NO. | DESCRIPTION                                          |
|---------------------------------------|-----|----------|------------------------------------------------------|
| 25                                    | 1   | HD100600 | DOWEL PIN 1/4" X 1-3/8" STAINLESS STEEL              |
| 26                                    | 1   | CP103172 | ALCANTARA COVER, DESKARM PAD                         |
| 13,14A,15-16                          |     | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                         |
| 13,14B,15-16                          |     | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                        |
| 17A,18-25                             |     | AS110435 | HD DESK ARM CLAMP ASSEMBLY 1", RIGHT                 |
| 17B,18-25                             |     | AS110436 | HD DESK ARM CLAMP ASSEMBLY 1", LEFT                  |
| 1A,2-5,6A,7A,8-12                     |     | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT          |
| 1B,2-5,6B,7B,8-12                     |     | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT           |
| 1A,2-5,6A,7A,8-13,14A,15,16           |     | AS111544 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 9"-12"            |
| 1B,2-5,6B,7B,8-13,14A,15,16           |     | AS111545 | DESK ARM TRANS LOOP LEFT ASSEMBLY 9"-12"             |
| 1A,2-5,6A,7A,8-13,14B,15,16           |     | AS111546 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 12"-15"           |
| 1B,2-5,6B,7B,8-13,14B,15,16           |     | AS111547 | DESK ARM TRANS LOOP LEFT ASSEMBLY 12"-15"            |
| 1A,2-5,6A,7A,8-13,14A,15,16,17A,18-25 |     | AS111584 | HD DESK ARM TRANS LOOP, RIGHT W/1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15,16,17B,18-25 |     | AS111585 | HD DESK ARM TRANS LOOP, LEFT W/1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15,16,17A,18-25 |     | AS111586 | HD DESK ARM TRANS LOOP, RIGHT W/1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15,16,17B,18-25 |     | AS111587 | HD DESK ARM TRANS LOOP, LEFT W/1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-25                        |     | AS111616 | HD DESK ARM TRANS LOOP W/1" CLAMP PAIR ASSY 9-12"    |
| 1-13,14B,15-25                        |     | AS111617 | HD DESK ARM TRANS LOOP W/1" CLAMP PAIR ASSY 12-15"   |



# DESK ARM WITH TRANSFER LOOP ASSY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



\* RIGHT SIDE SHOWN

\* 9"-12" DESK ARM TEE SHOWN

| ITEM            | QUANTITY | PART NO. | DESCRIPTION                                          |
|-----------------|----------|----------|------------------------------------------------------|
| 1A              | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B              | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2 <sup>B</sup>  | 12       | HD100279 | 6-32 X 3/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3               | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4               | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5               | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A              | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B              | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A              | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B              | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8               | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9               | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10 <sup>B</sup> | 8        | HD100280 | 8-32 X 5/16 BUTTON HEAD CAP SCREW BLACK ZINC         |
| 11              | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12              | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13              | 1        | CP100772 | ARMREST PAD                                          |
| 14A             | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B             | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15              | 2        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16 <sup>B</sup> | 2        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17              | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 18              | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 19              | 1        | CP105157 | DESK ARM MOUNT                                       |
| 20              | 1        | CP105159 | DESK ARM CLAMP                                       |
| 21              | 2        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 22 <sup>V</sup> | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 23              | 1        | CP103172 | ALCANTARA COVER, DESKARM PAD                         |



