

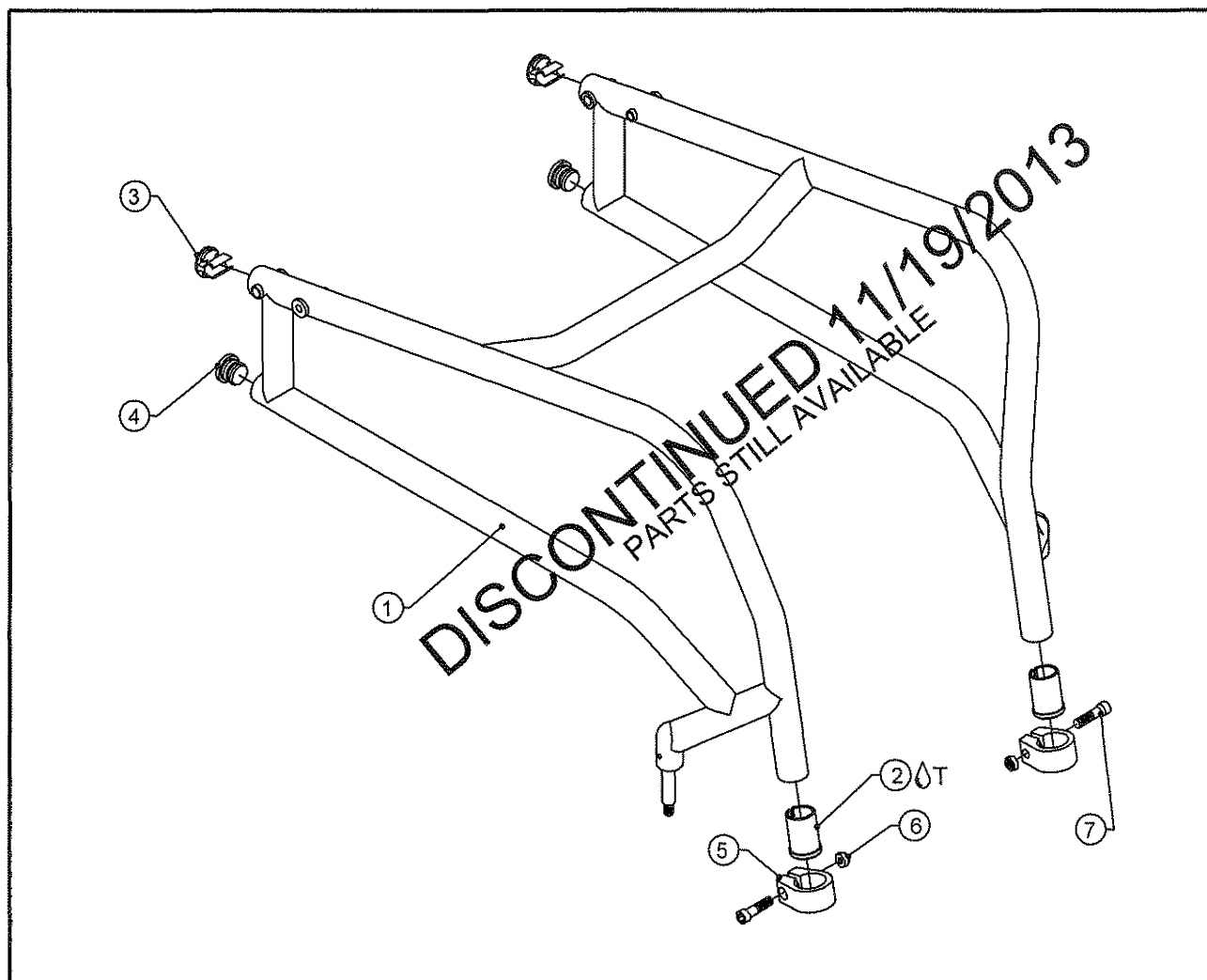
Frames and Footrests

Section 2



Parts Manual

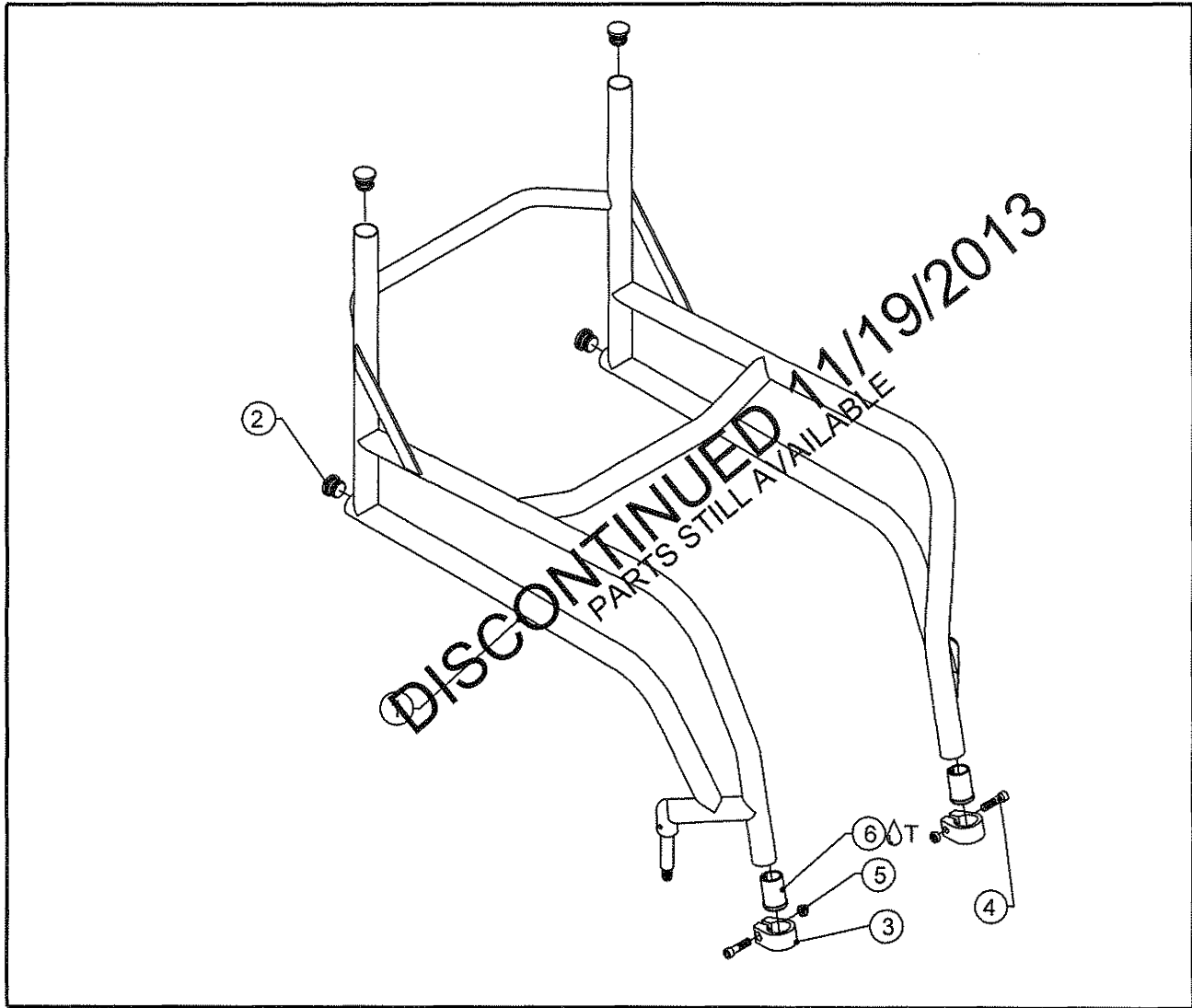
TiLite™ TR (SERIES 2) FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		FRAME, TR (SERIES 2) ADJ CG WITH FOLDING BACK
CON. 1B	1		HEAVY DUTY FRAME, TR (SERIES 2) ADJ CG WITH FOLDING BACK
2A ^Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
2B ^Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
3	2	CP102473	TR BACK FRAME PLUG
4	2	HD100091	END CAP 1" OD THIN WALL
5	2	CP106242	1" BINDER CLAMP
6	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
7	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
CON. 1A,2A,3-7		AS102945	FRAME ASSY TR (SERIES 2) WITH ADJ CG FOLD DOWN BACK
CON. 1B,2B,3-7		AS102946	HEAVY DUTY FRAME ASSY TR (SERIES 2) W/ ADJ CG FOLDING BACK

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

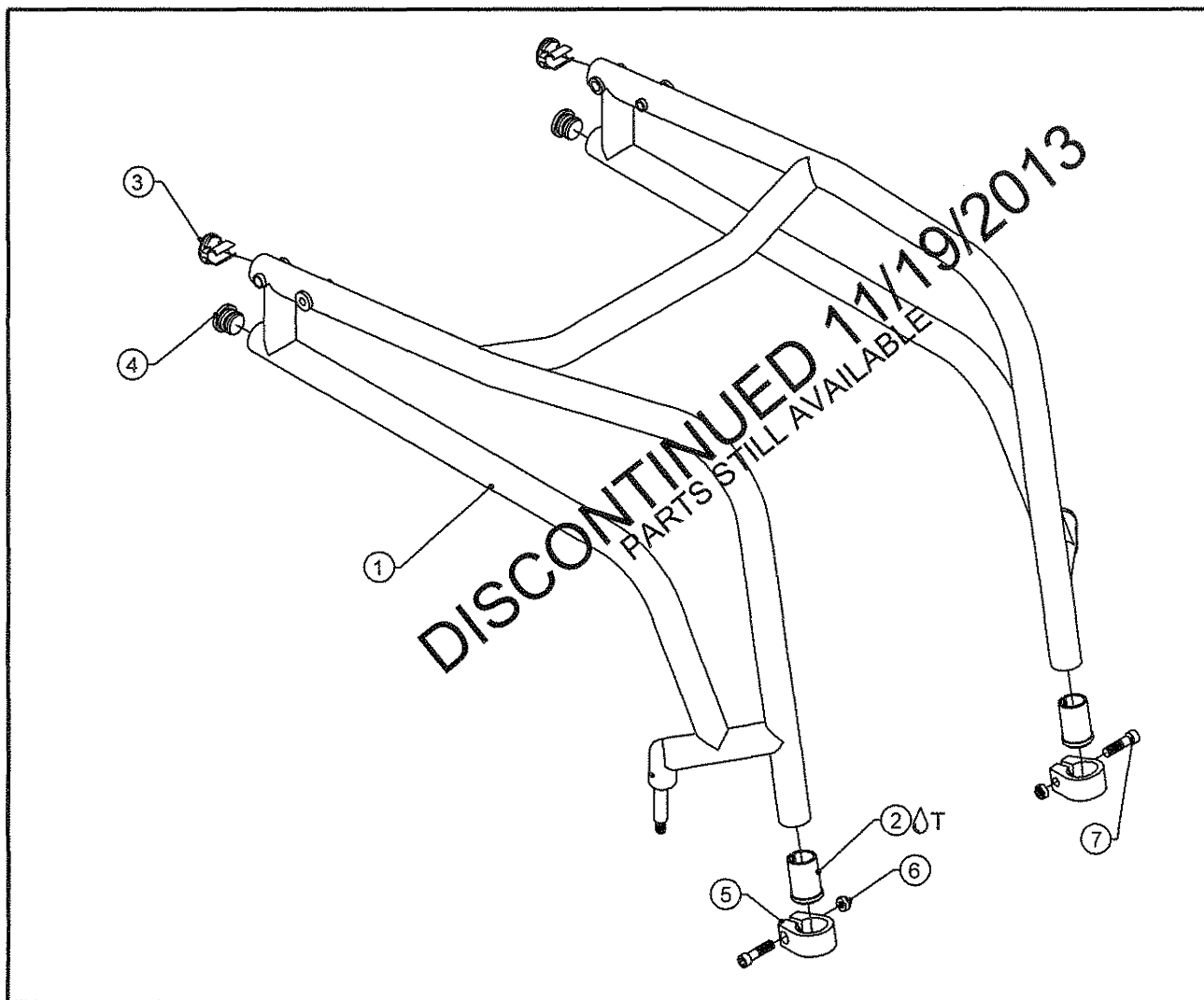
TiLite™ TR (SERIES 2) FRAME ASSY FIXED BACK



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		FRAME, TR (SERIES 2) ADJ CG WITH FIXED BACK
CON. 1B	1		HEAVY DUTY FRAME, TR (SERIES 2) ADJ CG WITH FIXED BACK
2	4	HD100091	END CAP 1" OD THIN WALL
3	2	CP106242	1" BINDER CLAMP
4	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
6A ØT	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
6B ØT	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
CON. 1A, 2-5, 6A		AS102947	FRAME ASSY TR (SERIES 2) WITH ADJ CG FIXED BACK
CON. 1B, 2-5, 6B		AS102948	HEAVY DUTY FRAME ASSY TR (SERIES 2) WITH ADJ CG FIXED BACK

CON. = CONSULT FACTORY FOR SIZES WHEN ORDERING

TiLite™ TRC (SERIES 2) FRAME ASSY

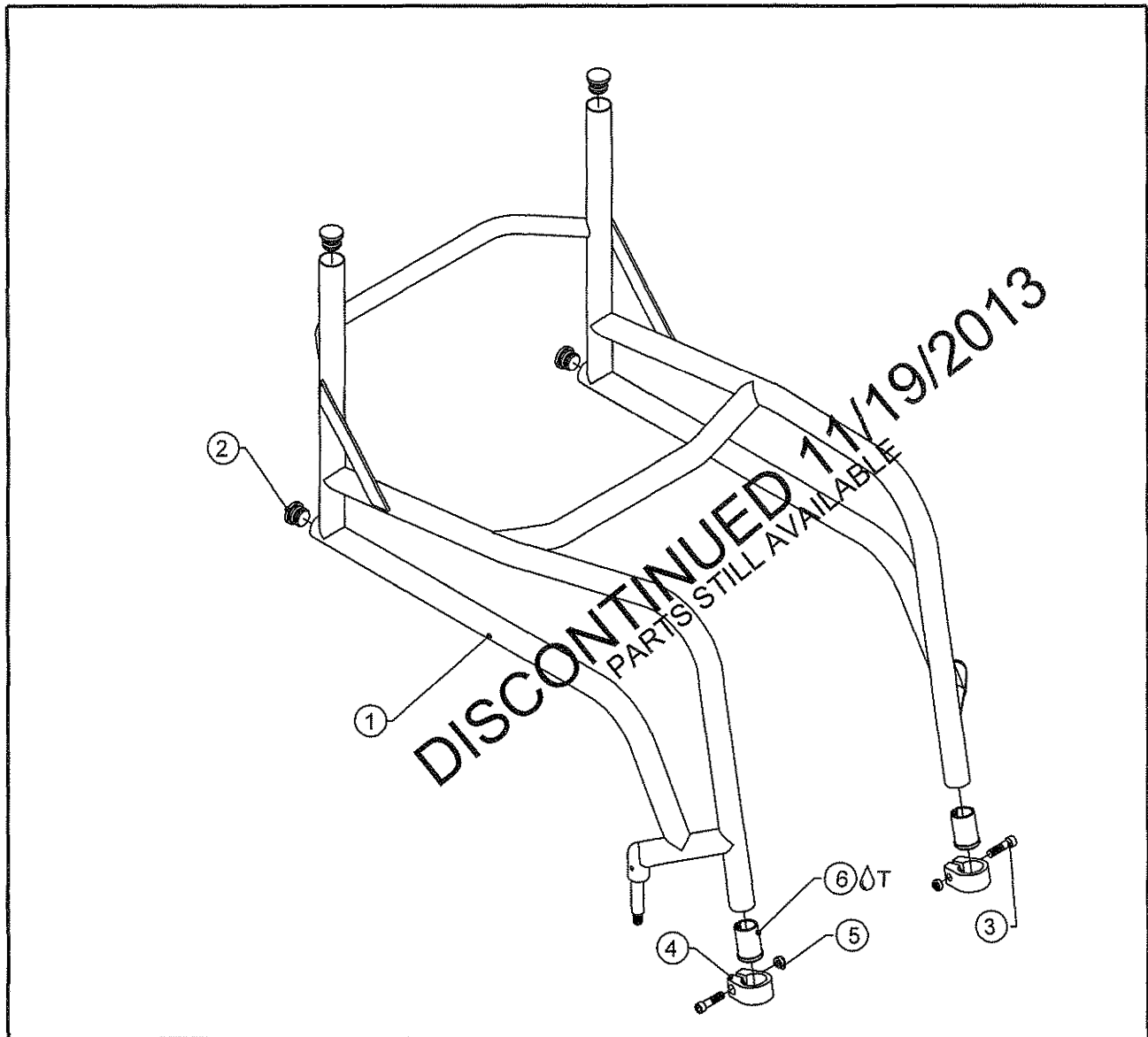


ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		FRAME, TRC (SERIES 2), ADJ CG WITH FOLDING BACK
CON. 1B	1		HEAVY DUTY FRAME, TRC (SERIES 2), ADJ CG W/ FOLDING BACK
2A Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO $\varnothing$.75
2B Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO $\varnothing$.75
3	2	CP102473	TR BACK FRAME PLUG
4	2	HD100091	END CAP 1" OD THIN WALL
5	2	CP106242	1" BINDER CLAMP
6	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
7	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
CON.1A,2A,3-7		AS102949	FRAME ASSY TRC (SERIES 2) WITH ADJ CG FOLD DOWN BACK
CON.1B,2B,3-7		AS102950	HEAVY DUTY FRAME ASSY TRC (SERIES 2) W/ ADJ CG FOLDING BACK

CON. = CONSULT FACTORY FOR SIZES WHEN ORDERING



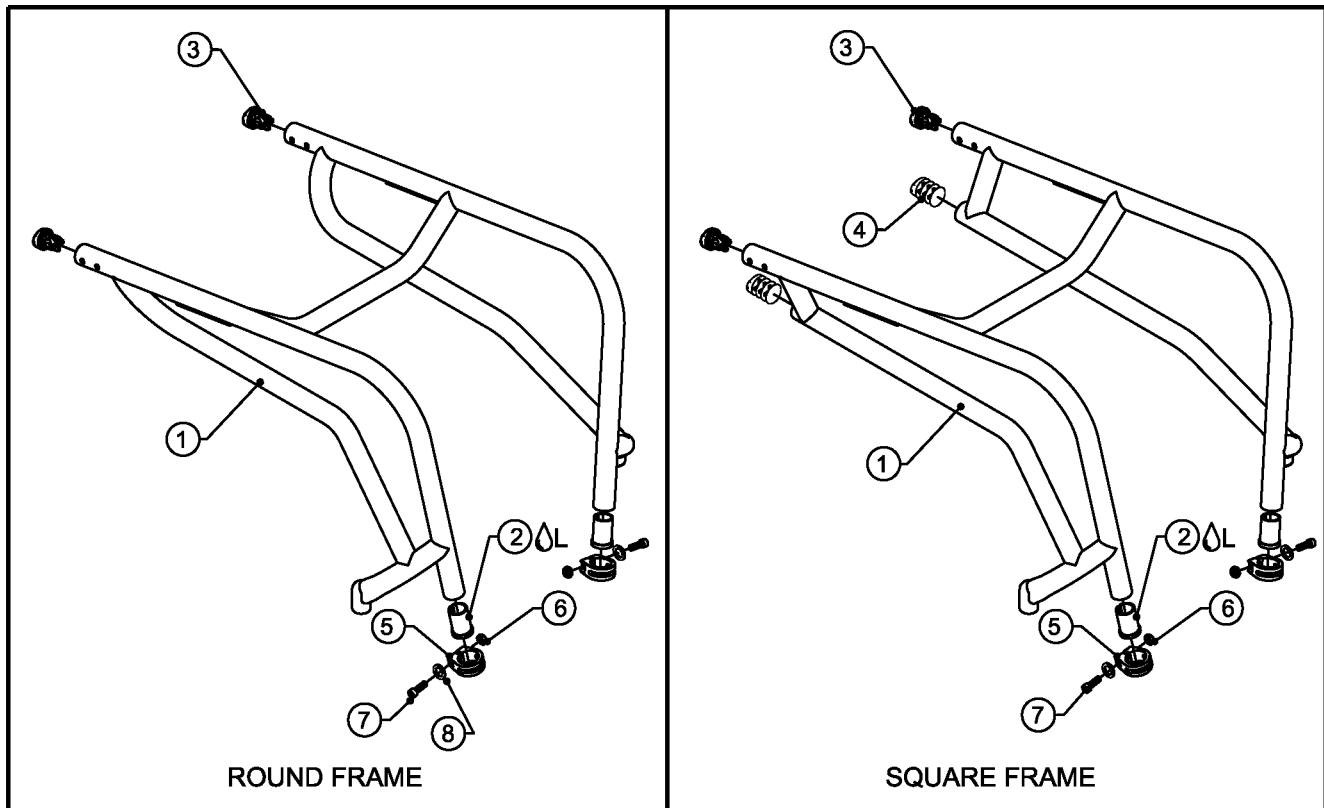
TiLite™ TRC (SERIES 2) FRAME ASSY FIXED BACK



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		FRAME, TRC (SERIES 2), ADJ CG WITH FIXED BACK
CON. 1B	1		HEAVY DUTY FRAME, TRC (SERIES 2), ADJ CG WITH FIXED BACK
2	4	HD100091	END CAP 1" OD THIN WALL
3	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
4	2	CP106242	1" BINDER CLAMP
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
6A Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
6B Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
1A, 2-5, 6A		AS102951	FRAME ASSY TRC (SERIES 2) WITH ADJ CG FIXED BACK
1B, 2-5, 6B		AS102952	HEAVY DUTY FRAME ASSY TRC (SERIES 2) WITH ADJ CG FIXED BACK

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING
2-1.3

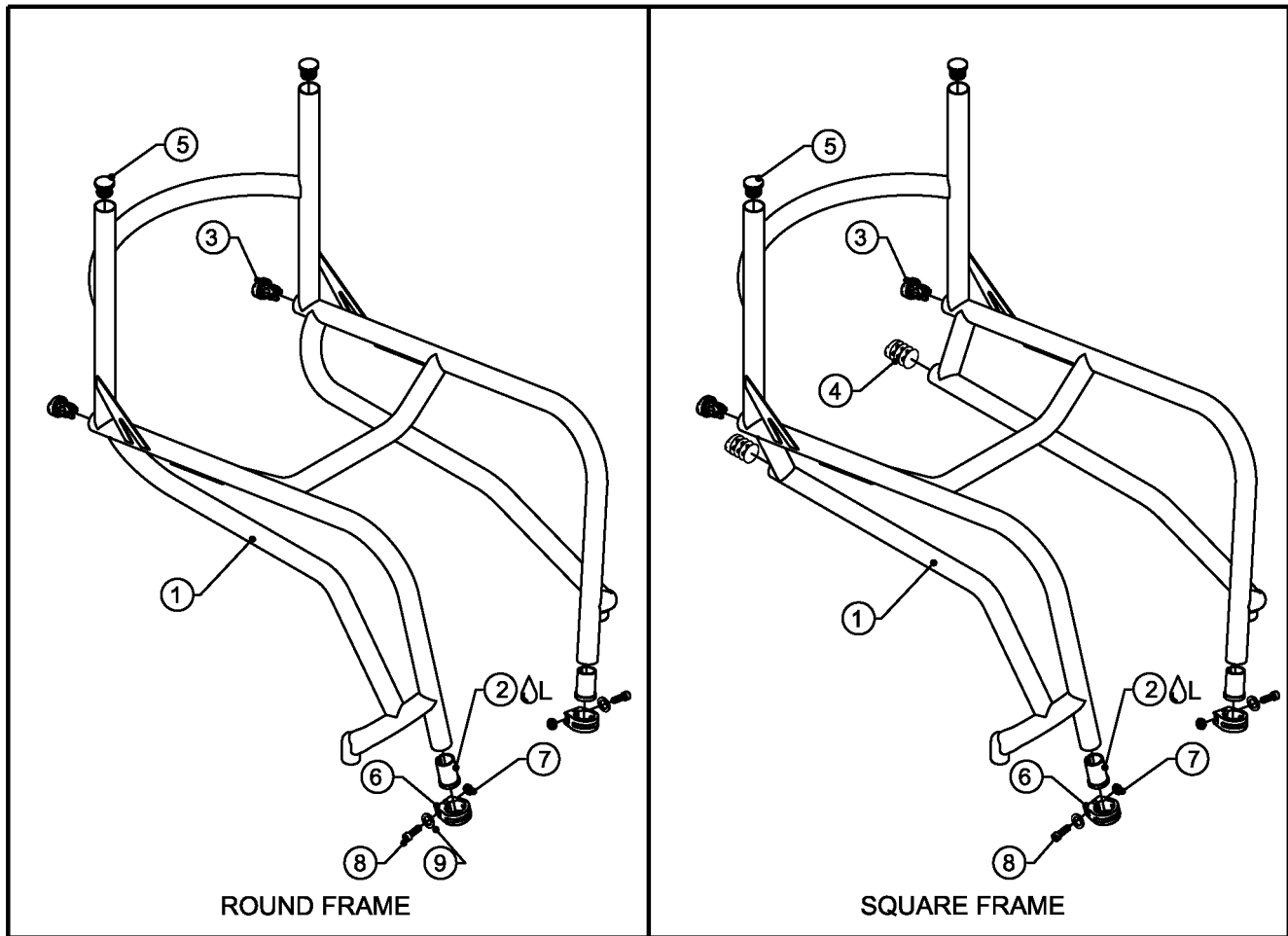
TiLite™ TR (SERIES 3) FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		TR (SERIES 3) ROUND FRAME WITH FOLDING BACK
CON. 1B	1		REINFORCED TR (SERIES 3) ROUND FRAME WITH FOLDING BACK
CON. 1C	1		TR (SERIES 3) SQUARE FRAME WITH FOLDING BACK
CON. 1D	1		REINFORCED TR (SERIES 3) SQUARE FRAME WITH FOLDING BACK
2A ^Δ L	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
2B ^Δ L	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
3	2	CP106243	END CAP
4	2	CP106261	END CAP WITH WEBS
5	2	CP106242	ONE INCH TUBE FOOTREST CLAMP
6	2	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK ZINC PLATE
7	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
8	2	HD100348	WASHER .255ID X .395OD X .048THK STEEL
CON. 1A,2A,3,5-8		AS115103	FRAME ASSY ROUND TR (SERIES 3) FOLD DOWN BACK
CON. 1B,2B,3,5-8		AS115104	REINFORCED FRAME ASSY ROUND TR (SERIES 3) FOLD DOWN BACK
CON. 1C,2A,3-8		AS115107	FRAME ASSY SQUARE TR (SERIES 3) FOLD DOWN BACK
CON. 1D,2B,3-8		AS115108	REINFORCED FRAME ASSY SQUARE TR (SERIES 3) FOLD DOWN BACK

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

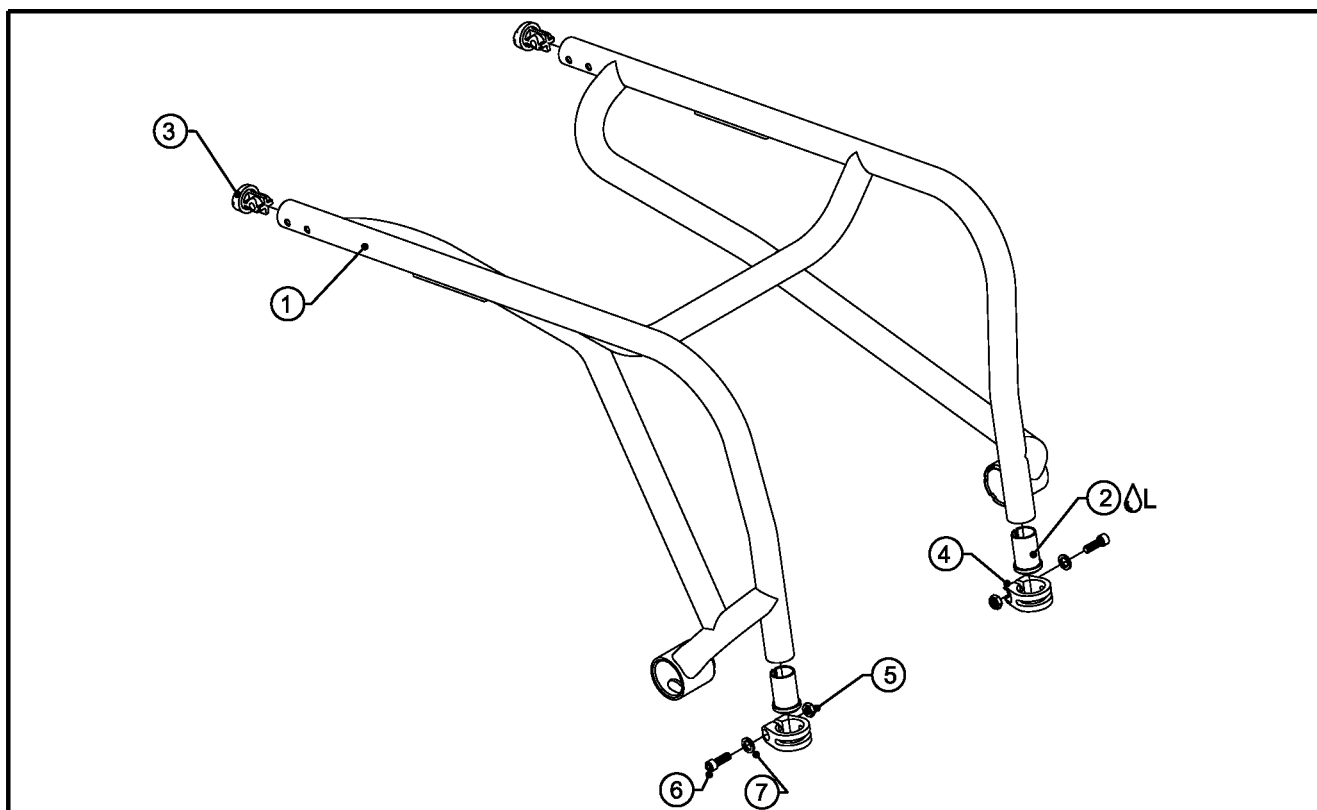
TiLite™ TR (SERIES 3) FRAME ASSY FIXED BACK



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		TR (SERIES 3) ROUND FRAME WITH FIXED BACK
CON. 1B	1		REINFORCED TR (SERIES 3) ROUND FRAME WITH FIXED BACK
CON. 1C	1		TR (SERIES 3) SQUARE FRAME WITH FIXED BACK
CON. 1D	1		REINFORCED TR (SERIES 3) SQUARE FRAME WITH FIXED BACK
2A ^Δ L	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
2B ^Δ L	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
3	2	CP106243	END CAP
4	2	CP106261	END CAP WITH WEBS
5	2	HD100091	END CAP 1" OD THIN WALL
6	2	CP106242	ONE INCH TUBE FOOTREST CLAMP
7	2	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK ZINC PLATE
8	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
9	2	HD100348	WASHER .255ID X .395OD X .048THK STEEL
CON. 1A,2A,3,5-9		AS115105	FRAME ASSY ROUND TR (SERIES 3) FIXED BACK
CON. 1B,2B,3,5-9		AS115106	REINFORCED FRAME ASSY ROUND TR (SERIES 3) FIXED BACK
CON. 1C,2A,3-9		AS115109	FRAME ASSY SQUARE TR (SERIES 3) FIXED BACK
CON. 1D,2B,3-9		AS115110	REINFORCED FRAME ASSY SQUARE TR (SERIES 3) FIXED BACK

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

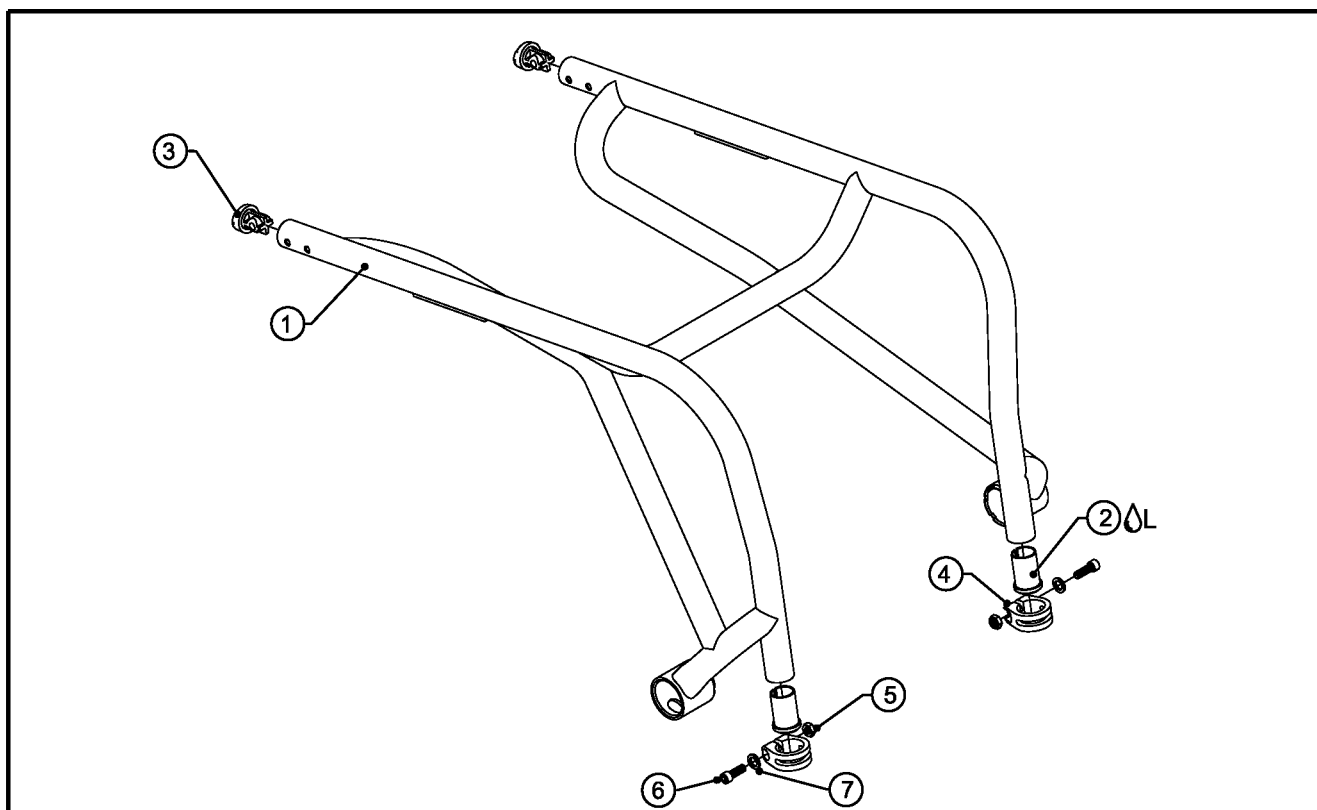
TiLite™ AERO T FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1	1		AERO T FRAME
2 Δ L	2	CP102737	SLEEVE 1" X .065 WALL
3	2	CP106973	AERO T END CAP
4	2	CP106242	ONE INCH TUBE FOOTREST CLAMP
5	2	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK ZINC PLATE
6	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
7	2	HD100348	WASHER .255ID X .395OD X .048THK STEEL
CON.1-7		AS115917	AERO T FRAME ASSEMBLY

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

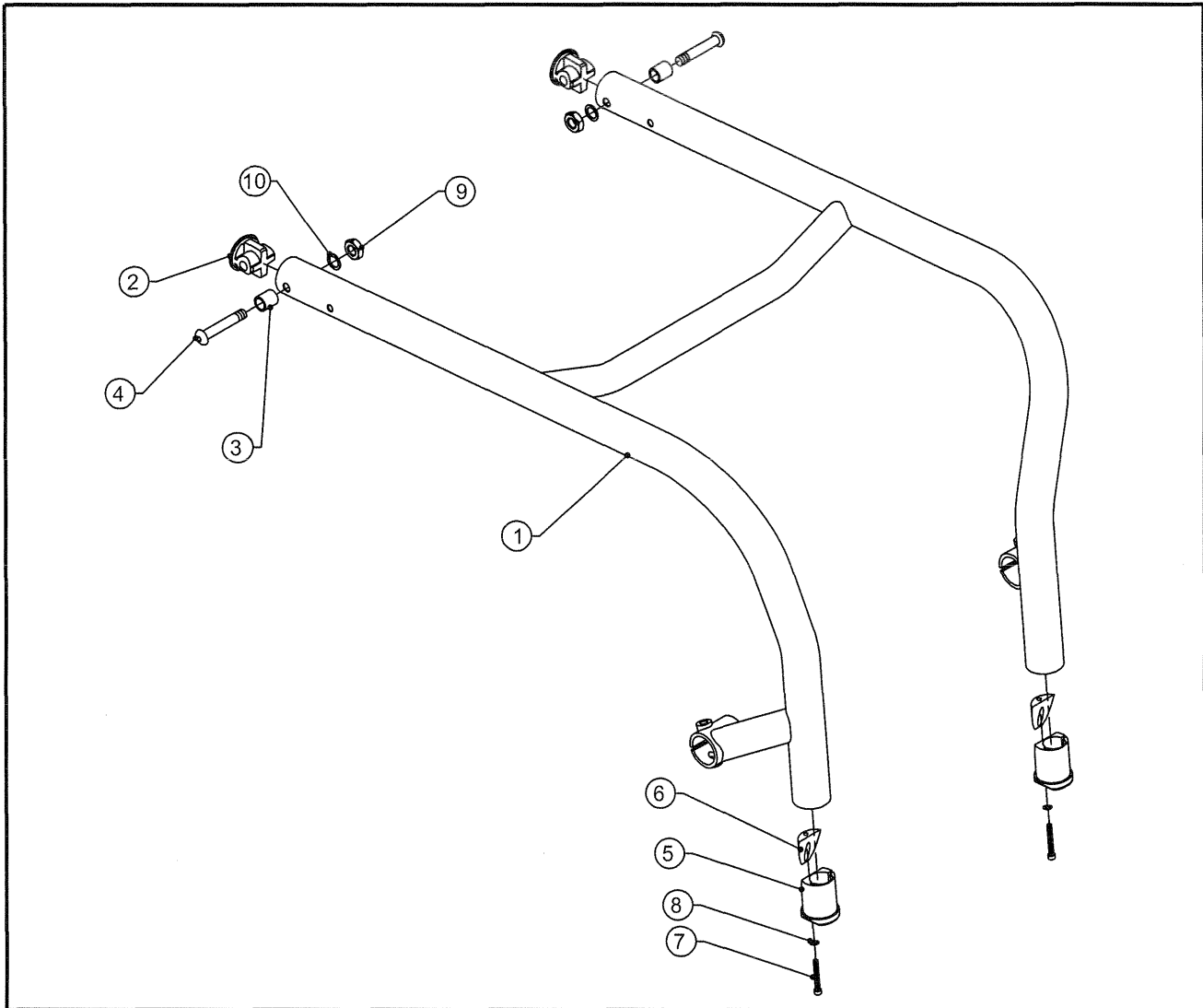
TiLite™ TRA (SERIES 2) FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		TRA (SERIES 2) FRAME
1B	1		REINFORCED TRA (SERIES 2) FRAME
2A ^L	2	CP100107	SLEEVE 1" X .036 WALL TUBING TO Ø.75
2B ^L	2	CP100934	SLEEVE 1" X .051 WALL TUBING TO Ø.75
3	2	CP106243	END CAP
4	2	CP106242	ONE INCH TUBE FOOTREST CLAMP
5	2	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK ZINC PLATE
6	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
7	2	HD100348	WASHER .255ID X .395OD X .048THK STEEL
CON.1A, 2A, 3-7		AS116142	TRA (SERIES 2) FRAME ASSEMBLY
CON.1B, 2B, 3-7		AS116143	REINFORCED TRA (SERIES 2) FRAME ASSEMBLY

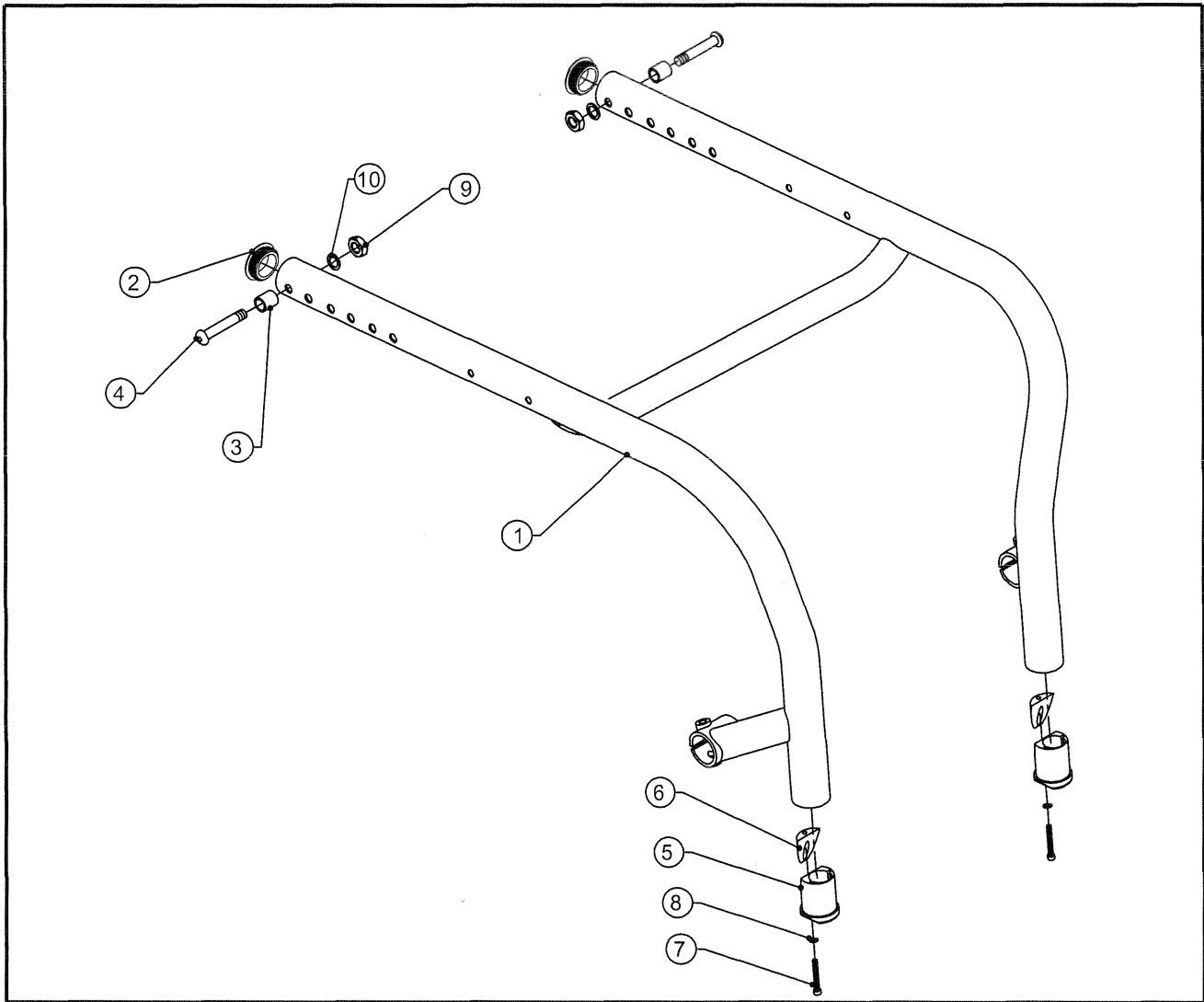
CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

TiLite™ ZRA FRAME ASSY



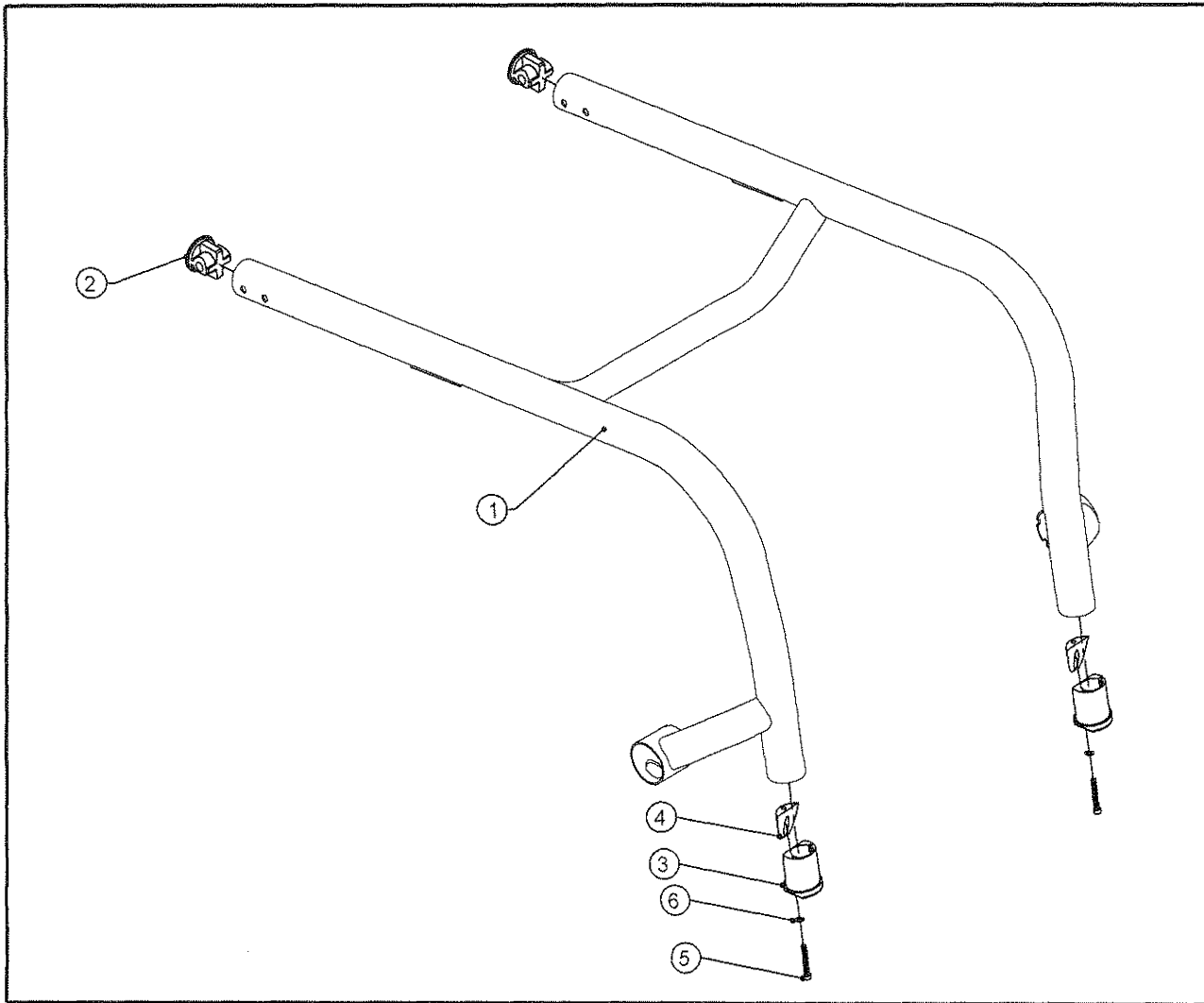
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZRA FRAME FOLD DOWN BACK
2	2	CP102061	ENDCAP 1.25 X .065
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
5	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
6	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
7	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
8	2	HD100683	.330 OD X .200 ID X .030 WASHER
9	2	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
1-10		AS102261	ZRA FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZRA ADJ DEPTH FRAME ASSY



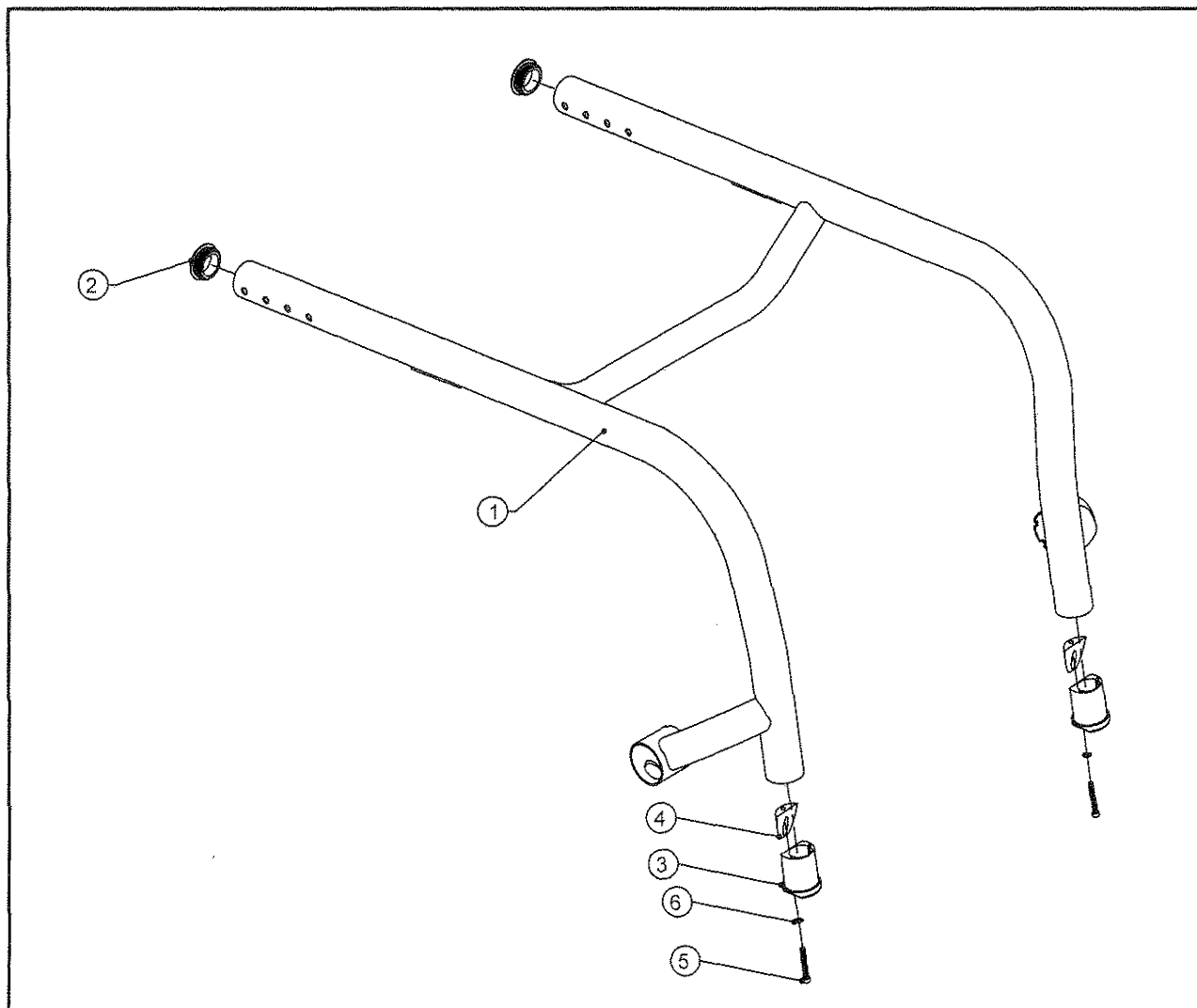
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZRA FRAME FOLD DOWN BACK
2	2	CP102064	ENDCAP 1.25 OD X .125 WALL
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
5	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
6	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
7	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
8	2	HD100683	.330 OD X .200 ID X .030 WASHER
9	2	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
1-10		AS110500	ZRA ADJ DEPTH FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZRA (SERIES 2) FRAME ASSY



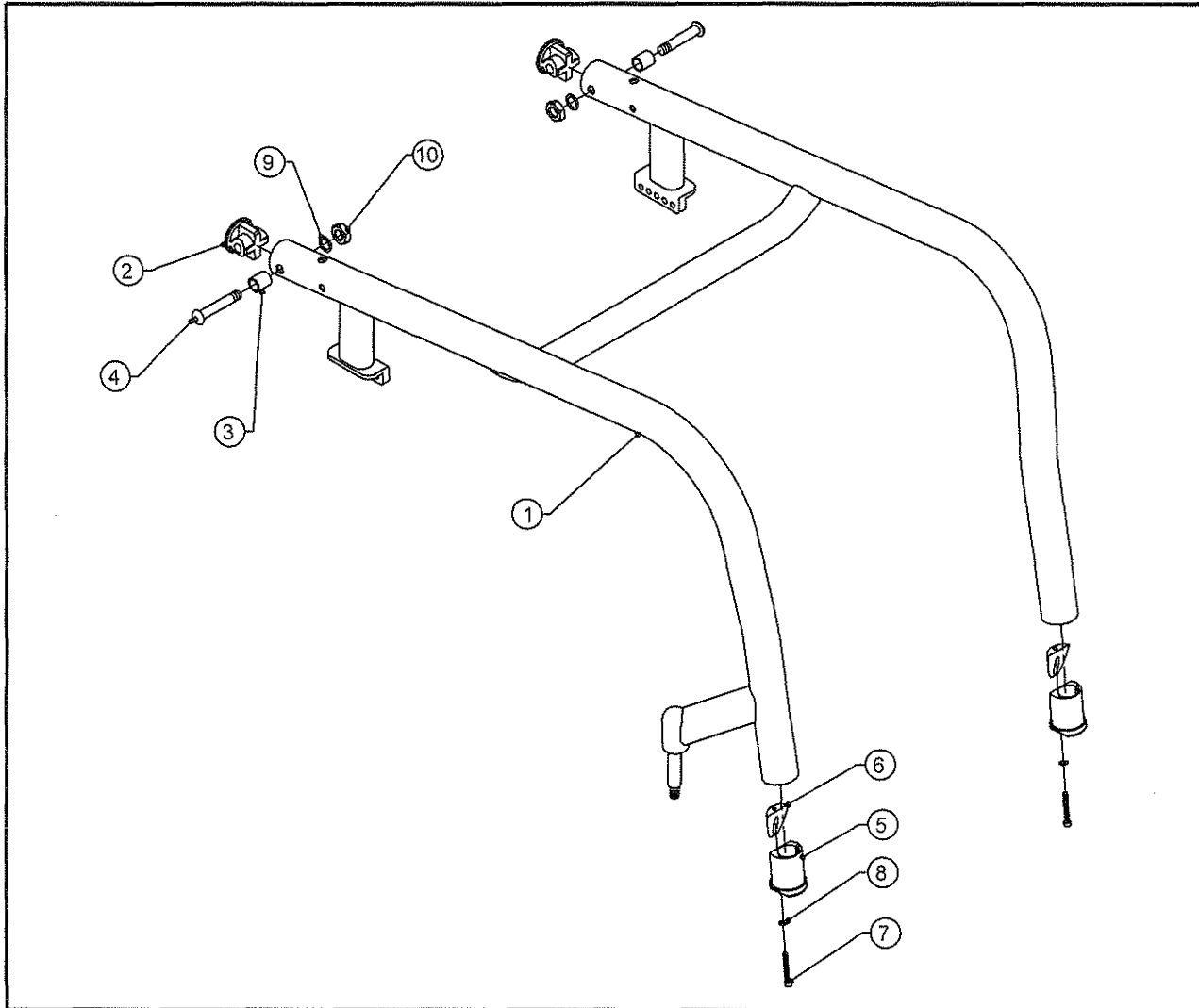
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZRA (SERIES 2) FRAME FOLD DOWN BACK
2A	2	CP102061	ENDCAP 1.25 X .065
2B	2	CP104339	ENDCAP 1.25 X .045 (LIGHTWEIGHT FRAME)
3A	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
3B	2	CP102282	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
4A	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
4B	2	CP102283	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
5	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
6	2	HD100683	.330 OD X .200 ID X .030 WASHER
1,2A,3A,4A,5,6		AS110911	ZRA (SERIES 2) FRAME ASSEMBLY FOLD DOWN BACK
1,2B,3B,4B,5,6		AS110912	ZRA (SERIES 2) LIGHTWEIGHT FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZRA (SERIES 2) DEPTH ADJUSTABLE FRAME ASSEMBLY



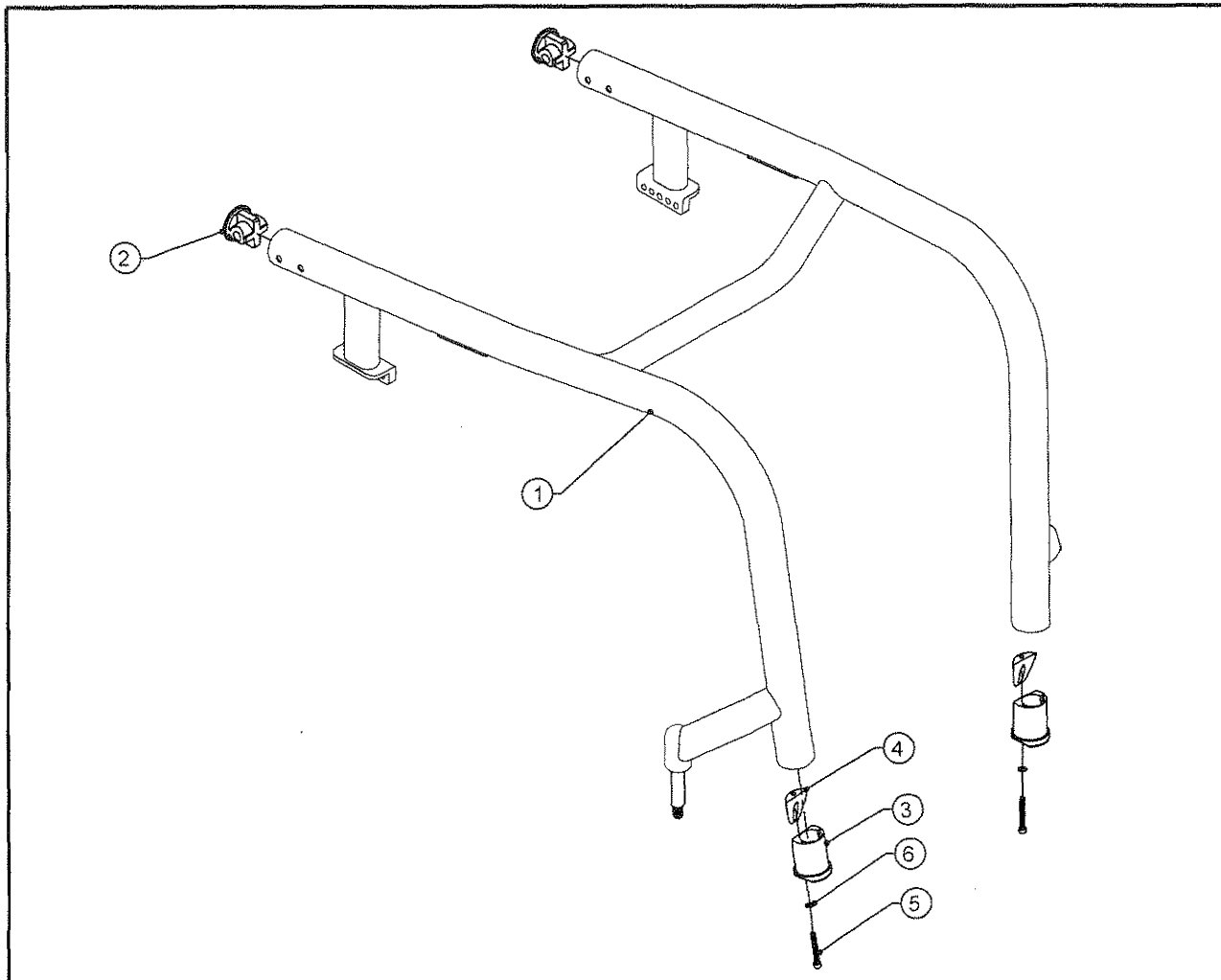
ITEM	QTY	PART NO.	DESCRIPTION
1	1		ZRA (SERIES 2) ADJUSTABLE DEPTH FRAME FOLD DOWN BACK
2	2	CP102064	ENDCAP 1.25 OD X .125 WALL
3	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
4	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
5	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
6	2	HD100683	.330 OD X .200 ID X .030 WASHER
1-6		AS104971	ZRA (SERIES 2) ADJUSTABLE DEPTH FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZR FRAME ASSY



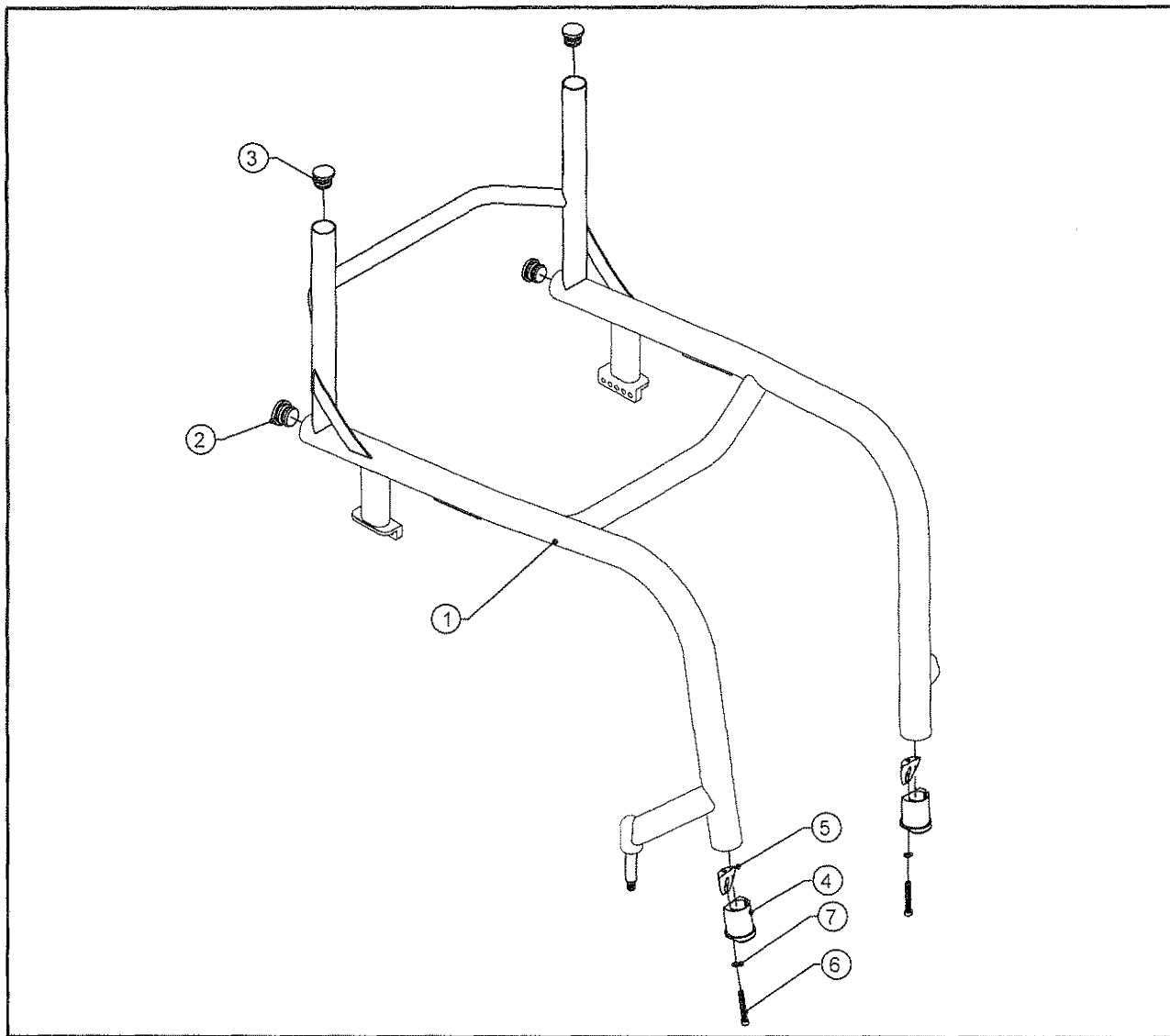
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZR FRAME FOLD DOWN BACK
2	2	CP102061	ENDCAP 1.25 X .065
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
5	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
6	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
7	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
8	2	HD100683	.330 OD X .200 ID X .030 WASHER
9	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
10	2	HD100316	5/16-24 CONICAL TOP LOCKNUT
1-10		AS102808	ZR FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZR (SERIES 2) FRAME ASSY



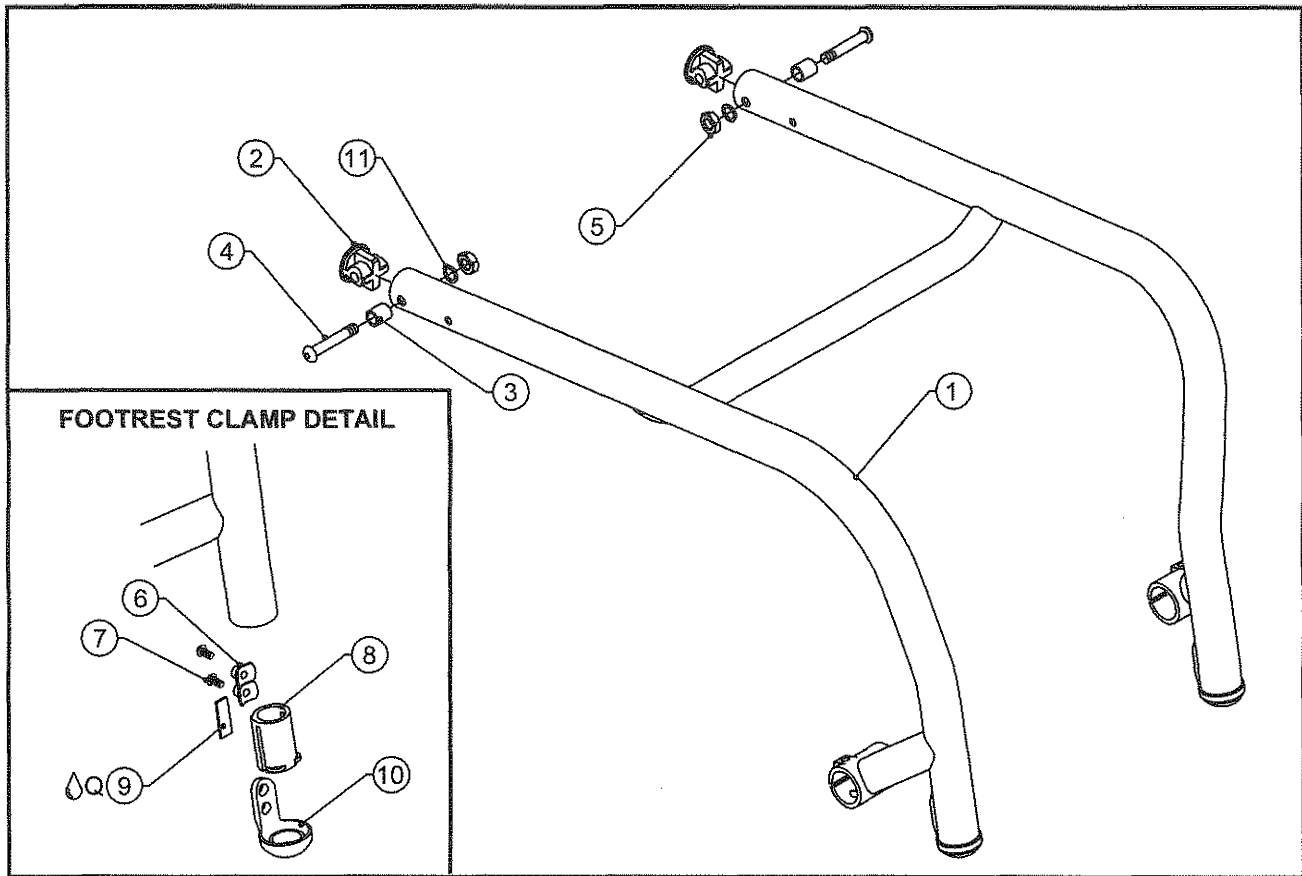
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZR (SERIES 2) FRAME FOLD DOWN BACK
2A	2	CP102061	ENDCAP 1.25 X .065
2B	2	CP104339	ENDCAP 1.25 X .045 (LIGHTWEIGHT FRAME)
3A	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
3B	2	CP102282	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
4A	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
4B	2	CP102283	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
5	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
6	2	HD100683	.330 OD X .200 ID X .030 WASHER
1,2A,3A,4A,5,6		AS110909	ZR (SERIES 2) FRAME ASSEMBLY FOLD DOWN BACK
1,2B,3B,4B,5,6		AS110910	ZR (SERIES 2) LIGHTWEIGHT FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ ZR (SERIES 2) FRAME ASSY FIXED BACK



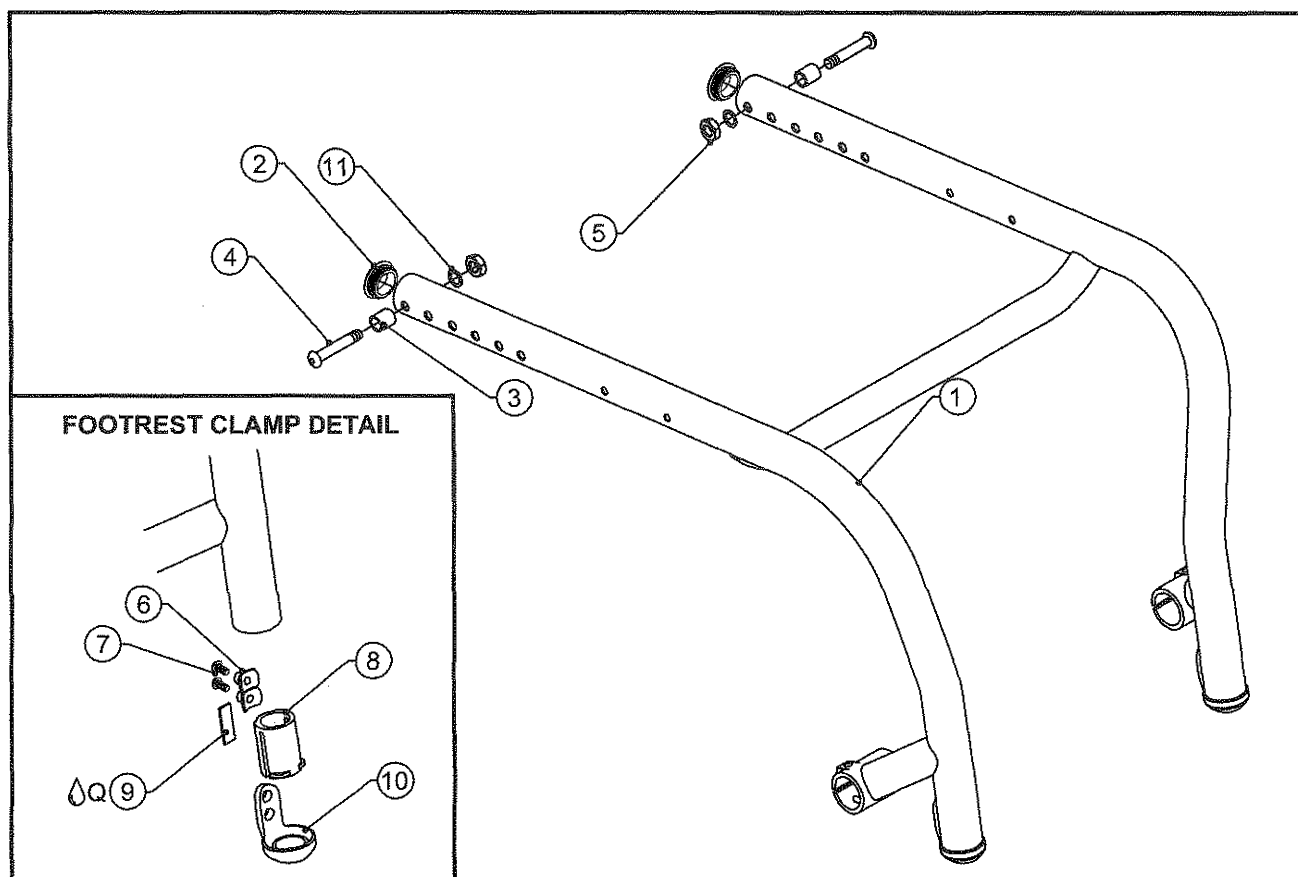
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		ZR (SERIES 2) FRAME FIXED BACK
2	2	HD100622	ENDCAP 1.25"
3	2	HD100091	END CAP 1" OD THIN WALL
4A	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
4B	2	CP102282	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
5A	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
5B	2	CP102283	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .045 WALL (LIGHTWEIGHT FRAME)
6	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
7	2	HD100683	.330 OD X .200 ID X .030 WASHER
1-3,4A,5A,6,7		AS110924	ZR (SERIES 2) FRAME ASSEMBLY FIXED BACK
1-3,4B,5B,6,7		AS110925	ZR (SERIES 2) LIGHTWEIGHT FRAME ASSEMBLY FIXED BACK

TiLite™ AERO Z FRAME ASSY



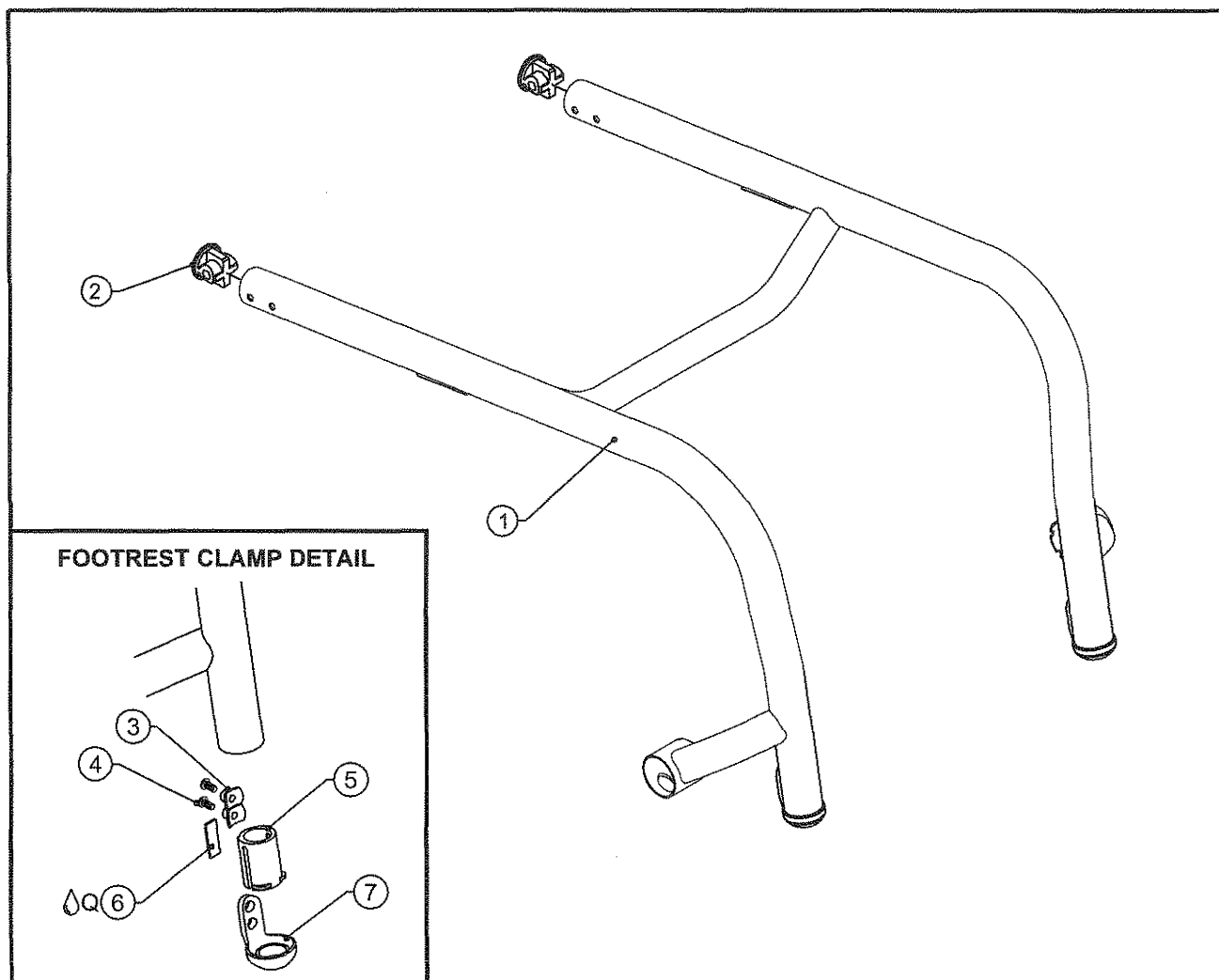
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		AERO Z FRAME FOLD DOWN BACK
2	2	CP102674	REAR FRAME PLUG, 1.25 DIA X .095 WALL
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
5	2	HD100316	5/16-24 CONICAL TOP LOCKNUT
6	4	CP102745	CUSTOM T-NUT 1/4-20
7	4	HD100406	1/4-20 X 1/2" BUTTON HEAD CAP SCREW WITH THREAD LOCK, BLACK ZINC
8	2	CP102744	FOOTREST MOUNTING SLEEVE 1/4" X .095 TUBE
9 ΔQ	2	CP102746	FOOTREST SET SCREW PLATE
10	2	CP102743	FOOTREST MOUNTING COVER 1/4" X .095 TUBE
11	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
1-11		AS103037	AERO Z FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ AERO Z ADJ DEPTH FRAME ASSY



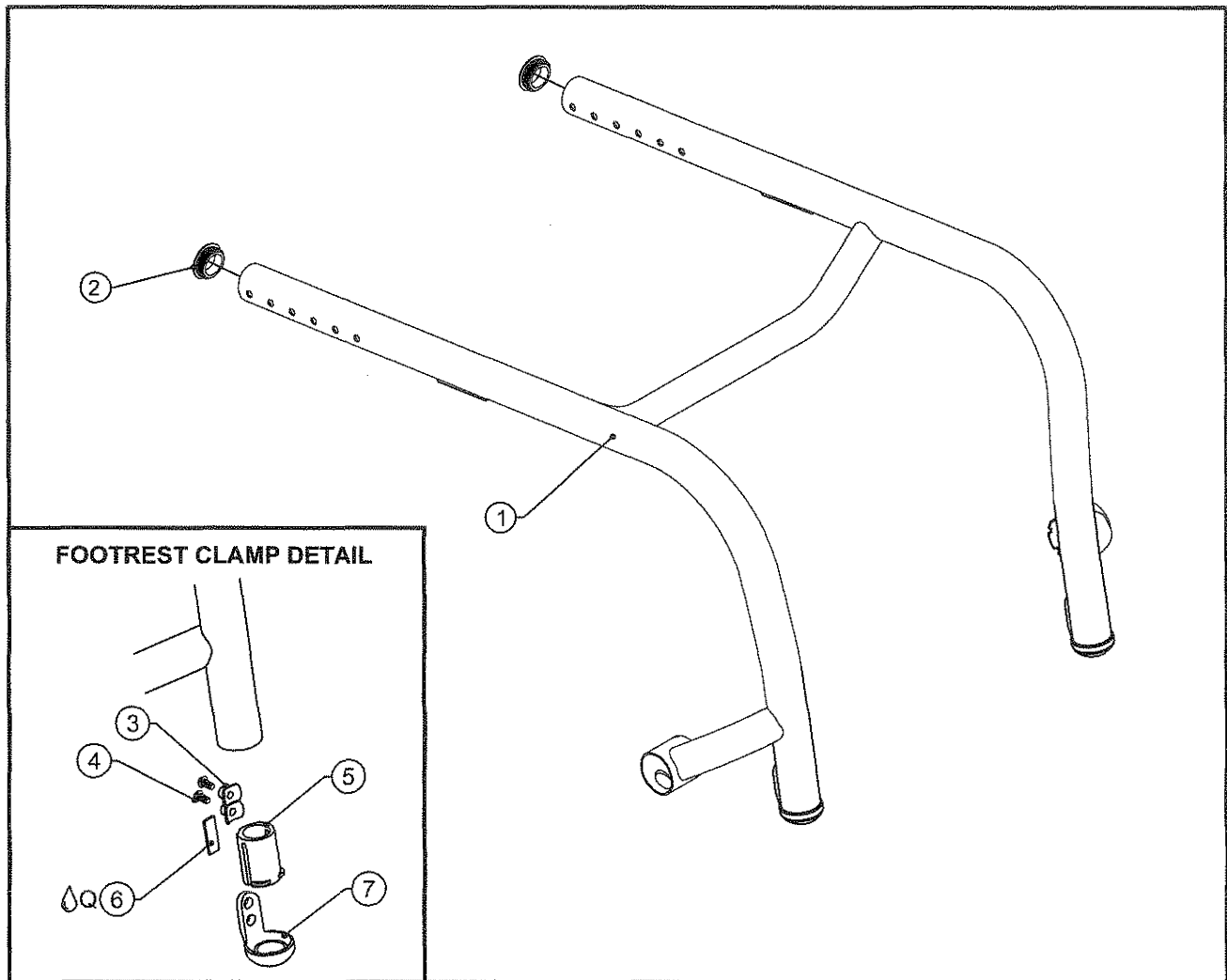
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		AERO Z ADJ DEPTH FRAME FOLD DOWN BACK
2	2	CP102064	ENDCAP 1.25 OD X .125 WALL
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103278	5/16-24 X 2-1/4" BUTTON HEAD SOCKET CAP SCREW, CLEAR ZINC
5	2	HD100316	5/16-24 CONICAL TOP LOCKNUT
6	4	CP102745	CUSTOM T-NUT 1/4-20
7	4	HD100406	1/4-20 X 1/2" BUTTON HEAD CAP SCREW WITH THREAD LOCK, BLACK ZINC
8	2	CP102744	FOOTREST MOUNTING SLEEVE 1 1/4" X .095 TUBE
9 Q	2	CP102746	FOOTREST SET SCREW PLATE
10	2	CP102743	FOOTREST MOUNTING COVER 1 1/4" X .095 TUBE
11	2	HD100098	5/16" AN WASHER .312 ID X .562 OD X .06 THICK, CLEAR ZINC PLATED
1-10		AS110501	AERO Z ADJ DEPTH FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ AERO Z (SERIES 2) FRAME ASSY



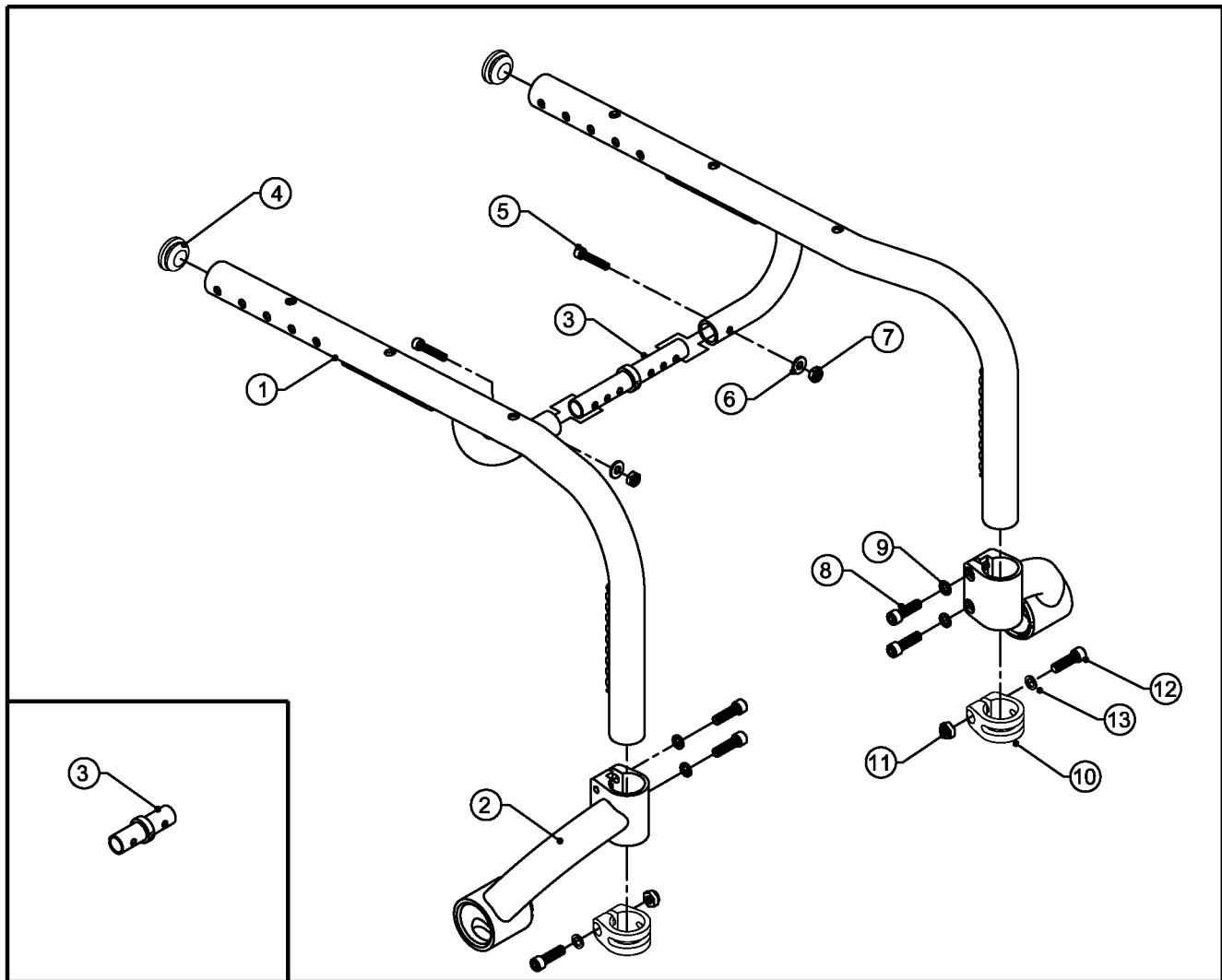
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		AERO Z (SERIES 2) FRAME FOLD DOWN BACK
2	2	CP102061	ENDCAP 1.25 X .065
3	4	CP102745	CUSTOM T-NUT 1/4-20
4	4	HD100406	1/4-20 X 1/2" BUTTON HEAD CAP SCREW WITH THREAD LOCK, BLACK ZINC
5	2	CP102744	FOOTREST MOUNTING SLEEVE 1 1/4" X .095 TUBE
6 ΔQ	2	CP102746	FOOTREST SET SCREW PLATE
7	2	CP102743	FOOTREST MOUNTING COVER 1 1/4" X .095 TUBE
1-7		AS111452	AERO Z (SERIES 2) FRAME ASSEMBLY FOLD DOWN BACK

TiLite™ AERO Z (SERIES 2) DEPTH ADJUSTABLE FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		AERO Z (SERIES 2) DEPTH ADJUSTABLE FRAME FOLD DOWN BACK
2	2	CP102064	ENDCAP 1.25 OD X .125 WALL
3	4	CP102745	CUSTOM T-NUT 1/4-20
4	4	HD100406	1/4-20 X 1/2" BUTTON HEAD CAP SCREW WITH THREAD LOCK, BLACK ZINC
5	2	CP102744	FOOTREST MOUNTING SLEEVE 1 1/4" X .095 TUBE
6 Q	2	CP102746	FOOTREST SET SCREW PLATE
7	2	CP102743	FOOTREST MOUNTING COVER 1 1/4" X .095 TUBE
1-7		AS111453	AERO Z (SERIES 2) DEPTH ADJUSTABLE FRAME ASSEMBLY FOLD DOWN BACK

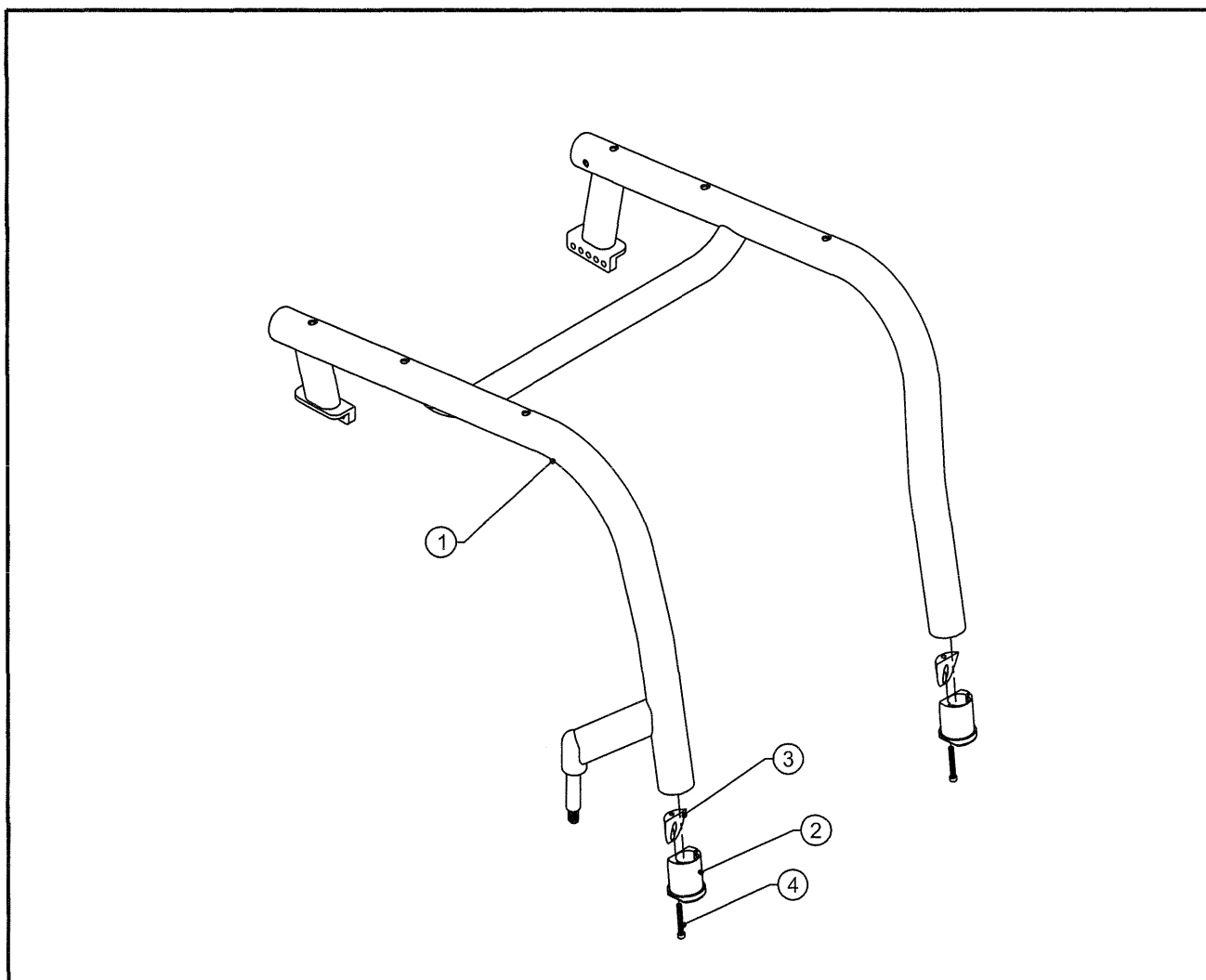
TiLite™ TWIST FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1	2		TWIST SIDEFRAME
CON. 2	2		PED CASTER HOUSING
3A	1	CP105173	PED 8" WIDTH SPACER ASSEMBLY
3B	1	CP105172	PED WIDTH SPACER ASSEMBLY
4	2	HD100669	TWIST SIDEFRAME END CAP
5	2	HD100672	10-32 X 7/8 SOCKET HEAD CAP SCREW BLACK ZINC
6	2	HD100623	#10 SAE FLAT WASHER, BLACK
7	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
8	4	HD100608	1/4-20 X 7/8" SOCKET HEAD CAP SCREW, BLACK
9	4	HD100348	WASHER .255ID X .395OD X .048THK STEEL, BLACK ZINC PLATED
10	2	CP106242	ONE INCH TUBE FOOTREST CLAMP
11	2	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK ZINC PLATE
12	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
13	2	HD100348	WASHER .255ID X .395OD X .048THK STEEL
CON. 1,2,3A-13	1	AS111779	TWIST FRAME ASSEMBLY FOR 8" WIDTH
CON. 1,2,3B-13	1	AS111780	TWIST FRAME ASSEMBLY FOR 9"-15" WIDTH

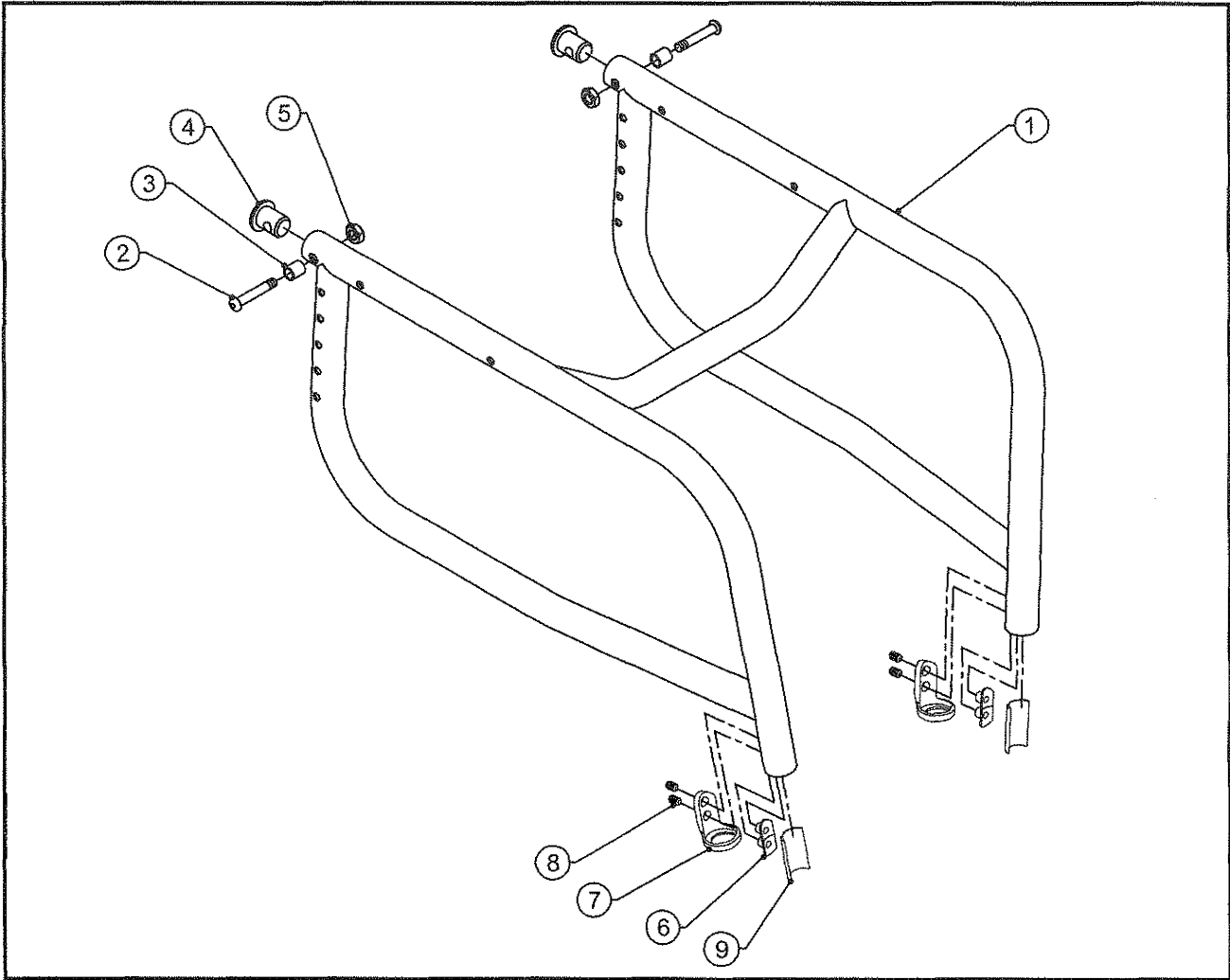
CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

TiLite™ Z10 FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1		Z10 FRAME FOR FOLD DOWN BACK
2	2	CP102056	FOOTREST TUBE EXPANSION CLAMP A 1.25 X .065 WALL
3	2	CP102057	FOOTREST TUBE EXPANSION CLAMP B 1.25 X .065 WALL
4	2	HD100328	10-24 X 1-1/2" SOCKET HEAD CAP SCREW, BLACK
1-4		AS104323	Z10 FRAME ASSEMBLY

TiLite™ Aero R FRAME ASSY

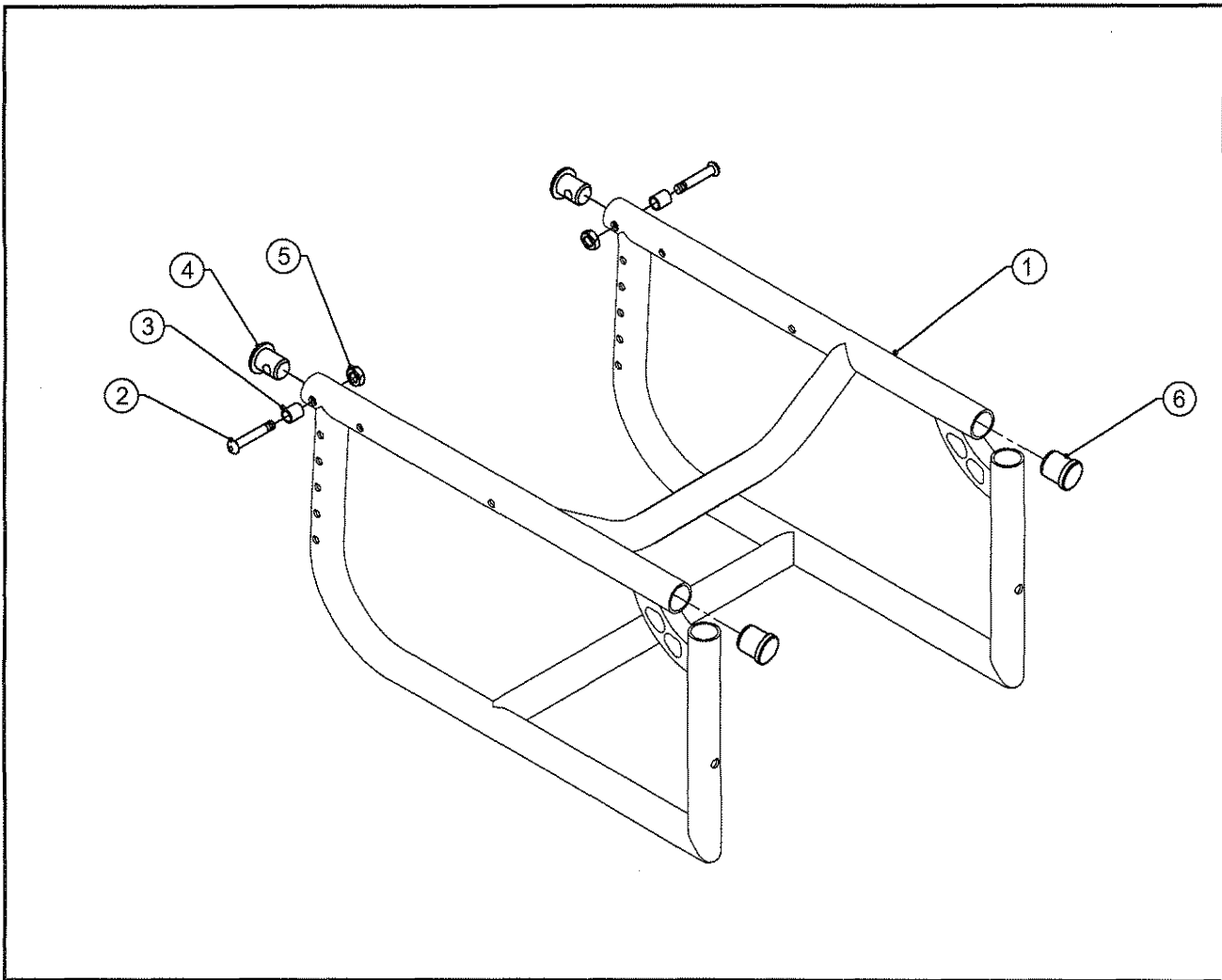


ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero R FRAME
2	2	CP103734	5/16-24 X 1.75" X 1.375" SHOULDER BHSCS, CLEAR ZINC
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103342	RIGID END CAP
5	2	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
6	4	CP102604	CUSTOM T-NUT 1/4-20
7	2	CP102600	CLAMP COVER
8	4	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
9	2	AS104153	FOOTREST SLEEVE RIGID .065 W/ PIN
1-9		AS104150	AERO R FRAME ASSEMBLY

TABLE ONE - Aero R Frame

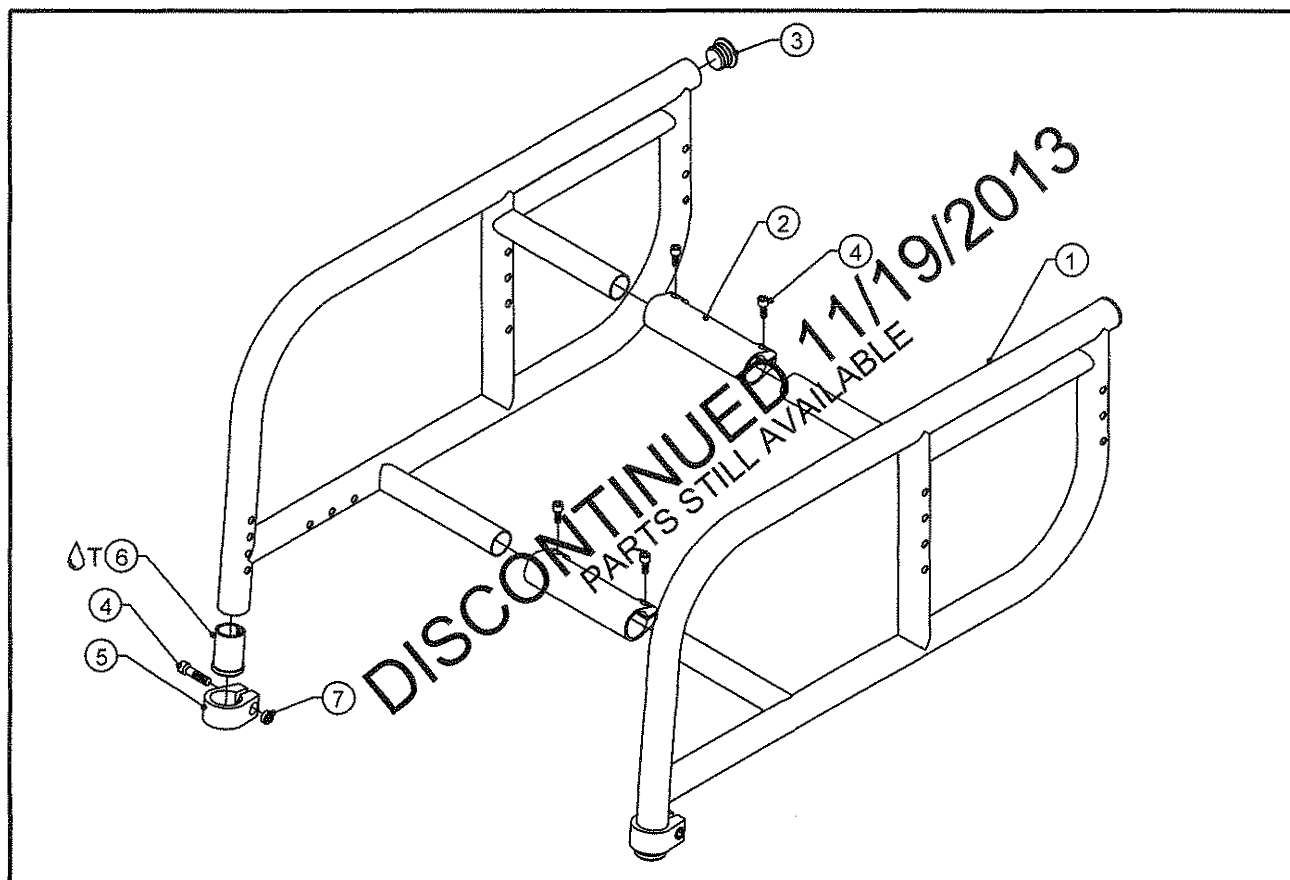
FRONT ANGLE	14" SHORT	16" MEDIUM	18" LONG	20" EXTRA LONG
70°	CP103143	CP103146	CP103149	CP103152
80°	CP103144	CP103147	CP103150	CP103153
85°	CP103145	CP103148	CP103151	CP103154

TiLite™ Aero R SWINGAWAY FRAME ASSY



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	CP103167	AERO R SWINGAWAY FRAME, ALUMINUM, 14"
1B	1	CP103168	AERO R SWINGAWAY FRAME, ALUMINUM, 16"
1C	1	CP103169	AERO R SWINGAWAY FRAME, ALUMINUM, 18"
1D	1	CP103170	AERO R SWINGAWAY FRAME, ALUMINUM, 20"
2	2	CP103734	5/16-24 X 1.75" X 1.375" SHOULDER BHSCS, CLEAR ZINC
3	2	HD100374	BRONZE BUSHING 7/16" O.D. X 5/16" I.D. X 1/2" LONG
4	2	CP103342	RIGID END CAP
5	2	HD100373	5/16-24 JAM TOP LOCK NUT, THIN STYLE
6	2	HD100134	END CAP 1" X .083 WALL TUBING
1-6		AS104156	AERO R SWINGAWAY FRAME ASSEMBLY

TiLite™ YG FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	YG FRAME, 12"-18" WIDE
1B	1	TABLE TWO	YG FRAME, 10"-11" WIDE
2A	2	CP101944	CROSSTUBE EXPANSION BRACKET 12"-14"
2B	2	CP101945	CROSSTUBE EXPANSION BRACKET 14"-16"
2C	2	CP101946	CROSSTUBE EXPANSION BRACKET 16"-18"
3	2	HD100091	END CAP 1" OD THIN WALL
4	6	HD100458	1/4-20 X 5/8" SOCKET HEAD CAP SCREW, BLACK ZINC
5	2	CP106242	1 INCH BINDER CLAMP
6T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
7	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE

TABLE ONE (FOR 12"-18" WIDE YG FRAMES)

FRONT ANGLE	10"-14" FRAME DEPTH	12"-16" FRAME DEPTH	14"-18" FRAME DEPTH
70° RIGHT	CP101928	CP101929	CP101930
70° LEFT	CP101917	CP101918	CP101919
80° RIGHT	CP101931	CP101932	CP101933
80° LEFT	CP101920	CP101921	CP101922
85° RIGHT	CP101934	CP101935	CP101936
85° LEFT	CP101923	CP101924	CP101925

TABLE TWO (FOR 10"-11" WIDE YG FRAMES)

FRONT ANGLE	10"-14" FRAME DEPTH	12"-16" FRAME DEPTH	14"-18" FRAME DEPTH
70° RIGHT	CP102263	CP102264	CP102265
70° LEFT	CP102254	CP102255	CP102256
80° RIGHT	CP102266	CP102267	CP102268
80° LEFT	CP102257	CP102258	CP102259
85° RIGHT	CP102269	CP102270	CP102271
85° LEFT	CP102260	CP102261	CP102262

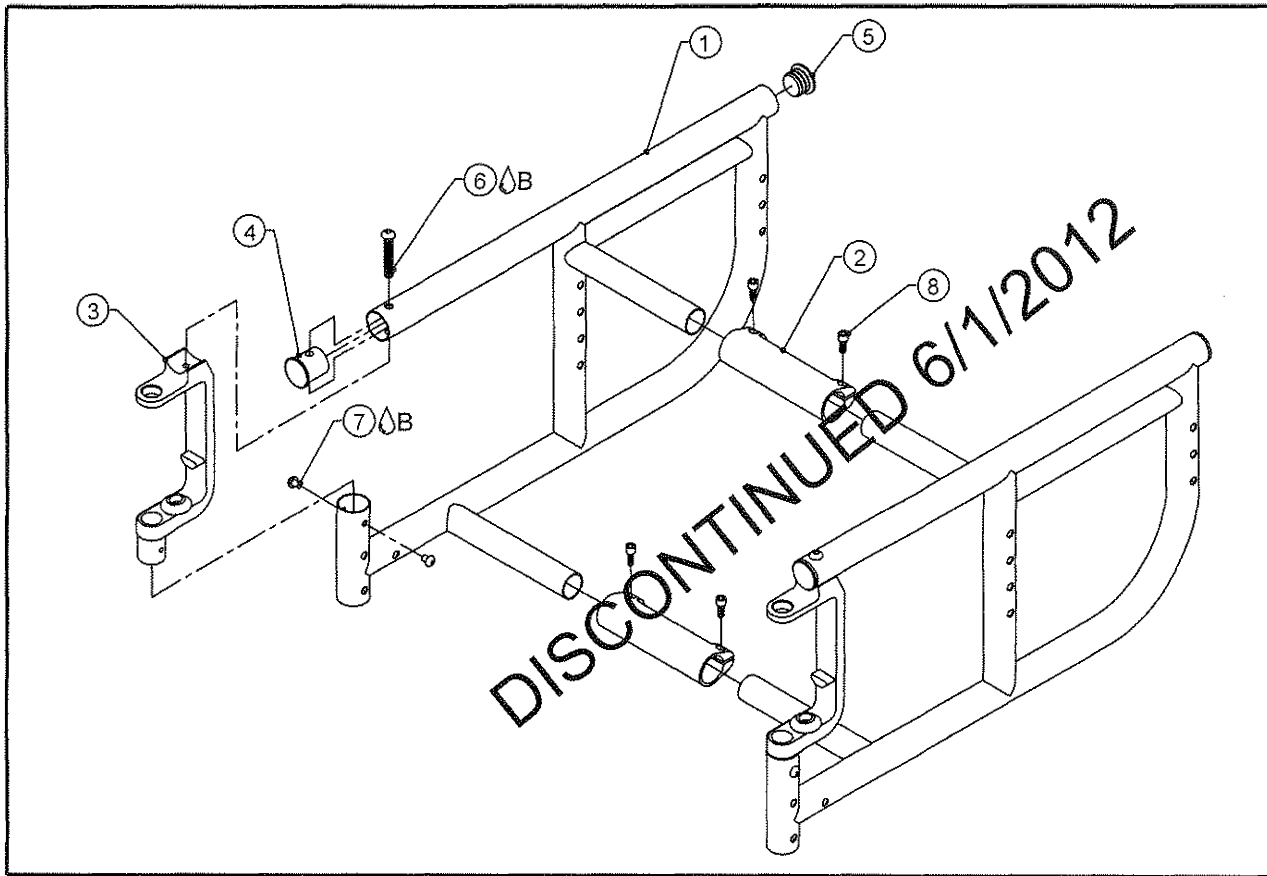
ASSEMBLIES ON NEXT PAGE

TiLite™ YG FRAME ASSY (CONT.)