Parts Manual

# DESK ARM WITH TRANSFER LOOP ASSY (CONT.)

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

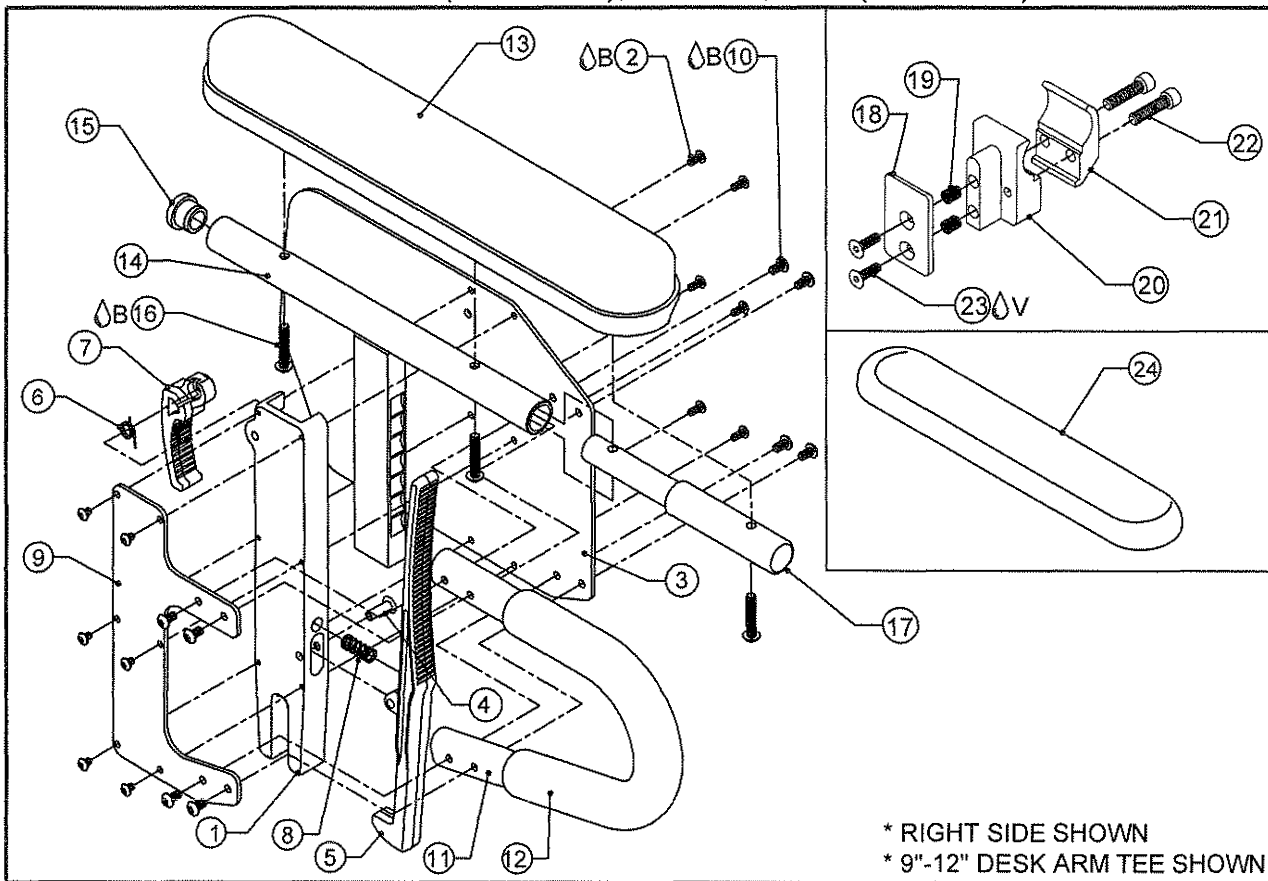
| ITEM                        | QUANTITY | PART NO. | DESCRIPTION                                            |
|-----------------------------|----------|----------|--------------------------------------------------------|
| 13,14A,15-16                |          | AS111532 | DESK ARM TEE SUB-ASSY, 9-12"                           |
| 13,14B,15-16                |          | AS111533 | DESK ARM TEE SUB-ASSY, 12-15"                          |
| 17-22                       |          | AS111703 | DESK ARM CLAMP ASSEMBLY 1"                             |
| 1A,2-5,6A,7A,8-12           |          | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT            |
| 1B,2-5,6B,7B,8-12           |          | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT             |
| 1A,2-5,6A,7A,8-13,14A,15,16 |          | AS111544 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 9"-12"              |
| 1B,2-5,6B,7B,8-13,14A,15,16 |          | AS111545 | DESK ARM TRANS LOOP LEFT ASSEMBLY 9"-12"               |
| 1A,2-5,6A,7A,8-13,14B,15,16 |          | AS111546 | DESK ARM TRANS LOOP RIGHT ASSEMBLY 12"-15"             |
| 1B,2-5,6B,7B,8-13,14B,15,16 |          | AS111547 | DESK ARM TRANS LOOP LEFT ASSEMBLY 12"-15"              |
| 1A,2-5,6A,7A,8-13,14A,15-22 |          | AS115220 | DESK ARM TRANS LOOP, RIGHT W/ ADJ 1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-22 |          | AS115221 | DESK ARM TRANS LOOP, LEFT W/ ADJ 1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-22 |          | AS115222 | DESK ARM TRANS LOOP, RIGHT W/ ADJ 1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-22 |          | AS115223 | DESK ARM TRANS LOOP, LEFT W/ ADJ 1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-22              |          | AS115224 | DESK ARM TRANS LOOP W/ ADJ 1" CLAMP PAIR ASSY 9-12"    |
| 1-13,14B,15-22              |          | AS115225 | DESK ARM TRANS LOOP W/ ADJ 1" CLAMP PAIR ASSY 12-15"   |





# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)



\* RIGHT SIDE SHOWN  
\* 9"-12" DESK ARM TEE SHOWN

| ITEM | QUANTITY | PART NO. | DESCRIPTION                                          |
|------|----------|----------|------------------------------------------------------|
| 1A   | 1        | CP105777 | DESK ARM HOUSING, RIGHT                              |
| 1B   | 1        | CP105778 | DESK ARM HOUSING, LEFT                               |
| 2ΔB  | 12       | HD100279 | 6-32 X 3/16" BUTTON HEAD CAP SCREW, BLACK ZINC       |
| 3    | 1        | CP101421 | ADJ ARMREST SIDE GUARD PANEL TUBULAR                 |
| 4    | 1        | HD100140 | FLAT HEAD RIVET .188 X 9/16"                         |
| 5    | 1        | CP106643 | DESK ARM RELEASE LEVER                               |
| 6A   | 1        | HD100652 | TORSION SPRING 180 DEGREE, Ø.032 RIGHT               |
| 6B   | 1        | HD100653 | TORSION SPRING 180 DEGREE, Ø.032 LEFT                |
| 7A   | 1        | CP105032 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, RIGHT        |
| 7B   | 1        | CP105036 | ADJUSTMENT RELEASE LEVER, PED DESK ARM, LEFT         |
| 8    | 1        | HD100650 | SPRING .300 X .035 WIRE X .75 LONG                   |
| 9    | 1        | CP101422 | COVER PLATE SIDE GUARD PANEL TUBULAR                 |
| 10ΔB | 8        | HD100280 | 8-32 X 5/16 BUTTON HEAD CAP SCREW BLACK ZINC         |
| 11   | 1        | CP101423 | FRONT TUBULAR DESK ARM                               |
| 12   | 1        | HD100282 | TRANSFER ARM FOAM GRIP                               |
| 13   | 1        | CP101290 | DESK ARM PAD FULL                                    |
| 14A  | 1        | CP105781 | 9"-12" DESK ARM TEE                                  |
| 14B  | 1        | CP105782 | 12"-15" DESK ARM TEE                                 |
| 15   | 1        | HD100127 | END CAP 3/4" X .083 WALL TUBING                      |
| 16ΔB | 3        | HD100400 | 10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC         |
| 17   | 1        | CP102097 | DESK PAD EXTENSION FULL                              |
| 18   | 1        | CP100433 | CAP FOR RIGID SIDEGUARD                              |
| 19   | 2        | HD100090 | SPRING .266 OD X .196 ID X .310"                     |
| 20   | 1        | CP105157 | DESK ARM MOUNT                                       |
| 21   | 1        | CP105159 | DESK ARM CLAMP                                       |
| 22   | 2        | HD100332 | 1/4-20 X 1" SOCKET HEAD CAP SCREW, BLACK ZINC PLATED |
| 23ΔV | 2        | HD100339 | 10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC  |
| 24   | 1        | CP103173 | ALCANTARA COVER, DESKARM PAD, FULL LENGTH            |