ITEM	QUANTITY	PART NO.	DESCRIPTION
1B,2A,3-8		AS102784	10"-11" WIDE YG FRAME, 10"-14", 70 DEG 12"-14" BRACKET
1B,2A,3-8		AS102785	10"-11" WIDE YG FRAME, 12"-16", 70 DEG 12"-14" BRACKET
1B,2A,3-8		AS102786	10"-11" WIDE YG FRAME, 14"-18", 70 DEG 12"-14" BRACKET
1B,2A,3-8		AS102787	10"-11" WIDE YG FRAME, 10"-14", 80 DEG 12"-14" BRACKET
1B,2A,3-8		AS102788	10"-11" WIDE YG FRAME, 12"-16", 80 DEG 12"-14" BRACKET
1B,2A,3-8		AS102789	10"-11" WIDE YG FRAME, 14"-18", 80 DEG 12"-14" BRACKET
1B,2A,3-8		AS102790	10"-11" WIDE YG FRAME, 10"-14", 85 DEG 12"-14" BRACKET
1B,2A,3-8		AS102791	10"-11" WIDE YG FRAME, 12"-16", 85 DEG 12"-14" BRACKET
1B,2A,3-8		AS102792	10"-11" WIDE YG FRAME, 14"-18", 85 DEG 12"-14" BRACKET
1A,2A,3-8		AS102044	YG FRAME, 10"-14", 70 DEG 12"-14" BRACKET
1A,2A,3-8		AS102045	YG FRAME, 12"-16", 70 DEG 12"-14" BRACKET
1A,2A,3-8		AS102046	YG FRAME, 14"-18", 70 DEG 12"-14" BRACKET
1A,2A,3-8		AS102047	YG FRAME, 10"-14", 80 DEG 12"-14" BRACKET
1A,2A,3-8		AS102048	YG FRAME, 12"-16", 80 DEG 12"-14" BRACKET
1A,2A,3-8		AS102049	YG FRAME, 14"-18", 80 DEG 12"-14" BRACKET
1A,2A,3-8		AS102050	YG FRAME, 10"-14", 85 DEG 12"-14" BRACKET
1A,2A,3-8		AS102051	YG FRAME, 12"-16", 85 DEG 12"-14" BRACKET
1A,2A,3-8		AS102052	YG FRAME, 14"-18", 85 DEG 12"-14" BRACKET
1A,2B,3-8		AS102053	YG FRAME, 10"-14", 70 DEG 14"-16" BRACKET
1A,2B,3-8		AS102054	YG FRAME, 12"-16", 70 DEG 14"-16" BRACKET
1A,2B,3-8		AS102055	YG FRAME, 14"-18", 70 DEG 14"-16" BRACKET
1A,2B,3-8		AS102056	YG FRAME, 10"-14", 80 DEG 14"-16" BRACKET
1A,2B,3-8		AS102057	YG FRAME, 12"-16", 80 DEG 14"-16" BRACKET
1A,2B,3-8		AS102058	YG FRAME, 14"-18", 80 DEG 14"-16" BRACKET
1A,2B,3-8		AS102059	YG FRAME, 10"-14", 85 DEG 14"-16" BRACKET
1A,2B,3-8		AS102060	YG FRAME, 12"-16", 85 DEG 14"-16" BRACKET
1A,2B,3-8		AS102061	YG FRAME, 14"-18", 85 DEG 14"-16" BRACKET
1A,2C,3-8		AS102062	YG FRAME, 10"-14", 70 DEG 16"-18" BRACKET
1A,2C,3-8		AS102063	YG FRAME, 12"-16", 70 DEG 16"-18" BRACKET
1A,2C,3-8		AS102064	YG FRAME, 14"-18", 70 DEG 16"-18" BRACKET
1A,2C,3-8		AS102065	YG FRAME, 10"-14", 80 DEG 16"-18" BRACKET
1A,2C,3-8		AS102066	YG FRAME, 12"-16", 80 DEG 16"-18" BRACKET
1A,2C,3-8		AS102067	YG FRAME, 14"-18", 80 DEG 16"-18" BRACKET
1A,2C,3-8		AS102068	YG FRAME, 10"-14", 85 DEG 16"-18" BRACKET
1A,2C,3-8		AS102069	YG FRAME, 12"-16", 85 DEG 16"-18" BRACKET
1A,2C,3-8		AS102070	YG FRAME, 14"-18", 85 DEG 16"-18" BRACKET

DISCONTINUED 6/1/2012

TiLite™ YGS FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP101937	YGS FRAME 12"-18" WIDE (TABLE ONE)
1B	1	CP101938	YGS FRAME 10"-11" WIDE (TABLE TWO)
2A	2	CP101944	CROSSTUBE EXPANSION BRACKET 12"-14"
2B	2	CP101945	CROSSTUBE EXPANSION BRACKET 14"-16"
2C	2	CP101946	CROSSTUBE EXPANSION BRACKET 16"-18"
3	2	CP101265	FRAME FRONT ASSY SX
4	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
5	2	HD100091	END CAP 1" OD THIN WALL
6△B	2	HD100123	1/4-20 X 1-1/2" BUTTON HEAD CAP SCREW
7△B	4	HD100069	10-32 X 1/4" BUTTON HEAD CAP SCREW
8	4	HD100458	1/4-20 X 5/8" SOCKET HEAD CAP SCREW, BLACK ZINC

TABLE ONE (FOR 12"-18" WIDE YGS FRAMES)

YGS FRAME	10"-14" FRAME DEPTH	12"-16" FRAME DEPTH	14"-18" FRAME DEPTH
RIGHT	CP101937	CP101938	CP101939
LEFT	CP101940	CP101941	CP101982

TABLE TWO (FOR 10"-11" WIDE YGS FRAMES)

YGS FRAME	10"-14" FRAME DEPTH	12"-16" FRAME DEPTH	14"-18" FRAME DEPTH
RIGHT	CP102272	CP102273	CP102274
LEFT	CP102275	CP102276	CP102277

ASSEMBLIES ON NEXT PAGE



Parts Manual

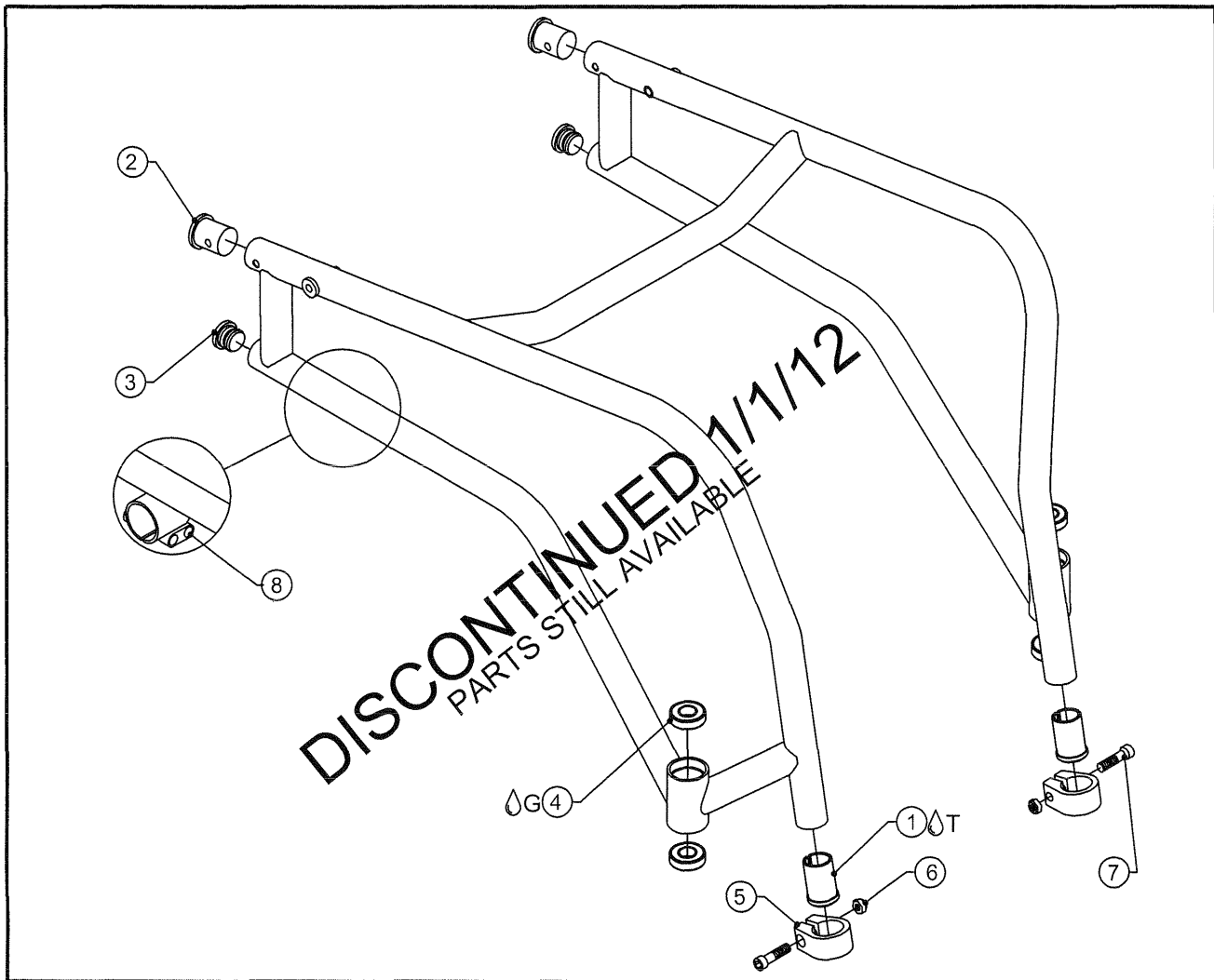
TiLite™ YGS FRAME ASSY (CONT.)

ITEM	QUANTITY	PART NO.	DESCRIPTION
1,2A,3-8		AS102781	10"-11" WIDE YGS 10"-14" FRAME 12"-14" BRACKET
1,2A,3-8		AS102782	10"-11" WIDE YGS 12"-16" FRAME 12"-14" BRACKET
1,2A,3-8		AS102783	10"-11" WIDE YGS 14"-18" FRAME 12"-14" BRACKET
1,2A,3-8		AS102035	YGS 10"-14" FRAME 12"-14" BRACKET
1,2A,3-8		AS102036	YGS 12"-16" FRAME 12"-14" BRACKET
1,2A,3-8		AS102037	YGS 14"-18" FRAME 12"-14" BRACKET
1,2B,3-8		AS102038	YGS 10"-14" FRAME 14"-16" BRACKET
1,2B,3-8		AS102039	YGS 12"-16" FRAME 14"-16" BRACKET
1,2B,3-8		AS102040	YGS 14"-18" FRAME 14"-16" BRACKET
1,2C,3-8		AS102041	YGS 10"-14" FRAME 16"-18" BRACKET
1,2C,3-8		AS102042	YGS 12"-16" FRAME 16"-18" BRACKET
1,2C,3-8		AS102043	YGS 14"-18" FRAME 16"-18" BRACKET

DISCONTINUED 6/1/2012

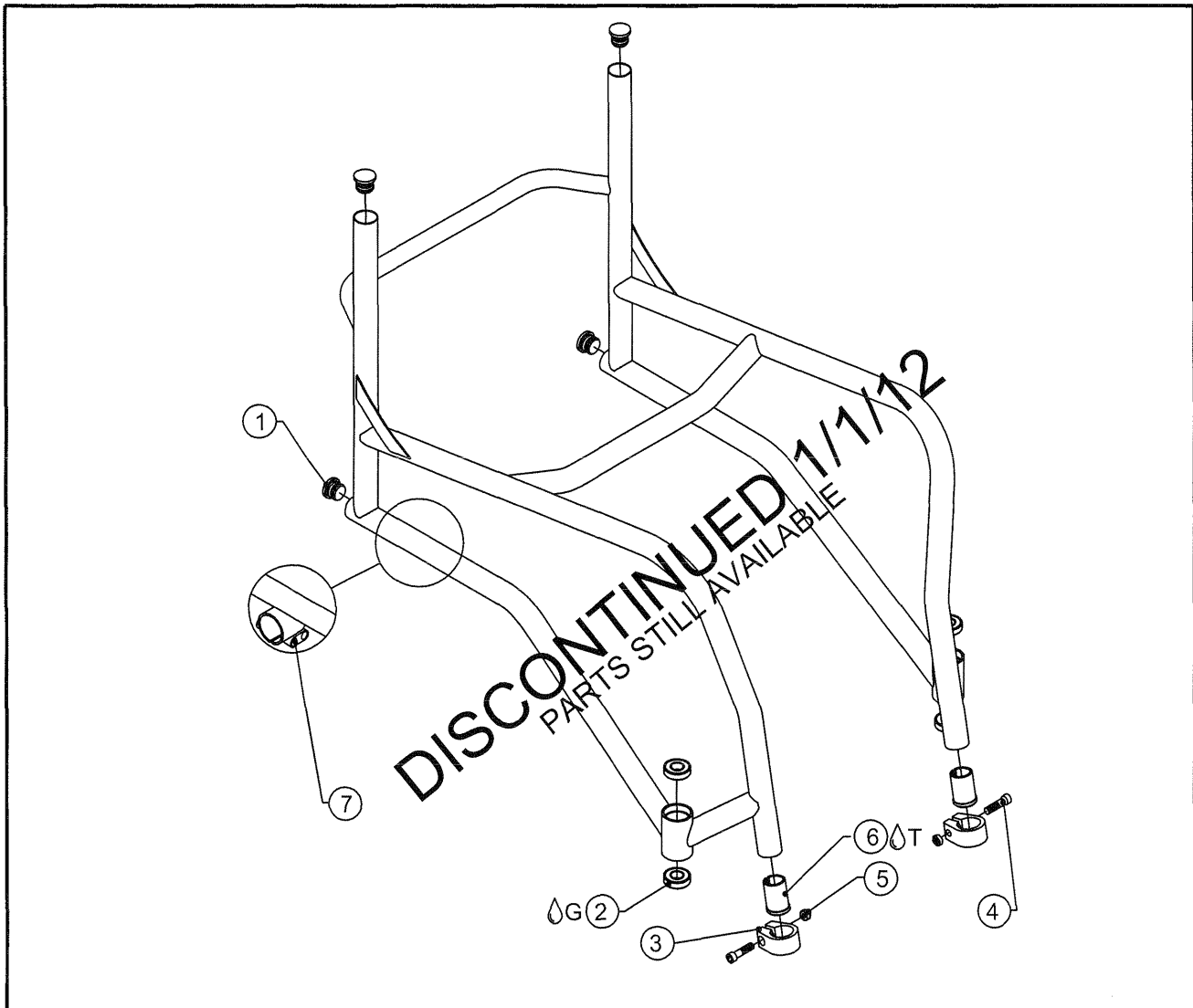


TiLite™ TR FRAME ASSY



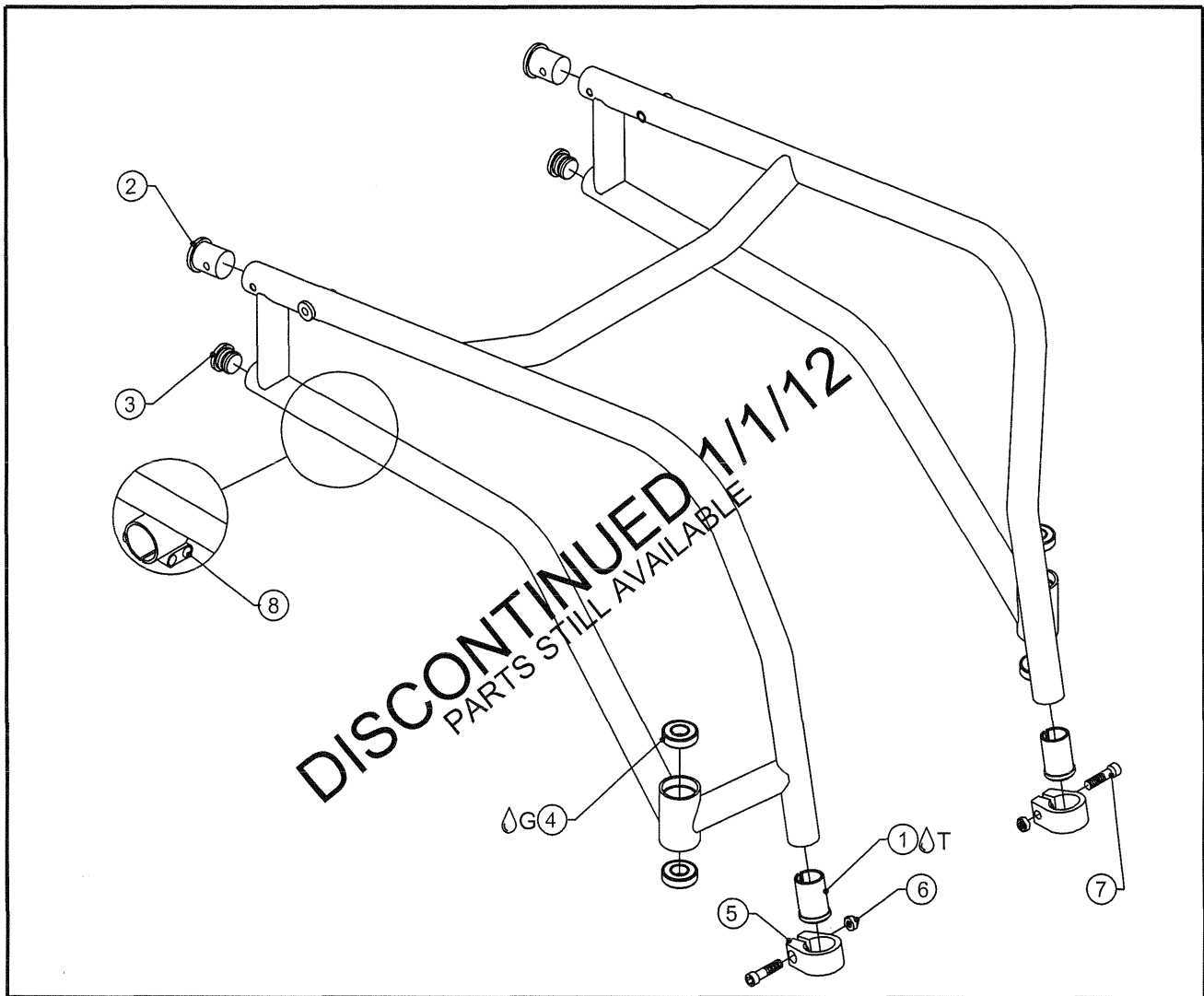
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
1B	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
2A	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
2B	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
3	2	HD100091	END CAP 1" OD THIN WALL
4 G	4	HD100011	BEARING 1/2" I.D. X 1-1/8" O.D. X 5/16" W
5	2	CP100105	1" BINDER CLAMP
6	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
7	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
8	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW

TiLite™ TR FRAME ASSY FIXED BACK



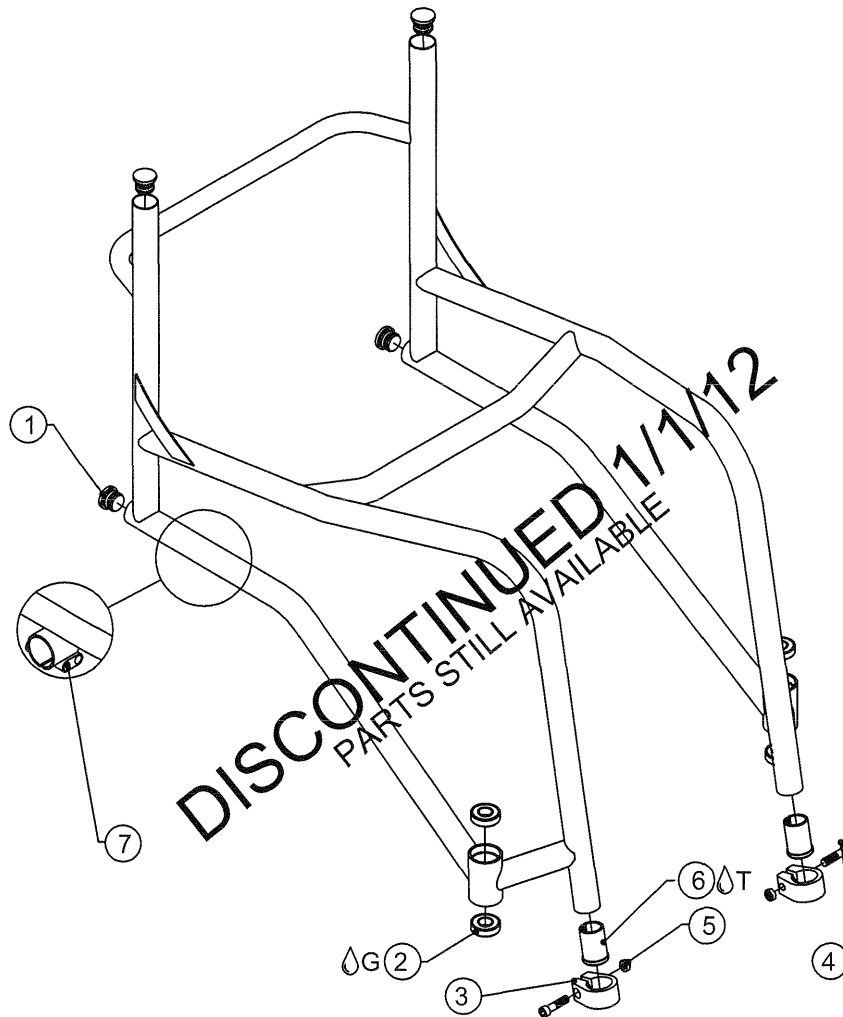
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	4	HD100091	END CAP 1" OD THIN WALL
2 Δ G	4	HD100011	BEARING 1/2" I.D. X 1-1/8" O.D. X 5/16" W
3	2	CP100105	1" BINDER CLAMP
4	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
6A Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
6B Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
7	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW

TiLite™ TRC FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
1B	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
2A 	2	CP100900	SHORT BACKREST PLUG FOR 1.00 X .036 WALL TI
2B 	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
3	2	HD100091	END CAP 1" OD THIN WALL
4	4	HD100011	BEARING 1/2" I.D. X 1-1/8" O.D. X 5/16" W
5	2	CP100105	1" BINDER CLAMP
6 	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
7	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
8	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW

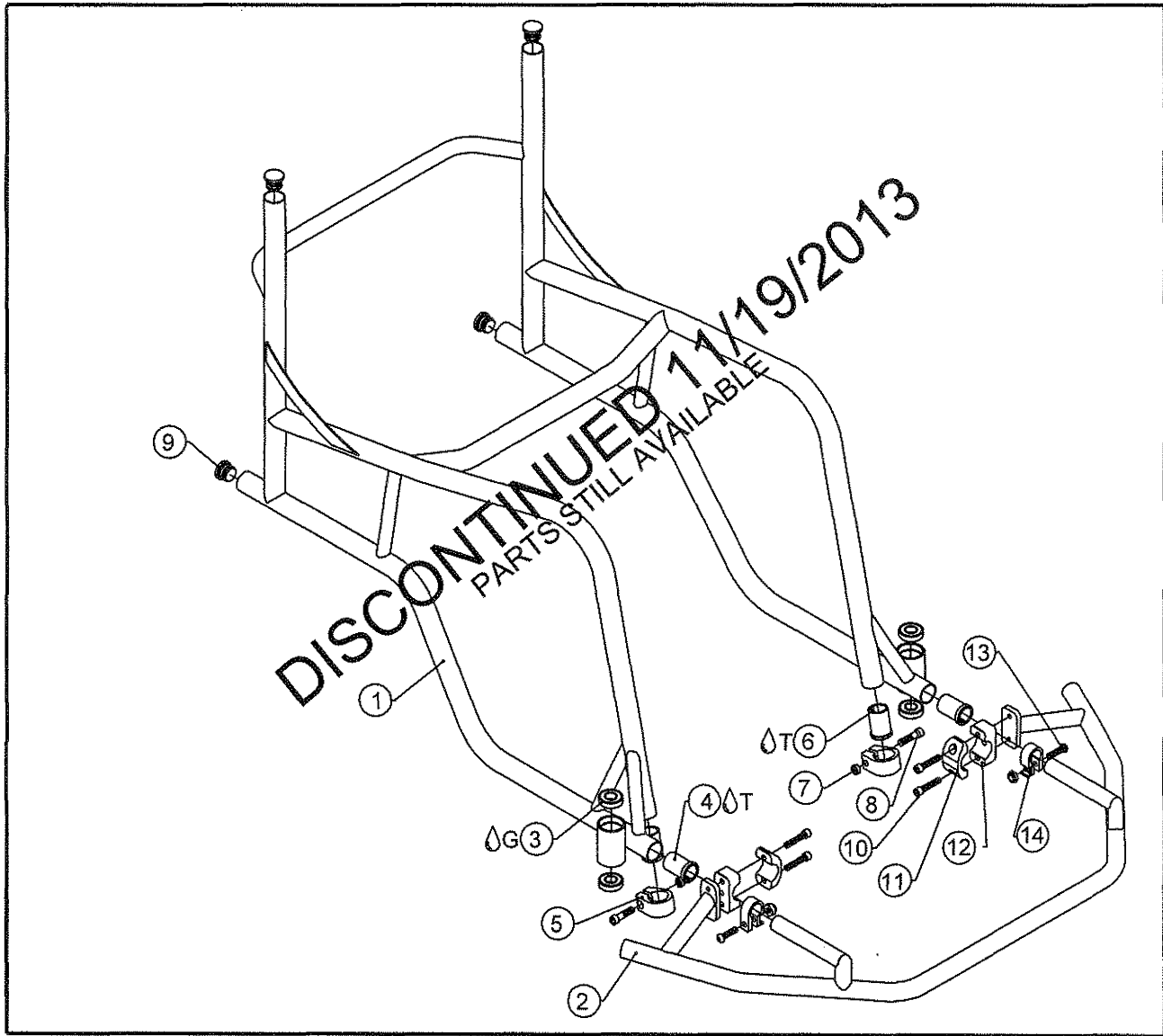
TiLite™ TRC FRAME ASSY FIXED BACK



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	4	HD100091	END CAP 1" OD THIN WALL
2 Δ G	4	HD100011	BEARING 1/2" I.D. X 1-1/8" O.D. X 5/16" W
3	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
4	2	CP100105	1" BINDER CLAMP
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
6A Δ T	4	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
6B Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
7	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW

TiSport BB FRAME ASSY

FIXED BACK, WING

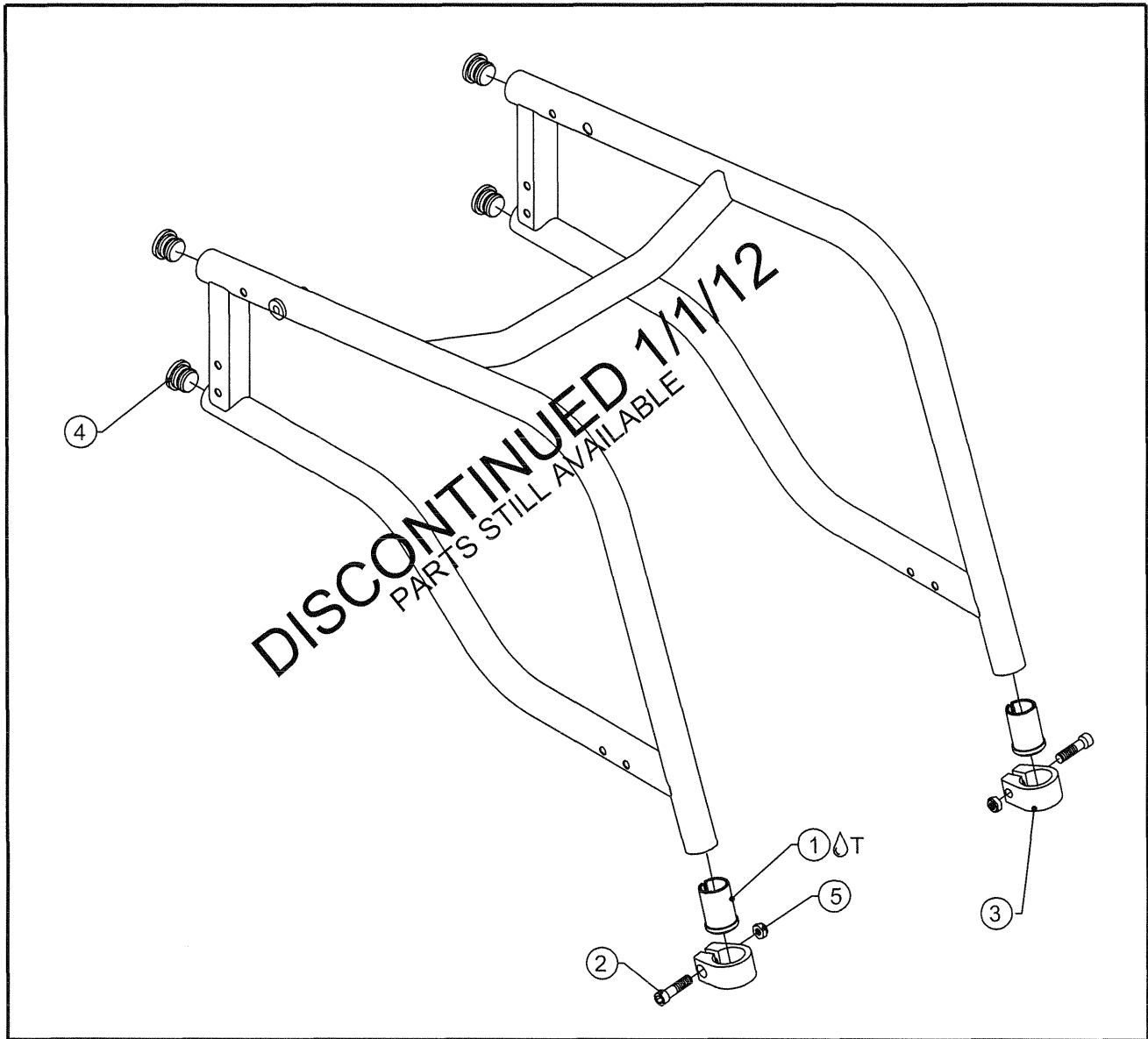


ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1	1		FRAME, TISPORT BB
CON. 2	1		WING
3 Δ G	4	HD100011	BEARING 1/2" I.D. X 1-1/8" O.D. X 5/16" W
4 Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO $\varnothing$.75
5	2	CP106242	1" BINDER CLAMP
6 Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO $\varnothing$.75
7	4	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
8	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
9	4	HD100091	END CAP 1" OD THIN WALL
10	4	HD100023	1/4-20 X 1-1/4" LONG SOCKET HEAD CAP SCREW
11	2	CP100936	C CLAMP 1 INCH
12	2	CP100520	U CLAMP
13	2	HD100065	1/4-20 X 1" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
14	2	CP100935	CLAMP BINDER 3/4
CON. 1, 3, 5-9		AS100679	FRAME ASSY BB WITH ADJ CG FIXED BACK
CON. 2, 4, 10-14		AS100680	FRAME ASSY BB FRONT WING

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

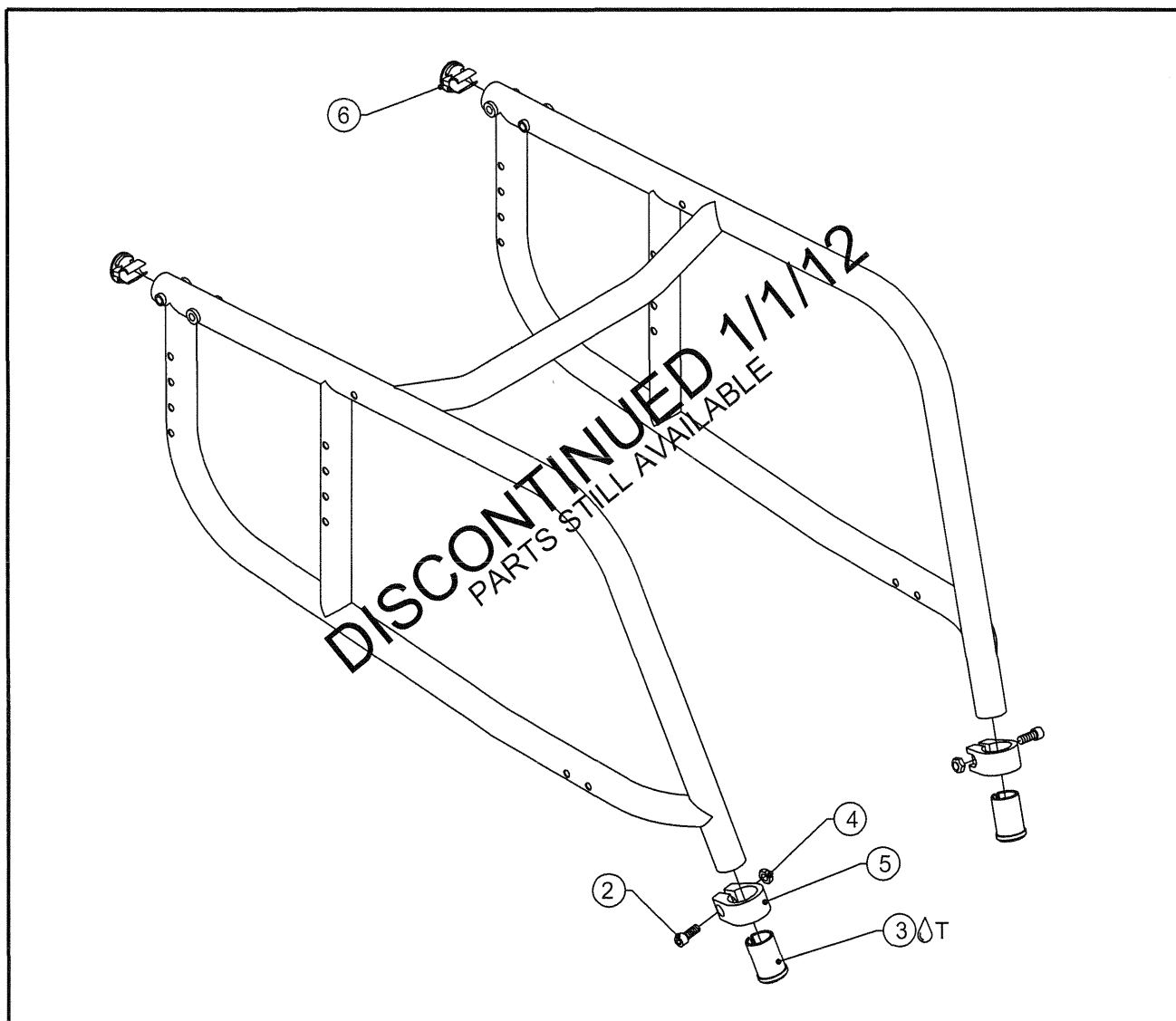


TiLite™ TRA FRAME ASSY



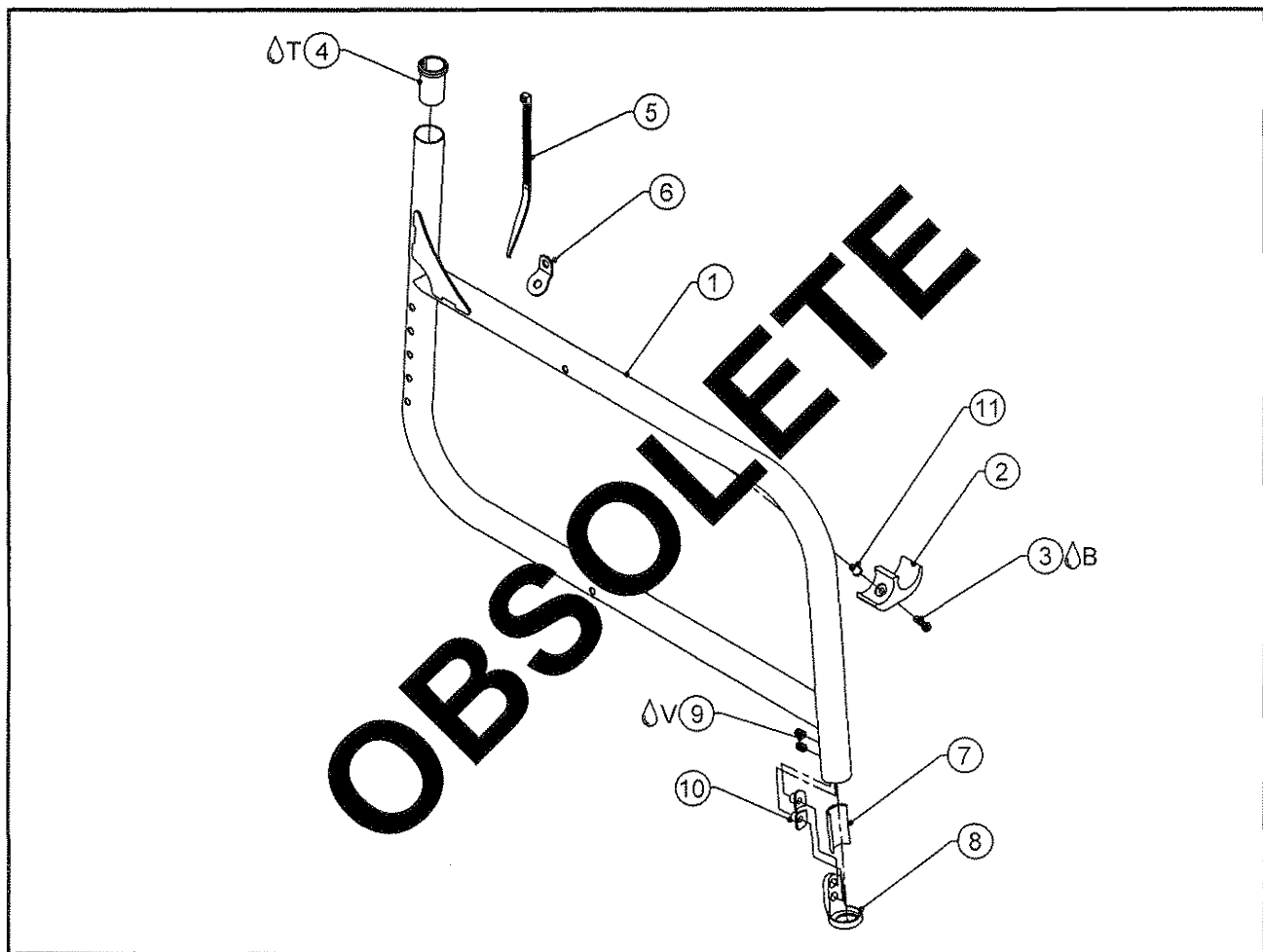
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A  T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
1B  T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
2	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
3	2	CP100105	1" BINDER CLAMP
4	4	HD100091	END CAP 1" OD THIN WALL
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE

TiLite™ EVO FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
2A ^Δ T	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
2B ^Δ T	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
3	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
4	2	CP100105	1" BINDER CLAMP
5	2	CP102473	BACK FRAME PLUG

TiLite™ 2GX FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX FRAME
2	1	CP100535	1 INCH SEAT SADDLE
3B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
4T	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
8	1	CP102600	CLAMP COVER
9V	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	HD100042	RIVNUT, 10-32 X .02- .13 GRIP LENGTH
1,2-11		TABLE TWO	2GX FRAME ASSEMBLY

TABLE ONE - 2GX FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP102980	CP102981
70° MEDIUM	CP102982	CP102983
70° LONG	CP102984	CP102985
70° EXTRA LONG	CP102986	CP102987
80° SHORT	CP102988	CP102989
80° MEDIUM	CP102990	CP102991
80° LONG	CP102992	CP102993
80° EXTRA LONG	CP102994	CP102995
85° SHORT	CP102996	CP102997
85° MEDIUM	CP102998	CP102999
85° LONG	CP103000	CP103001
85° EXTRA LONG	CP103002	CP103003

TABLE TWO - 2GX FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS103631	AS103632
70° MEDIUM	AS103633	AS103634
70° LONG	AS103635	AS103636
70° EXTRA LONG	AS103637	AS103638
80° SHORT	AS103639	AS103640
80° MEDIUM	AS103641	AS103642
80° LONG	AS103643	AS103644
80° EXTRA LONG	AS103645	AS103646
85° SHORT	AS103647	AS103648
85° MEDIUM	AS103649	AS103650
85° LONG	AS103651	AS103652
85° EXTRA LONG	AS103653	AS103654

TiLite™ 2GX FRAME ASSY

TABLE TWO - HEAVY DUTY 2GX FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP102980	CP102981
70° MEDIUM	CP102982	CP102983
70° LONG	CP102984	CP102985
70° EXTRA LONG	CP102986	CP102987
80° SHORT	CP102988	CP102989
80° MEDIUM	CP102990	CP102991
80° LONG	CP102992	CP102993
80° EXTRA LONG	CP102994	CP102995
85° SHORT	CP102996	CP102997
85° MEDIUM	CP102998	CP102999
85° LONG	CP103000	CP103001
85° EXTRA LONG	CP103002	CP103003

TABLE FOUR - HEAVY DUTY 2GX FRAME ASSEMBLIES

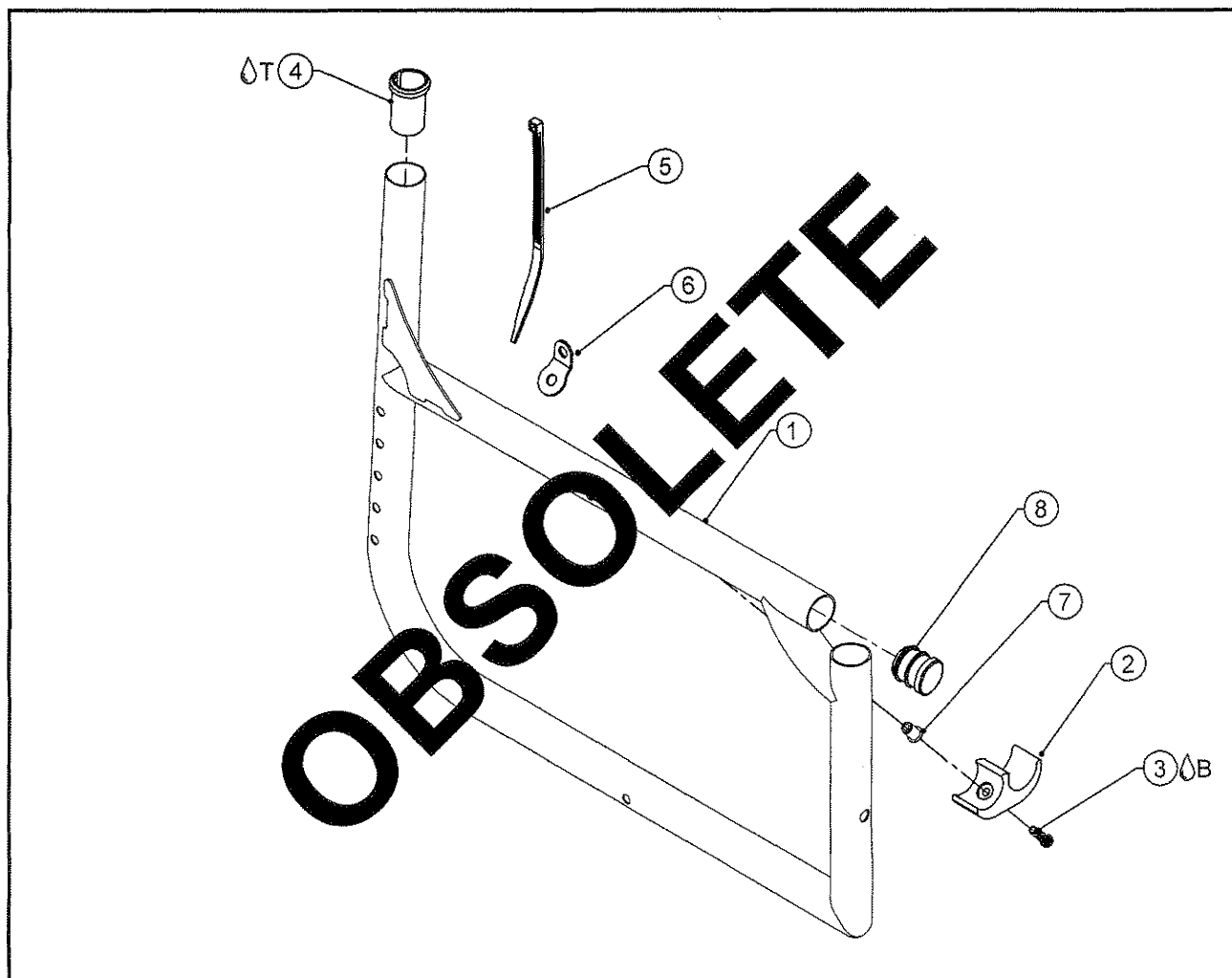
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS103631	AS103632
70° MEDIUM	AS103633	AS103634
70° LONG	AS103635	AS103636
70° EXTRA LONG	AS103637	AS103638
80° SHORT	AS103639	AS103640
80° MEDIUM	AS103641	AS103642
80° LONG	AS103643	AS103644
80° EXTRA LONG	AS103645	AS103646
85° SHORT	AS103647	AS103648
85° MEDIUM	AS103649	AS103650
85° LONG	AS103651	AS103652
85° EXTRA LONG	AS103653	AS103654

OBSOLETE 10/13/08

SEE PAGE 2-12



TiLite™ 2GX SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX SWINGAWAY FRAME
2	1	CP100535	1 INCH SEAT SADDLE
3 B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
4 T	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100042	RIVNUT, 10-32 X .02-.13 GRIP LENGTH
8	1	HD100091	END CAP 1" OD THIN WALL
1-8	1	TABLE TWO	2GX SWINGAWAY FRAME ASSEMBLY

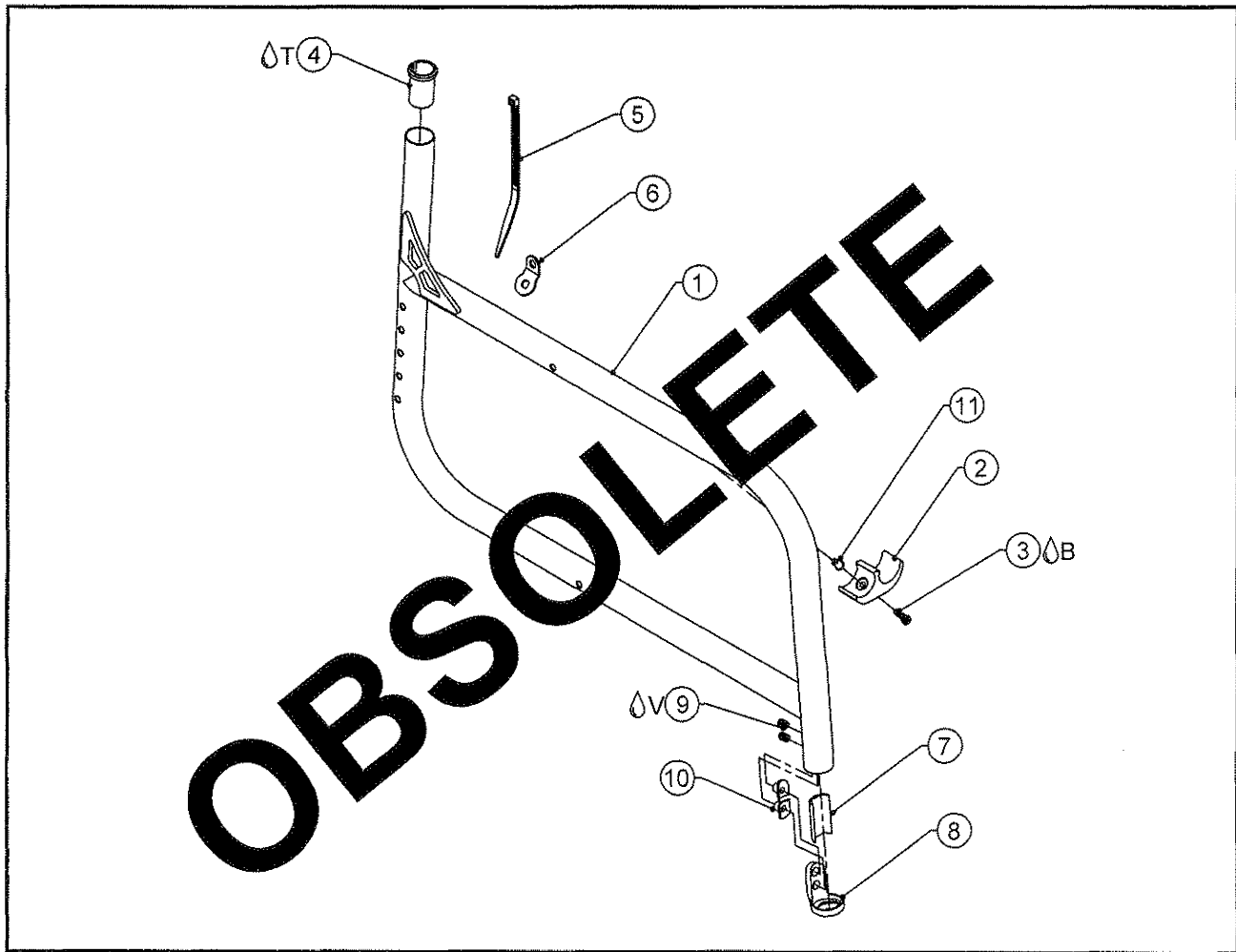
TABLE ONE - 2GX SA FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP103344	CP103343
16" MEDIUM	CP103346	CP103345
18" LONG	CP103348	CP103347
20" EXTRA LONG	CP103328	CP103327

TABLE TWO - 2GX SA FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS103661	AS103662
16" MEDIUM	AS103663	AS103664
18" LONG	AS103665	AS103666
20" EXTRA LONG	AS103667	AS103668

TiLite™ Aero X FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X FRAME
2	1	CP100535	1 INCH SEAT SADDLE
3 ^B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
4 ^T	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
8	1	CP102600	CLAMP COVER
9 ^V	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
1-11		TABLE TWO	Aero X FRAME ASSEMBLY