ASSEMBLIES ON NEXT PAGE



Parts Manual

# DESK ARM W/ TRANSFER LOOP & FULL LENGTH PAD ASSEMBLY (CONT.)

TiLite™ TR (SERIES 3), AERO T, TRA (SERIES 2)

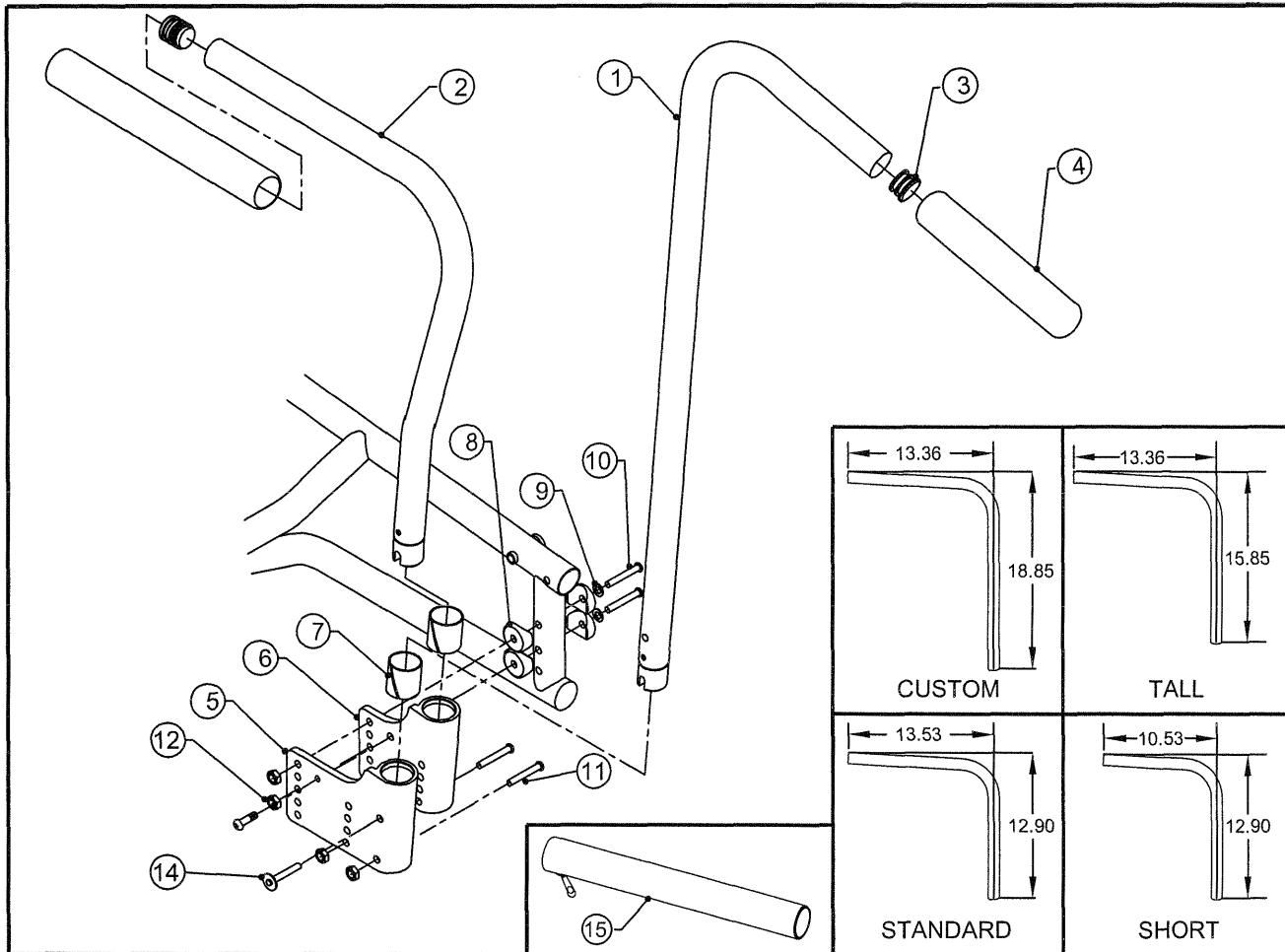
| ITEM                        | QTY | PART NO. | DESCRIPTION                                                      |
|-----------------------------|-----|----------|------------------------------------------------------------------|
| 13,14A,15-17                |     | AS111534 | DESK ARM TEE SUB-ASSY, 9-12", FULL LENGTH                        |
| 13,14B,15-17                |     | AS111535 | DESK ARM TEE SUB-ASSY, 12-15", FULL LENGTH                       |
| 18-23                       |     | AS111703 | DESK ARM CLAMP ASSEMBLY 1"                                       |
| 1A,2-5,6A,7A,8-12           |     | AS111530 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, RIGHT                      |
| 1B,2-5,6B,7B,8-12           |     | AS111531 | DESK ARM TRANS LOOP HOUSING SUB-ASSY, LEFT                       |
| 1A,2-5,6A,7A,8-13,14A,15-17 |     | AS111548 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 9"-12"             |
| 1B,2-5,6B,7B,8-13,14A,15-17 |     | AS111549 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 9"-12"              |
| 1A,2-5,6A,7A,8-13,14B,15-17 |     | AS111550 | DESK ARM TRANS LOOP W/FULL PAD RIGHT ASSEMBLY 12"-15"            |
| 1B,2-5,6B,7B,8-13,14B,15-17 |     | AS111551 | DESK ARM TRANS LOOP W/FULL PAD LEFT ASSEMBLY 12"-15"             |
| 1A,2-5,6A,7A,8-13,14A,15-23 |     | AS115226 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/ ADJ 1" CLAMP ASSY 9-12"  |
| 1B,2-5,6B,7B,8-13,14A,15-23 |     | AS115227 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/ ADJ 1" CLAMP ASSY 9-12"   |
| 1A,2-5,6A,7A,8-13,14B,15-23 |     | AS115228 | DESK ARM TRANS LOOP, FULL PAD, RIGHT W/ ADJ 1" CLAMP ASSY 12-15" |
| 1B,2-5,6B,7B,8-13,14B,15-23 |     | AS115229 | DESK ARM TRANS LOOP, FULL PAD, LEFT W/ ADJ 1" CLAMP ASSY 12-15"  |
| 1-13,14A,15-23              |     | AS115230 | DESK ARM TRANS LOOP, FULL PAD, ADJ 1" CLAMP PAIR ASSY 9-12"      |
| 1-13,14B,15-23              |     | AS115231 | DESK ARM TRANS LOOP, FULL PAD, ADJ 1" CLAMP PAIR ASSY 12-15"     |



Parts Manual

# STROLLER HANDLE/ARMREST ASSY

TiLite™ TR, TRC, YR



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                  |
|---------|----------|----------|----------------------------------------------|
| 1, 3-4A |          | AS100947 | STROLLER HANDLE SUB-ASSY                     |
| 2A-4A   |          | AS100952 | STD SWING AWAY ARMREST RIGHT ASSY            |
| 2B-4A   |          | AS100953 | STD SWING AWAY ARMREST LEFT ASSY             |
| 2C-4A   |          | AS101896 | TALL SWING AWAY ARMREST TUBE RIGHT ASSY      |
| 2D-4A   |          | AS101897 | TALL SWING AWAY ARMREST TUBE LEFT ASSY       |
| 2E-4A   |          | AS101568 | CUSTOM SWING AWAY ARMREST TUBE RIGHT ASSY    |
| 2F-4A   |          | AS101569 | CUSTOM SWING AWAY ARMREST TUBE LEFT ASSY     |
| 2G-4B   |          | AS104582 | SHORT SWING AWAY ARMREST TUBE RIGHT ASSY     |
| 2H-4B   |          | AS104583 | SHORT SWING AWAY ARMREST TUBE LEFT ASSY      |
| 3       | 1        | HD100134 | END CAP                                      |
| 4A      | 1        | HD100112 | FOAM GRIP                                    |
| 4B      | 1        | CP103914 | SHORT FOAM GRIP                              |
| 5A      | 1        | CP101203 | RECEPTACLE STROLLER HANDLE RIGHT             |
| 5B      | 1        | CP101204 | RECEPTACLE STROLLER HANDLE LEFT              |
| 6A      | 1        | CP101200 | RECEPTACLE TUBULAR ARMREST RIGHT             |
| 6B      | 1        | CP101201 | RECEPTACLE TUBULAR ARMREST LEFT              |
| 7       | 1        | HD100222 | NYLINER                                      |
| 8       | 4        | HD100014 | COVED WASHER                                 |
| 9       | 2        | HD100022 | 1/4" SAE FLAT WASHER                         |
| 10A     | 2        | HD100104 | 1/4-28 X 2" BUTTON HEAD CAP SCREW            |
| 10B     | 2        | CP100242 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW        |
| 11A     | 2        | CP100242 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW        |
| 11B     | 2        | CP100241 | 1/4-28 X 1-5/8" BUTTON HEAD CAP SCREW        |
| 12      | 4        | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT                 |
| 13      | 1        | HD100244 | 1/4-20 X 1/2" BUTTON HEAD CAP SCREW          |
| 14      | 1        | AS100946 | QR PIN STROLLER ASSY                         |
| 15A     | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST       |
| 15B     | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST |