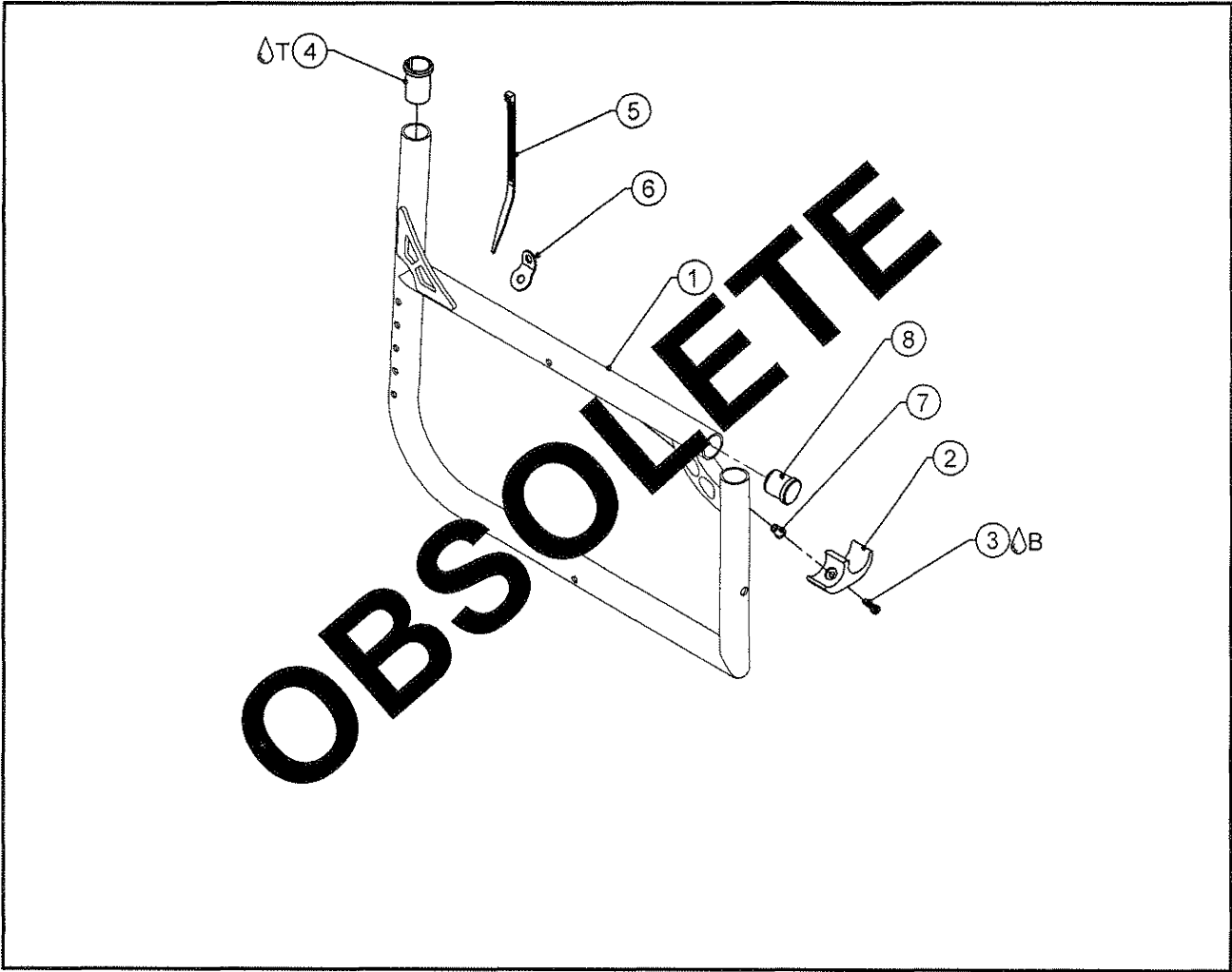
TABLE ONE - Aero X FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP102762	CP102763
70° MEDIUM	CP102764	CP102765
70° LONG	CP102766	CP102767
70° EXTRA LONG	CP102768	CP102769
80° SHORT	CP102770	CP102771
80° MEDIUM	CP102772	CP102773
80° LONG	CP102774	CP102775
80° EXTRA LONG	CP102776	CP102777
85° SHORT	CP102778	CP102779
85° MEDIUM	CP102780	CP102781
85° LONG	CP102782	CP102783
85° EXTRA LONG	CP102784	CP102785

TABLE TWO - Aero X FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS103395	AS103396
70° MEDIUM	AS103397	AS103398
70° LONG	AS103399	AS103400
70° EXTRA LONG	AS103401	AS103402
80° SHORT	AS103403	AS103404
80° MEDIUM	AS103405	AS103406
80° LONG	AS103407	AS103408
80° EXTRA LONG	AS103409	AS103410
85° SHORT	AS103411	AS103412
85° MEDIUM	AS103413	AS103414
85° LONG	AS103415	AS103416
85° EXTRA LONG	AS103417	AS103418

TiLite™ Aero X SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X SWINGAWAY FRAME
2	1	CP100535	1 INCH SEAT SADDLE
3B	1	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
4T	1	CP101059	SLEEVE, 1" X .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
8	1	HD100134	END CAP 1" X .083 WALL TUBING
1-8		TABLE TWO	Aero X SWINGAWAY FRAME ASSEMBLY

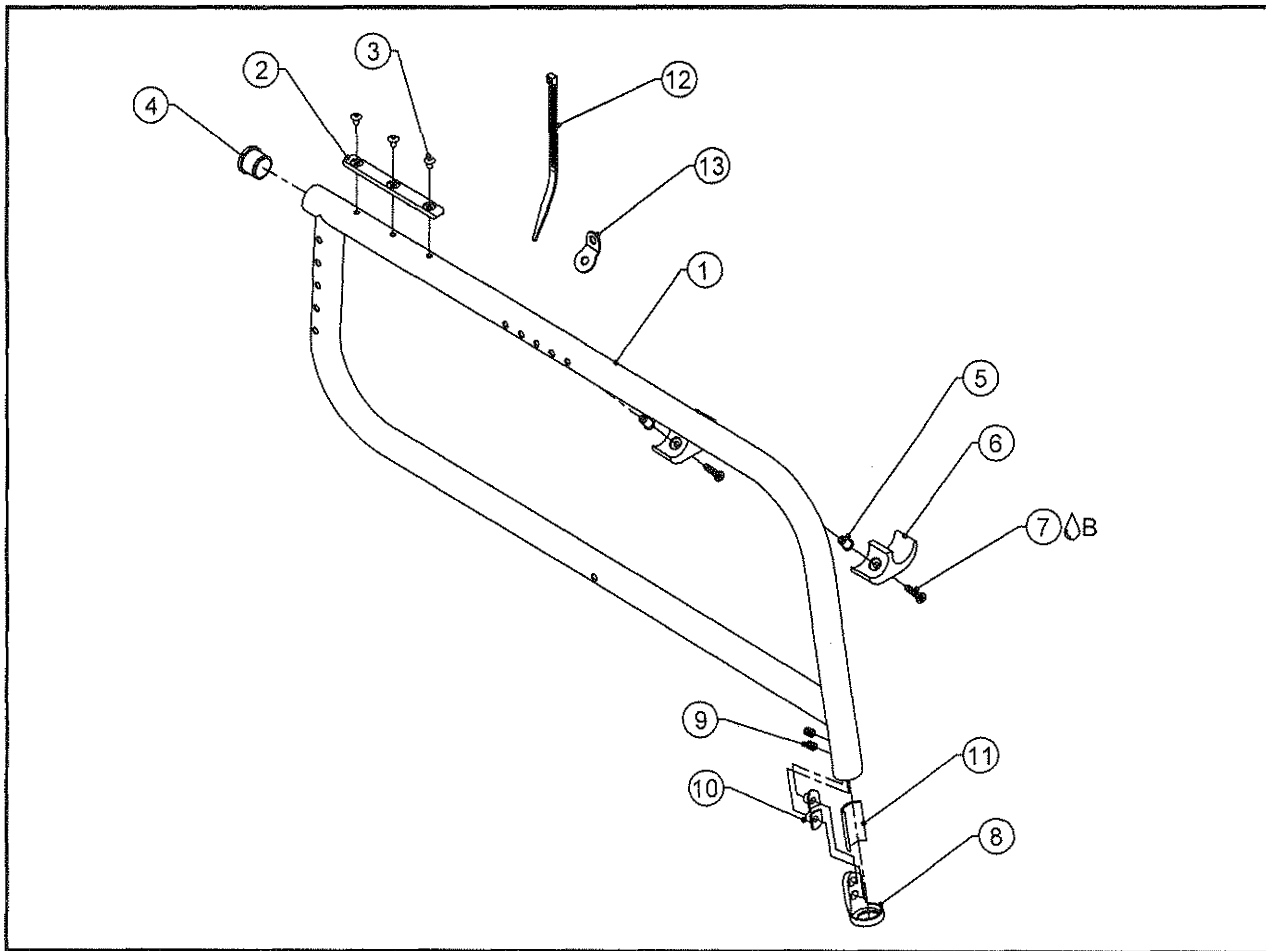
TABLE ONE - Aero X SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP103069	CP103070
16" MEDIUM	CP103071	CP103072
18" LONG	CP103073	CP103074
20" EXTRA LONG	CP103075	CP103076

TABLE TWO - Aero X SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS103582	AS103583
16" MEDIUM	AS103584	AS103585
18" LONG	AS103586	AS103587
20" EXTRA LONG	AS103588	AS103589

TiLite™ Aero X ADJ DEPTH FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X FRAME
2	1	CP104168	DEPTH ADJ FRAME RAIL
3	3	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
4	1	HD100134	END CAP 1" X .083 WALL TUBING
5	2	HD100270	1/4-20 RIVNUT
6	2	CP104052	1" SEAT SADDLE
7 ^Δ B	2	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
8	1	CP102600	CLAMP COVER
9	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
12	1	RW100057	CABLE TIE 8" LENGTH
13	1	RW100056	UPHOLSTERY TAB FOR FOLDER
1-13		TABLE TWO	Aero X FRAME ASSEMBLY

TABLE ONE - Aero X FRAME

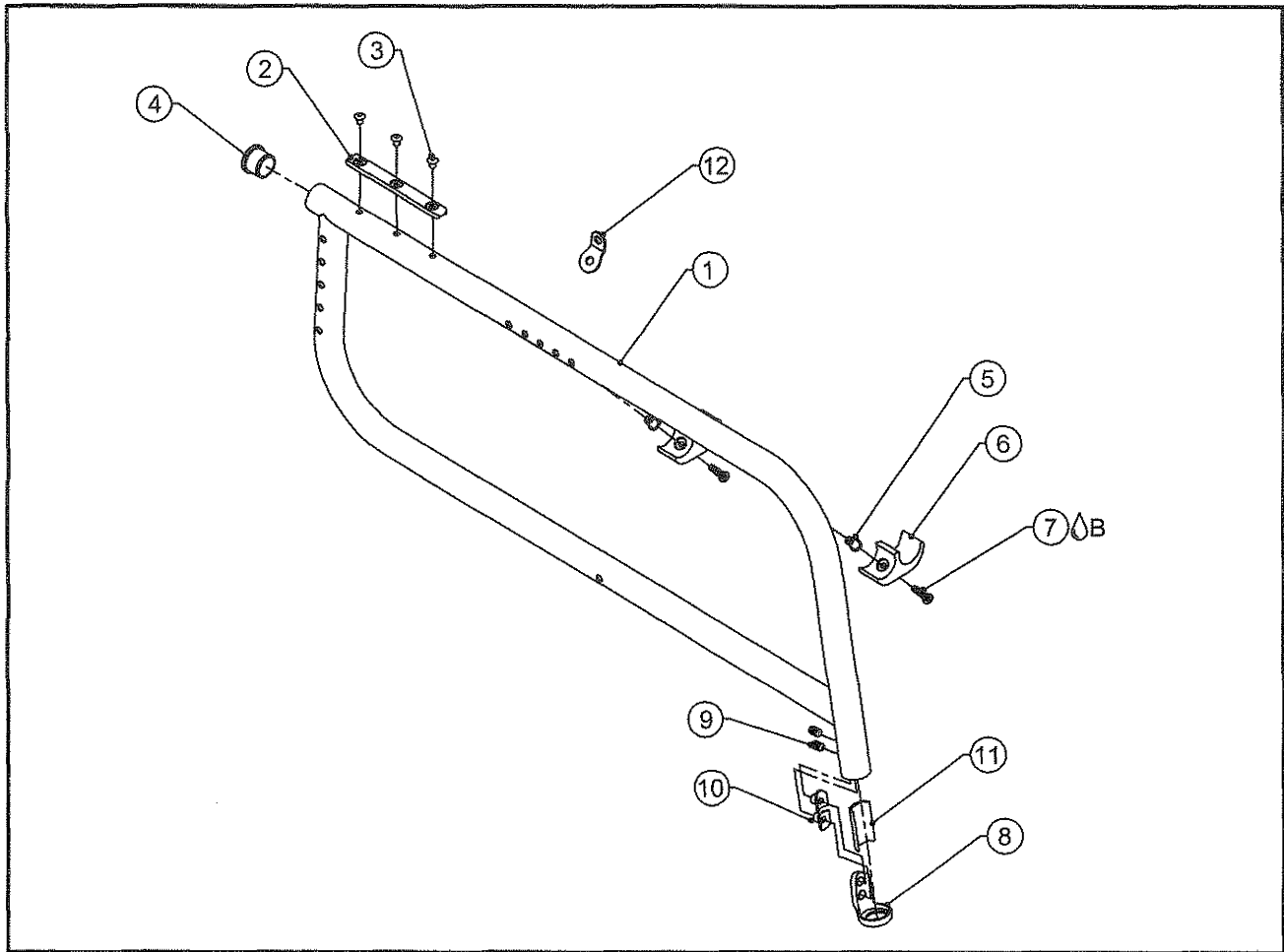
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP104136	CP104137
70° MEDIUM	CP104138	CP104139
70° LONG	CP104140	CP104141
70° EXTRA LONG	CP104142	CP104143
80° SHORT	CP104144	CP104145
80° MEDIUM	CP104146	CP104147
80° LONG	CP104148	CP104149
80° EXTRA LONG	CP104150	CP104151
85° SHORT	CP104152	CP104153
85° MEDIUM	CP104154	CP104155
85° LONG	CP104156	CP104157
85° EXTRA LONG	CP104158	CP104159

TABLE TWO - Aero X FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS104834	AS104835
70° MEDIUM	AS104836	AS104837
70° LONG	AS104838	AS104839
70° EXTRA LONG	AS104840	AS104841
80° SHORT	AS104842	AS104843
80° MEDIUM	AS104844	AS104845
80° LONG	AS104846	AS104847
80° EXTRA LONG	AS104848	AS104849
85° SHORT	AS104850	AS104851
85° MEDIUM	AS104852	AS104853
85° LONG	AS104854	AS104855
85° EXTRA LONG	AS104856	AS104857



TiLite™ 2GX ADJ DEPTH FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX FRAME
2	1	CP104168	DEPTH ADJ FRAME RAIL
3	3	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
4	1	HD100091	END CAP 1" OD THIN WALL
5	2	HD100270	1/4-20 RIVNUT
6	2	CP104052	1" SEAT SADDLE
7 ^{AB}	2	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
8	1	CP102600	CLAMP COVER
9	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
12	1	RW100056	UPHOLSTERY TAB FOR FOLDER
1-12		TABLE TWO	2GX FRAME ASSEMBLY

TABLE ONE - 2GX FRAME

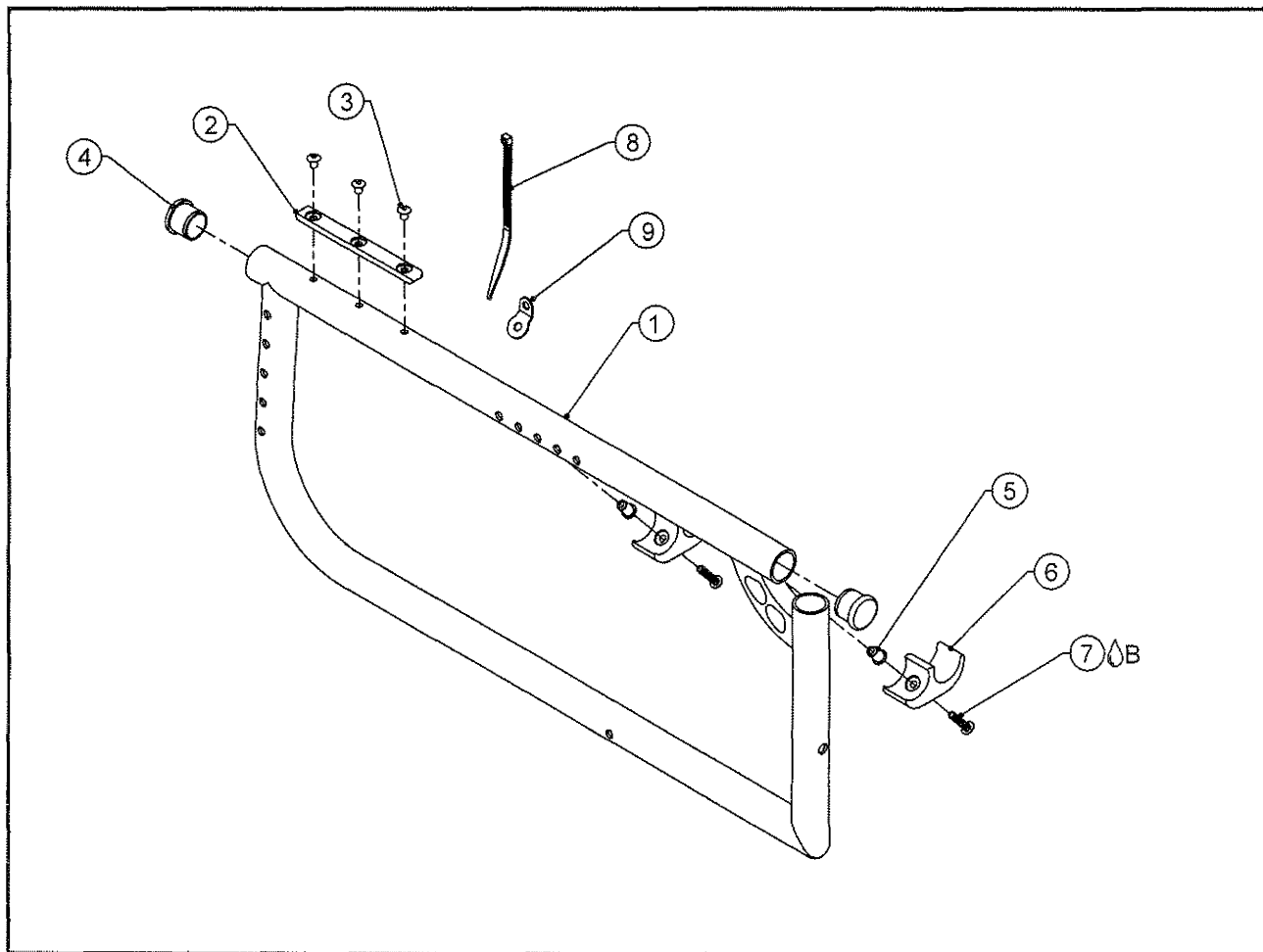
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP104670	CP104671
70° MEDIUM	CP104672	CP104673
70° LONG	CP104674	CP104675
70° EXTRA LONG	CP104676	CP104677
80° SHORT	CP104678	CP104679
80° MEDIUM	CP104680	CP104681
80° LONG	CP104682	CP104683
80° EXTRA LONG	CP104684	CP104685
85° SHORT	CP104686	CP104687
85° MEDIUM	CP104688	CP104689
85° LONG	CP104690	CP104691
85° EXTRA LONG	CP104692	CP104693

TABLE TWO - 2GX FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS111014	AS111015
70° MEDIUM	AS111016	AS111017
70° LONG	AS111018	AS111019
70° EXTRA LONG	AS111020	AS111021
80° SHORT	AS111022	AS111023
80° MEDIUM	AS111024	AS111025
80° LONG	AS111026	AS111027
80° EXTRA LONG	AS111028	AS111029
85° SHORT	AS111030	AS111031
85° MEDIUM	AS111032	AS111033
85° LONG	AS111034	AS111035
85° EXTRA LONG	AS111036	AS111037



TiLite™ Aero X ADJUSTABLE DEPTH SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X ADJ DEPTH SWINGAWAY FRAME
2	1	CP104168	DEPTH ADJ FRAME RAIL
3	3	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
4	2	HD100134	END CAP 1" X .083 WALL TUBING
5	2	HD100270	1/4-20 RIVNUT
6	2	CP104052	1" SEAT SADDLE
7 B	2	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
8	1	RW100057	CABLE TIE 8" LENGTH
9	1	RW100056	UPHOLSTERY TAB FOR FOLDER
1-9		TABLE TWO	Aero X ADJ DEPTH SWINGAWAY FRAME ASSEMBLY

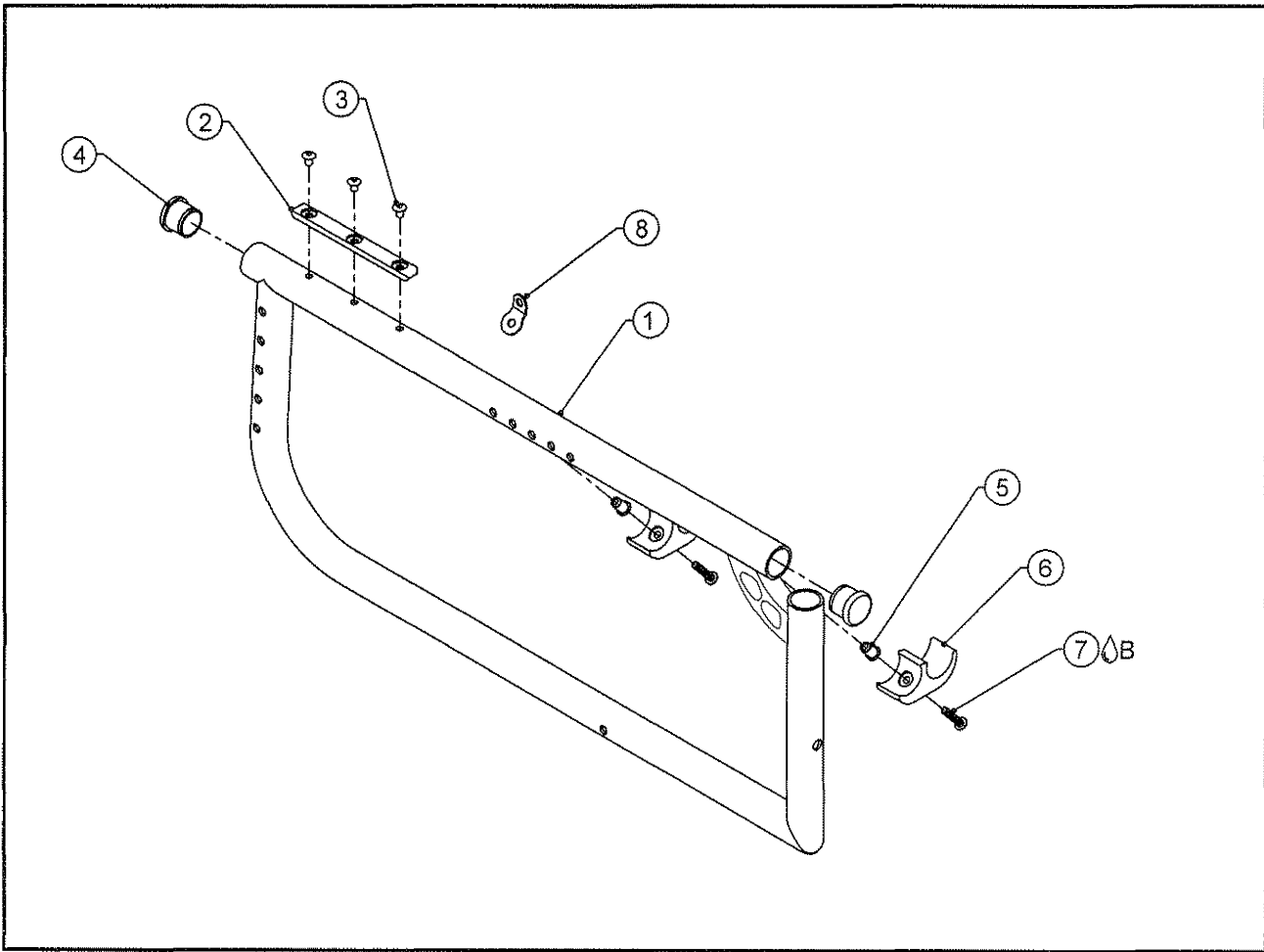
TABLE ONE - Aero X SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP104160	CP104161
16" MEDIUM	CP104162	CP104163
18" LONG	CP104164	CP104165
20" EXTRA LONG	CP104166	CP104167

TABLE TWO - Aero X SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS104858	AS104859
16" MEDIUM	AS104860	AS104861
18" LONG	AS104862	AS104863
20" EXTRA LONG	AS104864	AS104865

TiLite™ 2GX ADJUSTABLE DEPTH SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX ADJ DEPTH SWINGAWAY FRAME
2	1	CP104168	DEPTH ADJ FRAME RAIL
3	3	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
4	2	HD100091	END CAP 1" OD THIN WALL
5	2	HD100270	1/4-20 RIVNUT
6	2	CP104052	1" SEAT SADDLE
7 ^{ΔB}	2	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
8	1	RW100056	UPHOLSTERY TAB FOR FOLDER
1-8		TABLE TWO	2GX ADJ DEPTH SWINGAWAY FRAME ASSEMBLY

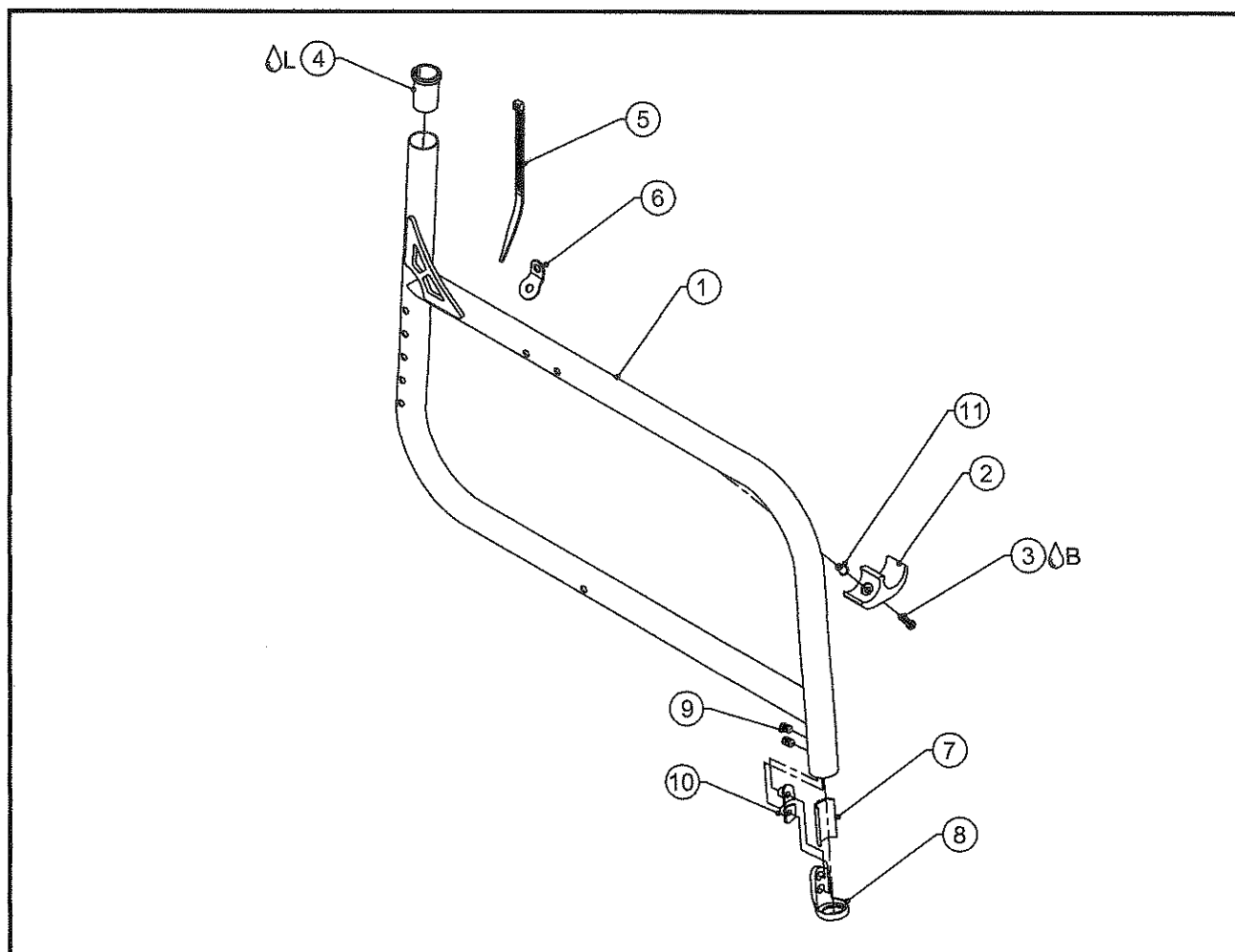
TABLE ONE - 2GX SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP104694	CP104695
16" MEDIUM	CP104696	CP104697
18" LONG	CP104698	CP104699
20" EXTRA LONG	CP104700	CP104701

TABLE TWO - 2GX SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS111038	AS111039
16" MEDIUM	AS111040	AS111041
18" LONG	AS111042	AS111043
20" EXTRA LONG	AS111044	AS111045

TiLite™ Aero X FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X FRAME
2	1	CP104052	1" SEAT SADDLE
3B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
8	1	CP102600	CLAMP COVER
9	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	HD100270	1/4-20 RIVNUT
1-11		TABLE TWO	Aero X FRAME ASSEMBLY

TABLE ONE - Aero X FRAME

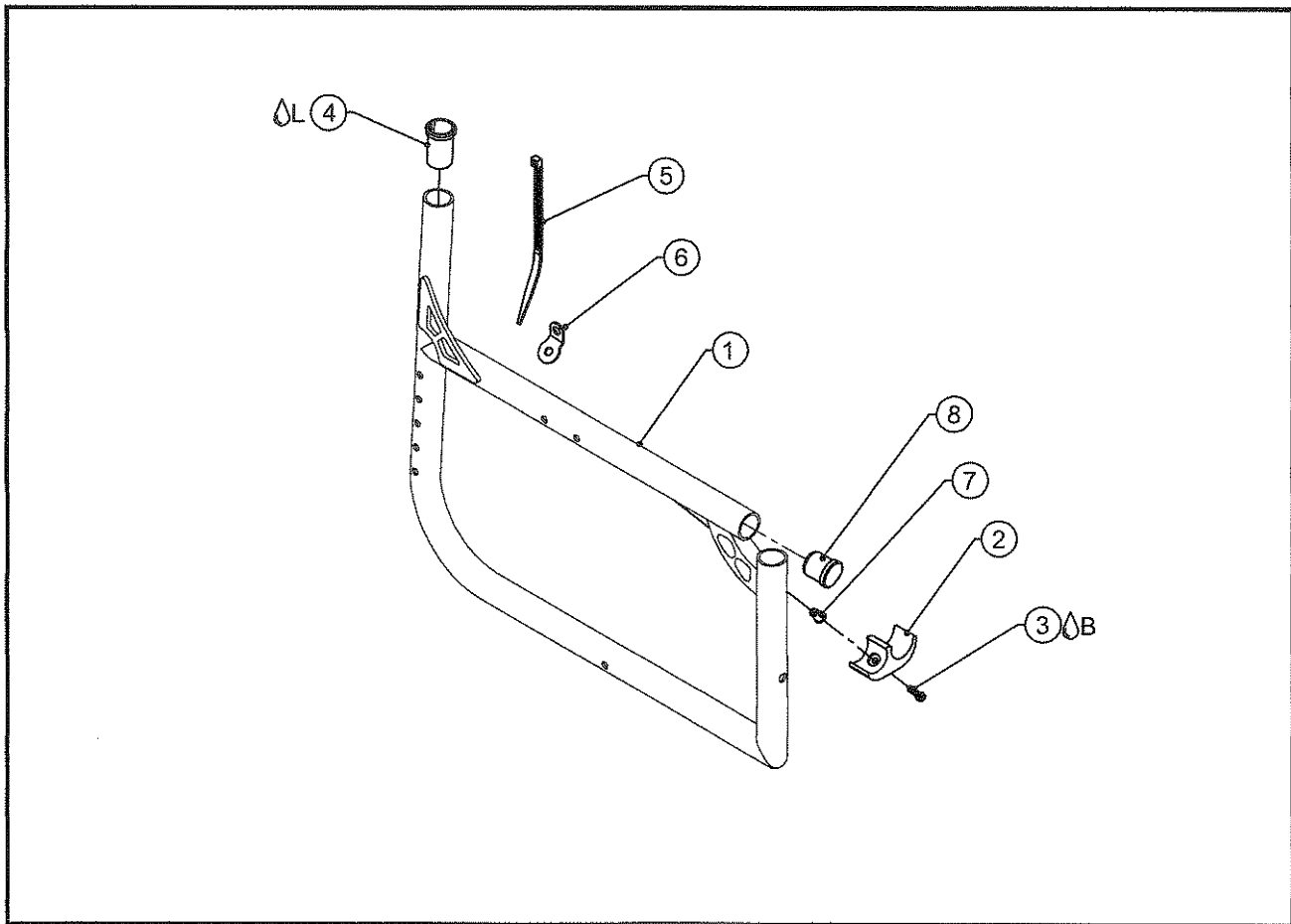
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP102762	CP102763
70° MEDIUM	CP102764	CP102765
70° LONG	CP102766	CP102767
70° EXTRA LONG	CP102768	CP102769
80° SHORT	CP102770	CP102771
80° MEDIUM	CP102772	CP102773
80° LONG	CP102774	CP102775
80° EXTRA LONG	CP102776	CP102777
85° SHORT	CP102778	CP102779
85° MEDIUM	CP102780	CP102781
85° LONG	CP102782	CP102783
85° EXTRA LONG	CP102784	CP102785

TABLE TWO - Aero X FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS110403	AS110404
70° MEDIUM	AS110405	AS110406
70° LONG	AS110407	AS110408
70° EXTRA LONG	AS110409	AS110410
80° SHORT	AS110411	AS110412
80° MEDIUM	AS110413	AS110414
80° LONG	AS110415	AS110416
80° EXTRA LONG	AS110417	AS110418
85° SHORT	AS110419	AS110420
85° MEDIUM	AS110421	AS110422
85° LONG	AS110423	AS110424
85° EXTRA LONG	AS110425	AS110426



TiLite™ Aero X SWINGAWAY FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X SWINGAWAY FRAME
2	1	CP104052	1" SEAT SADDLE
3 B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4 L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100270	1/4-20 RIVNUT
8	1	HD100134	END CAP 1" X .083 WALL TUBING
1-8		TABLE TWO	Aero X SWINGAWAY FRAME ASSEMBLY

TABLE ONE - Aero X SWINGAWAY FRAME

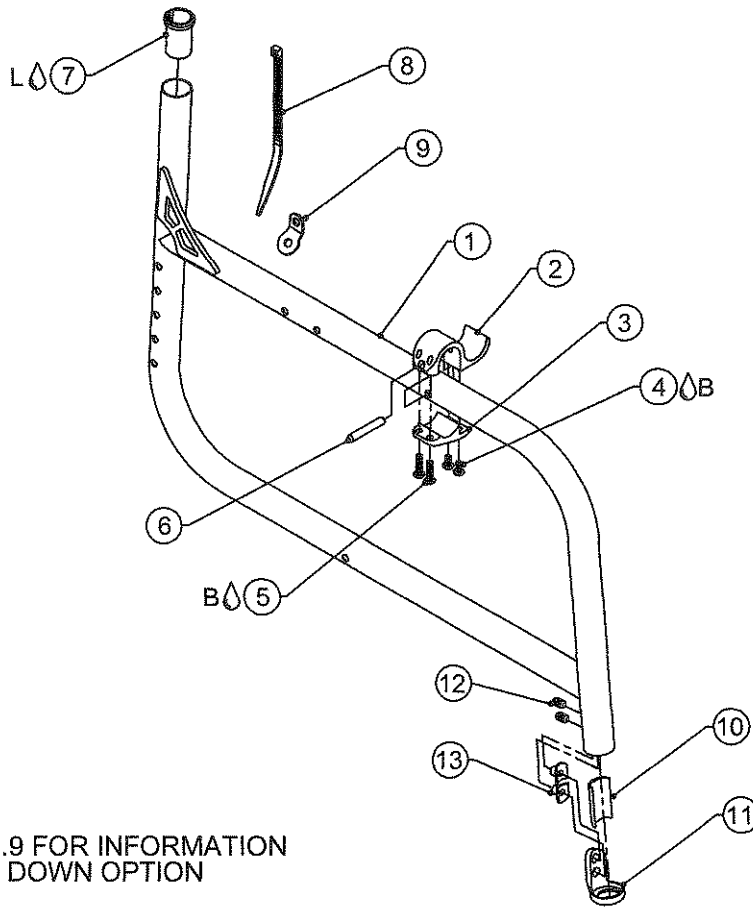
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP104284	CP104285
16" MEDIUM	CP104286	CP104287
18" LONG	CP104288	CP104289
20" EXTRA LONG	CP104290	CP104291

TABLE TWO - Aero X SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS110427	AS110428
16" MEDIUM	AS110429	AS110430
18" LONG	AS110431	AS110432
20" EXTRA LONG	AS110433	AS110434

TiLite™ AERO X REINFORCED FRAME

FOR TRANSIT TIE DOWN OPTION



SEE PAGE 10-19.9 FOR INFORMATION
ON TRANSIT TIE DOWN OPTION

ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X REINFORCED FRAME
2	1	CP105809	HEAVY DUTY SADDLE
3	1	CP105810	HEAVY DUTY SADDLE CLAMP
4 Δ B	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
5 Δ B	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
6	1	HD100225	DOWEL PIN .250" OD X 1.500" LONG SS
7 Δ L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
8	1	RW100057	CABLE TIE 8" LENGTH
9	1	RW100056	UPHOLSTERY TAB FOR FOLDER
10	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
11	1	CP102600	CLAMP COVER
12	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
13	2	CP102604	CUSTOM T-NUT 1/4-20
1-13		TABLE TWO	Aero X FRAME ASSEMBLY

TABLE ONE - REINFORCED Aero X FRAME

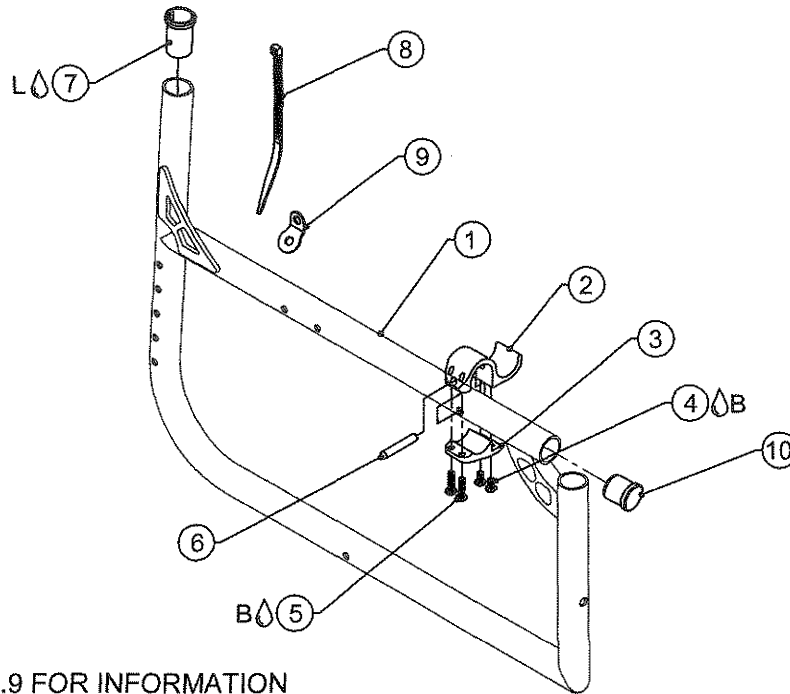
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP105812	CP105813
70° MEDIUM	CP105814	CP105815
70° LONG	CP105816	CP105817
70° EXTRA LONG	CP105818	CP105819
80° SHORT	CP105820	CP105821
80° MEDIUM	CP105822	CP105823
80° LONG	CP105824	CP105825
80° EXTRA LONG	CP105826	CP105827
85° SHORT	CP105828	CP105829
85° MEDIUM	CP105830	CP105831
85° LONG	CP105832	CP105833
85° EXTRA LONG	CP105834	CP105835

TABLE TWO - REINFORCED Aero X
FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS111954	AS111955
70° MEDIUM	AS111956	AS111957
70° LONG	AS111958	AS111959
70° EXTRA LONG	AS111960	AS111961
80° SHORT	AS111962	AS111963
80° MEDIUM	AS111964	AS111965
80° LONG	AS111966	AS111967
80° EXTRA LONG	AS111968	AS111969
85° SHORT	AS111970	AS111971
85° MEDIUM	AS111972	AS111973
85° LONG	AS111974	AS111975
85° EXTRA LONG	AS111976	AS111977



TiLite™ AERO X REINFORCED SWINGAWAY FRAME FOR TRANSIT TIE DOWN OPTION



SEE PAGE 10-19.9 FOR INFORMATION
ON TRANSIT TIE DOWN OPTION

ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	Aero X REINFORCED SWINGAWAY FRAME
2	1	CP105809	HEAVY DUTY SADDLE
3	1	CP105810	HEAVY DUTY SADDLE CLAMP
4 B	2	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
5 B	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
6	1	HD100225	DOWEL PIN .250" OD X 1.500" LONG SS
7 L	1	CP101059	SLEEVE, 1" X .083 WALL TUBING TO Ø.75
8	1	RW100057	CABLE TIE 8" LENGTH
9	1	RW100056	UPHOLSTERY TAB FOR FOLDER
10	1	HD100134	END CAP 1" X .083 WALL TUBING
1-10		TABLE TWO	Aero X SWINGAWAY FRAME ASSEMBLY

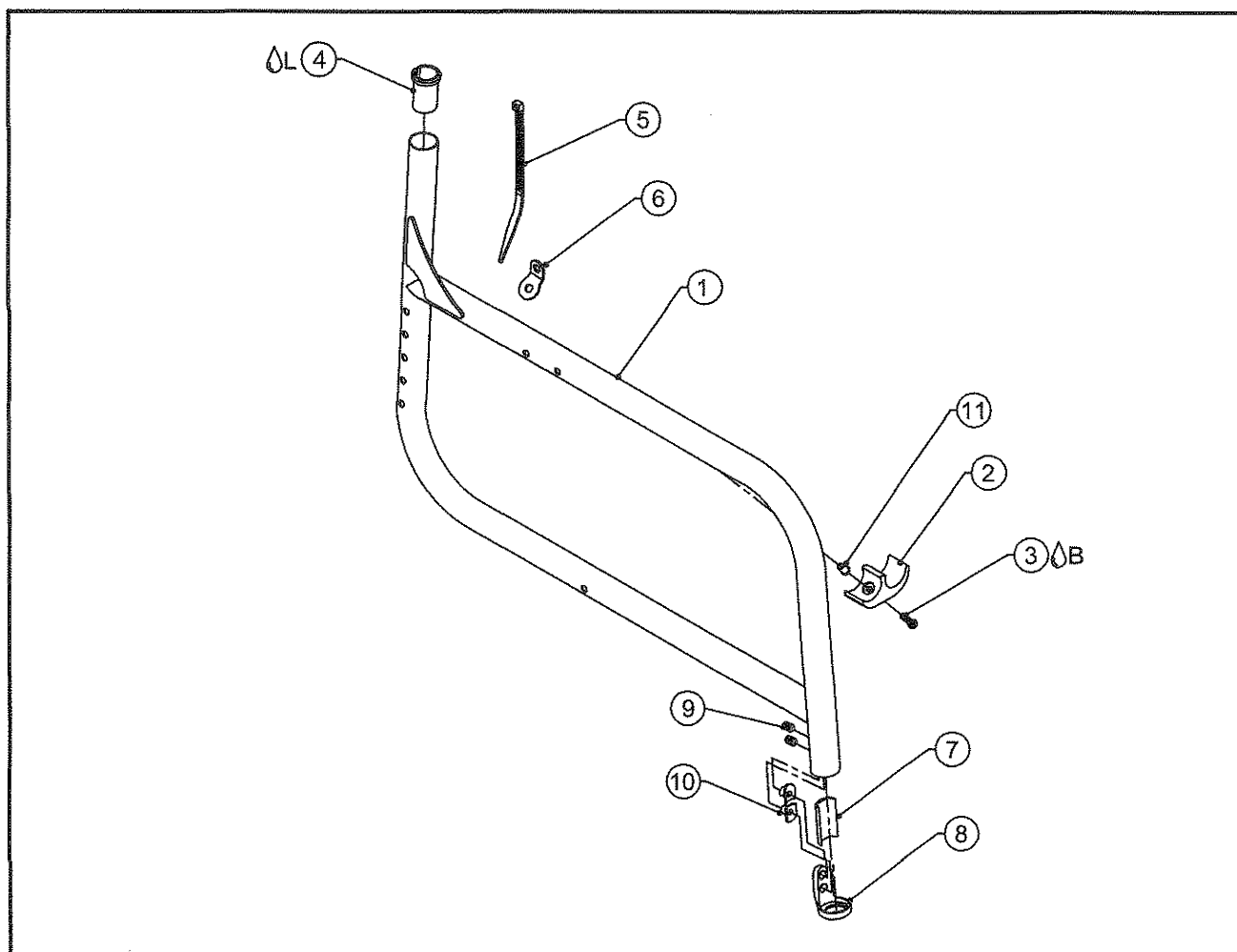
TABLE ONE - Aero X REINFORCED SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP105836	CP105837
16" MEDIUM	CP105838	CP105839
18" LONG	CP105840	CP105841
20" EXTRA LONG	CP105842	CP105843

TABLE TWO - Aero X REINFORCED SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS111978	AS111979
16" MEDIUM	AS111980	AS111981
18" LONG	AS111982	AS111983
20" EXTRA LONG	AS111984	AS111985

TiLite™ 2GX FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX FRAME
2	1	CP104052	1" SEAT SADDLE
3B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4L	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
8	1	CP102600	CLAMP COVER
9	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
10	2	CP102604	CUSTOM T-NUT 1/4-20
11	1	HD100270	1/4-20 RIVNUT
1-11		TABLE TWO	2GX FRAME ASSEMBLY

TABLE ONE - 2GX FRAME

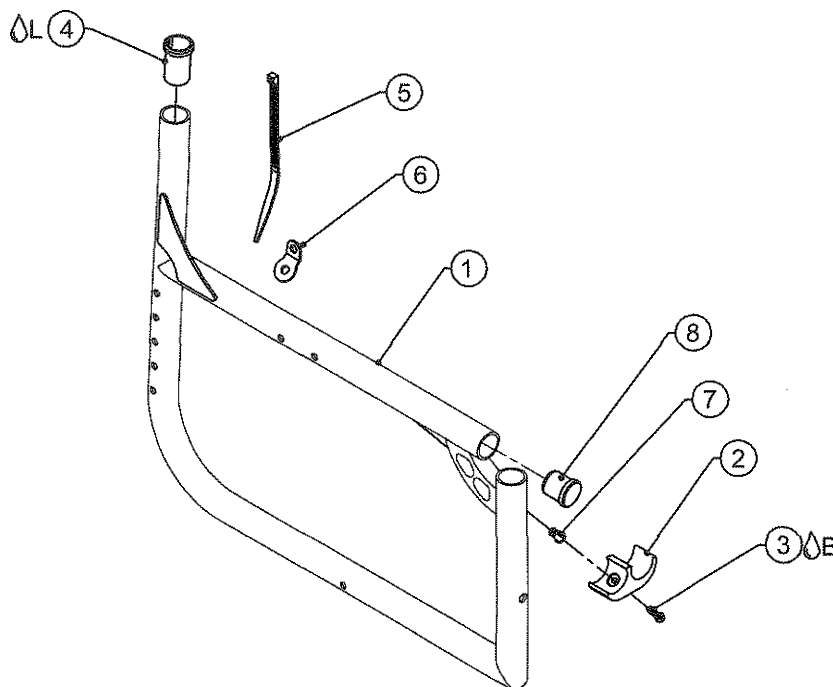
FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	CP102980	CP102981
70° MEDIUM	CP102982	CP102983
70° LONG	CP102984	CP102985
70° EXTRA LONG	CP102986	CP102987
80° SHORT	CP102988	CP102989
80° MEDIUM	CP102990	CP102991
80° LONG	CP102992	CP102993
80° EXTRA LONG	CP102994	CP102995
85° SHORT	CP102996	CP102997
85° MEDIUM	CP102998	CP102999
85° LONG	CP103000	CP103001
85° EXTRA LONG	CP103002	CP103003

TABLE TWO - 2GX FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
70° SHORT	AS110831	AS110832
70° MEDIUM	AS110833	AS110834
70° LONG	AS110835	AS110836
70° EXTRA LONG	AS110837	AS110838
80° SHORT	AS110839	AS110840
80° MEDIUM	AS110841	AS110842
80° LONG	AS110843	AS110844
80° EXTRA LONG	AS110845	AS110846
85° SHORT	AS110847	AS110848
85° MEDIUM	AS110849	AS110850
85° LONG	AS110851	AS110852
85° EXTRA LONG	AS110853	AS110854



TiLite™ 2GX SWINGAWAY FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	2GX SWINGAWAY FRAME
2	1	CP104052	1" SEAT SADDLE
3 ^B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4 ^L	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100270	1/4-20 RIVNUT
8	1	HD100091	END CAP 1" OD THIN WALL
1-8		TABLE TWO	2GX SWINGAWAY FRAME ASSEMBLY

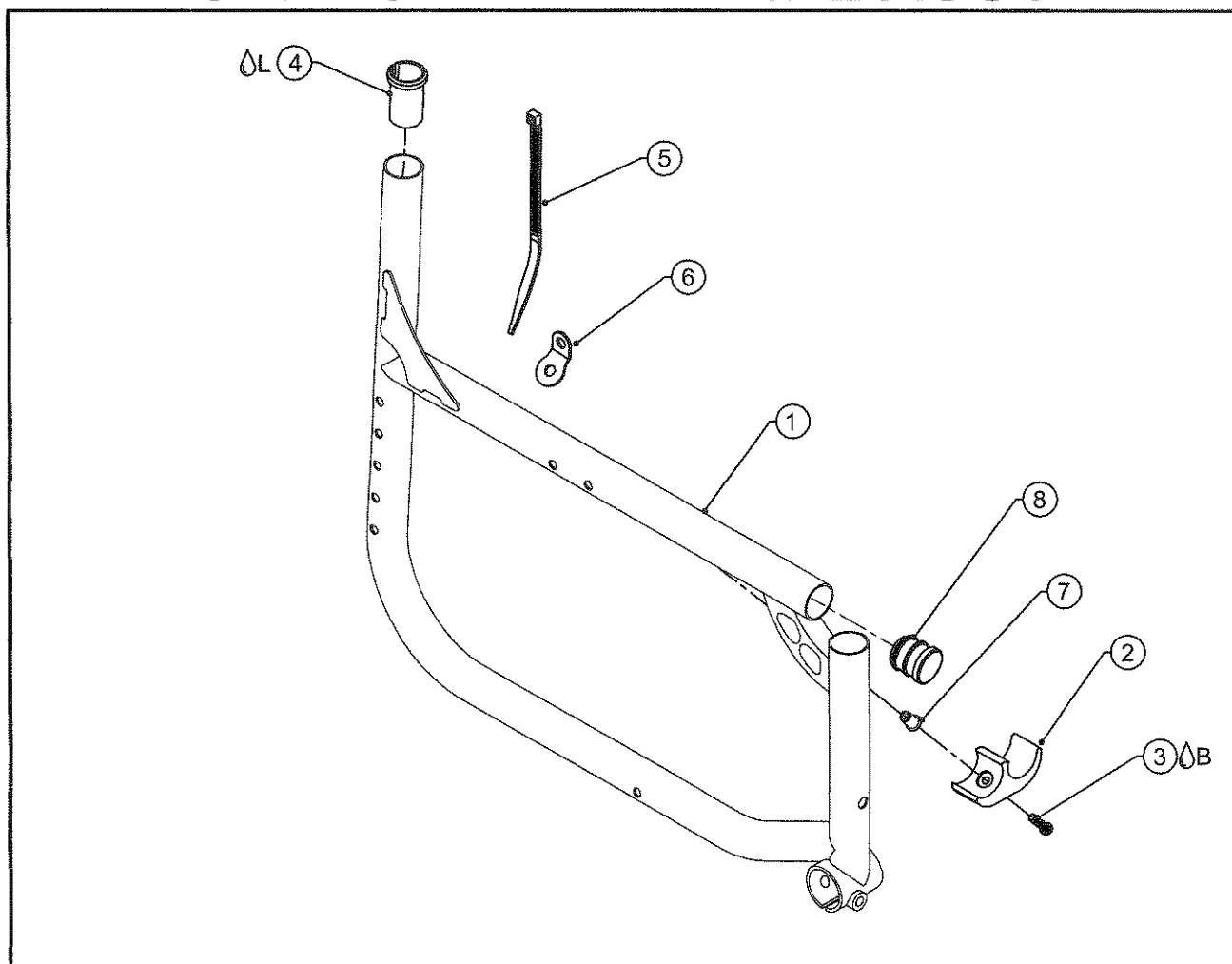
TABLE ONE - 2GX SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP103344	CP103343
16" MEDIUM	CP103346	CP103345
18" LONG	CP103348	CP103347
20" EXTRA LONG	CP103328	CP103327

TABLE TWO - 2GX SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS103661	AS103662
16" MEDIUM	AS103663	AS103664
18" LONG	AS103665	AS103666
20" EXTRA LONG	AS103667	AS103668

HEMI HEIGHT TiLite™ 2GX SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	HEMI HEIGHT 2GX SWINGAWAY FRAME
2	1	CP104052	HD 1" SEAT SADDLE
3 ^B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4 ^L	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100270	1/4-20 RIVNUT
8	1	HD100091	END CAP 1" OD THIN WALL
1-8		TABLE TWO	HEMI HEIGHT 2GX SWINGAWAY FRAME ASSEMBLY