\*FOR ORDERS PRIOR TO 1/9/02 SEE SWING AWAY ARMREST ASSY ON PAGE 4-2



# STROLLER HANDLE/ARMREST ASSY (CONT.)

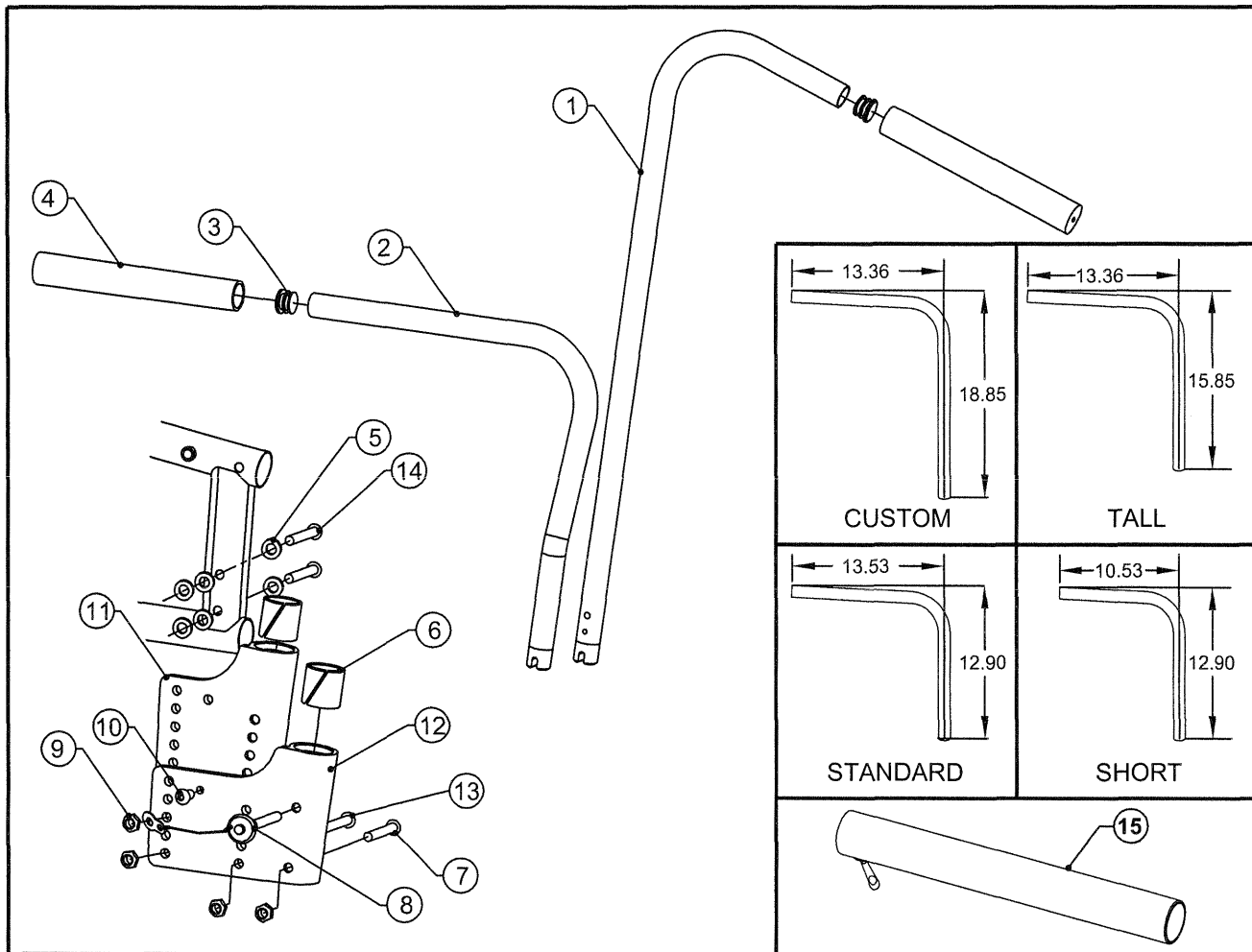
TiLite™ TR, TRC, YR

| ITEM                                    | QUANTITY | PART NO. | DESCRIPTION                                      |
|-----------------------------------------|----------|----------|--------------------------------------------------|
| 2B,3,4A,6B,7-9<br>10B,11B,12            |          | AS101538 | STD SWING AWAY ARMREST LEFT ASSY                 |
| 2A,3,4A,6A, 7-9<br>10B,11B,12           |          | AS101539 | STD SWING AWAY ARMREST RIGHT ASSY                |
| 2D,3,4A,6B,7-9<br>10B,11B,12            |          | AS101899 | TALL SWING AWAY ARMREST LEFT ASSY                |
| 2C,3,4A,6A, 7-9<br>10B,11B,12           |          | AS101898 | TALL SWING AWAY ARMREST RIGHT ASSY               |
| 2F,3,4A,6B,7-9<br>10B,11B,12            |          | AS101888 | CUSTOM SWING AWAY ARMREST LEFT ASSY              |
| 2E,3,4A,6A, 7-9<br>10B,11B,12           |          | AS101887 | CUSTOM SWING AWAY ARMREST RIGHT ASSY             |
| 2H,3,4B,6B,7-9<br>10B,11B,12            |          | AS104592 | SHORT SWING AWAY ARMREST LEFT ASSY               |
| 2G,3,4B,6A, 7-9<br>10B,11B,12           |          | AS104591 | SHORT SWING AWAY ARMREST RIGHT ASSY              |
| 1,3,4A,5A, 7-9<br>10B,11B,12,14         |          | AS101541 | STROLLER HANDLE LEFT ASSY                        |
| 1,3,4A,5B, 7-9<br>10B,11B,12,14         |          | AS101542 | STROLLER HANDLE RIGHT ASSY                       |
| 1,2B,3,4A,5B,6B,7-9<br>10A,11A,12,13,14 |          | AS101544 | STD SWING AWAY ARM/STROLLER HANDLE LEFT ASSY     |
| 1,2A,3,4A,5A,6A,7-9<br>10A,11A,12,13,14 |          | AS101545 | STD SWING AWAY ARM/STROLLER HANDLE RIGHT ASSY    |
| 1,2D,3,4A,5B,6B,7-9<br>10A,11A,12,13,14 |          | AS101902 | TALL SWING AWAY ARM/STROLLER HANDLE LEFT ASSY    |
| 1,2C,3,4A,5A,6A,7-9<br>10A,11A,12,13,14 |          | AS101901 | TALL SWING AWAY ARM/STROLLER HANDLE RIGHT ASSY   |
| 1,2F,3,4A,5B,6B,7-9<br>10A,11A,12,13,14 |          | AS101890 | CUSTOM SWING AWAY ARM/STROLLER HANDLE LEFT ASSY  |
| 1,2E,3,4A,5A,6A,7-9<br>10A,11A,12,13,14 |          | AS101889 | CUSTOM SWING AWAY ARM/STROLLER HANDLE RIGHT ASSY |
| 1,2H,3,4B,5B,6B,7-9<br>10A,11A,12,13,14 |          | AS104594 | SHORT SWING AWAY ARM/STROLLER HANDLE LEFT ASSY   |
| 1,2G,3,4B,5A,6A,7-9<br>10A,11A,12,13,14 |          | AS104593 | SHORT SWING AWAY ARM/STROLLER HANDLE RIGHT ASSY  |