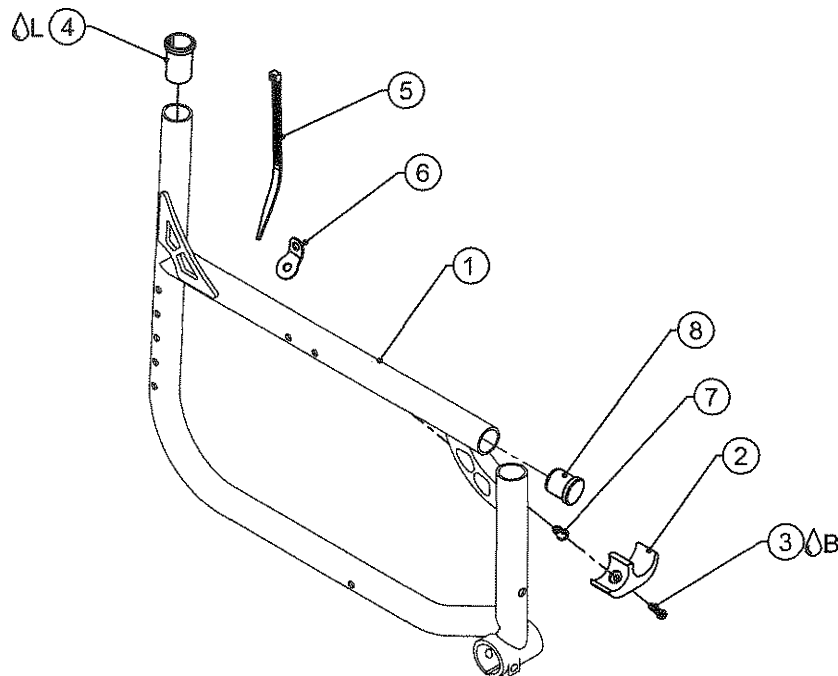
TABLE ONE - HEMI HEIGHT 2GX SA FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP104845	CP104844
16" MEDIUM	CP104847	CP104846
18" LONG	CP104849	CP104848
20" EXTRA LONG	CP104851	CP104850

TABLE TWO - HEMI HEIGHT 2GX SA FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS111144	AS111143
16" MEDIUM	AS111146	AS111145
18" LONG	AS111148	AS111147
20" EXTRA LONG	AS111150	AS111149

HEMI HEIGHT TiLite™ Aero X SWINGAWAY FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	HEMI HEIGHT Aero X SWINGAWAY FRAME
2	1	CP104052	HD 1" SEAT SADDLE
3B	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
4L	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	HD100270	1/4-20 RIVNUT
8	1	HD100134	END CAP 1" X .083 WALL TUBING
1-8		TABLE TWO	HEMI HEIGHT Aero X SWINGAWAY FRAME ASSEMBLY

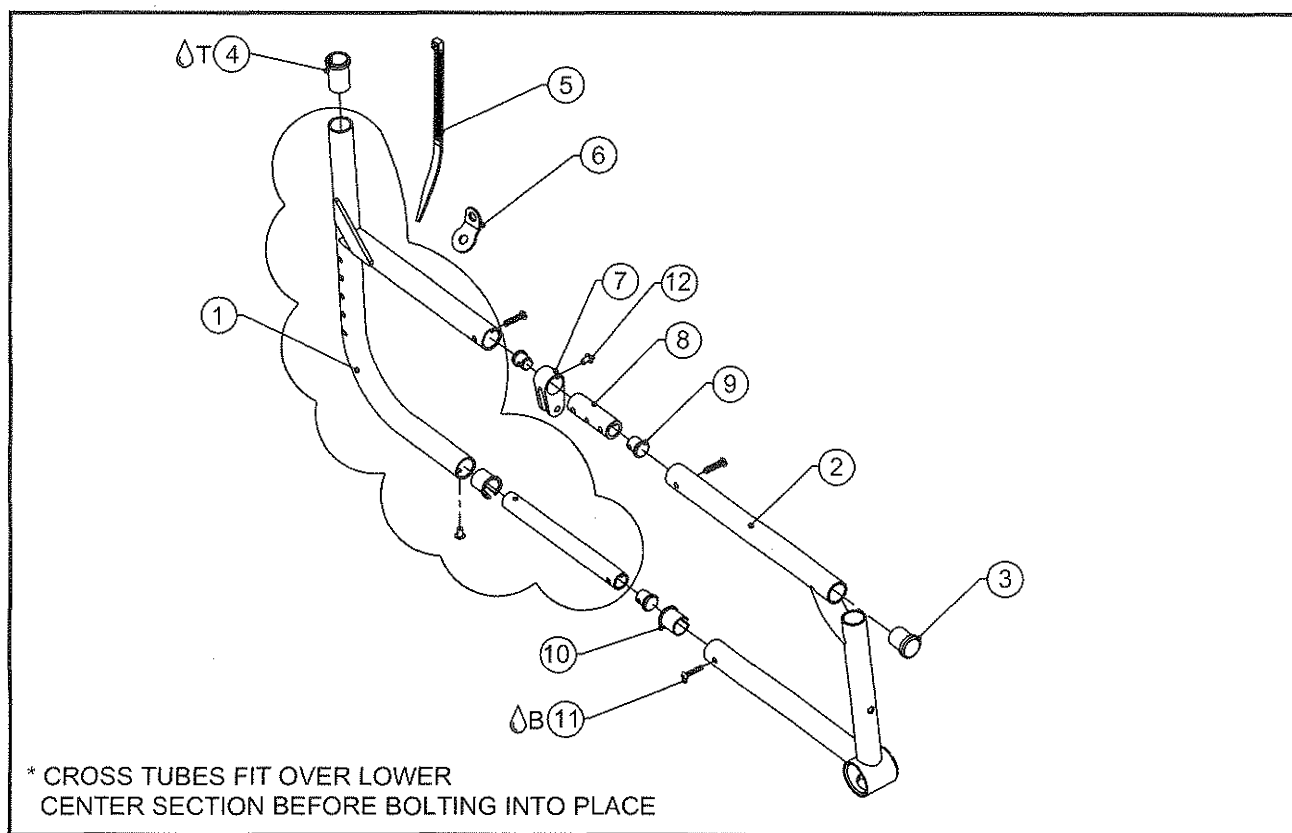
TABLE ONE - HEMI HEIGHT Aero X SWINGAWAY FRAME

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	CP104855	CP104854
16" MEDIUM	CP104857	CP104856
18" LONG	CP104859	CP104858
20" EXTRA LONG	CP104861	CP104860

TABLE TWO - HEMI HEIGHT Aero X SWINGAWAY FRAME ASSEMBLIES

FRAME STYLE	RIGHT FRAME PART NUMBER	LEFT FRAME PART NUMBER
14" SHORT	AS111152	AS111151
16" MEDIUM	AS111154	AS111153
18" LONG	AS111156	AS111155
20" EXTRA LONG	AS111158	AS111157

TiLite™ Aero X (SERIES 2) SWINGAWAY FRAME ASSEMBLY

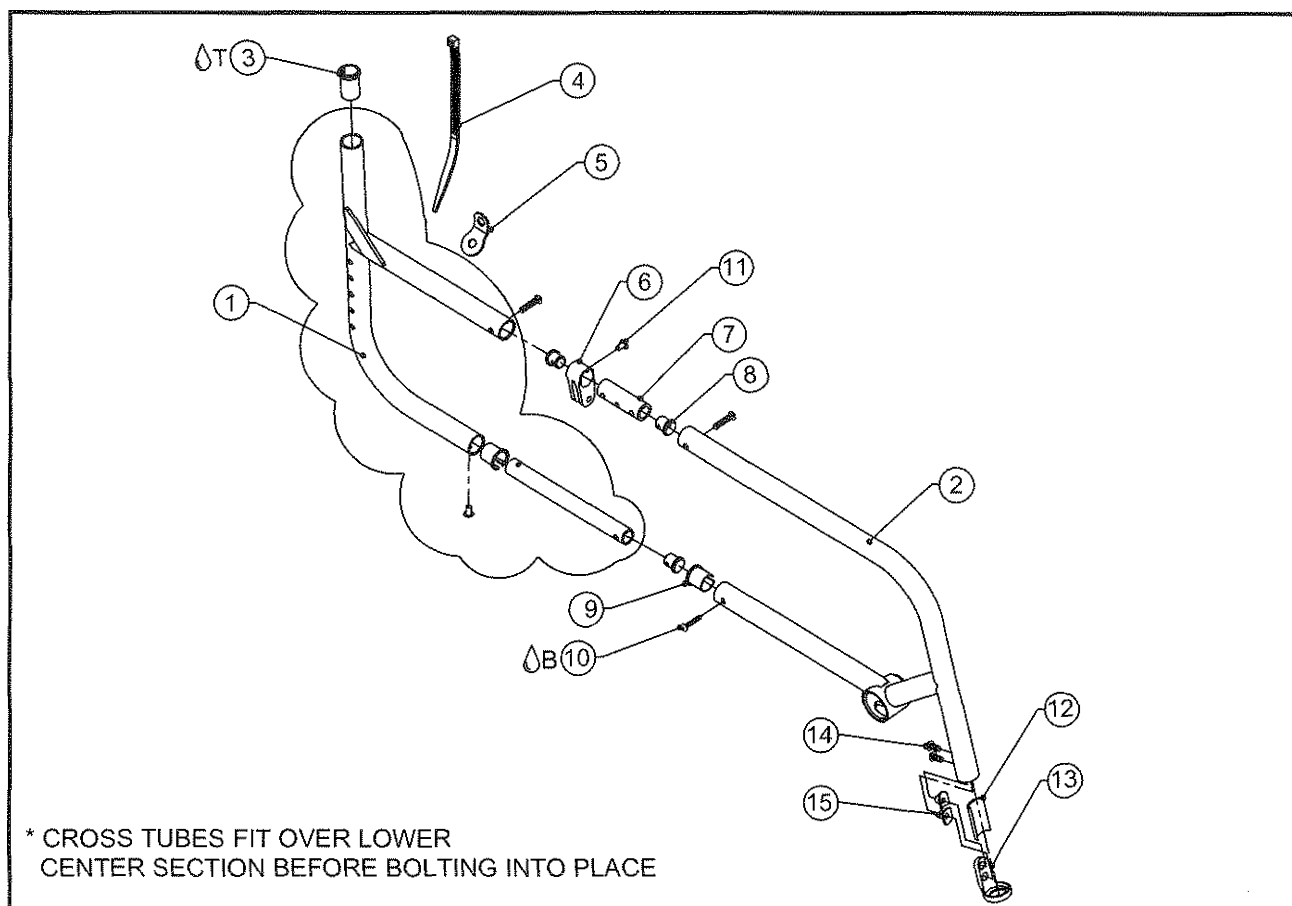


ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS116066	Aero X (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS116067	Aero X (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME RIGHT - (SHOWN)
2B	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME LEFT
3	1	HD100134	END CAP 1" X .083 WALL TUBING
4 Δ T	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	CP107291	LINK SUPPORT
8	1	CP107288	LINK SUPPORT TUBE
9	3	CP107294	THREADED END PLUG
10	1	CP107290	FRAME BUSHING
11 Δ B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-12		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY RIGHT
1B,2B,3-12		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY LEFT

TABLE ONE - AERO X (SERIES 2) SWINGAWAY FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	AS117146	AS117147	AS117164	AS117165
13"	AS117148	AS117149	AS117166	AS117167
14"	AS117150	AS117151	AS117168	AS117169
15"	AS117152	AS117153	AS117170	AS117171
16"	AS117154	AS117155	AS117172	AS117173
17"	AS117156	AS117157	AS117174	AS117175
18"	AS117158	AS117159	AS117176	AS117177
19"	AS117160	AS117161	AS117178	AS117179
20"	AS117162	AS117163	AS117180	AS117181

TiLite™ Aero X (SERIES 2) FIXED FRONT FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS116066	Aero X (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS116067	Aero X (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRONT FRAME RIGHT
2B	1	TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRONT FRAME LEFT
2C	1	TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRONT FRAME RIGHT
2D	1	TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRONT FRAME LEFT
2E	1	TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRONT FRAME RIGHT
2F	1	TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRONT FRAME LEFT
3ΔT	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
4	1	RW100057	CABLE TIE 8" LENGTH
5	1	RW100056	UPHOLSTERY TAB FOR FOLDER
6	1	CP107291	LINK SUPPORT
7	1	CP107288	LINK SUPPORT TUBE
8	3	CP107294	THREADED END PLUG
9	1	CP107290	FRAME BUSHING
10ΔB	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
11	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
12	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
13	1	CP102600	CLAMP COVER
14	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
15	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3-15		TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2B,3-15		TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY LEFT
1A,2C,3-15		TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2D,3-15		TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY LEFT
1A,2E,3-15		TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2F,3-15		TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY LEFT

ASSEMBLIES ON NEXT PAGE

2-13.9.2

TiLite™ Aero X (SERIES 2) FIXED FRONT FRAME ASSEMBLY

TABLE ONE - AERO X (SERIES 2) 70 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107493	CP107494	AS117201	AS117202
13"	CP107495	CP107496	AS117203	AS117204
14"	CP107497	CP107498	AS117205	AS117206
15"	CP107499	CP107500	AS117207	AS117208
16"	CP107501	CP107502	AS117209	AS117210
17"	CP107503	CP107504	AS117211	AS117212
18"	CP107505	CP107506	AS117213	AS117214
19"	CP107507	CP107508	AS117215	AS117216
20"	CP107509	CP107510	AS117217	AS117218

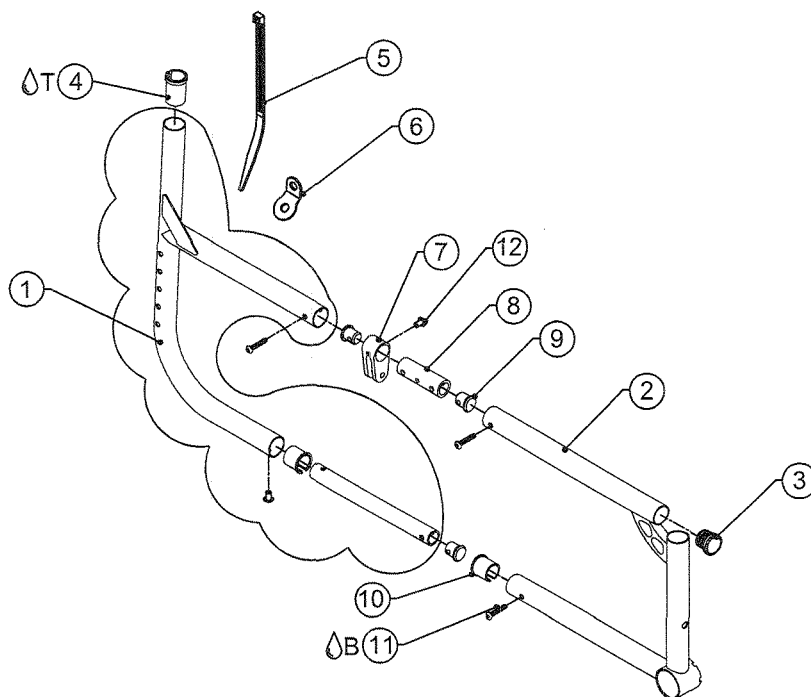
TABLE TWO - AERO X (SERIES 2) 80 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107471	CP107472	AS117183	AS117184
13"	CP107473	CP107474	AS117185	AS117186
14"	CP107475	CP107476	AS117187	AS117188
15"	CP107477	CP107478	AS117189	AS117190
16"	CP107479	CP107480	AS117191	AS117192
17"	CP107481	CP107482	AS117193	AS117194
18"	CP107483	CP107484	AS117195	AS117196
19"	CP107485	CP107486	AS117197	AS117198
20"	CP107487	CP107488	AS117199	AS117200

TABLE THREE - AERO X (SERIES 2) 85 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107511	CP107512	AS117219	AS117220
13"	CP107513	CP107514	AS117221	AS117222
14"	CP107515	CP107516	AS117223	AS117224
15"	CP107517	CP107518	AS117225	AS117226
16"	CP107519	CP107520	AS117227	AS117228
17"	CP107521	CP107522	AS117229	AS117230
18"	CP107523	CP107524	AS117231	AS117232
19"	CP107525	CP107526	AS117233	AS117234
20"	CP107527	CP107528	AS117235	AS117236

TiLite™ 2GX (SERIES 2) SWINGAWAY FRAME ASSEMBLY



* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

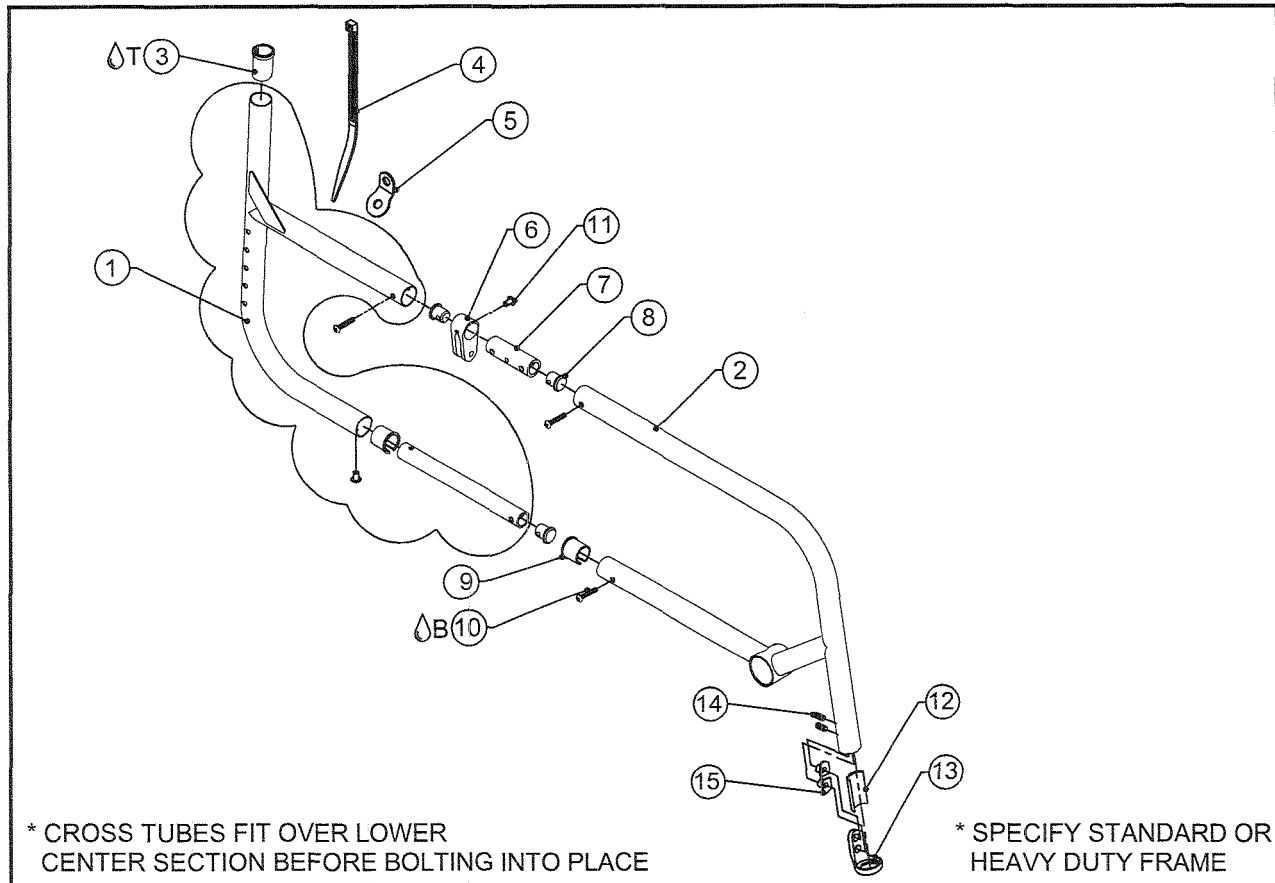
* SPECIFY STANDARD OR
HEAVY DUTY FRAME

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117812	2GX (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS117813	2GX (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	2GX (SERIES 2) FRONT FRAME RIGHT - (SHOWN)
2B	1	TABLE ONE	2GX (SERIES 2) FRONT FRAME LEFT
3	1	HD100091	END CAP 1" OD THIN WALL
4 ^T	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	CP107291	LINK SUPPORT
8	1	CP107288	LINK SUPPORT TUBE
9	3	CP107294	THREADED END PLUG
10	1	CP107545	FRAME BUSHING 2GX
11 ^B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-12		TABLE ONE	2GX (SERIES 2) FRAME ASSEMBLY RIGHT
1B,2B,3-12		TABLE ONE	2GX (SERIES 2) FRAME ASSEMBLY LEFT

TABLE ONE - 2GX (SERIES 2) SWINGAWAY FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107555	CP107556	AS117740	AS117741
13"	CP107557	CP107558	AS117742	AS117743
14"	CP107559	CP107560	AS117744	AS117745
15"	CP107561	CP107562	AS117746	AS117747
16"	CP107563	CP107564	AS117748	AS117749
17"	CP107565	CP107566	AS117750	AS117751
18"	CP107567	CP107568	AS117752	AS117753
19"	CP107569	CP107570	AS117754	AS117755
20"	CP107571	CP107572	AS117756	AS117757

TiLite™ 2GX (SERIES 2) FIXED FRONT FRAME ASSEMBLY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117812	2GX (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS117813	2GX (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRONT FRAME RIGHT
2B	1	TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRONT FRAME LEFT
2C	1	TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRONT FRAME RIGHT
2D	1	TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRONT FRAME LEFT
2E	1	TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRONT FRAME RIGHT
2F	1	TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRONT FRAME LEFT
3 ^T	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
4	1	RW100057	CABLE TIE 8" LENGTH
5	1	RW100056	UPHOLSTERY TAB FOR FOLDER
6	1	CP107291	LINK SUPPORT
7	1	CP107288	LINK SUPPORT TUBE
8	3	CP107294	THREADED END PLUG
9	1	CP107545	FRAME BUSHING 2GX
10 ^B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
11	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
12	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
13	1	CP102600	CLAMP COVER
14	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
15	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3-15		TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2B,3-15		TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY LEFT
1A,2C,3-15		TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2D,3-15		TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY LEFT
1A,2E,3-15		TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2F,3-15		TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY LEFT

ASSEMBLIES ON NEXT PAGE

TiLite™ 2GX (SERIES 2) FIXED FRONT FRAME ASSEMBLY

TABLE ONE - 2GX (SERIES 2) 70 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107576	CP107577	AS117758	AS117759
13"	CP107578	CP107579	AS117760	AS117761
14"	CP107580	CP107581	AS117762	AS117763
15"	CP107582	CP107583	AS117764	AS117765
16"	CP107584	CP107585	AS117766	AS117767
17"	CP107586	CP107587	AS117768	AS117769
18"	CP107588	CP107589	AS117770	AS117771
19"	CP107590	CP107591	AS117772	AS117773
20"	CP107592	CP107593	AS117774	AS117775

TABLE TWO - 2GX (SERIES 2) 80 DEG FIXED FRONT FRAME

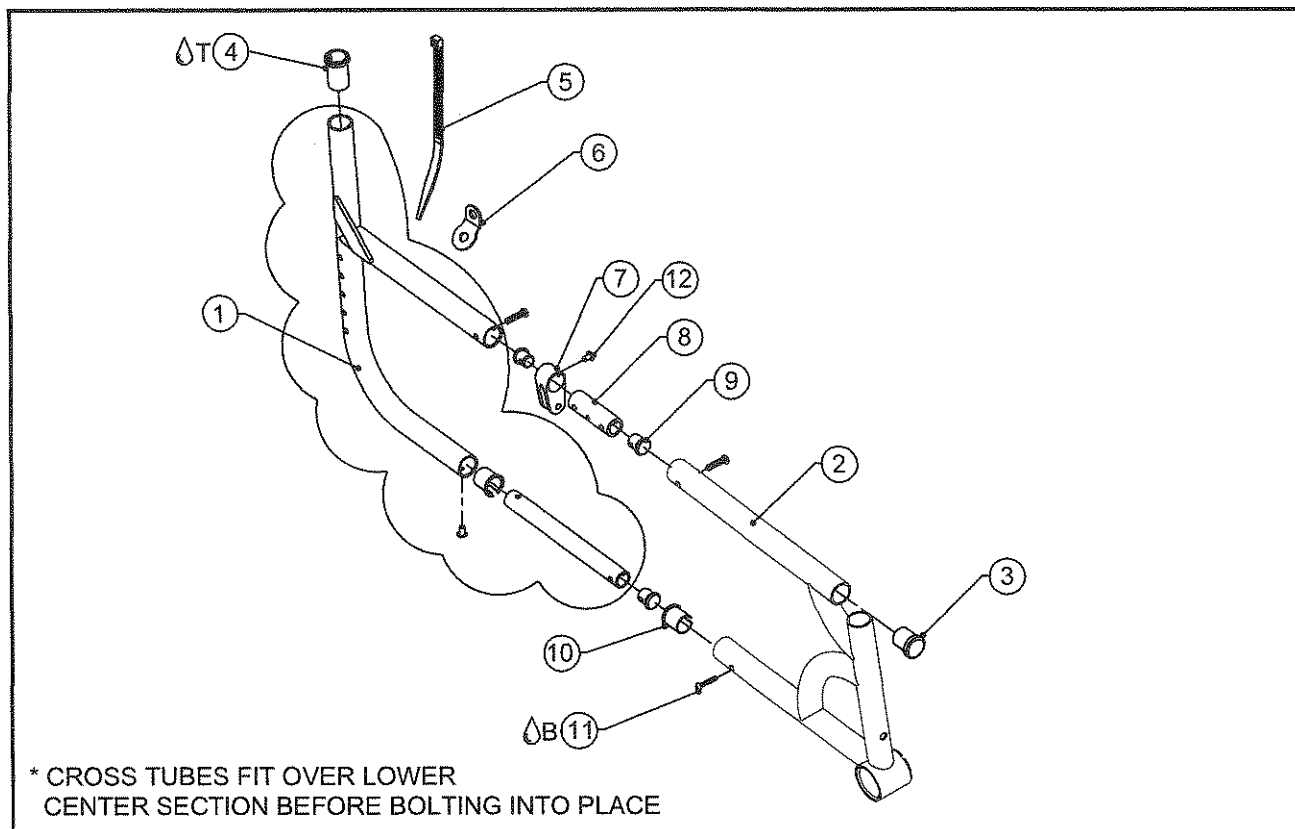
FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107595	CP107596	AS117776	AS117777
13"	CP107597	CP107598	AS117778	AS117779
14"	CP107599	CP107600	AS117780	AS117781
15"	CP107601	CP107602	AS117782	AS117783
16"	CP107603	CP107604	AS117784	AS117785
17"	CP107605	CP107606	AS117786	AS117787
18"	CP107607	CP107608	AS117788	AS117789
19"	CP107609	CP107610	AS117790	AS117791
20"	CP107611	CP107612	AS117792	AS117793

TABLE THREE - 2GX (SERIES 2) 85 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107613	CP107614	AS117794	AS117795
13"	CP107615	CP107616	AS117796	AS117797
14"	CP107617	CP107618	AS117798	AS117799
15"	CP107619	CP107620	AS117800	AS117801
16"	CP107621	CP107622	AS117802	AS117803
17"	CP107623	CP107624	AS117804	AS117805
18"	CP107625	CP107626	AS117806	AS117807
19"	CP107627	CP107628	AS117808	AS117809
20"	CP107629	CP107630	AS117810	AS117811



TiLite™ Aero X (SERIES 2) HEAVY DUTY FRAME ASSEMBLY

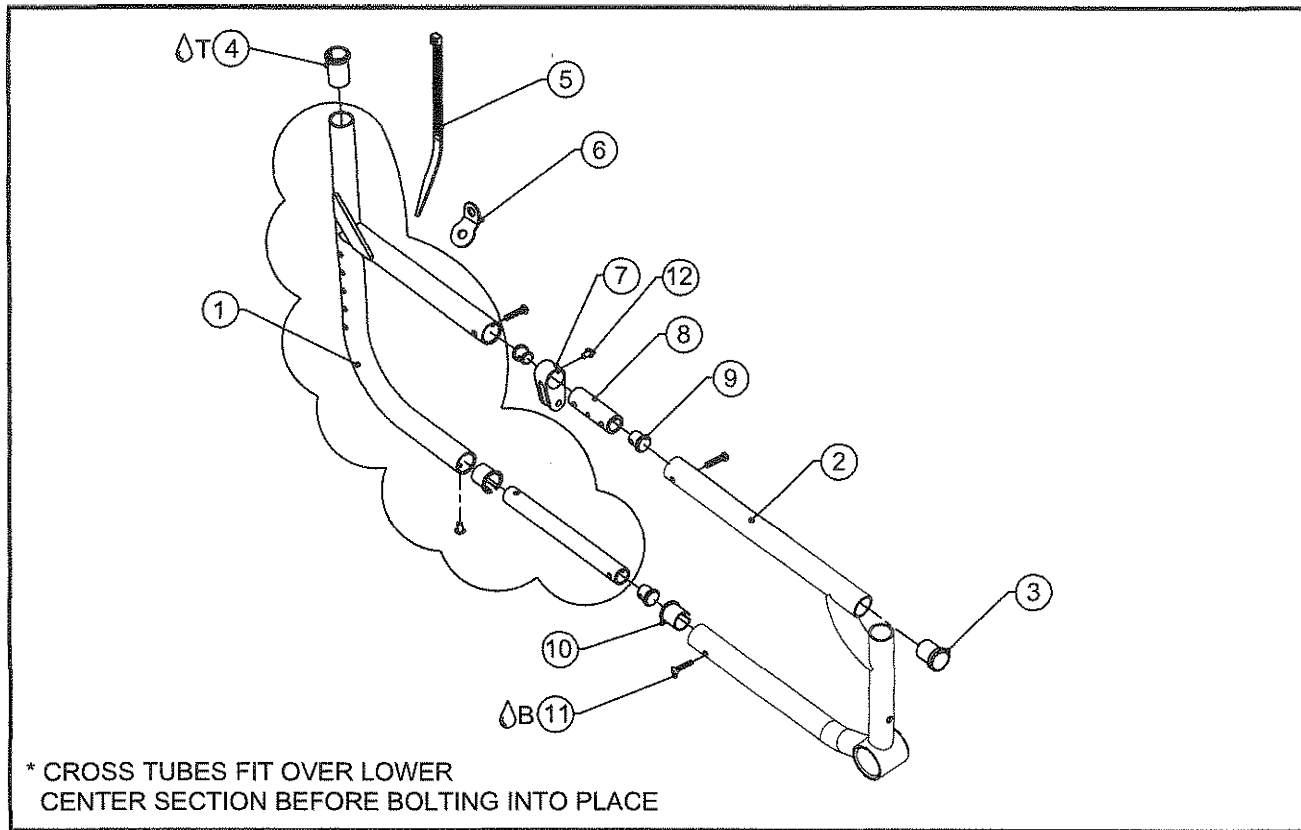


ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS116066	Aero X (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS116067	Aero X (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME HEAVY DUTY RIGHT - (SHOWN)
2B	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME HEAVY DUTY LEFT
3	1	HD100134	END CAP 1" X .083 WALL TUBING
4T	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	CP107291	LINK SUPPORT
8	1	CP107288	LINK SUPPORT TUBE
9	3	CP107294	THREADED END PLUG
10	1	CP107290	FRAME BUSHING
11B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-12		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY HEAVY DUTY RIGHT
1B,2B,3-12		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY HEAVY DUTY LEFT

TABLE ONE - AERO X (SERIES 2) HEAVY DUTY FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
16"	AS117899	AS117900	AS117909	AS117910
17"	AS117901	AS117902	AS117911	AS117912
18"	AS117903	AS117904	AS117913	AS117914
19"	AS117905	AS117906	AS117915	AS117916
20"	AS117907	AS117908	AS117917	AS117918

TiLite™ Aero X (SERIES 2) SWINGAWAY HEMI HEIGHT FRAME ASSEMBLY

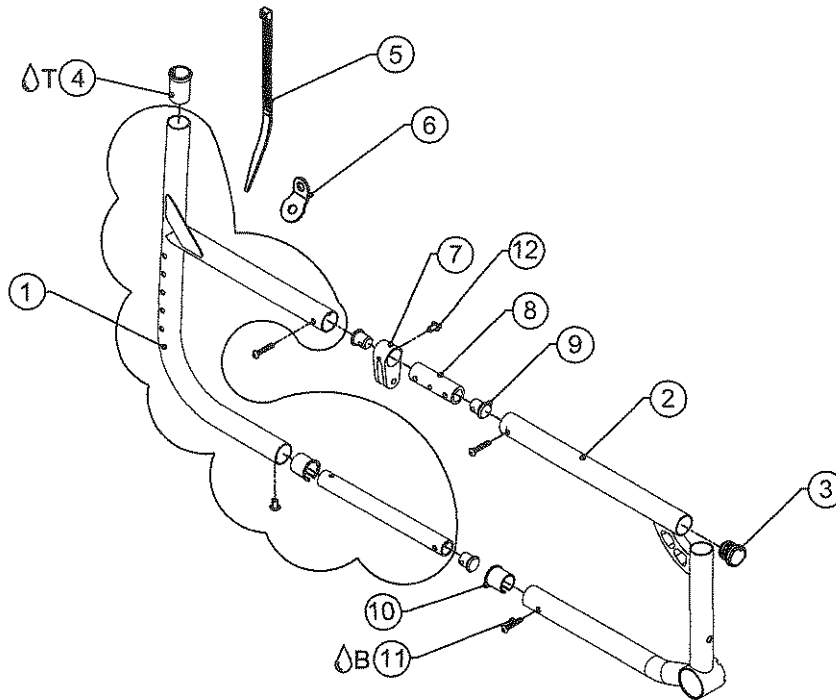


ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS116066	Aero X (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS116067	Aero X (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) HEMI HEIGHT FRONT FRAME RIGHT - (SHOWN)
2B	1	TABLE ONE	Aero X (SERIES 2) HEMI HEIGHT FRONT FRAME LEFT
3	1	HD100134	END CAP 1" X .083 WALL TUBING
4T	1	CP101059	SLEEVE, 1" x .083 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	CP107291	LINK SUPPORT
8	1	CP107288	LINK SUPPORT TUBE
9	3	CP107294	THREADED END PLUG
10	1	CP107290	FRAME BUSHING
11B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-12		TABLE ONE	Aero X (SERIES 2) HEMI HEIGHT FRAME ASSEMBLY RIGHT
1B,2B,3-12		TABLE ONE	Aero X (SERIES 2) HEMI HEIGHT FRAME ASSEMBLY LEFT

TABLE ONE - AERO X (SERIES 2) HEMI HEIGHT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
14"	CP107729	CP107730	AS117929	AS117930
15"	CP107731	CP107732	AS117931	AS117932
16"	CP107733	CP107734	AS117933	AS117934
17"	CP107735	CP107736	AS117935	AS117936
18"	CP107737	CP107738	AS117937	AS117938
19"	CP107739	CP107740	AS117939	AS117940
20"	CP107741	CP107742	AS117941	AS117942

TiLite™ 2GX (SERIES 2) SWINGAWAY HEMI HEIGHT FRAME ASSEMBLY



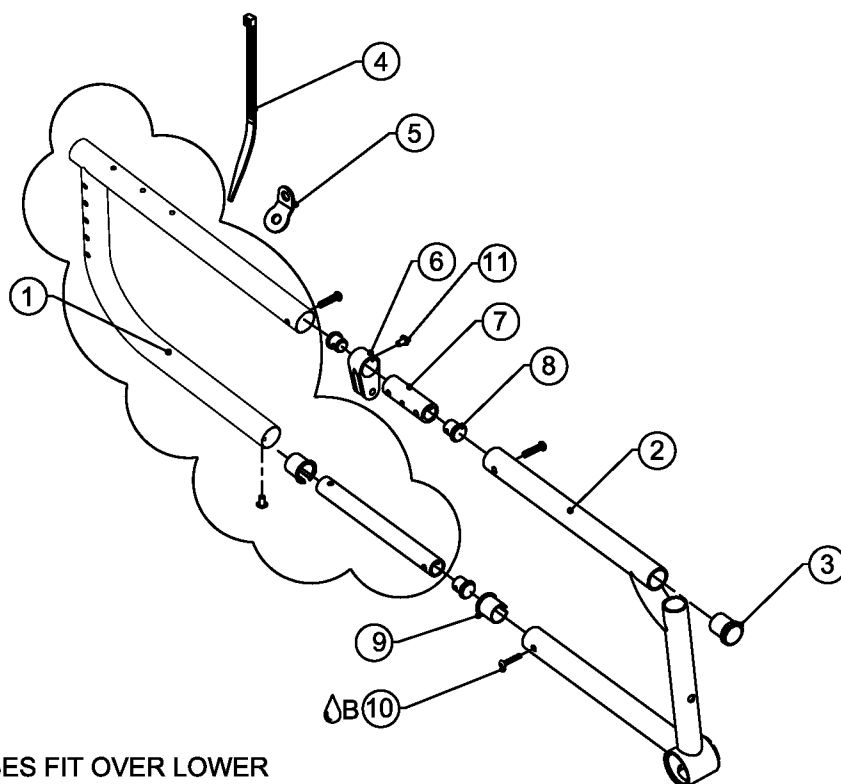
* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117812	2GX (SERIES 2) REAR FRAME RIGHT - (SHOWN)
1B	1	AS117813	2G X (SERIES 2) REAR FRAME LEFT
2A	1	TABLE ONE	2GX (SERIES 2) FRONT HEMI HEIGHT FRAME RIGHT - (SHOWN)
2B	1	TABLE ONE	2GX (SERIES 2) FRONT HEMI HEIGHT FRAME LEFT
3	1	HD100091	END CAP 1" OD THIN WALL
4T	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	1	RW100057	CABLE TIE 8" LENGTH
6	1	RW100056	UPHOLSTERY TAB FOR FOLDER
7	1	CP107678	2GX LINK SUPPORT
8	1	CP107677	2GX LINK SUPPORT TUBE
9	3	CP107294	THREADED END PLUG
10	1	CP107545	FRAME BUSHING 2GX
11B	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-12		TABLE ONE	2GX (SERIES 2) HEMI HEIGHT FRAME ASSEMBLY RIGHT
1B,2B,3-12		TABLE ONE	2GX (SERIES 2) HEMI HEIGHT FRAME ASSEMBLY LEFT

TABLE ONE - 2GX (SERIES 2) HEMI HEIGHT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
14"	CP107694	CP107695	AS117947	AS117948
15"	CP107696	CP107697	AS117949	AS117950
16"	CP107698	CP107699	AS117951	AS117952
17"	CP107700	CP107701	AS117953	AS117954
18"	CP107702	CP107703	AS117955	AS117956
19"	CP107704	CP107705	AS117957	AS117958
20"	CP107706	CP107707	AS117959	AS117960

TiLite™ Aero X (SERIES 2) DEPTH ADJ. SWINGAWAY FRAME ASSEMBLY



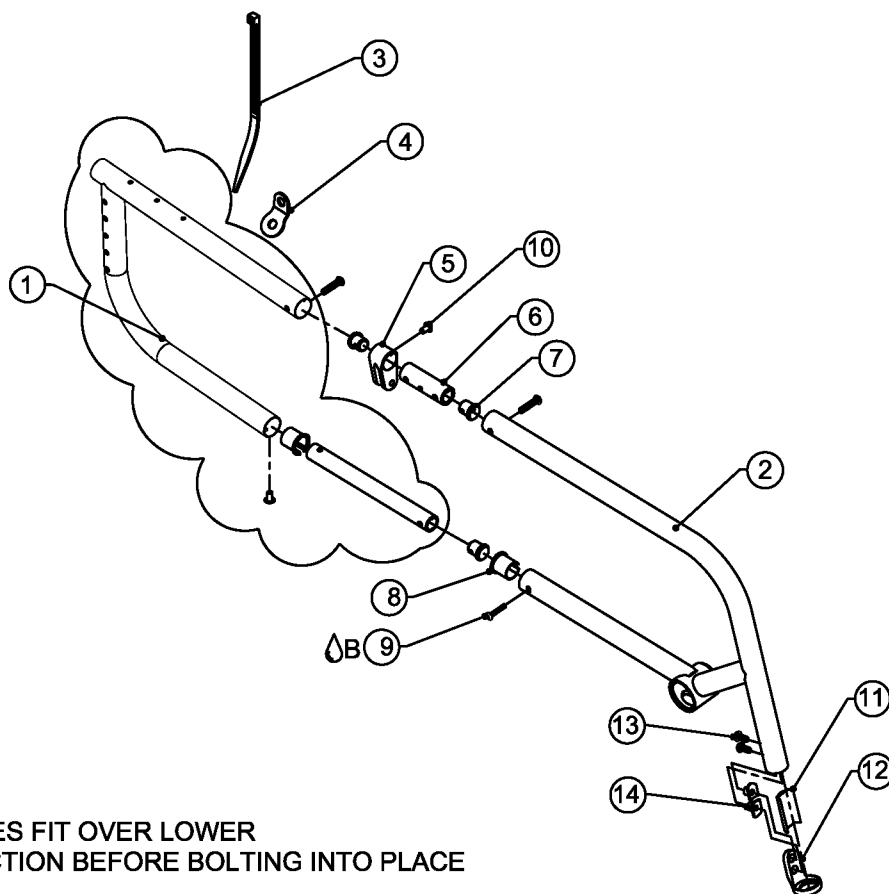
* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117974	Aero X (SERIES 2) DEPTH ADJ. REAR FRAME RIGHT (SHOWN)
1B	1	AS117976	Aero X (SERIES 2) DEPTH ADJ. REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME RIGHT (SHOWN)
2B	1	TABLE ONE	Aero X (SERIES 2) FRONT FRAME LEFT
3	1	HD100134	END CAP 1" X .083 WALL TUBING
4	1	RW100057	CABLE TIE 8" LENGTH
5	1	RW100056	UPHOLSTERY TAB FOR FOLDER
6	1	CP107291	LINK SUPPORT
7	1	CP107288	LINK SUPPORT TUBE
8	3	CP107294	THREADED END PLUG
9	1	CP107290	FRAME BUSHING
10 ΔB	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
11	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-11		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY RIGHT
1B,2B,3-11		TABLE ONE	Aero X (SERIES 2) FRAME ASSEMBLY LEFT

TABLE ONE - AERO X (SERIES 2) SWINGAWAY FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	AS117146	AS117147	AS118002	AS118003
13"	AS117148	AS117149	AS118004	AS118005
14"	AS117150	AS117151	AS118006	AS118007
15"	AS117152	AS117153	AS118008	AS118009
16"	AS117154	AS117155	AS118010	AS118011
17"	AS117156	AS117157	AS118012	AS118013
18"	AS117158	AS117159	AS118014	AS118015
19"	AS117160	AS117161	AS118016	AS118017
20"	AS117162	AS117163	AS118018	AS118019

TiLite™ Aero X (SERIES 2) DEPTH ADJ. FIXED FRONT FRAME ASSEMBLY



* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117974	Aero X (SERIES 2) DEPTH ADJUSTABLE REAR FRAME RIGHT (SHOWN)
1B	1	AS117976	Aero X (SERIES 2) DEPTH ADJUSTABLE REAR FRAME LEFT
2A	1	TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRONT FRAME RIGHT
2B	1	TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRONT FRAME LEFT
2C	1	TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRONT FRAME RIGHT (SHOWN)
2D	1	TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRONT FRAME LEFT
2E	1	TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRONT FRAME RIGHT
2F	1	TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRONT FRAME LEFT
3	1	RW100057	CABLE TIE 8" LENGTH
4	1	RW100056	UPHOLSTERY TAB FOR FOLDER
5	1	CP107291	LINK SUPPORT
6	1	CP107288	LINK SUPPORT TUBE
7	3	CP107294	THREADED END PLUG
8	1	CP107290	FRAME BUSHING
9A	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
10	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
11	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
12	1	CP102600	CLAMP COVER
13	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
14	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3-14		TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2B,3-14		TABLE ONE	Aero X (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY LEFT
1A,2C,3-14		TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2D,3-14		TABLE TWO	Aero X (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY LEFT
1A,2E,3-14		TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2F,3-14		TABLE THREE	Aero X (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY LEFT

ASSEMBLIES ON NEXT PAGE

2-13.9.11



TiLite™ Aero X (SERIES 2) DEPTH ADJ FIXED FRONT FRAME ASSEMBLY

TABLE ONE - AERO X (SERIES 2) DEPTH ADJ 70 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107493	CP107494	AS118020	AS118021
13"	CP107495	CP107496	AS118022	AS118023
14"	CP107497	CP107498	AS118024	AS118025
15"	CP107499	CP107500	AS118026	AS118027
16"	CP107501	CP107502	AS118028	AS118029
17"	CP107503	CP107504	AS118030	AS118031
18"	CP107505	CP107506	AS118032	AS118033
19"	CP107507	CP107508	AS118034	AS118035
20"	CP107509	CP107510	AS118036	AS118037

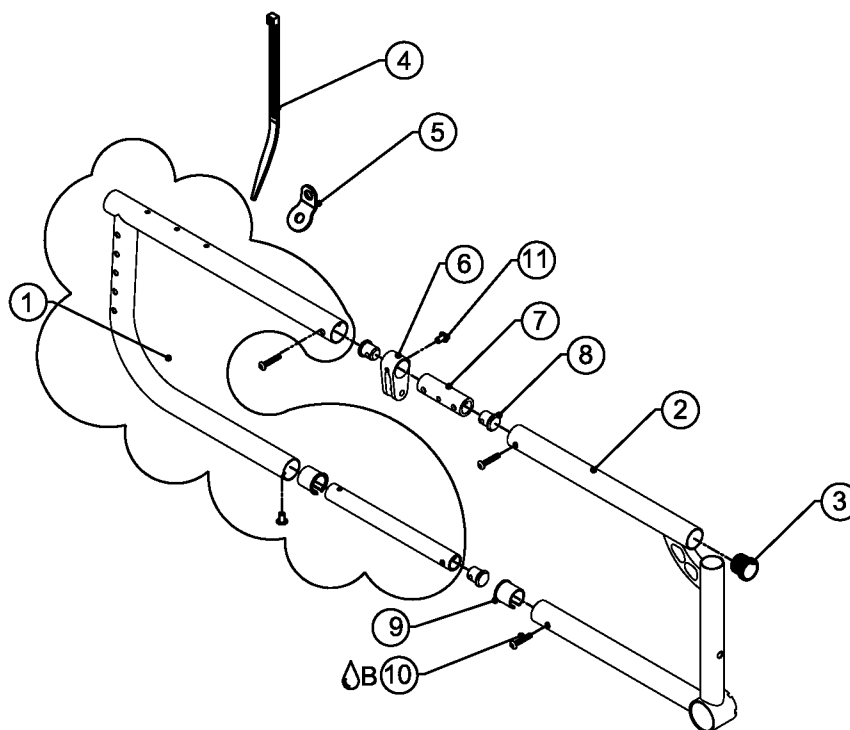
TABLE TWO - AERO X (SERIES 2) DEPTH ADJ 80 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107471	CP107472	AS118038	AS118039
13"	CP107473	CP107474	AS118040	AS118041
14"	CP107475	CP107476	AS118042	AS118043
15"	CP107477	CP107478	AS118044	AS118045
16"	CP107479	CP107480	AS118046	AS118047
17"	CP107481	CP107482	AS118048	AS118049
18"	CP107483	CP107484	AS118050	AS118051
19"	CP107485	CP107486	AS118052	AS118053
20"	CP107487	CP107488	AS118054	AS118055

TABLE THREE - AERO X (SERIES 2) DEPTH ADJ 85 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107511	CP107512	AS118056	AS118057
13"	CP107513	CP107514	AS118058	AS118059
14"	CP107515	CP107516	AS118060	AS118061
15"	CP107517	CP107518	AS118062	AS118063
16"	CP107519	CP107520	AS118064	AS118065
17"	CP107521	CP107522	AS118066	AS118067
18"	CP107523	CP107524	AS118068	AS118069
19"	CP107525	CP107526	AS118070	AS118071
20"	CP107527	CP107528	AS118072	AS118073

TiLite™ 2GX (SERIES 2) DEPTH ADJ. SWINGAWAY FRAME ASSEMBLY



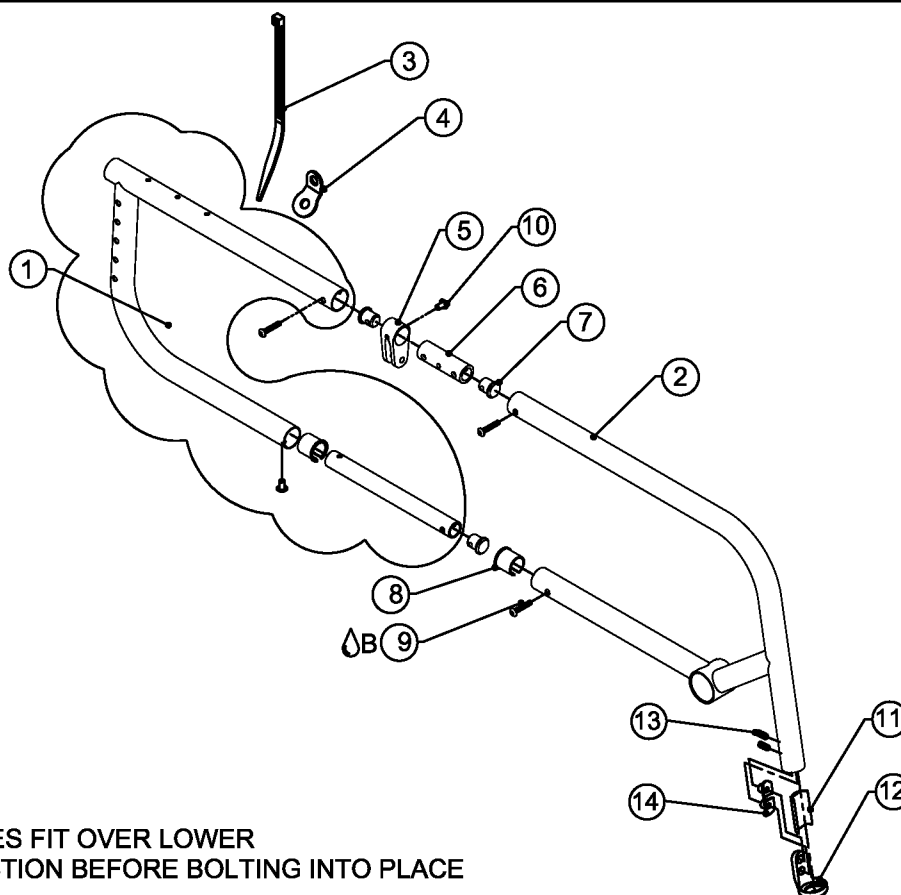
* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117975	2GX (SERIES 2) DEPTH ADJ. REAR FRAME RIGHT (SHOWN)
1B	1	AS117977	2GX (SERIES 2) DEPTH ADJ. REAR FRAME LEFT
2A	1	TABLE ONE	2GX (SERIES 2) FRONT FRAME RIGHT (SHOWN)
2B	1	TABLE ONE	2GX (SERIES 2) FRONT FRAME LEFT
3	1	HD100091	END CAP 1" OD THIN WALL
4	1	RW100057	CABLE TIE 8" LENGTH
5	1	RW100056	UPHOLSTERY TAB FOR FOLDER
6	1	CP107678	LINK SUPPORT
7	1	CP107677	LINK SUPPORT TUBE
8	3	CP107294	THREADED END PLUG
9	1	CP107545	FRAME BUSHING 2GX
10A	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
11	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
1A,2A,3-11		TABLE ONE	2GX (SERIES 2) FRAME ASSEMBLY RIGHT
1B,2B,3-11		TABLE ONE	2GX (SERIES 2) FRAME ASSEMBLY LEFT

TABLE ONE - 2GX (SERIES 2) SWINGAWAY FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107555	CP107556	AS118074	AS118075
13"	CP107557	CP107558	AS1178076	AS118077
14"	CP107559	CP107560	AS118078	AS118079
15"	CP107561	CP107562	AS118080	AS118081
16"	CP107563	CP107564	AS118082	AS118083
17"	CP107565	CP107566	AS118084	AS118085
18"	CP107567	CP107568	AS118086	AS118087
19"	CP107569	CP107570	AS118088	AS118089
20"	CP107571	CP107572	AS118090	AS118091

TiLite™ 2GX (SERIES 2) DEPTH ADJ. FIXED FRONT FRAME ASSEMBLY



* CROSS TUBES FIT OVER LOWER
CENTER SECTION BEFORE BOLTING INTO PLACE

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	AS117975	2GX (SERIES 2) DEPTH ADJUSTABLE REAR FRAME RIGHT (SHOWN)
1B	1	AS117977	2GX (SERIES 2) DEPTH ADJUSTABLE REAR FRAME LEFT
2A	1	TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRONT FRAME RIGHT
2B	1	TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRONT FRAME LEFT
2C	1	TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRONT FRAME RIGHT (SHOWN)
2D	1	TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRONT FRAME LEFT
2E	1	TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRONT FRAME RIGHT
2F	1	TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRONT FRAME LEFT
3	1	RW100057	CABLE TIE 8" LENGTH
4	1	RW100056	UPHOLSTERY TAB FOR FOLDER
5	1	CP107678	LINK SUPPORT
6	1	CP107677	LINK SUPPORT TUBE
7	3	CP107294	THREADED END PLUG
8	1	CP107545	FRAME BUSHING 2GX
9 ΔB	3	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
10	1	HD100455	3/16" Q RIVET 1/4" GRIP, STEEL, ZINC PLATE
11	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
12	1	CP102600	CLAMP COVER
13	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
14	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3-14		TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2B,3-14		TABLE ONE	2GX (SERIES 2) 70 DEG FIXED FRAME ASSEMBLY LEFT
1A,2C,3-14		TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2D,3-14		TABLE TWO	2GX (SERIES 2) 80 DEG FIXED FRAME ASSEMBLY LEFT
1A,2E,3-14		TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY RIGHT
1B,2F,3-14		TABLE THREE	2GX (SERIES 2) 85 DEG FIXED FRAME ASSEMBLY LEFT