# STROLLER HANDLE/ARMREST ASSY

TiLite™ TRA, YRA



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                  |
|---------|----------|----------|----------------------------------------------|
| 1,3,4   |          | AS100947 | STROLLER HANDLE SUB-ASSY                     |
| 2A,3,4A |          | AS100952 | STD SWING AWAY ARMREST RIGHT ASSY            |
| 2B,3,4A |          | AS100953 | STD SWING AWAY ARMREST LEFT ASSY             |
| 2C,3,4A |          | AS101896 | TALL SWING AWAY ARMREST RIGHT ASSY           |
| 2D,3,4A |          | AS101897 | TALL SWING AWAY ARMREST LEFT ASSY            |
| 2E,3,4A |          | AS101568 | CUSTOM SWING AWAY ARMREST RIGHT ASSY         |
| 2F,3,4A |          | AS101569 | CUSTOM SWING AWAY ARMREST LEFT ASSY          |
| 2G,3,4B |          | AS104582 | SHORT SWING AWAY ARMREST TUBE RIGHT ASSY     |
| 2H,3,4B |          | AS104583 | SHORT SWING AWAY ARMREST TUBE LEFT ASSY      |
| 3       | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                |
| 4A      | 1        | HD100112 | FOAM GRIP                                    |
| 4B      | 1        | CP103914 | SHORT FOAM GRIP                              |
| 5       | 6        | HD100022 | 1/4 SAE FLAT WASHER                          |
| 6       | 1        | HD100222 | NYLINER, 1.00 I.D. X 1.125 LG                |
| 7       | 1        | CP100241 | 1/4-28 X 1-5/8 BUTTON HEAD CAP SCREW         |
| 8       | 1        | AS100946 | QR PIN STROLLER ASSY TR A                    |
| 9       | 4        | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT                 |
| 10      | 1        | HD100244 | 1/4-20 X 1/2" BUTTON HEAD CAP SCREW          |
| 11A     | 1        | CP101200 | TUBULAR ARMREST RECEPTACLE RT                |
| 11B     | 1        | CP101201 | TUBULAR ARMREST RECEPTACLE LT                |
| 12A     | 1        | CP101203 | STROLLER HANDLE RECEPTACLE RT                |
| 12B     | 1        | CP101204 | STROLLER HANDLE RECEPTACLE LT                |
| 13A     | 1        | HD100104 | 1/4-28 2" BUTTON HEAD CAP SCREW              |
| 13B     | 1        | CP100241 | 1/4-28 X 1-5/8 BUTTON HEAD CAP SCREW         |
| 14A     | 2        | HD100104 | 1/4-28 X 2" BUTTON HEAD CAP SCREW            |
| 14B     | 2        | CP100242 | 1/4-28 X 1-3/4 BUTTON HEAD CAP SCREW         |
| 15A     | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST       |
| 15B     | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST |

# STROLLER HANDLE/ARMREST ASSY CONT.

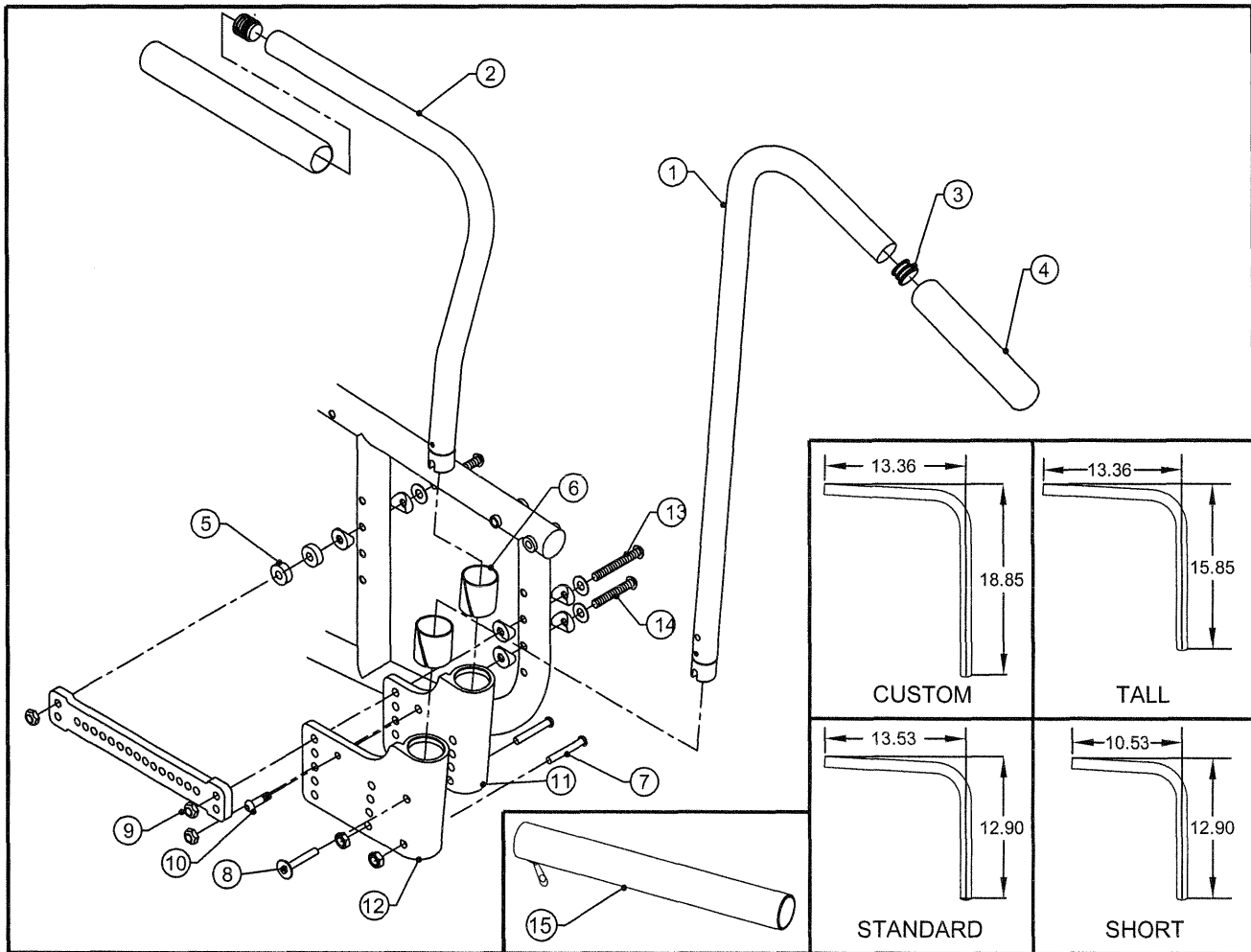
TiLite™ TRA, YRA

| ITEM                           | QUANTITY | PART NO. | DESCRIPTION                                       |
|--------------------------------|----------|----------|---------------------------------------------------|
| 1, 2A, 2B,<br>3-12, 13A, 14A   |          | AS100931 | STD ARMREST/STROLLER HANDLE ASSY PAIR, TRA/YRA    |
| 1, 2C, 2D,<br>3-12, 13A, 14A   |          | AS101909 | TALL ARMREST/STROLLER HANDLE ASSY PAIR, TRA/YRA   |
| 1, 2E, 2F,<br>3-12, 13A, 14A   |          | AS101915 | CUSTOM ARMREST/STROLLER HANDLE ASSY PAIR, TRA/YRA |
| 1, 2G, 2H,<br>3-12, 13A, 14A   |          | AS104587 | SHORT ARMREST/STROLLER HANDLE ASSY PAIR, TRA/YRA  |
| 1, 3-10, 12,<br>13B, 14B       |          | AS100938 | STROLLER HANDLES ASSY PAIR, TRA/YRA               |
| 2A, 2B, 3-7,<br>9-11, 13B, 14B |          | AS100934 | STD ARMREST ASSY PAIR, TRA/YRA                    |
| 2C, 2D, 3-7,<br>9-11, 13B, 14B |          | AS101906 | TALL ARMREST ASSY PAIR, TRA/YRA                   |
| 2E, 2F, 3-7,<br>9-11, 13B, 14B |          | AS101912 | CUSTOM ARMREST ASSY PAIR, TRA/YRA                 |
| 2G, 2H, 3-7,<br>9-11, 13B, 14B |          | AS104588 | SHORT ARMREST ASSY PAIR, TRA/YRA                  |
| 1, 3-10, 12A,<br>13B, 14B      |          | AS100928 | STROLLER HANDLE W/O ARMREST RT, TRA/YRA           |
| 1, 3-10, 12B,<br>13B, 14B      |          | AS100929 | STROLLER HANDLE W/O ARMREST LT, TRA/YRA           |
| 2A, 3-7, 9,<br>11A, 13B, 14B   |          | AS100932 | STD ARMREST ASSY RT, TRA/YRA                      |
| 2B, 3-7, 9,<br>11B, 13B, 14B   |          | AS100933 | STD ARMREST ASSY LT, TRA/YRA                      |
| 2C, 3-7, 9,<br>11A, 13B, 14B   |          | AS101904 | TALL ARMREST ASSY RT, TRA/YRA                     |
| 2D, 3-7, 9,<br>11B, 13B, 14B   |          | AS101905 | TALL ARMREST ASSY LT, TRA/YRA                     |
| 2E, 3-7, 9,<br>11A, 13B, 14B   |          | AS101910 | CUSTOM ARMREST ASSY RT, TRA/YRA                   |
| 2F, 3-7, 9,<br>11B, 13B, 14B   |          | AS101911 | CUSTOM ARMREST ASSY LT, TRA/YRA                   |
| 2G, 3-7, 9,<br>11A, 13B, 14B   |          | AS104589 | SHORT ARMREST ASSY RT, TRA/YRA                    |
| 2H, 3-7, 9,<br>11B, 13B, 14B   |          | AS104590 | SHORT ARMREST ASSY LT, TRA/YRA                    |



# STROLLER HANDLE/ARMREST ASSY

TiLite™ EVO



| ITEM    | QUANTITY | PART NO. | DESCRIPTION                                  |
|---------|----------|----------|----------------------------------------------|
| 1,3,4A  |          | AS100947 | STROLLER HANDLE SUB-ASSY                     |
| 2A,3,4A |          | AS100952 | STD SWING AWAY ARMREST RIGHT ASSY            |
| 2B,3,4A |          | AS100953 | STD SWING AWAY ARMREST LEFT ASSY             |
| 2C,3,4A |          | AS101896 | TALL SWING AWAY ARMREST TUBE RIGHT ASSY      |
| 2D,3,4A |          | AS101897 | TALL SWING AWAY ARMREST TUBE LEFT ASSY       |
| 2E,3,4A |          | AS101568 | CUSTOM SWING AWAY ARMREST TUBE RIGHT ASSY    |
| 2F,3,4A |          | AS101569 | CUSTOM SWING AWAY ARMREST TUBE LEFT ASSY     |
| 2G,3,4B |          | AS104582 | SHORT SWING AWAY ARMREST TUBE RIGHT ASSY     |
| 2H,3,4B |          | AS104583 | SHORT SWING AWAY ARMREST TUBE LEFT ASSY      |
| 3       | 1        | HD100134 | END CAP 1" X .083 WALL TUBING                |
| 4A      | 1        | HD100112 | FOAM GRIP                                    |
| 4B      | 1        | CP103914 | SHORT FOAM GRIP                              |
| 5       | 1        | CP102035 | NYLON SPACER .25ID X .75OD X .25TH           |
| 6       | 1        | HD100222 | NYLINER, 1.00 I.D. X 1.125 LG                |
| 7       | 1        | CP100241 | 1/4-28 X 1-5/8 BUTTON HEAD CAP SCREW         |
| 8       | 1        | AS100946 | QR PIN STROLLER ASSY                         |
| 9       | 3        | HD100021 | 1/4-28 X .218 NYLOCK LOCKNUT                 |
| 10      | 1        | HD100244 | 1/4-20 X 1/2" BUTTON HEAD CAP SCREW          |
| 11A     | 1        | CP101200 | TUBULAR ARMREST RECEPTICAL RT                |
| 11B     | 1        | CP101201 | TUBULAR ARMREST RECEPTICAL LT                |
| 12A     | 1        | CP101203 | STROLLER HANDLE RECEPTICAL RT                |
| 12B     | 1        | CP101204 | STROLLER HANDLE RECEPTICAL LT                |
| 13A     | 2        | HD100105 | 1/4-28 X 2-1/4" BUTTON HEAD CAP SCREW        |
| 13B     | 2        | HD100245 | 1/4-28 X 2-1/2" BUTTON HEAD CAP SCREW        |
| 14A     | 1        | CP100242 | 1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW        |
| 14B     | 1        | HD100104 | 1/4-28 X 2" BUTTON HEAD CAP SCREW            |
| 15A     | 1        | CP103171 | ALCANTARA COVER FOR SWING AWAY ARMREST       |
| 15B     | 1        | CP103956 | ALCANTARA COVER FOR SHORT SWING AWAY ARMREST |

# STROLLER HANDLE/ARMREST ASSY CONT.

TiLite™ EVO

| ITEM                      | QTY | PART NO. | DESCRIPTION                                       |
|---------------------------|-----|----------|---------------------------------------------------|
| 2B,3,4A-7,9,11B,13A,14A   |     | AS102190 | STD SWING AWAY ARMREST LEFT ASSY                  |
| 2A,3,4A-7,9,11A,13A,14A   |     | AS102191 | STD SWING AWAY ARMREST RIGHT ASSY                 |
| 2D,3,4A-7,9,11B,13A,14A   |     | AS102192 | TALL SWING AWAY ARMREST LEFT ASSY                 |
| 2C,3,4A-7,9,11A,13A,14A   |     | AS102193 | TALL SWING AWAY ARMREST RIGHT ASSY                |
| 2F,3,4A-7,9,11B,13A,14A   |     | AS102194 | CUSTOM SWING AWAY ARMREST LEFT ASSY               |
| 2E,3,4A-7,9,11A,13A,14A   |     | AS102195 | CUSTOM SWING AWAY ARMREST RIGHT ASSY              |
| 2H,3,4B-7,9,11B,13A,14A   |     | AS104595 | SHORT SWING AWAY ARMREST LEFT ASSY                |
| 2G,3,4B-7,9,11A,13A,14A   |     | AS104596 | SHORT SWING AWAY ARMREST RIGHT ASSY               |
| 1,3,4A-9,12B,13A,14A      |     | AS102196 | STROLLER HANDLE LEFT ASSY                         |
| 1,3,4A-9,12A,13A,14A      |     | AS102197 | STROLLER HANDLE RIGHT ASSY                        |
| 1,2B,3,4A-11B,12B,13B,14B |     | AS102198 | STD SWING AWAY ARMREST/STROLLER HANDLE LT ASSY    |
| 1,2A,3,4A-11A,12A,13B,14B |     | AS102199 | STD SWING AWAY ARMREST/STROLLER HANDLE RT ASSY    |
| 1,2D,3,4A-11B,12B,13B,14B |     | AS102200 | TALL SWING AWAY ARMREST/STROLLER HANDLE LT ASSY   |
| 1,2C,3,4A-11A,12A,13B,14B |     | AS102201 | TALL SWING AWAY ARMREST/STROLLER HANDLE RT ASSY   |
| 1,2F,3,4A-11B,12B,13B,14B |     | AS102202 | CUSTOM SWING AWAY ARMREST/STROLLER HANDLE LT ASSY |
| 1,2E,3,4A-11A,12A,13B,14B |     | AS102203 | CUSTOM SWING AWAY ARMREST/STROLLER HANDLE RT ASSY |
| 1,2H,3,4B-11B,12B,13B,14B |     | AS104597 | SHORT SWING AWAY ARMREST/STROLLER HANDLE LT ASSY  |
| 1,2G,3,4B-11A,12A,13B,14B |     | AS104598 | SHORT SWING AWAY ARMREST/STROLLER HANDLE RT ASSY  |