ASSEMBLIES ON NEXT PAGE

2-13.9.14

TiLite™ 2GX (SERIES 2) DEPTH ADJ FIXED FRONT FRAME ASSEMBLY

TABLE ONE - 2GX (SERIES 2) DEPTH ADJ 70 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107576	CP107577	AS118092	AS118093
13"	CP107578	CP107579	AS118094	AS118095
14"	CP107580	CP107581	AS118096	AS118097
15"	CP107582	CP107583	AS118098	AS118099
16"	CP107584	CP107585	AS118100	AS118101
17"	CP107586	CP107587	AS118102	AS118103
18"	CP107588	CP107589	AS118104	AS118105
19"	CP107590	CP107591	AS118106	AS118107
20"	CP107592	CP107593	AS118108	AS118109

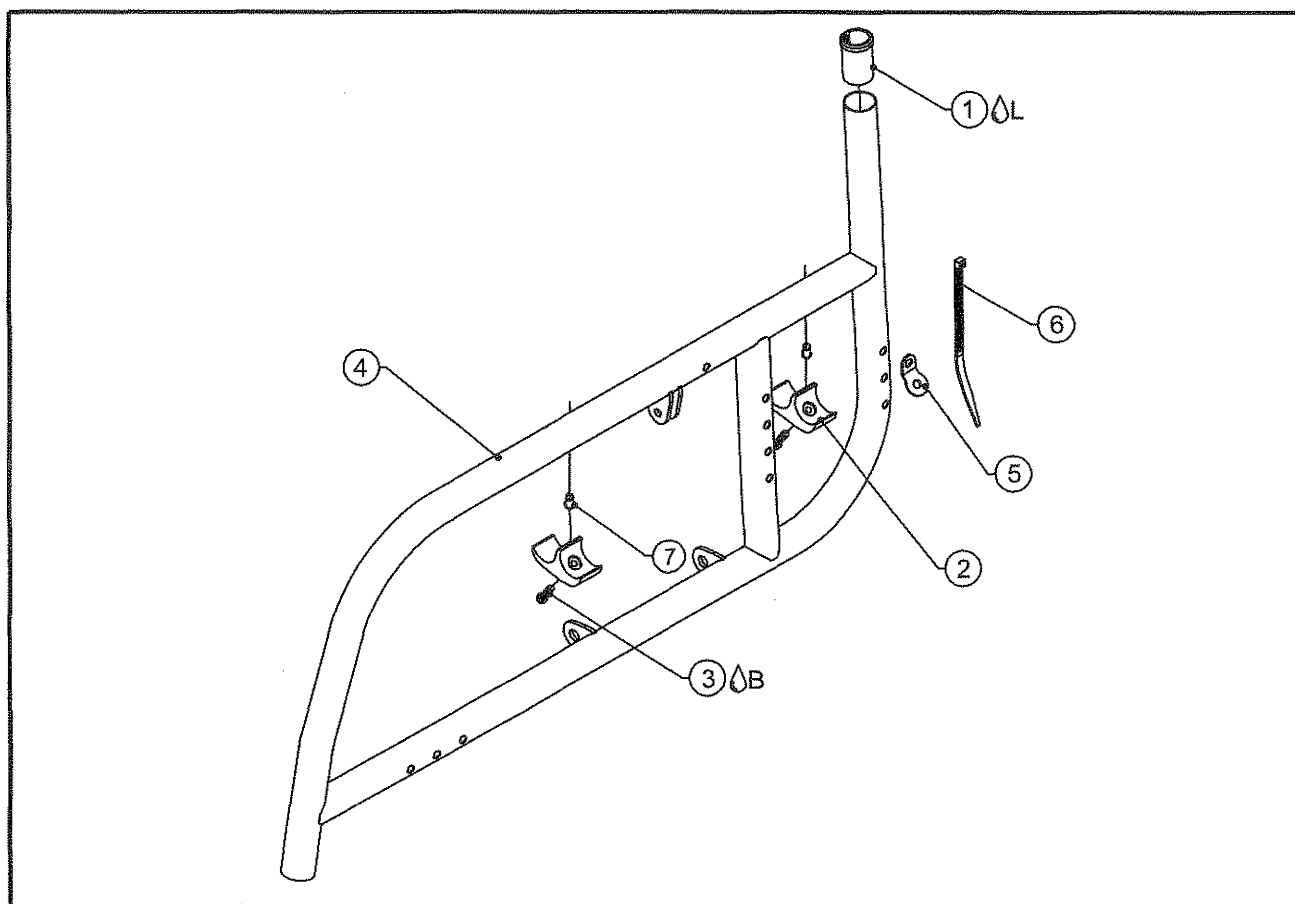
TABLE TWO - 2GX (SERIES 2) DEPTH ADJ 80 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107595	CP107596	AS118110	AS118111
13"	CP107597	CP107598	AS118112	AS118113
14"	CP107599	CP107600	AS118114	AS118115
15"	CP107601	CP107602	AS118116	AS118117
16"	CP107603	CP107604	AS118118	AS118119
17"	CP107605	CP107606	AS118120	AS118121
18"	CP107607	CP107608	AS118122	AS118123
19"	CP107609	CP107610	AS118124	AS118125
20"	CP107611	CP107612	AS118126	AS118127

TABLE THREE - 2GX (SERIES 2) DEPTH ADJ 85 DEG FIXED FRONT FRAME

FRAME DEPTH	RIGHT FRAME FRONT PART NUMBER	LEFT FRAME FRONT PART NUMBER	RIGHT FRAME ASSEMBLY	LEFT FRAME ASSEMBLY
12"	CP107613	CP107614	AS118128	AS118129
13"	CP107615	CP107616	AS118130	AS118131
14"	CP107617	CP107618	AS118132	AS118133
15"	CP107619	CP107620	AS118134	AS118135
16"	CP107621	CP107622	AS118136	AS118137
17"	CP107623	CP107624	AS118138	AS118139
18"	CP107625	CP107626	AS118140	AS118141
19"	CP107627	CP107628	AS118142	AS118143
20"	CP107629	CP107630	AS118144	AS118145

TiLite™ X FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A ∅L	1	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
1B ∅L	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
2	2	CP100535	1 INCH SEAT SADDLE
3 ∅B	2	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
CON. 4	1		FRAME , XX° FRONT, X" OFFSET RH OR LH
5	1	RW100056	UPHOLSTERY TAB FOR FOLDER
6	1	RW100057	CABLE TIE 8" LENGTH
7	2	HD100042	10-32 THREADED INSERT, OPEN END, ZINC COATED, .02-.13 GRIP LENGTH
2-3	1	AS100644	FOLDER SADDLE AND SCREWS ASSEMBLY
1A,2-6		TABLE ONE	FRAME , XX° FRONT, X" OFFSET RH OR LH ASSY (SEE NEXT PAGE)
1B,2-6		TABLE TWO	HEAVY FRAME , XX° FRONT, X" OFFSET RH OR LH ASSY (SEE NEXT PAGE)

TABLE ON FOLLOWING PAGE

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

TiLite™ X FRAME ASSY CONTINUED

STANDARD DUTY FRAMES

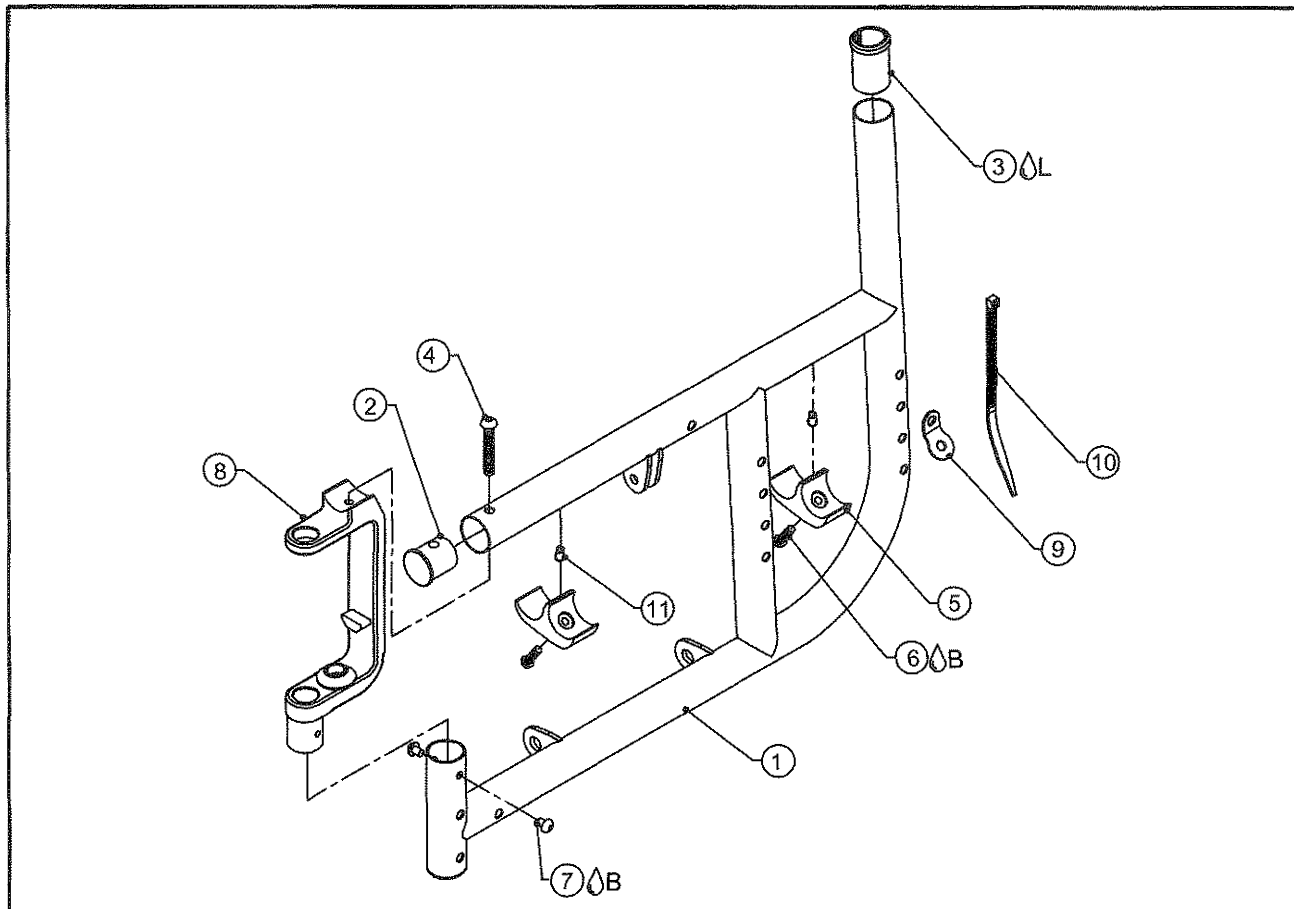
FRONT ANGLE & SIZE	OFFSET	RH PART #	LH PART #	FRONT ANGLE & SIZE	OFFSET	RH PART #	LH PART #
70 ° SHORT	0"	AS100681	AS100682	70 ° SHORT	1"	AS100699	AS100700
70° MEDIUM	0"	AS100683	AS100684	70° MEDIUM	1"	AS100701	AS100702
70° LONG	0"	AS100685	AS100686	70° LONG	1"	AS100703	AS100704
80 ° SHORT	0"	AS100687	AS100688	80 ° SHORT	1"	AS100705	AS100706
80° MEDIUM	0"	AS100689	AS100690	80° MEDIUM	1"	AS100707	AS100708
80° LONG	0"	AS100691	AS100692	80° LONG	1"	AS100709	AS100710
85 ° SHORT	0"	AS100693	AS100694	85 ° SHORT	1"	AS100711	AS100712
85° MEDIUM	0"	AS100695	AS100696	85° MEDIUM	1"	AS100713	AS100714
85° LONG	0"	AS100697	AS100698	85° LONG	1"	AS100715	AS100716

HEAVY DUTY FRAMES

FRONT ANGLE & SIZE	OFFSET	RH PART #	LH PART #	FRONT ANGLE & SIZE	OFFSET	RH PART #	LH PART #
70 ° SHORT	0"	AS101701	AS101702	70 ° SHORT	1"	AS101725	AS101726
70° MEDIUM	0"	AS101703	AS101704	70° MEDIUM	1"	AS101727	AS101728
70° LONG	0"	AS101705	AS101706	70° LONG	1"	AS101729	AS101730
80 ° SHORT	0"	AS101709	AS101710	80 ° SHORT	1"	AS101733	AS101734
80° MEDIUM	0"	AS101711	AS101712	80° MEDIUM	1"	AS101735	AS101736
80° LONG	0"	AS101713	AS101714	80° LONG	1"	AS101737	AS101738
85 ° SHORT	0"	AS101717	AS101718	85 ° SHORT	1"	AS101741	AS101742
85° MEDIUM	0"	AS101719	AS101720	85° MEDIUM	1"	AS101743	AS101744
85° LONG	0"	AS101721	AS101722	85° LONG	1"	AS101745	AS101746



TiLite™ SX FRAME ASSY

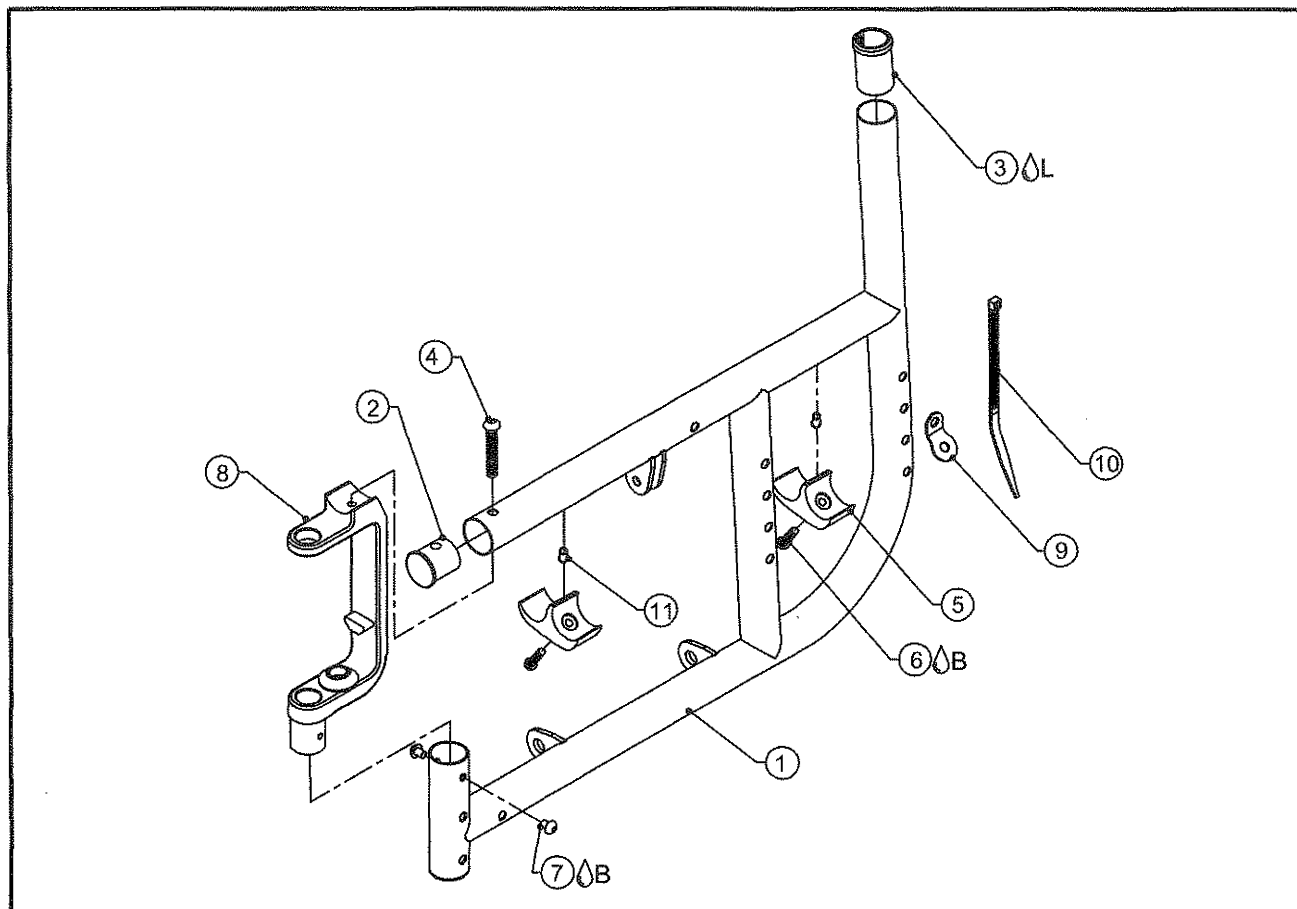


ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1	CP100979	SX SHORT LEFT SIDE FRAME
CON. 1B	1	CP100981	SX MEDIUM LEFT SIDE FRAME
CON. 1C	1	CP100983	SX LONG LEFT SIDE FRAME
CON. 1D	1	CP101684	SX EXTRA LONG LEFT SIDE FRAME
CON. 1E	1	CP100980	SX SHORT RIGHT SIDE FRAME
CON. 1F	1	CP100982	SX MEDIUM RIGHT SIDE FRAME
CON. 1G	1	CP100984	SX LONG RIGHT SIDE FRAME
CON. 1H	1	CP101685	SX EXTRA LONG RIGHT SIDE FRAME
2	2	CP101410	SHORT BACKREST PLUG FOR 1.00 X .051 WALL TI
3A ^L	1	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
3B ^L	1	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
4	2	HD100123	1/4-20 X 1-1/2" BUTTON HEAD CAP SCREW
5	2	CP100535	1 INCH SEAT SADDLE
6 ^B	2	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
7 ^B	4	HD100069	10-32 X 1/4" BUTTON HEAD CAP SCREW
8	2	CP101265	FRAME FRONT ASSY SX
9	1	RW100056	UPHOLSTERY TAB FOR FOLDER
10	1	RW100057	CABLE TIE 8" LENGTH
11	2	HD100042	10-32 THREADED INSERT, OPEN END, ZINC COATED, .02-.13 GRIP LENGTH
5-6		AS100644	FOLDER SADDLE AND SCREWS ASSEMBLY
CON. 1A,2,3A,4-10		AS100645	SX SHORT LEFT SIDE FRAME
CON. 1B,2,3A,4-10		AS100647	SX MED LEFT SIDE FRAME
CON. 1C,2,3A,4-10		AS100649	SX LONG LEFT SIDE FRAME
CON. 1D,2,3B,4-10		AS101752	HEAVY DUTY SX EXTRA LONG LEFT SIDE FRAME
CON. 1E,2,3A,4-10		AS100646	SX SHORT RIGHT SIDE FRAME
CON. 1F,2,3A,4-10		AS100648	SX MED RIGHT SIDE FRAME
CON. 1G,2,3A,4-10		AS100650	SX LONG RIGHT SIDE FRAME
CON. 1H,2,3B,4-10		AS101756	HEAVY DUTY SX EXTRA LONG RIGHT SIDE FRAME

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING



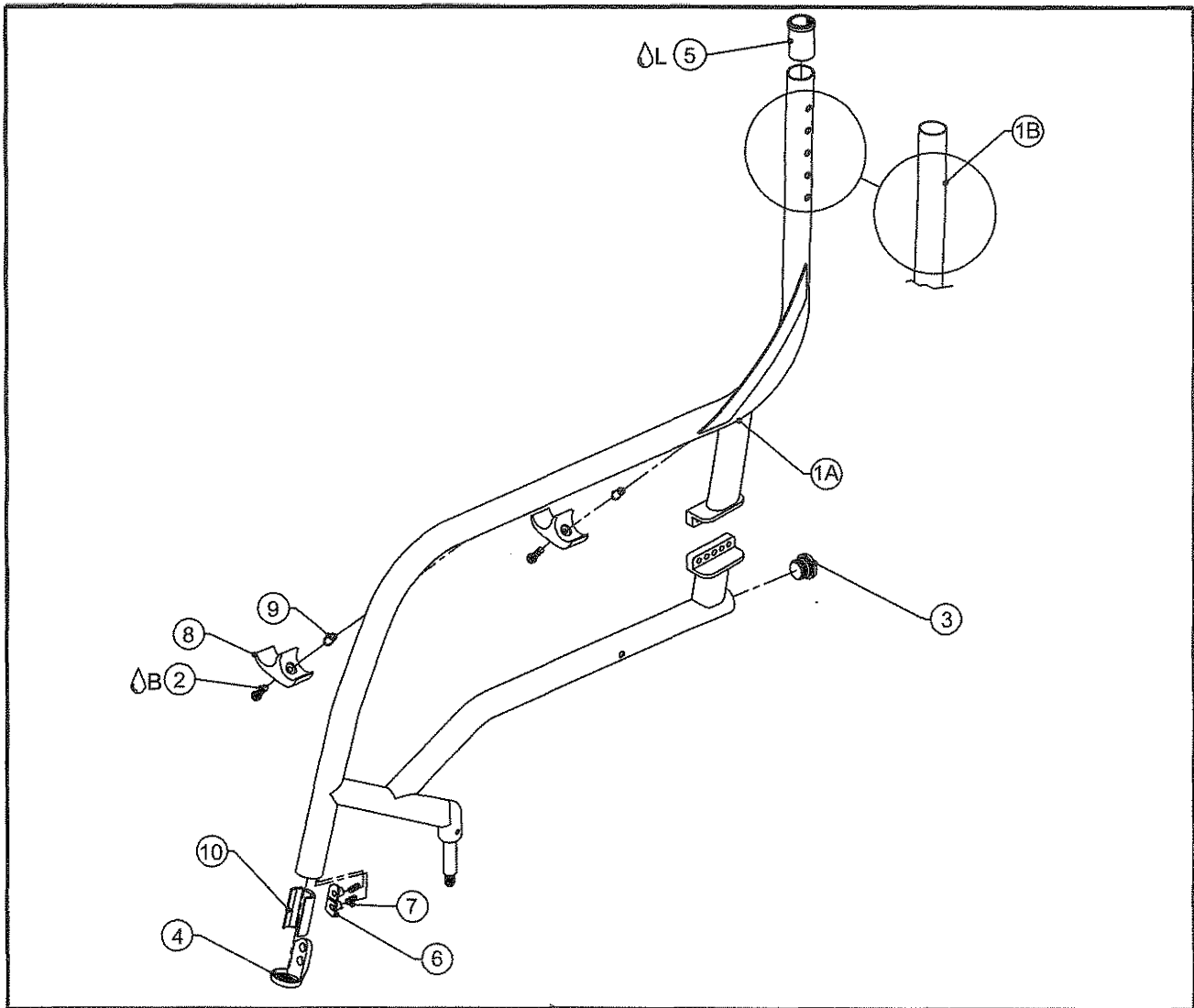
REINFORCED SX FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1	CP101678	REINFORCED SX SHORT LEFT SIDE FRAME
CON. 1B	1	CP101680	REINFORCED SX MEDIUM LEFT SIDE FRAME
CON. 1C	1	CP101682	REINFORCED SX LONG LEFT SIDE FRAME
CON. 1D	1	CP101684	REINFORCED SX EXTRA LONG LEFT SIDE FRAME
CON. 1E	1	CP101679	REINFORCED SX SHORT RIGHT SIDE FRAME
CON. 1F	1	CP101681	REINFORCED SX MEDIUM RIGHT SIDE FRAME
CON. 1G	1	CP101683	REINFORCED SX LONG RIGHT SIDE FRAME
CON. 1H	1	CP101685	REINFORCED SX EXTRA LONG RIGHT SIDE FRAME
2	2	CP101410	BACKREST PLUG SHORT 1.00 X .051 WALL
3 Δ L	1	CP100934	SLEEVE 1 X .051 TO 3/4
4	2	HD100123	1/4-20 X 1-1/2" BUTTON HEAD CAP SCREW
5	2	CP100535	1 INCH SEAT SADDLE
6 Δ B	2	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
7 Δ B	2	HD100069	10-32 X 1/4" BUTTON HEAD CAP SCREW
8	1	CP101265	FRAME FRONT ASSY SX
9	1	RW100056	UPHOLSTERY TAB FOR FOLDER
10	1	RW100057	CABLE TIE 8" LENGTH
11	2	HD100042	10-32 THREADED INSERT, OPEN END, ZINC COATED, .02-.13 GRIP LENGTH
5-6		AS100644	FOLDER SADDLE AND SCREWS ASSEMBLY
CON. 1A,2-11		AS101749	REINFORCED SX SHORT LEFT SIDE FRAME
CON. 1B,2-11		AS101750	REINFORCED SX MED LEFT SIDE FRAME
CON. 1C,2-11		AS101751	REINFORCED SX LONG LEFT SIDE FRAME
CON. 1D,2-11		AS101752	REINFORCED SX EXTRA LONG LEFT SIDE FRAME
CON. 1E,2-11		AS101753	REINFORCED SX SHORT RIGHT SIDE FRAME
CON. 1F,2-11		AS101754	REINFORCED SX MED RIGHT SIDE FRAME
CON. 1F,2-11		AS101755	REINFORCED SX LONG RIGHT SIDE FRAME
CON. 1F,2-11		AS101756	REINFORCED SX EXTRA LONG RIGHT SIDE FRAME

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

TiLite™ TX ADJ CG FRAME ASSY

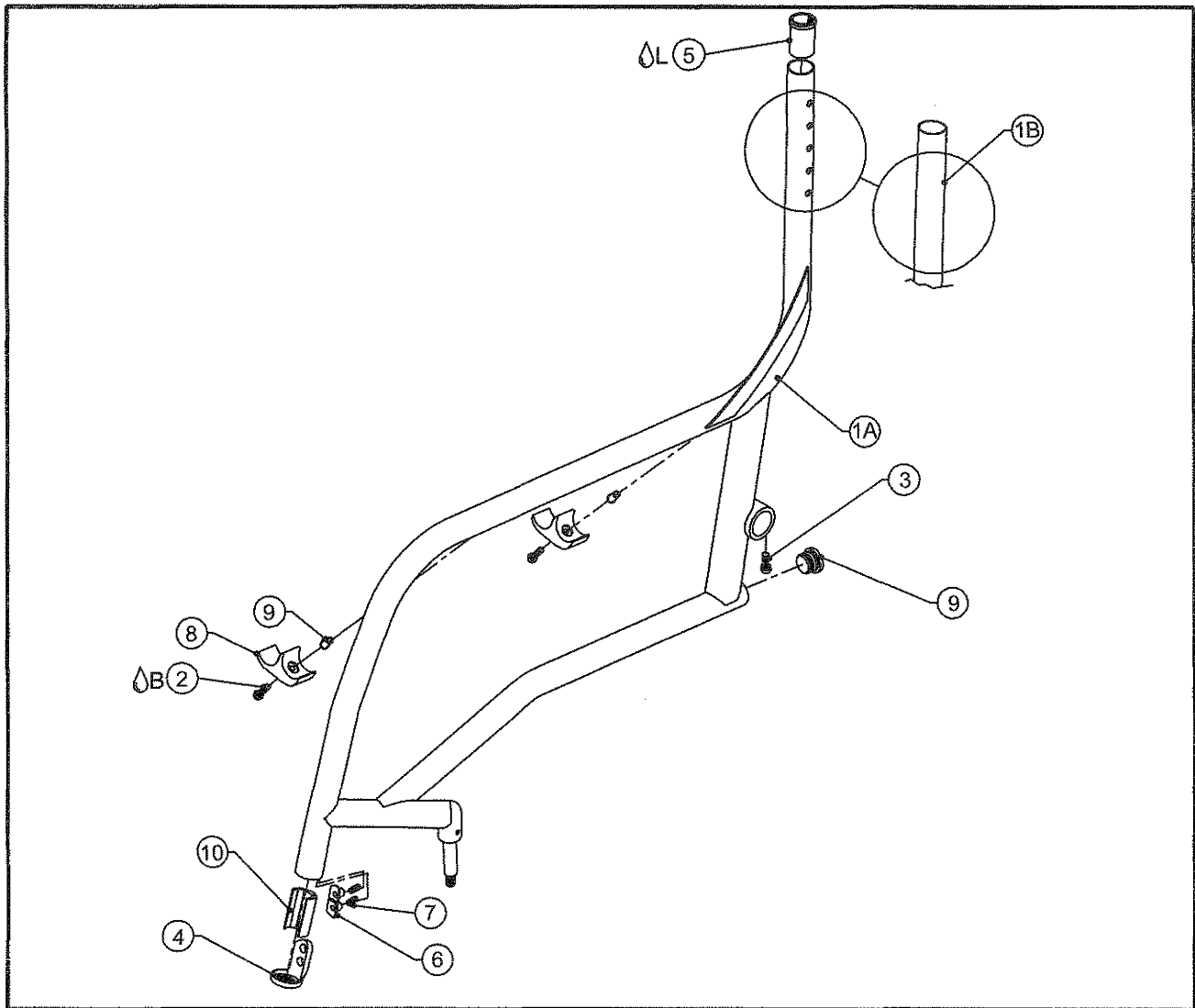


ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		TX WITH ADJ HEIGHT BACK AND ADJ CG
CON. 1B	1		TX WITH FIXED HEIGHT BACK AND ADJ CG
CON. 1C	1		HEAVY DUTY TX WITH ADJ HEIGHT BACK AND ADJ CG
CON. 1D	1		HEAVY DUTY TX WITH FIXED HEIGHT BACK AND ADJ CG
2 ΔB	4	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
3	2	HD100091	END CAP 1" OD THIN WALL
4	2	CP102600	CLAMP COVER
5A ΔL	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
5B ΔL	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
6	2	CP102604	CUSTOM T-NUT 1/4-20
7	4	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
8	4	CP100535	1" SEAT SADDLE
9	2	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
10A	2	AS103049	FOOTREST SLEEVE FOLDER .036 W/ PIN
10B	2	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
CON. 1A,2-4,5A,6-9,10A		AS102974	TX WITH ADJ HEIGHT BACK AND ADJ CG ASSY
CON. 1B,2-4,5A,6-9,10A		AS102975	TX WITH FIXED HEIGHT BACK AND ADJ CG ASSY
CON. 1C,2-4,5B,6-9,10B		AS102978	HEAVY DUTY TX W/ ADJ HEIGHT BACK AND ADJ CG ASSY
CON. 1D,2-4,5B,6-9,10B		AS102979	HEAVY DUTY TX W/ FIXED HEIGHT BACK AND ADJ CG ASSY

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING



TiLite™ TX FIXED CG FRAME ASSY

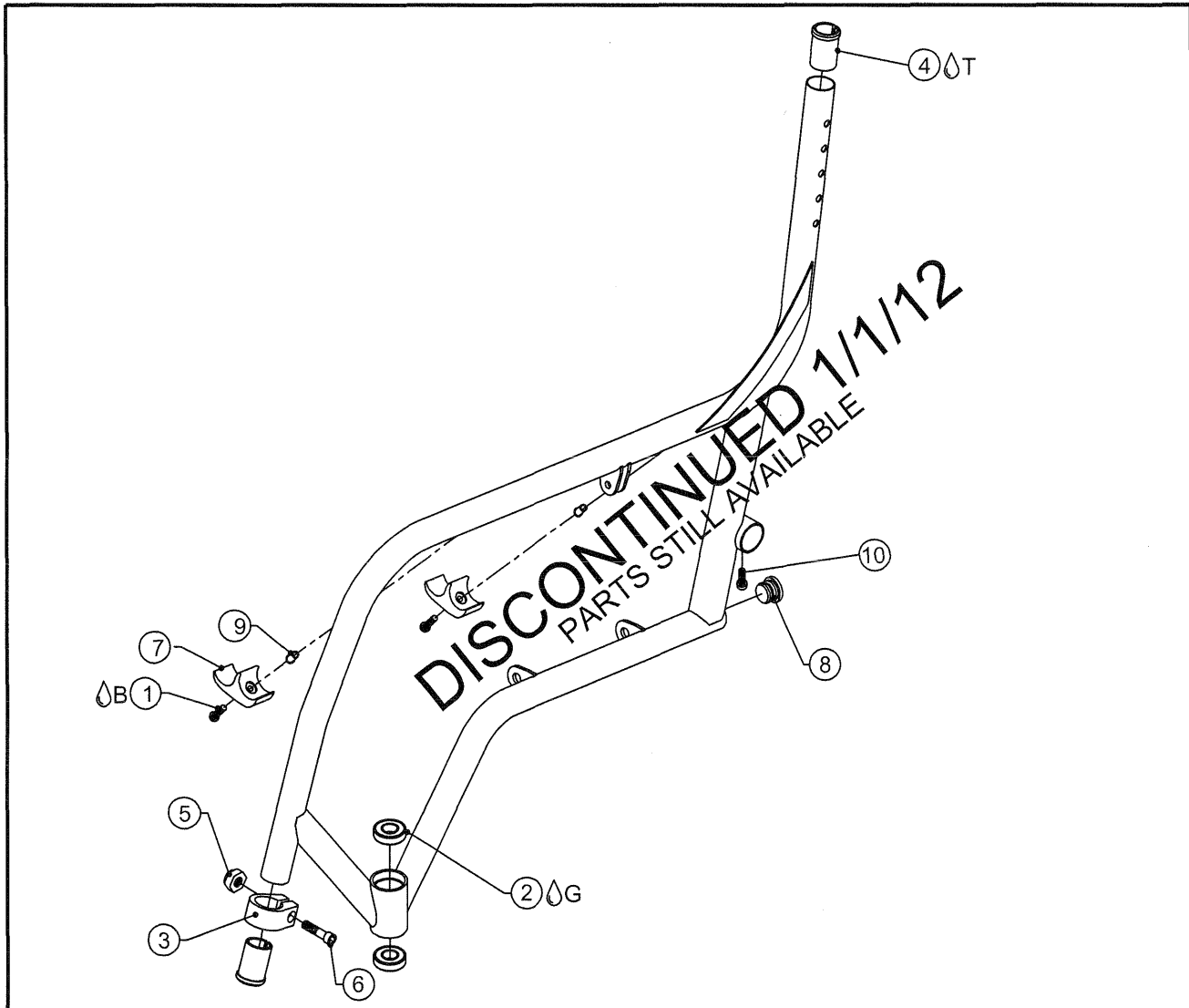


ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1A	1		TX WITH ADJ HEIGHT BACK AND FIXED CG
CON. 1B	1		TX WITH FIXED HEIGHT BACK AND FIXED CG
CON. 1C	1		HEAVY DUTY TX WITH ADJ HEIGHT BACK AND FIXED CG
CON. 1D	1		HEAVY DUTY TX WITH FIXED HEIGHT BACK AND FIXED CG
2A	4	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
3	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW
4	2	CP102600	CLAMP COVER
5A	2	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
5B	2	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
6	2	CP102604	CUSTOM T-NUT 1/4-20
7	4	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
8	4	CP100535	1" SEAT SADDLE
9	2	HD100154	RIVNUT, 10-32 X .130 - .225 GRIP RANGE
10A	2	AS103049	FOOTREST SLEEVE FOLDER .036 W/ PIN
10B	2	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
CON. 1A,2-4,5A,6-9,10A		AS102976	TX WITH ADJ HEIGHT BACK AND FIXED CG ASSY
CON. 1B,2-4,5A,6-9,10A		AS102977	TX WITH FIXED HEIGHT BACK AND FIXED CG ASSY
CON. 1C,2-4,5B,6-9,10B		AS102980	HEAVY DUTY TX W/ ADJ HEIGHT BACK AND FIXED CG ASSY
CON. 1D,2-4,5B,6-9,10B		AS102981	HEAVY DUTY TX W/ FIXED HEIGHT BACK AND FIXED CG ASSY

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING



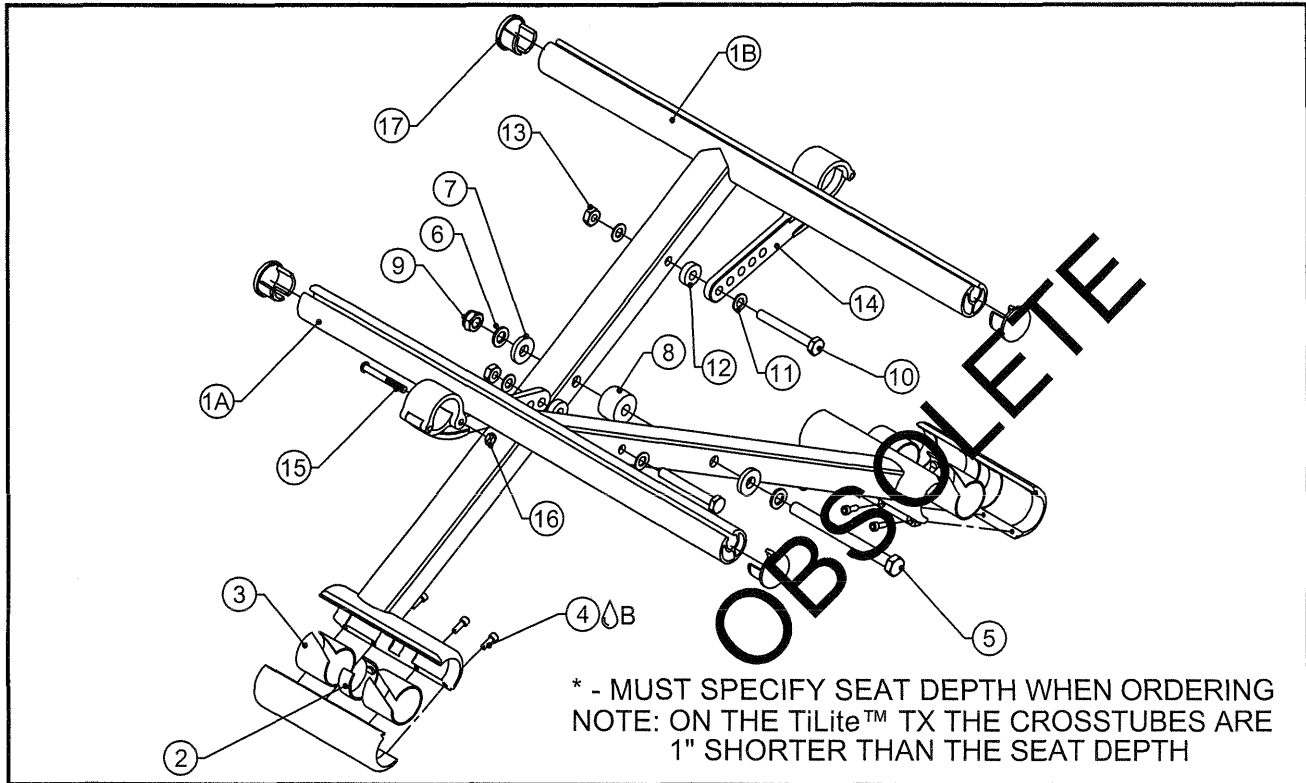
TiLite™ XC FRAME ASSY



ITEM	QUANTITY	PART NO.	DESCRIPTION
1⊕B	4	HD100071	10-32 X 3/4" BUTTON HEAD CAP SCREW
2⊕G	4	HD100011	BEARING 1/2" I.D. X 1-1/8 O.D. X 5/16 W
3	2	CP100105	1" BINDER CLAMP
4A⊕T	4	CP100107	SLEEVE, 1" x .036 WALL TUBING TO Ø.75
4B⊕T	4	CP100934	SLEEVE, 1" x .051 WALL TUBING TO Ø.75
5	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
6	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
7	4	CP100535	1" SEAT SADDLE
8	2	HD100091	END CAP 1" OD THIN WALL
9	2	HD100042	10-32 THREADED INSERT, OPEN END, ZINC COATED, .02-.13 GRIP LENG
10	4	HD100008	1/4-20 X 5/8 LONG SOCKET HEAD CAP SCREW

CROSSTUBES

TiLite™ TX, Aero X, 2GX



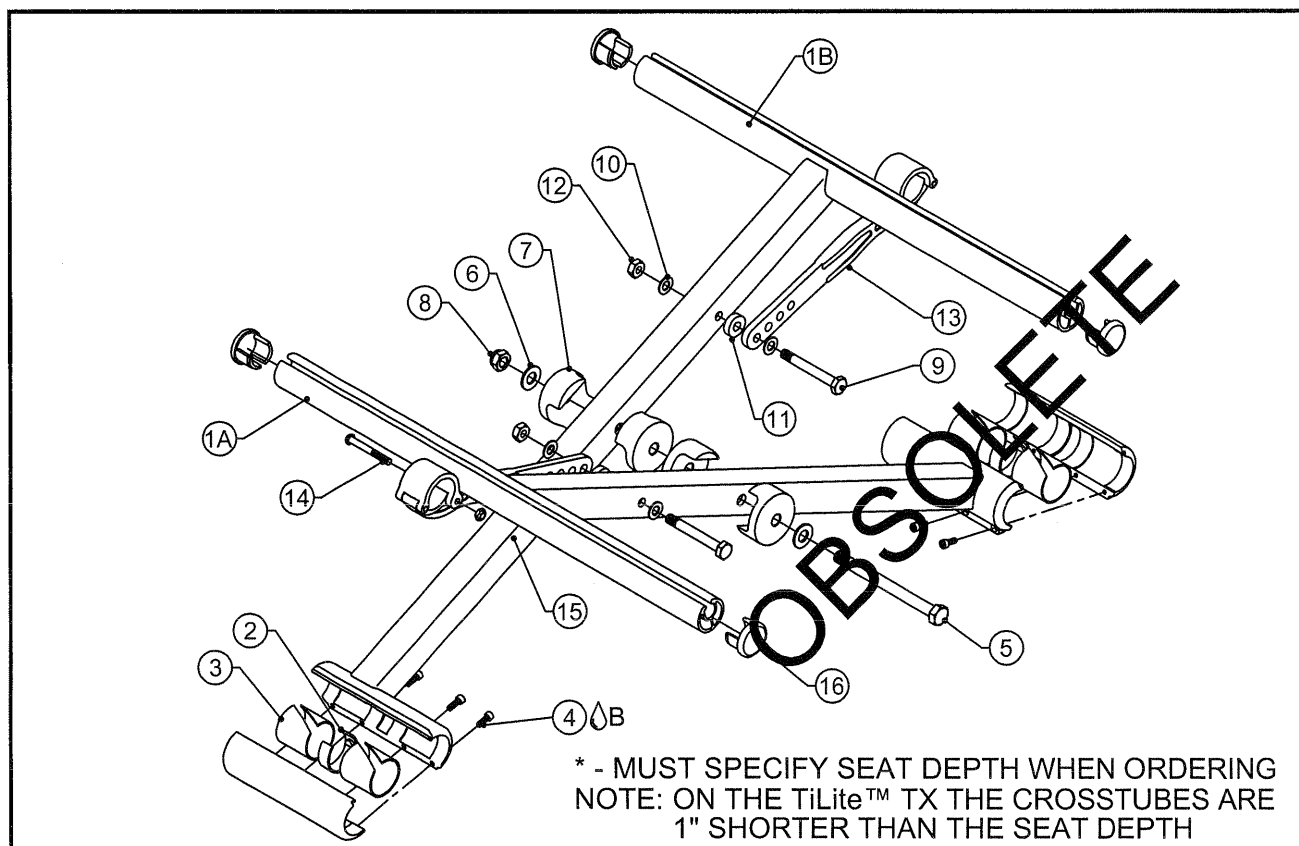
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	CROSSTUBE BLANK RIGHT*
1B	1	TABLE ONE	CROSSTUBE BLANK LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4 ^{AB}	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100413	HEX BOLT AN5-35A, 5/16-24 X 3.75" LONG
6	2	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
7	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
8	1	CP102606	CROSSTUBE SPACER
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	HD100414	HEX BOLT AN4-20A, 1/4-28 X 2-1/32" LONG
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100394	CROSSTUBE HINGE PIVOT SPACER
13	2	HD100077	1/4-28 TOP LOCK NUT GRADE C
14A	2	AS104624	CROSSTUBE HINGE CLAMP 12" WIDE
14B	2	AS104625	CROSSTUBE HINGE CLAMP 13"-16" WIDE
14C	2	AS104626	CROSSTUBE HINGE CLAMP 17"-18" WIDE
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17	4	CP102592	SEATTUBE ENDCAP
2-14A,15-17		AS103896	CROSSTUBE HINGE ASSEMBLY, 12" WIDE
2-14B,15-17		AS103038	CROSSTUBE HINGE ASSEMBLY, 13"-16" WIDE
2-14C,15-17		AS103039	CROSSTUBE HINGE ASSEMBLY, 17"-18" WIDE

TABLE ONE - CROSSTUBE BLANKS*

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP102853	CP102854
13"	CP102855	CP102856
14"	CP102857	CP102858
15"	CP102859	CP102860
16"	CP102861	CP102862
17"	CP102863	CP102864
18"	CP102865	CP102866

REINFORCED CROSSTUBES

TiLite™ TX, Aero X, 2GX



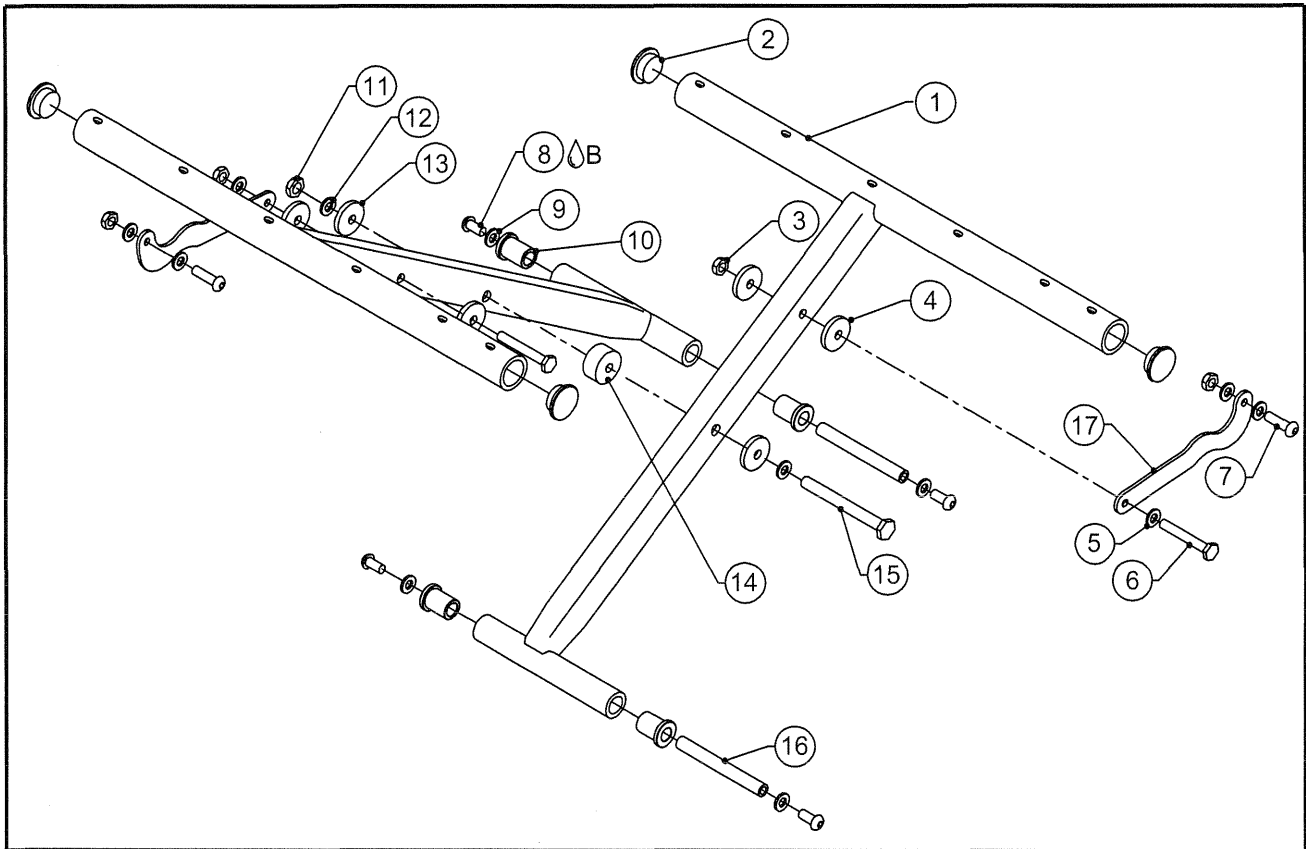
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	REINFORCED CROSSTUBE BLANK RIGHT*
1B	1	TABLE ONE	REINFORCED CROSSTUBE BLANK LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100413	HEX BOLT AN5-35A, 5/16-24 X 3.75" LONG
6	2	HD100495	5/16" SAE FLAT WASHER
7	4	CP103349	CROSSTUBE PIVOT SADDLE
8	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
9	2	HD100277	1/4-28 X 1-3/4 AN SCREW
10	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
11	2	HD100394	CROSSTUBE HINGE PIVOT SPACER
12	2	HD100077	1/4-28 TOP LOCK NUT GRADE C
13A	2	AS104624	CROSSTUBE HINGE CLAMP 12" WIDE
13B	2	AS104625	CROSSTUBE HINGE CLAMP 13"-16" WIDE
13C	2	AS104626	CROSSTUBE HINGE CLAMP 17"-20" WIDE
14	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
15	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
16	4	CP102592	SEATTUBE ENDCAP
2-13A,14-16		AS103897	REINFORCED CROSSTUBE HINGE ASSEMBLY, 12" WIDE
2-13B,14-16		AS103682	REINFORCED CROSSTUBE HINGE ASSEMBLY, 13"-16" WIDE
2-13C,14-16		AS103680	REINFORCED CROSSTUBE HINGE ASSEMBLY, 17"-20" WIDE

TABLE ONE - REINFORCED CROSSTUBE BLANKS*

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP103417	CP103418
13"	CP103419	CP103420
14"	CP103421	CP103422
15"	CP103423	CP103424
16"	CP103425	CP103426
17"	CP103427	CP103428
18"	CP103429	CP103430
19"	CP102867	CP102868
20"	CP102869	CP102870

CROSSTUBES

TiLite™ X, SX, XC



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE TWO	CROSSTUBE RIGHT (SEE NEXT PAGE)
1B	1	TABLE TWO	CROSSTUBE LEFT (SEE NEXT PAGE)
2	4	CP100638	1" CAP FOR .125 WALL TUBING BLACK ABS
3	4	HD100021	1/4-28 X .218 NYLOCK LOCKNUT
4	4	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
5	6	HD100109	WASHER NYLON .257 ID X .500 OD X .06 THICK
6	2	HD100277	1/4-28 X 1-3/4 AN SCREW
7	2	HD100076	1/4-28 X 7/8 BUTTON HEAD CAP SCREW
8 ^B	4	HD100074	1/4-28 X 5/8 BUTTON HEAD CAP SCREW
9	4	HD100022	1/4 SAE FLAT WASHER, CLEAR ZINC PLATED
10	4	HD100273	BUSHING CROSSTUBE 7/8" X .120 WALL
11	1	HD100107	5/16-24 NYLOCK LOCKNUT, THIN STYLE
12	2	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
13	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
14	1	HD100274	NYLON WASHER .328 X .750 X .380
15	1	HD100276	5/16-24 X 3 AN SCREW
16	2	CP100351	PIVOT ROD CROSSTUBE
17	2	TABLE ONE	HINGE, FOLDER
2-17		TABLE ONE	HINGE ASSEMBLY

TABLE ONE

HINGE PART #	HINGE ASSY. PART#	CHAIR WIDTH
CP100561	AS101057	12"
CP100664	AS101058	13"
CP100665	AS101059	14"
CP100666	AS101060	15"
CP100671	AS101061	16"
CP100667	AS101062	17"
CP100668	AS101063	18"
CP101325	AS101064	19"
CP101326	AS101065	20"

CROSSTUBE MATRIX

TiLite™X, SX, AND XC

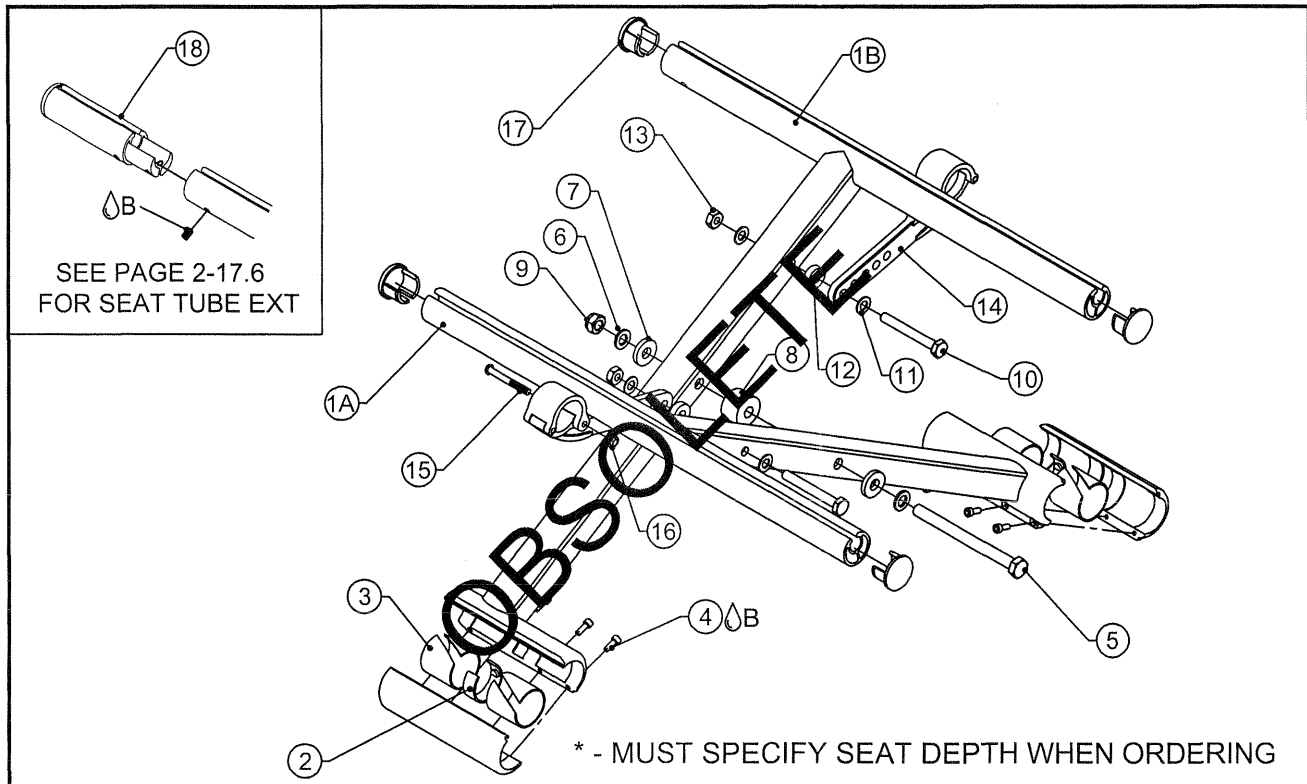
TABLE TWO

	12" WIDE		13" WIDE	
Chair Depths	RT	LT	RT	LT
12"	CP100640	CP100641	CP100644	CP100645
13"	CP100642	CP100643	CP100646	CP100647
14"	CP100692	CP100693	CP100694	CP100695
15"			CP100648	CP100649
16"			CP100650	CP100651
17"				
18"				
	14" WIDE		15" WIDE	
Chair Depths	RT	LT	RT	LT
12"				
13"	CP100748	CP100749		
14"	CP100696	CP100697	CP100700	CP100701
15"	CP100652	CP100653	CP100654	CP100655
16"	CP100698	CP100699	CP100702	CP100703
17"			CP100656	CP100657
18"			CP100704	CP100705
	16" WIDE		17" WIDE	
Chair Depths	RT	LT	RT	LT
12"				
13"				
14"				
15"	CP100739	CP100740	CP100741	CP100742
16"	CP100706	CP100707	CP100710	CP100711
17"	CP100658	CP100659	CP100743	CP100744
18"	CP100708	CP100709	CP100712	CP100713
19"	CP101331	CP101332	CP101335	CP101336
20"	CP101333	CP101334	CP101337	CP101338
	18" WIDE		19" WIDE	
Chair Depths	RT	LT	RT	LT
12"				
13"				
14"				
15"				
16"	CP100714	CP100715	CP101343	CP101344
17"	CP100746	CP100747	CP101317	CP101318
18"	CP100716	CP100717	CP101319	CP101320
19"	CP101339	CP101340	CP101327	CP101328
20"	CP101341	CP101342	CP101329	CP101330
	20" WIDE			
Chair Depths	RT	LT		
12"				
13"				
14"				
15"				
16"	CP101345	CP101346		
17"	CP101321	CP101322		
18"	CP101323	CP101324		

CONSULT WITH FACTORY FOR SIZES WHEN ORDERING A CUSTOM CROSS TUBE

CROSSTUBES

TiLite™ ADJUSTABLE DEPTH Aero X & 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	EXT MODIFIED CROSSTUBE BLANK RIGHT*
1B	1	TABLE ONE	EXT MODIFIED CROSSTUBE BLANK LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100413	HEX BOLT AN5-35A, 5/16-24 X 3.75" LONG
6	2	HD100098	5/16" AN WASHER .312ID .562OD .06 THICK
7	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
8	1	CP102606	CROSSTUBE SPACER
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	HD100414	HEX BOLT AN4-20A, 1/4-28 X 2-1/32" LONG
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100394	CROSSTUBE HINGE PIVOT SPACER
13	2	HD100077	1/4-28 TOP LOCK NUT GRADE C
14A	2	AS104624	CROSSTUBE HINGE CLAMP 12" WIDE
14B	2	AS104625	CROSSTUBE HINGE CLAMP 13"-16" WIDE
14C	2	AS104626	CROSSTUBE HINGE CLAMP 17"-18" WIDE
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17	4	CP102592	SEATTUBE ENDCAP
18	2	TABLE TWO	SLIDE IN SEAT TUBE EXTENSION
2-14A,15-17		AS103896	CROSSTUBE HINGE ASSEMBLY, 12" WIDE
2-14B,15-17		AS103038	CROSSTUBE HINGE ASSEMBLY, 13"-16" WIDE
2-14C,15-17		AS103039	CROSSTUBE HINGE ASSEMBLY, 17"-18" WIDE

TABLE ONE - CROSSTUBE BLANKS*

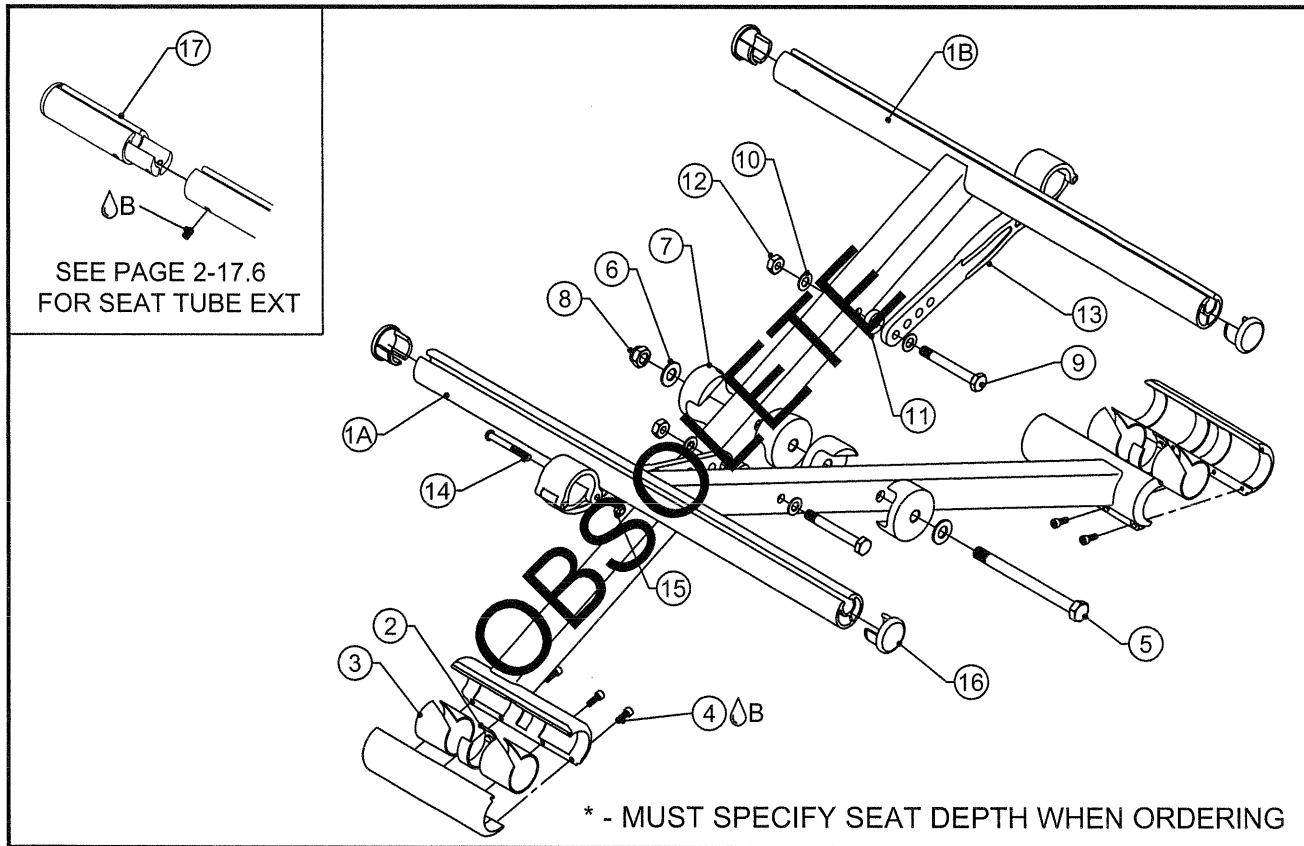
CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP104175	CP104176
13"	CP104177	CP104178
14"	CP104179	CP104180
15"	CP104181	CP104182
16"	CP104183	CP104184
17"	CP104185	CP104186
18"	CP104187	CP104188

TABLE TWO - SEAT TUBE EXTENSION

EXT LENGTH	PART NO.
1"	AS104888
2"	AS104889
3"	AS104890

REINFORCED CROSSTUBES

TiLite™ ADJUSTABLE DEPTH Aero X & 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	EXT MODIFIED REINFORCED CROSSTUBE BLANK RIGHT*
1B	1	TABLE ONE	EXT MODIFIED REINFORCED CROSSTUBE BLANK LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100413	HEX BOLT AN5-35A, 5/16-24 X 3.75" LONG
6	2	HD100495	5/16" SAE FLAT WASHER
7	4	CP103349	CROSSTUBE PIVOT SADDLE
8	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
9	2	HD100277	1/4-28 X 1-3/4 AN SCREW
10	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
11	2	HD100394	CROSSTUBE HINGE PIVOT SPACER
12	2	HD100077	1/4-28 TOP LOCK NUT GRADE C
13A	2	AS104624	CROSSTUBE HINGE CLAMP 12" WIDE
13B	2	AS104625	CROSSTUBE HINGE CLAMP 13"-16" WIDE
13C	2	AS104626	CROSSTUBE HINGE CLAMP 17"-20" WIDE
14	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
15	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
16	4	CP102592	SEATTUBE ENDCAP
17	2	TABLE TWO	SLIDE IN SEAT TUBE EXTENSION
2-13A,14-16		AS103897	REINFORCED CROSSTUBE HINGE ASSEMBLY, 12" WIDE
2-13B,14-16		AS103682	REINFORCED CROSSTUBE HINGE ASSEMBLY, 13"-16" WIDE
2-13C,14-16		AS103680	REINFORCED CROSSTUBE HINGE ASSEMBLY, 17"-20" WIDE

TABLE ONE - REINFORCED CROSSTUBE BLANKS*

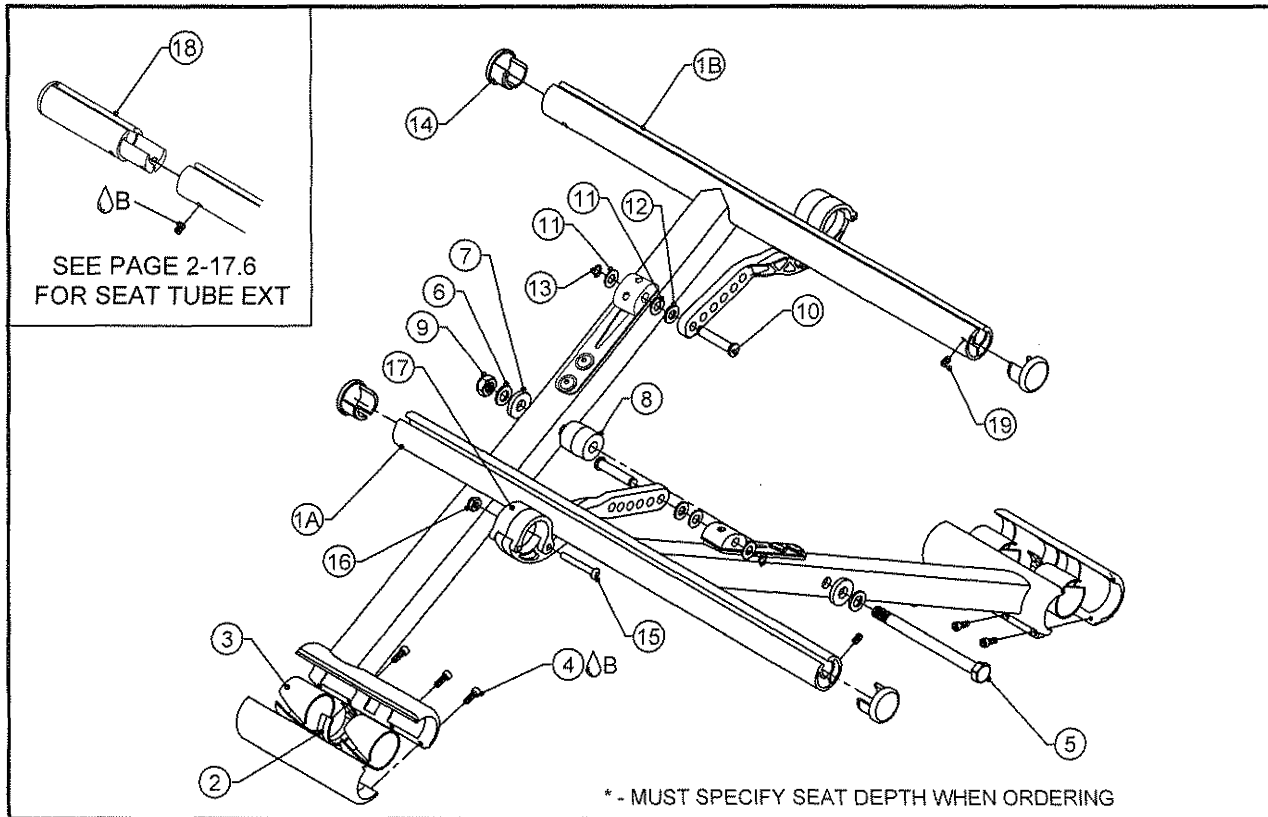
CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP104189	CP104190
13"	CP104191	CP104192
14"	CP104193	CP104194
15"	CP104195	CP104196
16"	CP104197	CP104198
17"	CP104199	CP104200
18"	CP104201	CP104202
19"	CP104203	CP104204
20"	CP104205	CP104206

TABLE TWO - SEAT TUBE EXTENSION

EXT LENGTH	PART NO.
1"	AS104888
2"	AS104889
3"	AS104890

EASY FOLD CROSSTUBES

TiLite™ ADJUSTABLE DEPTH Aero X, 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	EASY FOLD CROSSTUBE BLANK ASSEMBLY, RIGHT*
1B	1	TABLE ONE	EASY FOLD CROSSTUBE BLANK ASSEMBLY, LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100636	HEX BOLT AN5-36A, 5/16-24 X 3-27/32" LONG
6	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
7	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
8	1	CP104905	CROSSTUBE PIVOT SPACER .875
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	CP104048	HD CROSSTUBE PIVOT PIN
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
13	2	HD100519	SNAP RING, 1/4"
14	4	CP102592	SEATTUBE ENDCAP
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17A	2	AS111237	EASY FOLD CROSSTUBE HINGE 12"-13"
17B	2	AS111236	EASY FOLD CROSSTUBE HINGE 14"-17"
17C	2	AS111104	EASY FOLD CROSSTUBE HINGE 18"
18	2	TABLE TWO	SLIDE IN SEAT TUBE EXTENSION
19	2	HD100722	10-24 X 1/4" CONE POINT SET SCREW
2-17A, 19		AS111238	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 12"-13" WIDE
2-17B, 19		AS111239	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 14"-17" WIDE
2-17C, 19		AS111240	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 18" WIDE

TABLE ONE - CROSSTUBE BLANKS

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	AS111244	AS111245
13"	AS111246	AS111247
14"	AS111248	AS111249
15"	AS111250	AS111251
16"	AS111252	AS111253
17"	AS111254	AS111255
18"	AS111256	AS111257

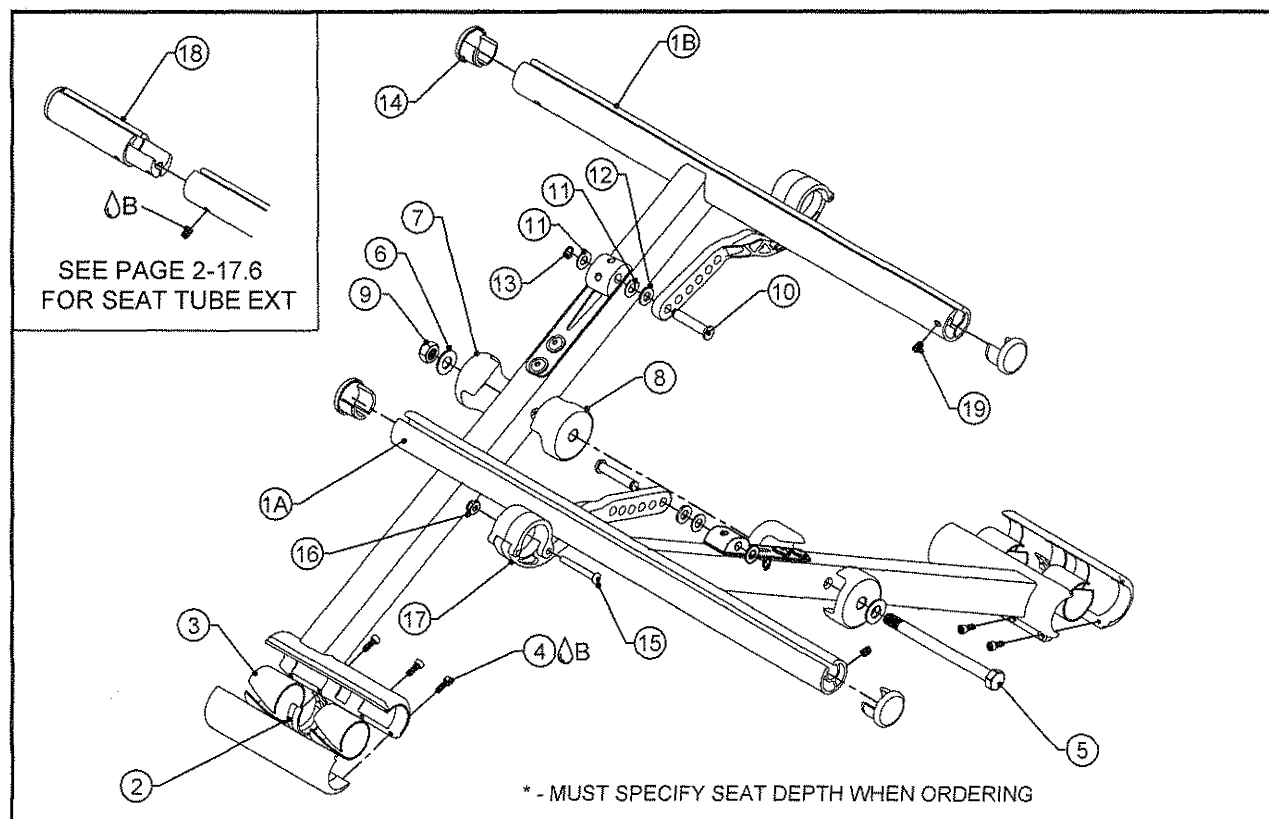
TABLE TWO - SEAT TUBE EXTENSION

EXT LENGTH	PART NO.
1"	AS104888
2"	AS104889
3"	AS104890



REINFORCED EASY FOLD CROSSTUBES

TiLite™ ADJUSTABLE DEPTH Aero X, 2GX



ITEM	QTY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	EXT MODIFIED REINFORCED EASY FOLD CROSSTUBE BLANK ASSY, RIGHT*
1B	1	TABLE ONE	EXT MODIFIED REINFORCED EASY FOLD CROSSTUBE BLANK ASSY, LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100636	HEX BOLT AN5-36A, 5/16-24 X 3-27/32" LONG
6	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
7	2	CP104964	CROSSTUBE PIVOT SADDLE, THIN
8	2	CP104963	CROSSTUBE PIVOT SADDLE, THICK
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	CP104048	HD CROSSTUBE PIVOT PIN
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
13	2	HD100519	SNAP RING, 1/4"
14	4	CP102592	SEATTUBE ENDCAP
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17A	2	AS111237	EASY FOLD CROSSTUBE HINGE 12"-13"
17B	2	AS111236	EASY FOLD CROSSTUBE HINGE 14"-17"
17C	2	AS111104	EASY FOLD CROSSTUBE HINGE 18"-20"
18	2	TABLE TWO	SLIDE IN SEAT TUBE EXTENSION
19	2	HD100722	10-24 X 1/4" CONE POINT SET SCREW
2-17A, 19		AS111241	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 12"-13" WIDE
2-17B, 19		AS111242	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 14"-17" WIDE
2-17C, 19		AS111243	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 18"-20" WIDE

TABLE ONE - CROSSTUBE BLANKS

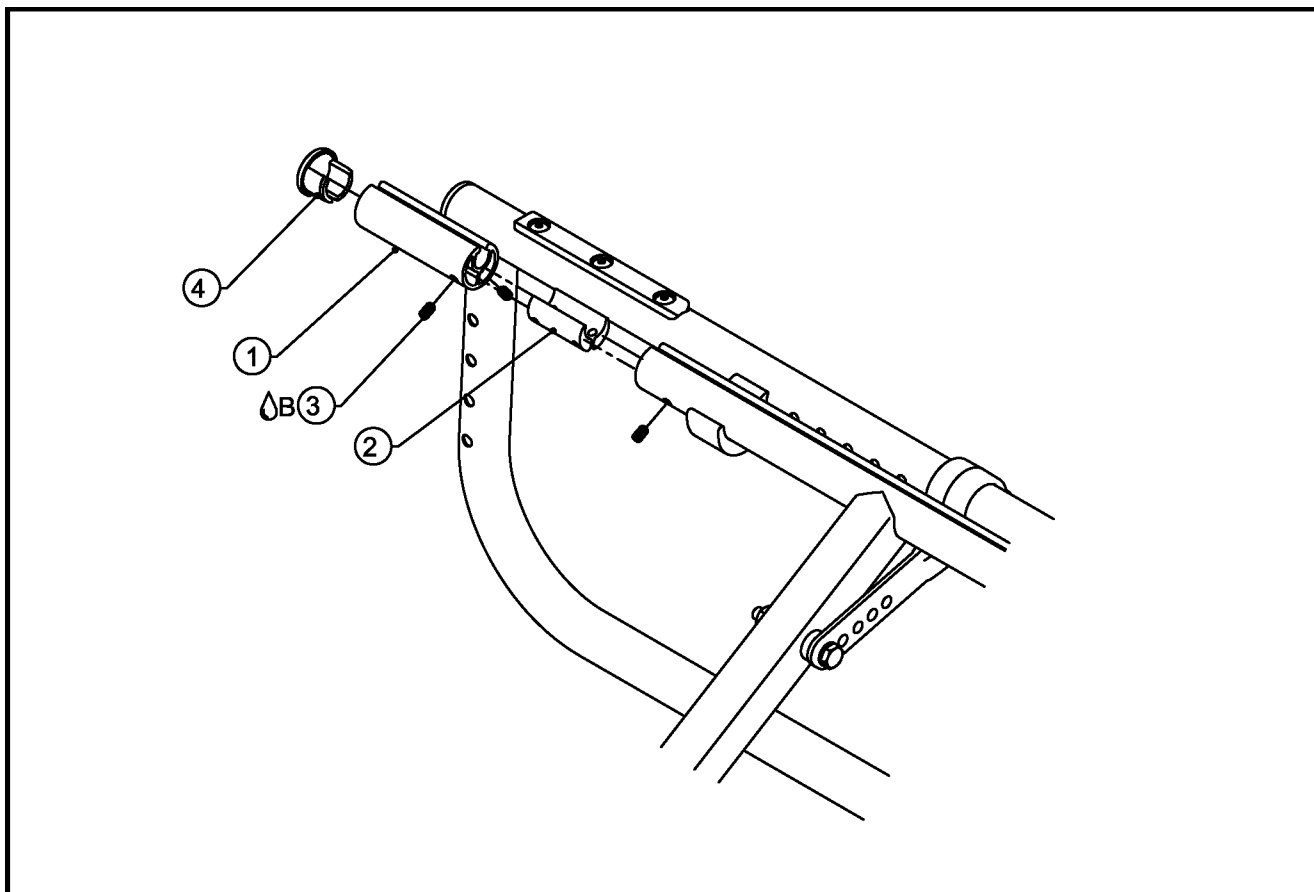
CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	AS111258	AS111259
13"	AS111260	AS111261
14"	AS111262	AS111263
15"	AS111264	AS111265
16"	AS111266	AS111267
17"	AS111268	AS111269
18"	AS111270	AS111271
19"	AS111272	AS111273
20"	AS111274	AS111275

TABLE TWO - SEAT TUBE EXTENSION

EXT LENGTH	PART NO.
1"	AS104888
2"	AS104889
3"	AS104890

SLIDE IN SEAT TUBE EXTENSION ASSY

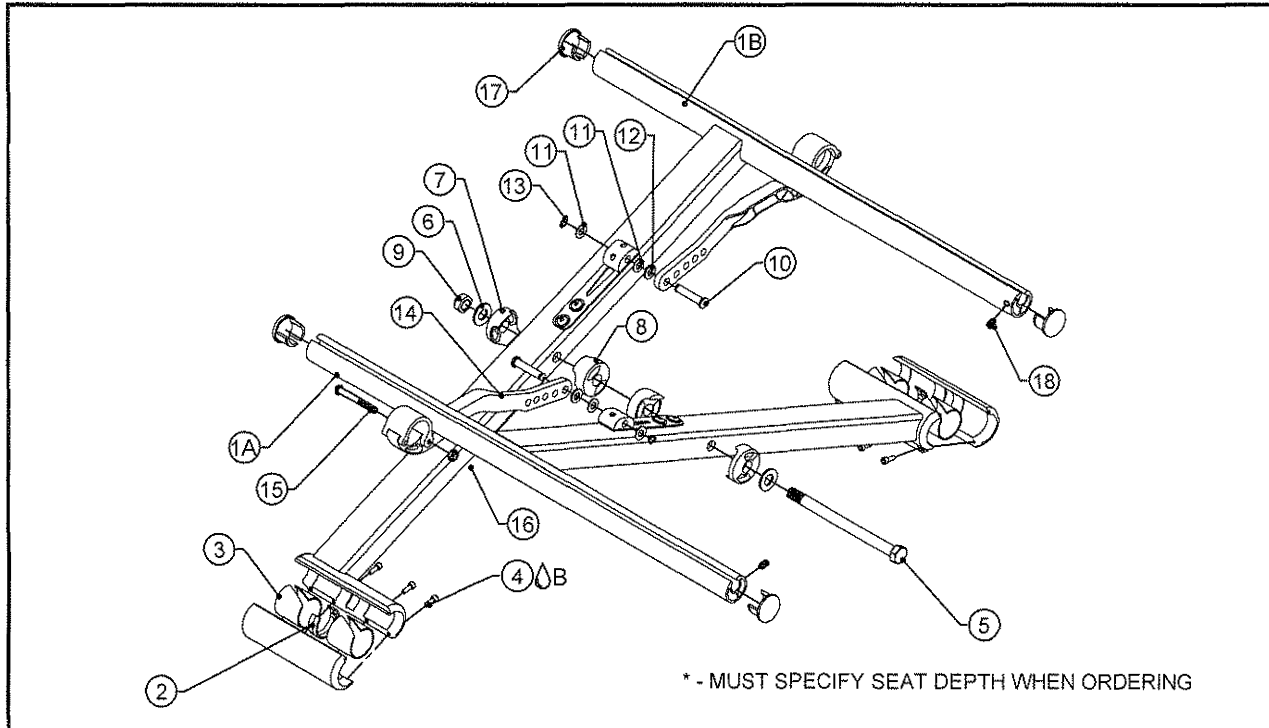
ADJUSTABLE DEPTH Aero X (Series 1 & 2), ADJUSTABLE DEPTH 2GX (Series 1 & 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP104171	SLIDE IN SEAT TUBE 1" EXTENSION
1B	1	CP104172	SLIDE IN SEAT TUBE 2" EXTENSION
1C	1	CP104173	SLIDE IN SEAT TUBE 3" EXTENSION
2	2	CP104174	SLIDE IN SEAT TUBE EXTENSION PLUG
3B	3	HD100597	10-32 X 3/8 SOCKET SET SCREW, CUP POINT
4	1	CP102592	SEATTUBE ENDCAP
1A-4		AS104888	SLIDE IN SEAT TUBE 1" EXTENSION ASSEMBLY
1B-4		AS104889	SLIDE IN SEAT TUBE 2" EXTENSION ASSEMBLY
1C-4		AS104890	SLIDE IN SEAT TUBE 3" EXTENSION ASSEMBLY

HEAVY DUTY CROSSTUBES

TiLite™ Aero X, 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	HEAVY DUTY CROSSTUBE BLANK RIGHT
1B	1	TABLE ONE	HEAVY DUTY CROSSTUBE BLANK LEFT
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4 ^A B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100540	HEX HEAD BOLT AN6-47A, 3/8-24 X 4-31/32" LONG
6	2	HD100541	3/8" SAE FLAT WASHER, BLACK ZINC PLATED
7	2	CP104046	HD CROSSTUBE PIVOT SADDLE NARROW 3/8"
8	2	CP104045	HD CROSSTUBE PIVOT SADDLE 3/8"
9	1	HD100542	3/8-24 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
10	2	CP104048	HD CROSSTUBE PIVOT PIN
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
13	2	HD100519	SNAP RING, 1/4"
14	2	AS111104	HD CROSSTUBE HINGE CLAMP B 18"-22"
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17	4	CP102592	SEATTUBE ENDCAP
18	2	HD100722	10-24 X 1/4" CONE POINT SET SCREW
2-18		AS110402	HD CROSSTUBE HINGE ASSEMBLY, 18"-22" WIDE

TABLE ONE - CROSSTUBE BLANKS

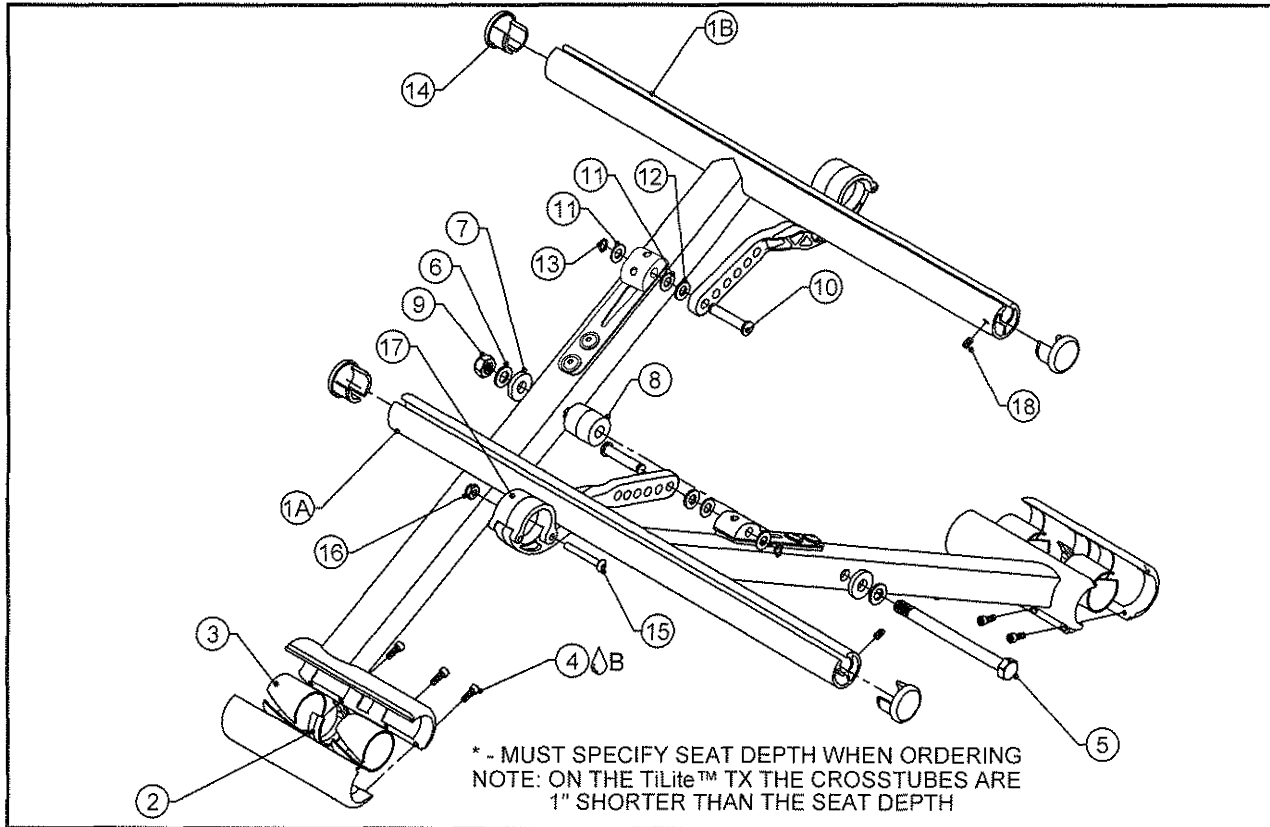
CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
18"	AS110462	AS110463
19"	AS110464	AS110465
20"	AS110466	AS110467
21"	AS110468	AS110469
22"	AS110470	AS110471



Parts Manual

EASY FOLD CROSSTUBES

TiLite™ TX, Aero X, 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	EASY FOLD CROSSTUBE BLANK ASSEMBLY, RIGHT*
1B	1	TABLE ONE	EASY FOLD CROSSTUBE BLANK ASSEMBLY, LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4A/B	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100636	HEX BOLT AN5-36A, 5/16-24 X 3-27/32" LONG
6	2	HD100098	5/16" AN WASHER .312 ID X .562 OD X .06 THICK, CLEAR ZINC PLATED
7	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
8	1	CP104905	CROSSTUBE PIVOT SPACER .875
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	CP104048	HD CROSSTUBE PIVOT PIN
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
13	2	HD100519	SNAP RING, 1/4"
14	4	CP102592	SEATTUBE ENDCAP
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17A	2	AS111237	EASY FOLD CROSSTUBE HINGE 12"-13"
17B	2	AS111236	EASY FOLD CROSSTUBE HINGE 14"-17"
17C	2	AS111104	EASY FOLD CROSSTUBE HINGE 18"
18	2	HD100722	10-24 X 1/4" CONE POINT SET SCREW
2-17A, 18		AS111238	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 12"-13" WIDE
2-17B, 18		AS111239	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 14"-17" WIDE
2-17C, 18		AS111240	EASY FOLD CROSSTUBE HINGE ASSEMBLY, 18" WIDE

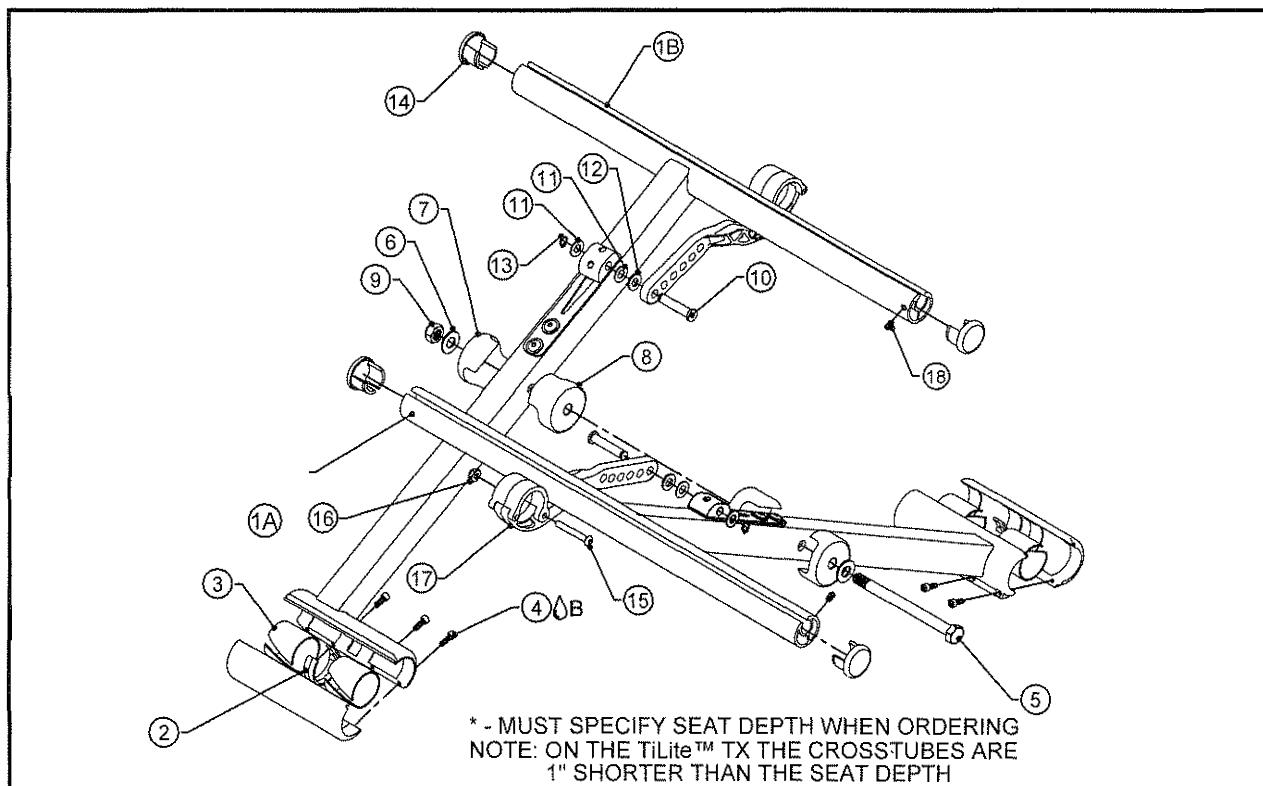
TABLE ONE - CROSSTUBE BLANKS

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	AS111218	AS111219
13"	AS111220	AS111221
14"	AS111222	AS111223
15"	AS111224	AS111225
16"	AS111226	AS111227
17"	AS111228	AS111229
18"	AS111230	AS111231



REINFORCED EASY FOLD CROSSTUBES

TiLite™ TX, Aero X, 2GX



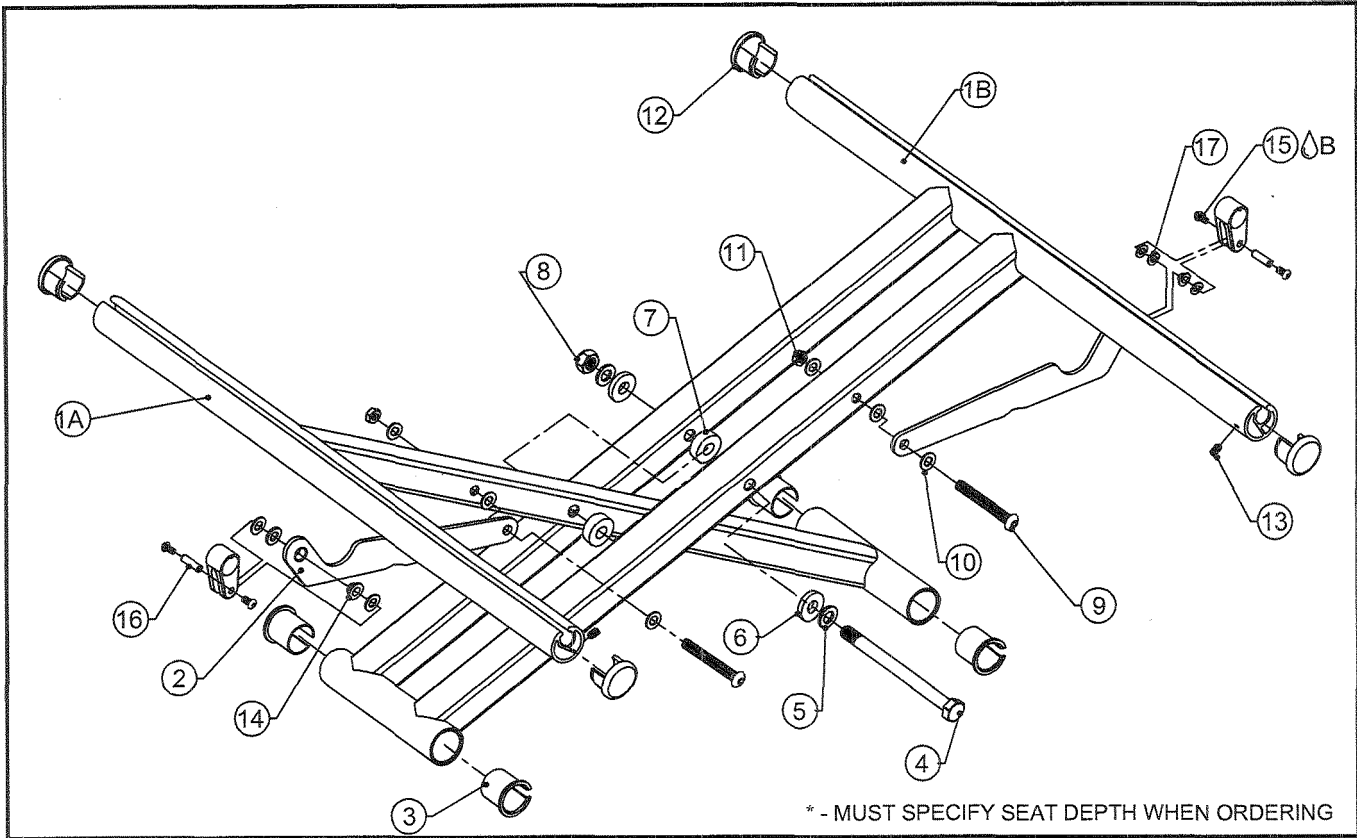
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	REINFORCED EASY FOLD CROSSTUBE BLANK ASSEMBLY, RIGHT*
1B	1	TABLE ONE	REINFORCED EASY FOLD CROSSTUBE BLANK ASSEMBLY, LEFT*
2	2	CP102541	CROSSTUBE CENTER CLIP
3	4	HD100222	NYLINER, 1.000 I.D. X 1.125 LG
4A	8	HD100419	6-32 X 3/8" SHCS, BLACK ZINC
5	1	HD100636	HEX BOLT AN5-36A, 5/16-24 X 3-27/32" LONG
6	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK, CLEAR ZINC PLATED
7	2	CP104964	CROSSTUBE PIVOT SADDLE, THIN
8	2	CP104963	CROSSTUBE PIVOT SADDLE, THICK
9	1	HD100316	5/16-24 CONICAL TOP LOCKNUT
10	2	CP104048	HD CROSSTUBE PIVOT PIN
11	4	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
12	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
13	2	HD100519	SNAP RING, 1/4"
14	4	CP102592	SEATTUBE ENDCAP
15	2	HD100416	8-32 X 1 1/4" BHCS BLACK ZINC
16	2	HD100417	8-32 NYLOCK NUT, BLACK ZINC
17A	2	AS111237	EASY FOLD CROSSTUBE HINGE 12"-13"
17B	2	AS111236	EASY FOLD CROSSTUBE HINGE 14"-17"
17C	2	AS111104	EASY FOLD CROSSTUBE HINGE 18"-20"
18	2	HD100722	10-24 X 1/4" CONE POINT SET SCREW
2-17A, 18		AS111241	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 12"-13" WIDE
2-17B, 18		AS111242	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 14"-17" WIDE
2-17C, 18		AS111243	REINFORCED EASY FOLD CROSSTUBE HINGE ASSY, 18"-20" WIDE

TABLE ONE - CROSSTUBE BLANKS

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	AS111200	AS111201
13"	AS111202	AS111203
14"	AS111204	AS111205
15"	AS111206	AS111207
16"	AS111208	AS111209
17"	AS111210	AS111211
18"	AS111212	AS111213
19"	AS111214	AS111215
20"	AS111216	AS111217

TRIPLE BRACE CROSSTUBES

TiLite™ Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	TRIPLE BRACE CROSSTUBE BLANK ASSEMBLY RIGHT*
1B	1	TABLE ONE	TRIPLE BRACE CROSSTUBE BLANK ASSEMBLY LEFT*
2	2	TABLE TWO	HINGE LINK
3	4	CP107290	FRAME BUSHING
4	1	HD100725	HEX BOLT AN5-46A, 5/16-24 X 4-27/32" LONG
5	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
6	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
7	2	CP107433	NEW X CENTER SPACER
8	1	HD100107	5/16-24 NYLOCK LOCKNUT,THIN STYLE,CLEAR ZINC PLATED
9	2	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
10	10	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
11	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
12	4	CP102592	SEATTUBE ENDCAP
13	2	HD100722	10-24 x 1/4" CONE POINT SET SCREW
14	2	HD100482	FLANGED SCREW INSULATOR .260 ID X .125 LG
15B	4	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
16	2	CP107293	LINK SUPPORT INSERT
17	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
3-17		AS117182	TRIPLE BRACE CROSSTUBE ASSEMBLY HARDWARE
1A,1B,2-17		TABLE THREE	TRIPLE BRACE CROSSTUBE ASSEMBLY HARDWARE

TABLE ONE - CROSSTUBE BLANKS

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP107447	CP107448
13"	CP107449	CP107450
14"	CP107451	CP107452
15"	CP107453	CP107454
16"	CP107455	CP107456
17"	CP107457	CP107458
18"	CP107459	CP107460
19"	CP107461	CP107462
20"	CP107463	CP107464
21"	CP107465	CP107466
22"	CP107467	CP107468

TABLE TWO - CROSSTUBE HINGE LINKS

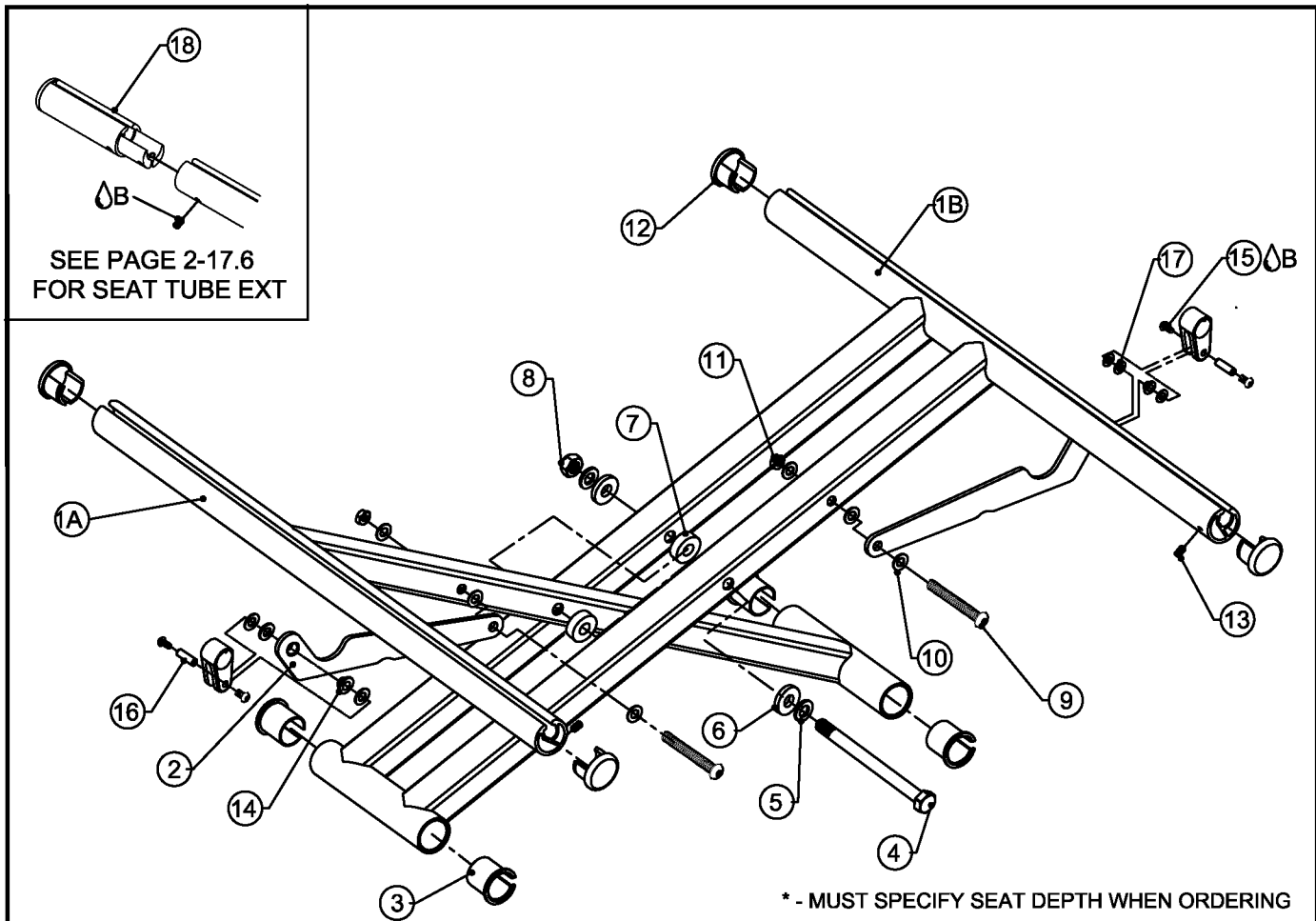
CHAIR WIDTH	HINGE LINK
12"	CP107422
13"	CP107423
14"	CP107424
15"	CP107425
16"	CP107426
17"	CP107300
18"	CP107427
19"	CP107428
20"	CP107429
21"	CP107430
22"	CP107431

TABLE THREE - CROSSTUBE ASSEMBLY

CHAIR WIDTH	ASSEMBLY
12"	AS117978
13"	AS117979
14"	AS117980
15"	AS117981
16"	AS117982
17"	AS117983
18"	AS117984
19"	AS117985
20"	AS117986
21"	AS117987
22"	AS117988

TRIPLE BRACE CROSSTUBES

TiLite™ DEPTH ADJUSTABLE Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	TRIPLE BRACE EXTENDABLE CROSSTUBE BLANK ASSEMBLY RIGHT*
1B	1	TABLE ONE	TRIPLE BRACE EXTENDABLE CROSSTUBE BLANK ASSEMBLY LEFT*
2	2	TABLE TWO	HINGE LINK
3	4	CP107290	FRAME BUSHING
4	1	HD100725	HEX BOLT AN5-46A, 5/16-24 X 4-27/32" LONG
5	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
6	2	HD100108	WASHER NYLON .751 OD X .318 ID X .125 THICK
7	2	CP107433	NEW X CENTER SPACER
8	1	HD100107	5/16-24 NYLOCK LOCKNUT,THIN STYLE,CLEAR ZINC PLATED
9	2	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
10	10	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
11	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
12	4	CP102592	SEATTUBE ENDCAP
13	2	HD100722	10-24 x 1/4" CONE POINT SET SCREW
14	2	HD100482	FLANGED SCREW INSULATOR .260 ID X .125 LG
15B	4	HD100456	10-32 X .375" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
16	2	CP107293	LINK SUPPORT INSERT
17	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
18	2	TABLE THREE	SLIDE IN SEAT TUBE EXTENSION
3-17		AS117182	TRIPLE BRACE CROSSTUBE ASSEMBLY HARDWARE
1A,1B,2-17		TABLE FOUR	EXPANDABLE TRIPLE BRACE CROSSTUBE ASSEMBLY

ASSEMBLIES ON NEXT PAGE

TRIPLE BRACE CROSSTUBES

TiLite™ DEPTH ADJUSTABLE Aero X (SERIES 2), 2GX (SERIES 2)

TABLE ONE - CROSSTUBE BLANKS

CHAIR WIDTH	RIGHT CROSSTUBE	LEFT CROSSTUBE
12"	CP107779	CP107780
13"	CP107781	CP107782
14"	CP107783	CP107784
15"	CP107785	CP107786
16"	CP107787	CP107788
17"	CP107789	CP107790
18"	CP107791	CP107792
19"	CP107793	CP107794
20"	CP107795	CP107796

TABLE TWO - CROSSTUBE HINGE LINKS

CHAIR WIDTH	HINGE LINK
12"	CP107422
13"	CP107423
14"	CP107424
15"	CP107425
16"	CP107426
17"	CP107300
18"	CP107427
19"	CP107428
20"	CP107429

TABLE THREE - SEAT TUBE EXTENSION

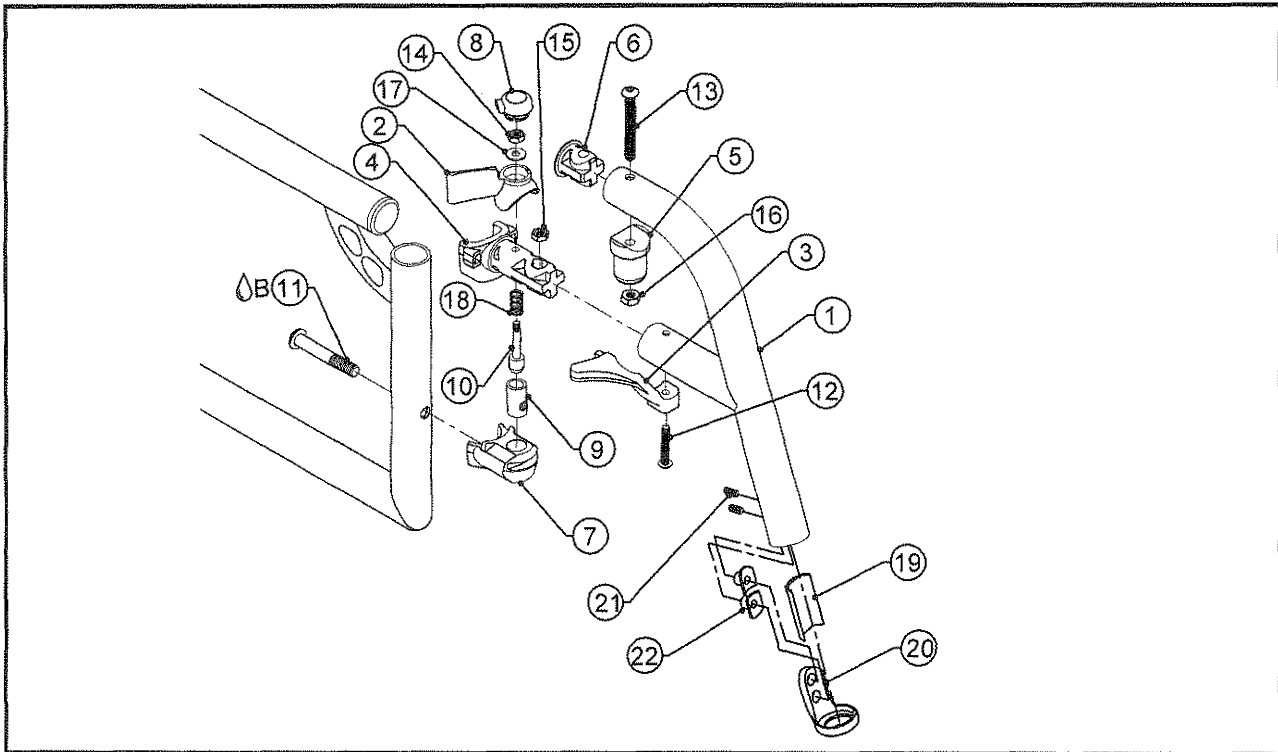
EXT LENGTH	PART NO.
1"	AS104888
2"	AS104889
3"	AS104890

TABLE FOUR - CROSSTUBE ASSEMBLY

CHAIR WIDTH	ASSEMBLY
12"	AS117993
13"	AS117994
14"	AS117995
15"	AS117996
16"	AS117997
17"	AS117998
18"	AS117999
19"	AS118000
20"	AS118001

TITANIUM HANGER ASSEMBLY

TiLite™ 2GX, 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP102950	70° TITANIUM COMPOSITE HANGER
1B	1	CP102951	80° TITANIUM COMPOSITE HANGER
1C	1	CP103174	80° TAPERED TITANIUM COMPOSITE HANGER, RIGHT
1D	1	CP103175	80° TAPERED TITANIUM COMPOSITE HANGER, LEFT
1E	1	CP102952	85° TITANIUM COMPOSITE HANGER
1F	1	CP102953	90° TITANIUM COMPOSITE HANGER
2A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
2B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
3A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
3B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
4	1	CP103004	COMPOSITE HANGER MOUNT .051
5	1	CP103005	COMPOSITE HANGER TOP PIVOT .051
6	1	CP101410	HANGER PLUG .051
7	1	CP102917	COMPOSITE HANGER LOCK
8	1	CP102922	COMPOSITE RELEASE LEVER CAP
9	1	CP102924	COMPOSITE HANGER PINLOCK RECIEVER
10	1	CP102925	COMPOSITE HANGER RELEASE PIN
11 ^B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
12	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
13	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
14	1	HD100354	10-32 TOPLOCK NUT, GRADE A
15	1	HD100391	NUT NYLOCK THIN 10-32
16	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
17	1	HD100289	#10 AN WASHER LIGHT SERIES
18	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
19	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
20	1	CP102600	CLAMP COVER
21	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
22	2	CP102604	CUSTOM T-NUT 1/4-20

ASSEMBLIES ON NEXT PAGE

TITANIUM HANGER ASSEMBLY CONT.

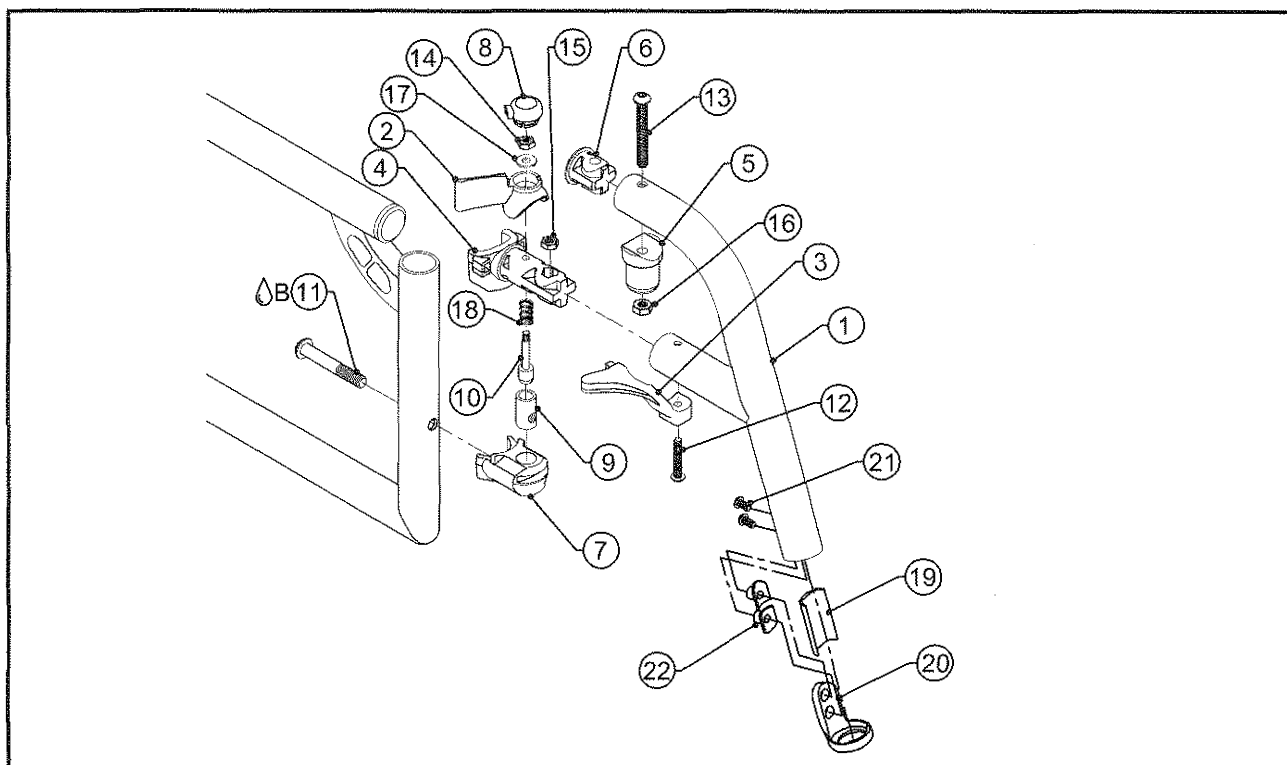
TiLite™ 2GX, 2GX (SERIES 2)

ITEM	QTY	PART NO.	DESCRIPTION
1A,2A,3A,4-22		AS103274	70° TITANIUM COMPOSITE HANGER ASSEMBLY, RIGHT
1A,2B,3B,4-22		AS103275	70° TITANIUM COMPOSITE HANGER ASSEMBLY, LEFT
1B,2A,3A,4-22		AS103276	80° TITANIUM COMPOSITE HANGER ASSEMBLY, RIGHT
1B,2B,3B,4-22		AS103277	80° TITANIUM COMPOSITE HANGER ASSEMBLY, LEFT
1C,2A,3A,4-22		AS103421	80° TAPERED TITANIUM COMPOSITE HANGER ASSEMBLY, RIGHT
1D,2B,3B,4-22		AS103422	80° TAPERED TITANIUM COMPOSITE HANGER ASSEMBLY, LEFT
1E,2A,3A,4-22		AS103278	85° TITANIUM COMPOSITE HANGER ASSEMBLY, RIGHT
1E,2B,3B,4-22		AS103279	85° TITANIUM COMPOSITE HANGER ASSEMBLY, LEFT
1F,2A,3A,4-18		AS103280	90° TITANIUM COMPOSITE HANGER ASSEMBLY, RIGHT
1F,2B,3B,4-18		AS103281	90° TITANIUM COMPOSITE HANGER ASSEMBLY, LEFT
2A,4,8,10,14,15,17,18		AS104186	TITANIUM COMPOSITE HANGER LATCH HARDWARE ASSY RIGHT
2B,4,8,10,14,15,17,18		AS104187	TITANIUM COMPOSITE HANGER LATCH HARDWARE ASSY LEFT



HANGER ASSEMBLY

TiLite™ Aero X, Aero R, Aero X (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP102946	70° ALUMINUM COMPOSITE HANGER
1B	1	CP102947	80° ALUMINUM COMPOSITE HANGER
1C	1	CP103141	80° TAPERED ALUMINUM COMPOSITE HANGER, RIGHT
1D	1	CP103142	80° TAPERED ALUMINUM COMPOSITE HANGER, LEFT
1E	1	CP102948	85° ALUMINUM COMPOSITE HANGER
1F	1	CP102949	90° ALUMINUM COMPOSITE HANGER
2A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
2B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
3A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
3B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
4	1	CP102916	COMPOSITE HANGER MOUNT
5	1	CP102923	COMPOSITE HANGER TOP PIVOT
6	1	CP102937	HANGER PLUG .083
7	1	CP102917	COMPOSITE HANGER LOCK
8	1	CP102922	COMPOSITE RELEASE LEVER CAP
9	1	CP102924	COMPOSITE HANGER PINLOCK RECEIVER
10	1	CP102925	COMPOSITE HANGER RELEASE PIN
11 ^B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
12	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
13	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
14	1	HD100354	10-32 TOPLOCK NUT, GRADE A
15	1	HD100391	NUT NYLOCK THIN 10-32
16	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
17	1	HD100289	#10 AN WASHER LIGHT SERIES
18	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
19	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
20	1	CP102600	CLAMP COVER
21	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
22	2	CP102604	CUSTOM T-NUT 1/4-20

ASSEMBLIES ON NEXT PAGE

HANGER ASSEMBLY CONTINUED

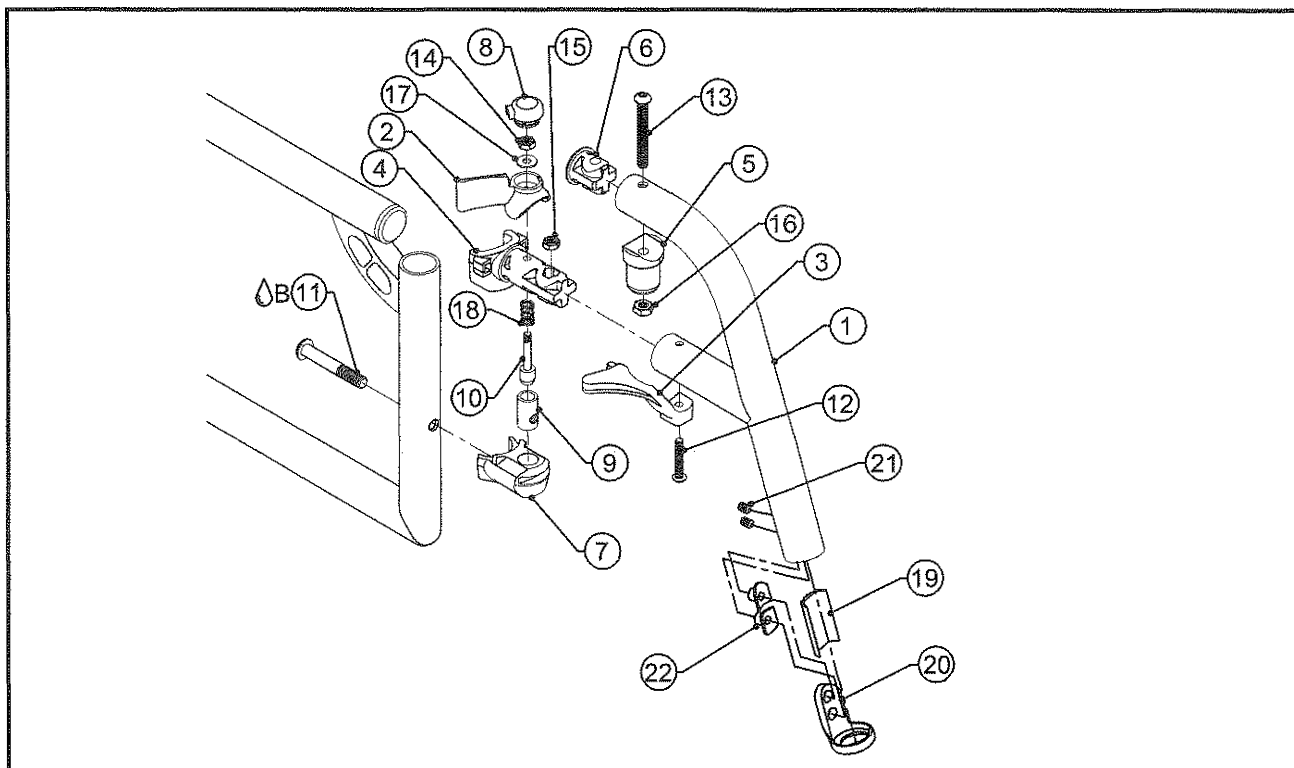
TiLite™ Aero X, AERO R, Aero X (SERIES 2)

ITEM	QTY	PART NO.	DESCRIPTION
1A,2A,3A,4-22		AS103266	70° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1A,2B,3B,4-22		AS103267	70° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1B,2A,3A,4-22		AS103268	80° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1B,2B,3B,4-22		AS103269	80° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1C,2A,3A,4-22		AS103419	80° TAPERED ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1D,2B,3B,4-22		AS103420	80° TAPERED ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1E,2A,3A,4-22		AS103270	85° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1E,2B,3B,4-22		AS103271	85° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1F,2A,3A,4-18		AS103272	90° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1F,2B,3B,4-18		AS103273	90° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
2A,4,8,10,14,15,17,18		AS104148	COMPOSITE HANGER LATCH HARDWARE ASSY RIGHT
2B,4,8,10,14,15,17,18		AS104149	COMPOSITE HANGER LATCH HARDWARE ASSY LEFT



HEAVY DUTY HANGER ASSEMBLY

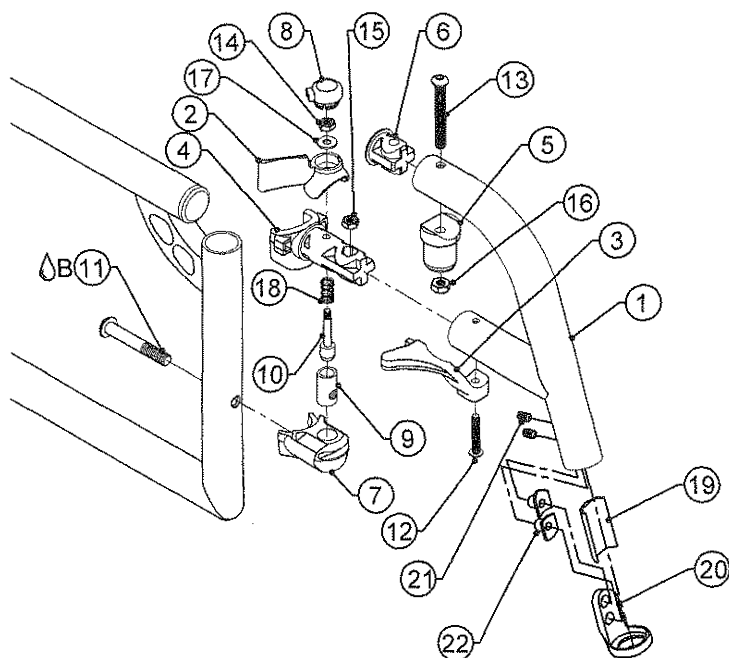
TiLite™ Aero X (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP107709	70° ALUMINUM COMPOSITE HANGER HEAVY DUTY
1B	1	CP107710	80° ALUMINUM COMPOSITE HANGER HEAVY DUTY
1C	1	CP107711	85° ALUMINUM COMPOSITE HANGER HEAVY DUTY
2A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
2B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
3A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
3B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
4	1	CP102916	COMPOSITE HANGER MOUNT
5	1	CP102923	COMPOSITE HANGER TOP PIVOT
6	1	CP102937	HANGER PLUG .083
7	1	CP102917	COMPOSITE HANGER LOCK
8	1	CP102922	COMPOSITE RELEASE LEVER CAP
9	1	CP102924	COMPOSITE HANGER PINLOCK RECEIVER
10	1	CP102925	COMPOSITE HANGER RELEASE PIN
11 ^B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
12	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
13	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
14	1	HD100354	10-32 TOPLOCK NUT, GRADE A
15	1	HD100391	NUT NYLOCK THIN 10-32
16	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
17	1	HD100289	#10 AN WASHER LIGHT SERIES
18	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
19	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
20	1	CP102600	CLAMP COVER
21	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
22	2	CP102604	CUSTOM T-NUT 1/4-20
1A, 2A, 3A, 4-22		AS117919	70° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1A, 2B, 3B, 4-22		AS117920	70° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1B, 2A, 3A, 4-22		AS117921	80° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1B, 2B, 3B, 4-22		AS117922	80° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
1E, 2A, 3A, 4-22		AS117923	85° ALUMINUM COMPOSITE HANGER ASSEMBLY, RIGHT
1E, 2B, 3B, 4-22		AS117924	85° ALUMINUM COMPOSITE HANGER ASSEMBLY, LEFT
2A, 4, 8, 10, 14, 15, 17, 18		AS104148	COMPOSITE HANGER LATCH HARDWARE ASSY RIGHT
2B, 4, 8, 10, 14, 15, 17, 18		AS104149	COMPOSITE HANGER LATCH HARDWARE ASSY LEFT

HIGH MOUNT TITANIUM HANGER ASSY

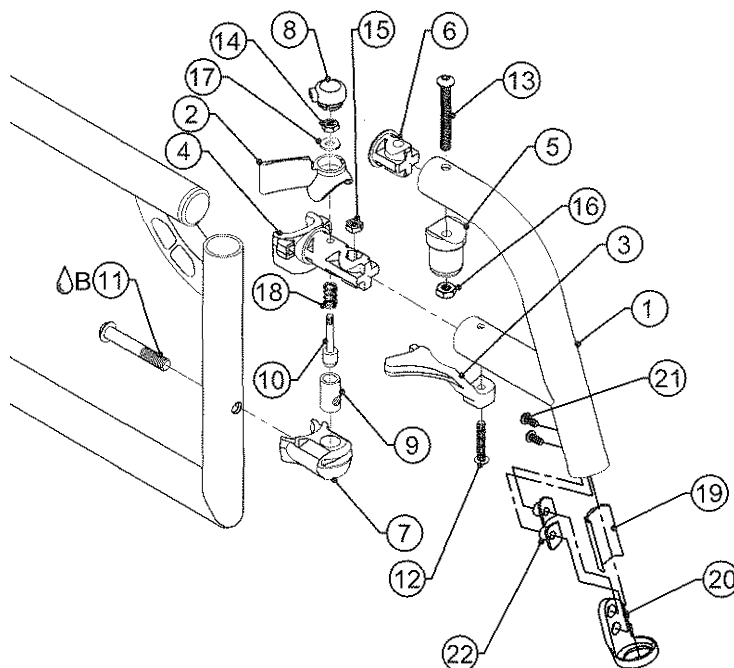
TiLite™ 2GX, 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP103505	70° HIGH MOUNT TITANIUM COMPOSITE HANGER
1B	1	CP103506	80° HIGH MOUNT TITANIUM COMPOSITE HANGER
1C	1	CP103507	85° HIGH MOUNT TITANIUM COMPOSITE HANGER
2A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
2B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
3A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
3B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
4	1	CP103004	COMPOSITE HANGER MOUNT .051
5	1	CP103005	COMPOSITE HANGER TOP PIVOT .051
6	1	CP101410	HANGER PLUG .051
7	1	CP102917	COMPOSITE HANGER LOCK
8	1	CP102922	COMPOSITE RELEASE LEVER CAP
9	1	CP102924	COMPOSITE HANGER PINLOCK RECIEVER
10	1	CP102925	COMPOSITE HANGER RELEASE PIN
11△B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
12	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
13	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
14	1	HD100354	10-32 TOPLOCK NUT, GRADE A
15	1	HD100391	NUT NYLOCK THIN 10-32
16	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
17	1	HD100289	#10 AN WASHER LIGHT SERIES
18	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
19	1	AS103050	FOOTREST SLEEVE FOLDER .051 W/ PIN
20	1	CP102600	CLAMP COVER
21	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
22	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3A,4-22		AS103835	70° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, RIGHT
1A,2B,3B,4-22		AS103836	70° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, LEFT
1B,2A,3A,4-22		AS103837	80° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, RIGHT
1B,2B,3B,4-22		AS103838	80° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, LEFT
1C,2A,3A,4-22		AS103839	85° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, RIGHT
1C,2B,3B,4-22		AS103840	85° HIGH MOUNT TITANIUM COMPOSITE HANGER ASSY, LEFT

HIGH MOUNT HANGER ASSEMBLY

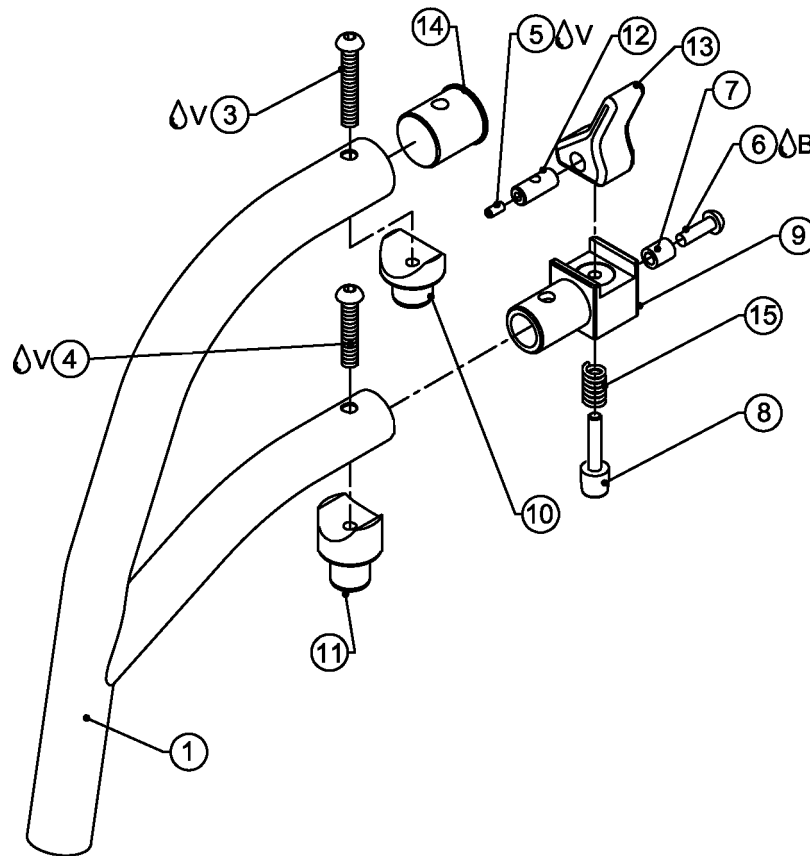
TiLite™ Aero X, Aero R, Aero X (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP103502	70° HIGH MOUNT ALUMINUM COMPOSITE HANGER
1B	1	CP103503	80° HIGH MOUNT ALUMINUM COMPOSITE HANGER
1C	1	CP103504	85° HIGH MOUNT ALUMINUM COMPOSITE HANGER
2A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
2B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
3A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
3B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
4	1	CP102916	COMPOSITE HANGER MOUNT
5	1	CP102923	COMPOSITE HANGER TOP PIVOT
6	1	CP102937	HANGER PLUG .083
7	1	CP102917	COMPOSITE HANGER LOCK
8	1	CP102922	COMPOSITE RELEASE LEVER CAP
9	1	CP102924	COMPOSITE HANGER PINLOCK RECIEVER
10	1	CP102925	COMPOSITE HANGER RELEASE PIN
11B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
12	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
13	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
14	1	HD100354	10-32 TOPLOCK NUT, GRADE A
15	1	HD100391	NUT NYLOCK THIN 10-32
16	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
17	1	HD100289	#10 AN WASHER LIGHT SERIES
18	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
19	1	AS103052	FOOTREST SLEEVE FOLDER .083 W/ PIN
20	1	CP102600	CLAMP COVER
21	2	HD100409	1/4-20 X 3/8" FLAT POINT SOCKET SET SCREW W/ THREAD PATCH
22	2	CP102604	CUSTOM T-NUT 1/4-20
1A,2A,3A,4-22		AS103829	70° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, RIGHT
1A,2B,3B,4-22		AS103830	70° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, LEFT
1B,2A,3A,4-22		AS103831	80° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, RIGHT
1B,2B,3B,4-22		AS103832	80° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, LEFT
1C,2A,3A,4-22		AS103833	85° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, RIGHT
1C,2B,3B,4-22		AS103834	85° HIGH MOUNT ALUMINUM COMPOSITE HANGER ASSY, LEFT

HANGER ASSEMBLY

TiLite™ SX, YGS



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP100985	HANGER 70 DEG LEFT
1B	1	CP100987	HANGER 80 DEG LEFT
1C	1	CP100989	HANGER 80 DEG TAPER LEFT
1D	1	CP101686	HEAVY DUTY HANGER 70 DEG LEFT
1E	1	CP101688	HEAVY DUTY HANGER 80 DEG LEFT
1F	1	CP101690	HEAVY DUTY HANGER 80 DEG TAPER LEFT
1G	1	CP101947	YGS HANGER 90 DEG
2A	1	CP100986	HANGER 70 DEG RIGHT
2B	1	CP100988	HANGER 80 DEG RIGHT
2C	1	CP100990	HANGER 80 DEG TAPER RIGHT
2D	1	CP101687	HEAVY DUTY HANGER 70 DEG RIGHT
2E	1	CP101689	HEAVY DUTY HANGER 80 DEG RIGHT
2F	1	CP101691	HEAVY DUTY HANGER 80 DEG TAPER RIGHT
3ΔV	1	HD100123	1/4-20 X 1-1/2" BUTTON HEAD CAP SCREW
4ΔV	1	HD100125	1/4-20 X 1-3/4" BUTTON HEAD CAP SCREW
5ΔV	1	HD100301	8-32 X 3/16" SOCKET SET SCREW, STAINLESS STEEL
6ΔB	1	HD100237	10-32 X 3/8" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
7	1	HD100236	NYLON SPACER .194 D .500 X .250
8	1	CP100973	RELEASE PIN SWINGAWAY
9	1	CP100994	LATCH HOUSING SWINGAWAY ASSY
10	1	CP100977	TOP PIVOT BUSHING SWINGAWAY
11	1	CP100976	BOTTOM PIVOT BUSHING SWINGAWAY
12	1	CP100975	BARREL NUT SWING AWAY
13	1	CP100904	RELEASE LEVER SWINGAWAY
14A	1	CP100900	BACKREST PLUG SHORT
14B	1	CP101410	BACKREST PLUG SHORT 1.00X.051
15	1	HD100241	SPRING .375 OD. X .303 ID. X .630

ASSEMBLIES ON NEXT PAGE

HANGER ASSEMBLY CONTINUED

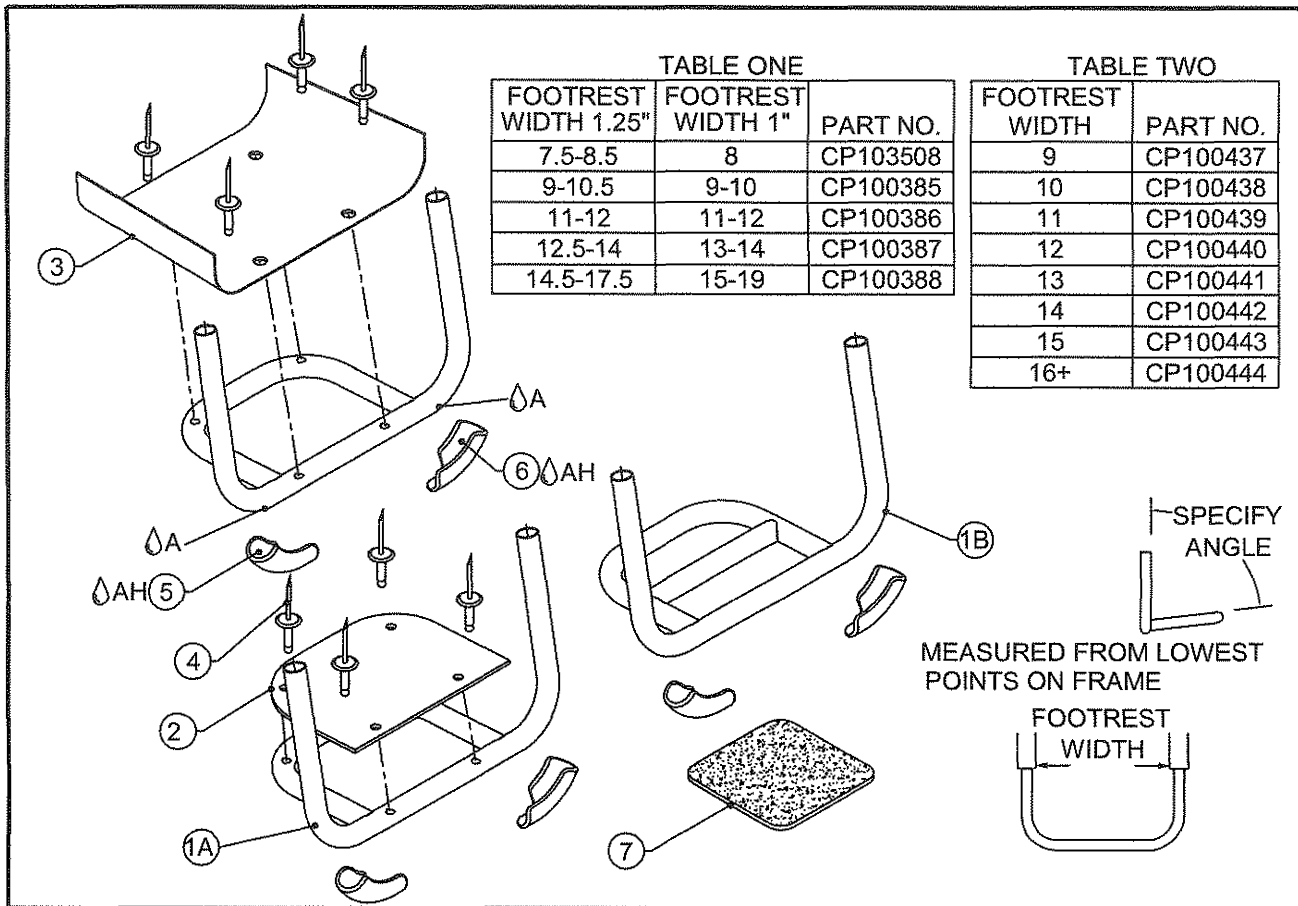
TiLite™ SX, YGS

ITEM	QTY	PART NO.	DESCRIPTION
2A,3-13,14A,15		AS100605	70 DEG HANGER RIGHT
1A,3-13,14A,15		AS100606	70 DEG HANGER LEFT
2B,3-13,14A,15		AS100607	80 DEG HANGER RIGHT
1B,3-13,14A,15		AS100608	80 DEG HANGER LEFT
2C,3-13,14A,15		AS100609	80 DEG TAPER HANGER RIGHT
1C,3-13,14A,15		AS100610	80 DEG TAPER HANGER LEFT
2D,3-13,14B,15		AS101757	HEAVY DUTY 70 DEG HANGER RIGHT
1D,3-13,14B,15		AS101758	HEAVY DUTY 70 DEG HANGER LEFT
2E,3-13,14B,15		AS101759	HEAVY DUTY 80 DEG HANGER RIGHT
1E,3-13,14B,15		AS101760	HEAVY DUTY 80 DEG HANGER LEFT
2F,3-13,14B,15		AS101761	HEAVY DUTY 80 DEG TAPER HANGER RIGHT
1F,3-13,14B,15		AS101762	HEAVY DUTY 80 DEG TAPER HANGER LEFT
1G,3-13,14B,15		AS102071	90 DEG HANGER RIGHT
1G,3-13,14B,15		AS102072	90 DEG HANGER LEFT
5-9,12,13,15		AS101969	HANGER LATCH HARDWARE ASSY RIGHT
5-9,12,13,15		AS101968	HANGER LATCH HARDWARE ASSY LEFT



FOOTREST ASSEMBLY

TiLite™ TR, TRC, ZR, ZRA, Z10, AERO Z, TR (SERIES 2), YR (SERIES 2), ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	CP101058	TUBULAR FOOTREST GENERIC (CALL TO ORDER SIZE)
1B	1	CP101068	TUBULAR FOOTREST GENERIC OPEN LOOP (CALL TO ORDER SIZE)
2	1	TABLE ONE	FOOTPLATE RIGID
3	1	TABLE TWO	FOOTPLATE SIDED
4	4	HD100062	BLIND RIVET 3/16 O.D. X 1/4 GRIP LENGTH ALUMINUM DOME HEAD
5	1	CP102620	FOOTREST SKID PLATE, RIGHT
6	1	CP102621	FOOTREST SKID PLATE, LEFT
7	2	CP100445	SAFE TREAD 4"
2,4-7		AS103825	ABS FOOTPLATE 8"-9" FOOTREST WIDTH ASSY
2,4-7		AS100109	ABS FOOTPLATE 10"-11" FOOTREST WIDTH ASSY
2,4-7		AS100110	ABS FOOTPLATE 12"-13" FOOTREST WIDTH ASSY
2,4-7		AS100111	ABS FOOTPLATE 14"-15" FOOTREST WIDTH ASSY
2,4-7		AS100112	ABS FOOTPLATE 16"-19" FOOTREST WIDTH ASSY
3-7		AS100113	ABS FOOTPLATE SIDED 9" FOOTREST WIDTH ASSY
3-7		AS100114	ABS FOOTPLATE SIDED 10" FOOTREST WIDTH ASSY
3-7		AS100115	ABS FOOTPLATE SIDED 11" FOOTREST WIDTH ASSY
3-7		AS100116	ABS FOOTPLATE SIDED 12" FOOTREST WIDTH ASSY
3-7		AS100117	ABS FOOTPLATE SIDED 13" FOOTREST WIDTH ASSY
3-7		AS100118	ABS FOOTPLATE SIDED 14" FOOTREST WIDTH ASSY
3-7		AS100119	ABS FOOTPLATE SIDED 15" FOOTREST WIDTH ASSY
3-7		AS100120	ABS FOOTPLATE SIDED 16+" FOOTREST WIDTH ASSY

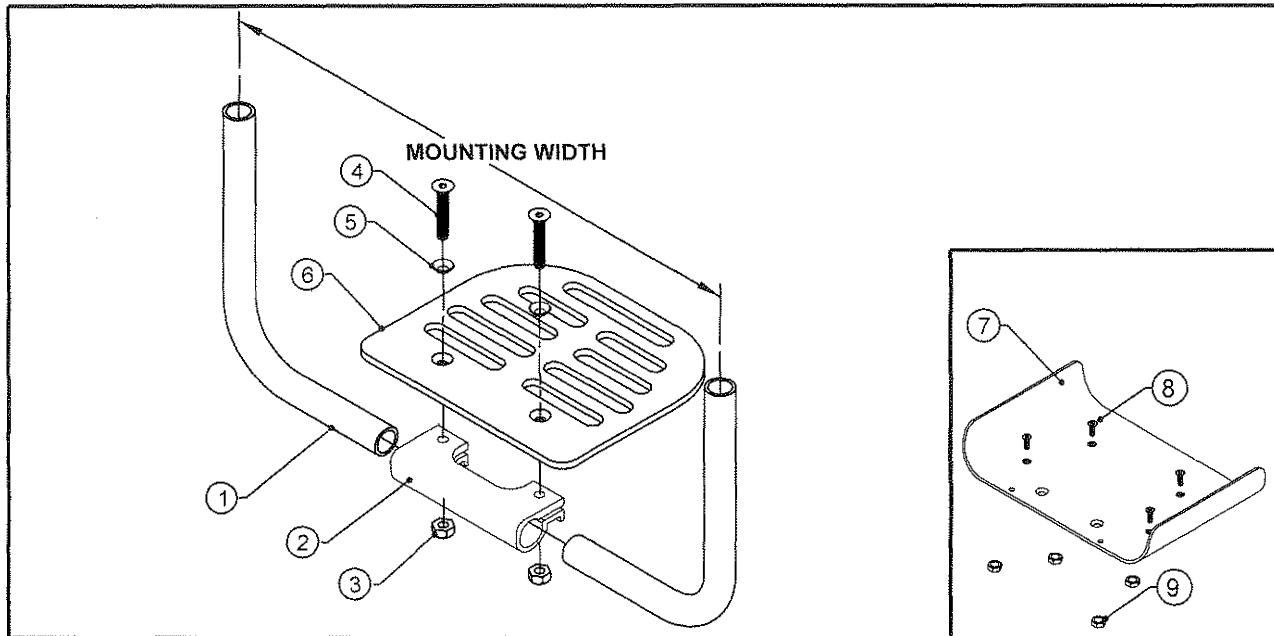
* PART NUMBERS ARE NOT CORRECT FOR V-FRONT END CHAIRS
CONSULT FACTORY FOR SIZES WHEN ORDERING



Parts Manual

ANGLE ADJUSTABLE FOOTPLATE

TiLite™ TR, TRC, ZR, ZRA, AERO Z, Z10, TRA, YRA, YR, YG, TR(SERIES 2),
YR(SERIES 2), ZRA(SERIES 2), ZR(SERIES 2), AERO Z(SERIES 2),
TR(SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE THREE	FOOTREST EXTENSION
2	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	2	HD100526	1/4" COUNTERSUNK WASHER
6	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
7	1	TABLE TWO	2" SIDED FOOTPLATE COVER
8	4	HD100339	10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC, WITH THREAD PATCH
9	4	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
1-6		TABLE THREE	ANGLE ADJ FOOTREST ASSY.
CON. 6-9		AS117457	ANGLE ADJ FOOTPLATE WITH 2" SIDED FOOTPLATE COVER ASSY.

* PART NUMBERS ARE NOT CORRECT FOR V-FRONT END CHAIRS
CON. - CONSULT FACTORY FOR SIZES WHEN ORDERING

TABLE ONE

FOOTPLATE PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
CP103511	N/A	8 $\frac{3}{4}$ "-9 $\frac{3}{4}$ "	6"
CP100855	10"-11"	10 $\frac{1}{4}$ "-11 $\frac{1}{4}$ "	7"
CP100856	12"-13"	11 $\frac{1}{4}$ "-12 $\frac{3}{4}$ "	8"
CP100857	14"-15"	13 $\frac{1}{4}$ "-14 $\frac{1}{4}$ "	9"
CP100858	16"-17"	14 $\frac{3}{4}$ "-15 $\frac{3}{4}$ "	10"
CP101983	18"-19"	16 $\frac{1}{4}$ "-17 $\frac{1}{4}$ "	11"

TABLE TWO

FOOTPLATE SIDED COVER PART#	SIDED COVER WIDTH (WIDEST DIMENSION)
CP100437	9"
CP100438	10"
CP100439	11"
CP100440	12"
CP100441	13"
CP100442	14"
CP100443	15"
CP100444	16"+

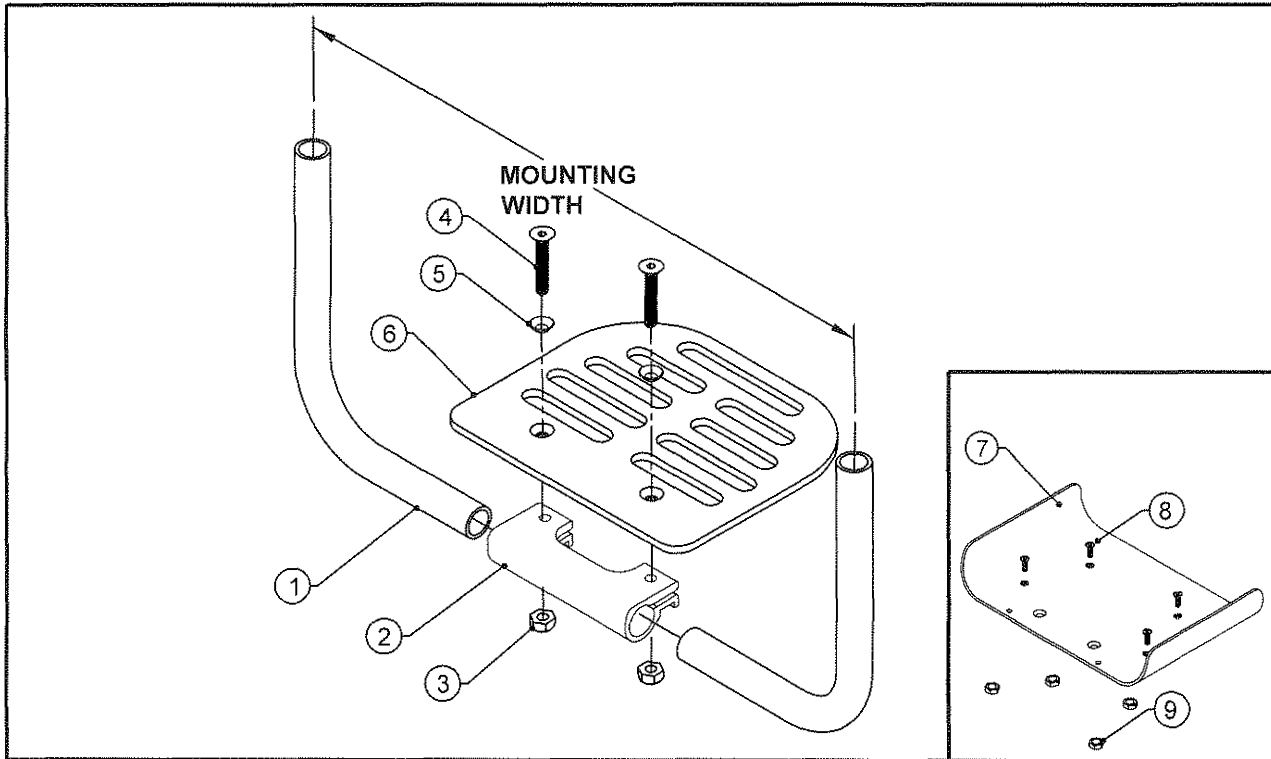
TABLE THREE

FOOTPLATE ASSY. PART#	FOOTPLATE EXTENSION PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH
AS103826	CP103509	N/A	8 $\frac{3}{4}$ "-9 $\frac{3}{4}$ "
AS100546	CP100859	10"-11"	10 $\frac{1}{4}$ "-11 $\frac{1}{4}$ "
AS100547	CP100859	12"	11 $\frac{1}{4}$ "-12 $\frac{3}{4}$ "
AS100548	CP100860	13"	13 $\frac{1}{4}$ "-14 $\frac{1}{4}$ "
AS100549	CP100860	14"-15"	14 $\frac{3}{4}$ "-15 $\frac{3}{4}$ "
AS100550	CP100861	16"-18"	16 $\frac{1}{4}$ "-17 $\frac{1}{4}$ "
AS102027	CP101948	19"-20"	N/A



HD ANGLE ADJUSTABLE FOOTPLATE

TiLite™ ZRA(SERIES 2), ZR(SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE THREE	FOOTREST EXTENSION
2	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	2	HD100526	1/4" COUNTERSUNK WASHER
6	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
7	1	TABLE TWO	2" SIDED FOOTPLATE COVER
8	4	HD100339	10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC, WITH THREAD PATCH
9	4	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
1-6		TABLE THREE	ANGLE ADJ FOOTREST ASSY.
CON.6-9		AS117457	ANGLE ADJ FOOTPLATE WITH 2" SIDED FOOTPLATE COVER ASSY.

* PART NUMBERS ARE NOT CORRECT FOR V-FRONT END CHAIRS
CON.- CONSULT FACTORY FOR SIZES WHEN ORDERING

TABLE ONE

FOOTPLATE PART#	TiLite™ ZR MOUNTING WIDTH	FOOTPLATE WIDTH
CP103511	8 3/4"-9 3/4"	6"
CP100855	10 1/4"-11 1/4"	7"
CP100856	11 3/4"-12 3/4"	8"
CP100857	13 1/4"-14 1/4"	9"
CP100858	14 3/4"-15 3/4"	10"
CP101983	16 1/4"-17 1/4"	11"

TABLE TWO

FOOTPLATE SIDED COVER PART#	SIDED COVER WIDTH (WIDEST DIMENSION)
CP100437	9"
CP100438	10"
CP100439	11"
CP100440	12"
CP100441	13"
CP100442	14"
CP100443	15"
CP100444	16"+

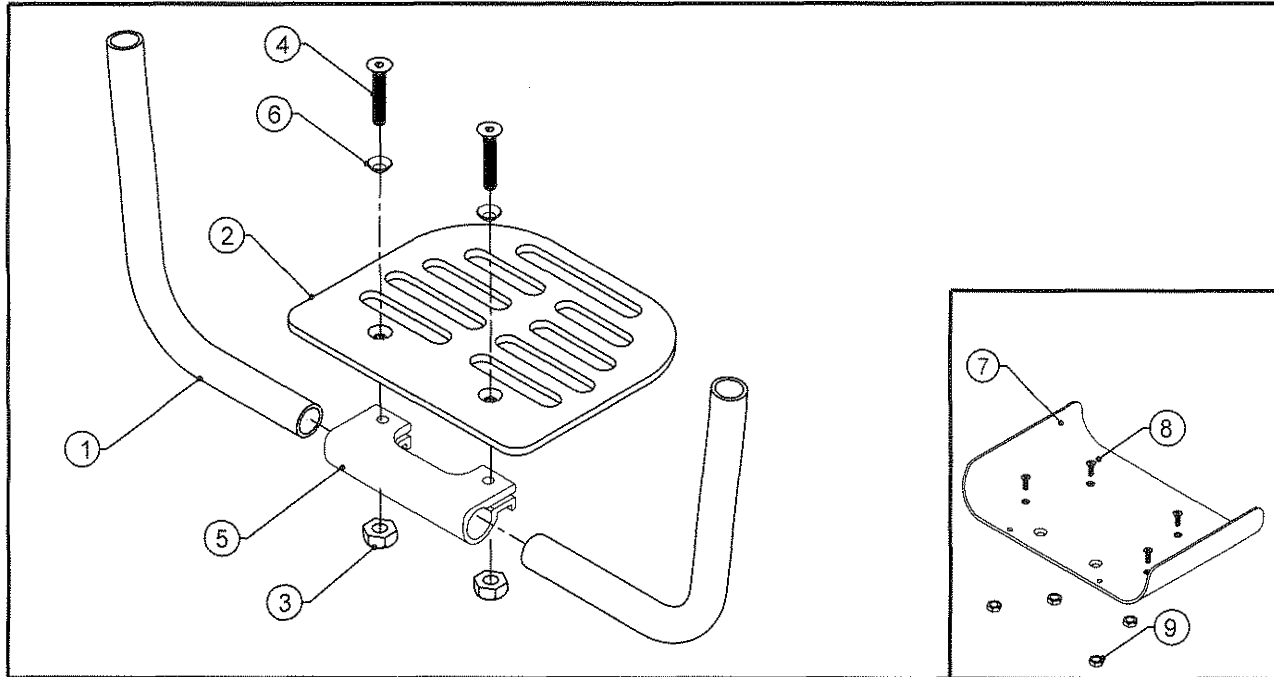
TABLE THREE

FOOTPLATE ASSY. PART#	FOOTPLATE EXTENSION PART#	TiLite™ ZR MOUNTING WIDTH
AS111340	CP105152	8 3/4"-9 3/4"
AS111341	CP105153	10 1/4"-11 1/4"
AS111342	CP105153	11 3/4"-12 3/4"
AS111343	CP105154	13 1/4"-14 1/4"
AS111344	CP105154	14 3/4"-15 3/4"
AS111345	CP105155	16 1/4"-17 1/4"



ANGLE ADJUSTABLE FOOTPLATE

TiLite™ EVO, Aero R



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE THREE	ANGLE ADJUSTABLE EXTENSION
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
6	2	HD100526	1/4" COUNTERSUNK WASHER
7	1	TABLE TWO	2" SIDED FOOTPLATE COVER
8	4	HD100339	10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC, WITH THREAD PATCH
9	4	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
1-6		TABLE THREE	ANGLE ADJUSTABLE FOOTREST
CON. 2,7-9		AS117457	ANGLE ADJ FOOTPLATE WITH 2" SIDED FOOTPLATE COVER ASSY.

TABLE ONE

FOOTPLATE PART#	CHAIR WIDTH	FOOTPLATE WIDTH
CP103511	14"-15"	6"
CP100855	16"	7"
CP100856	17"	8"
CP100857	18"	9"
CP100858	19"	10"
CP101983	20"	11"

TABLE TWO

FOOTPLATE SIDED COVER PART#	SIDED COVER WIDTH (WIDEST DIMENSION)
CP100437	9"
CP100438	10"
CP100439	11"
CP100440	12"
CP100441	13"
CP100442	14"
CP100443	15"
CP100444	16"+

TABLE THREE

FOOTPLATE ASSY. PART#	FOOTPLATE EXTENSION PART#	CHAIR WIDTH
AS102157	CP104779	14"-15"
AS102158	CP102022	16"
AS102159	CP102022	17"
AS102160	CP102023	18"
AS102161	CP102023	19"
AS102174	CP102024	20"

CON. - CONSULT FACTORY FOR SIZES WHEN ORDERING



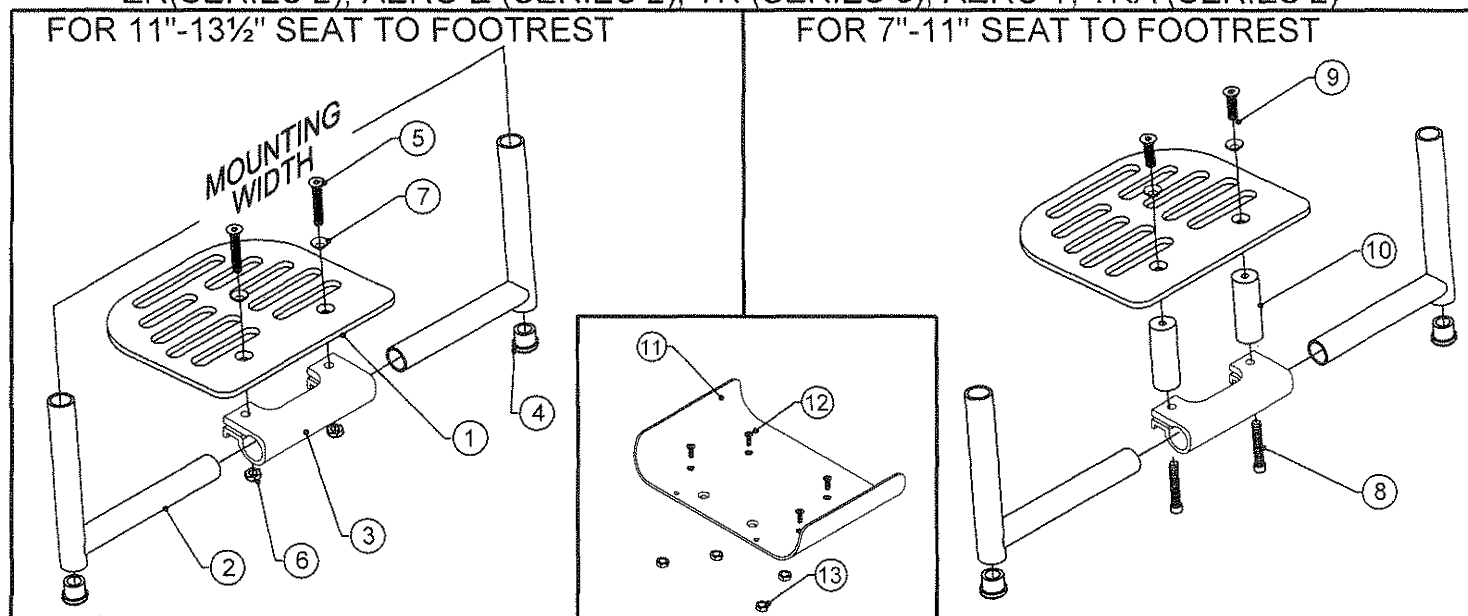
Parts Manual

HIGH MOUNT ANGLE ADJ. FOOTPLATE

TiLite™ ZR, ZRA, AERO Z, Z10, TR(SERIES 2), YR (SERIES 2), ZRA(SERIES 2), ZR(SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2)

FOR 11"-13½" SEAT TO FOOTREST

FOR 7"-11" SEAT TO FOOTREST



ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
2	2	TABLE THREE	ANGLE ADJ FOOTREST EXT HIGH MNT
3	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
4	2	HD100127	END CAP 3/4" X .083 WALL TUBING
5	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
6	2	HD100333	1/4-28 NYLOCK NUT, BLACK ZINC PLATE
7	2	HD100526	1/4" COUNTERSUNK WASHER
8	2	HD100068	1/4-20 X 1-1/4" LONG SOCKET HEAD CAP SCREW, CLEAR ZINC
9	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
10A	2	CP102078	2" HIGHMOUNT FOOTPLATE EXTENSION
10B	2	CP102079	4" HIGHMOUNT FOOTPLATE EXTENSION
11	1	TABLE TWO	2" SIDED FOOTPLATE COVER
12	4	HD100339	10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC, WITH THREAD PATCH
13	4	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
1-7		TABLE THREE	HIGH MOUNT ANG ADJ FTRST, 11"-13½" SEAT TO FOOTREST
1-10A		TABLE THREE	HIGH MOUNT ANG ADJ FTRST, 9"-11" SEAT TO FOOTREST
1-10B		TABLE THREE	HIGH MOUNT ANG ADJ FTRST, 7"-9" SEAT TO FOOTREST
CON.1,11-13		AS117457	ANGLE ADJUSTABLE FOOTPLATE WITH 2" SIDED FOOTPLATE COVER ASSY.

TABLE ONE

FOOTPLATE PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
CP100855	10"-11"	10¼"-11¼"	7"
CP100856	12"-13"	11¼"-12¼"	8"
CP100857	14"-15"	13¼"-14¼"	9"
CP100858	16"-17"	14¼"-15¼"	10"
CP101983	18"-19"	16¼"-17¼"	11"

TABLE TWO

FOOTPLATE SIDED COVER PART#	SIDED COVER WIDTH (WIDEST DIMENSION)
CP100437	9"
CP100438	10"
CP100439	11"
CP100440	12"
CP100441	13"
CP100442	14"
CP100443	15"
CP100444	16"+

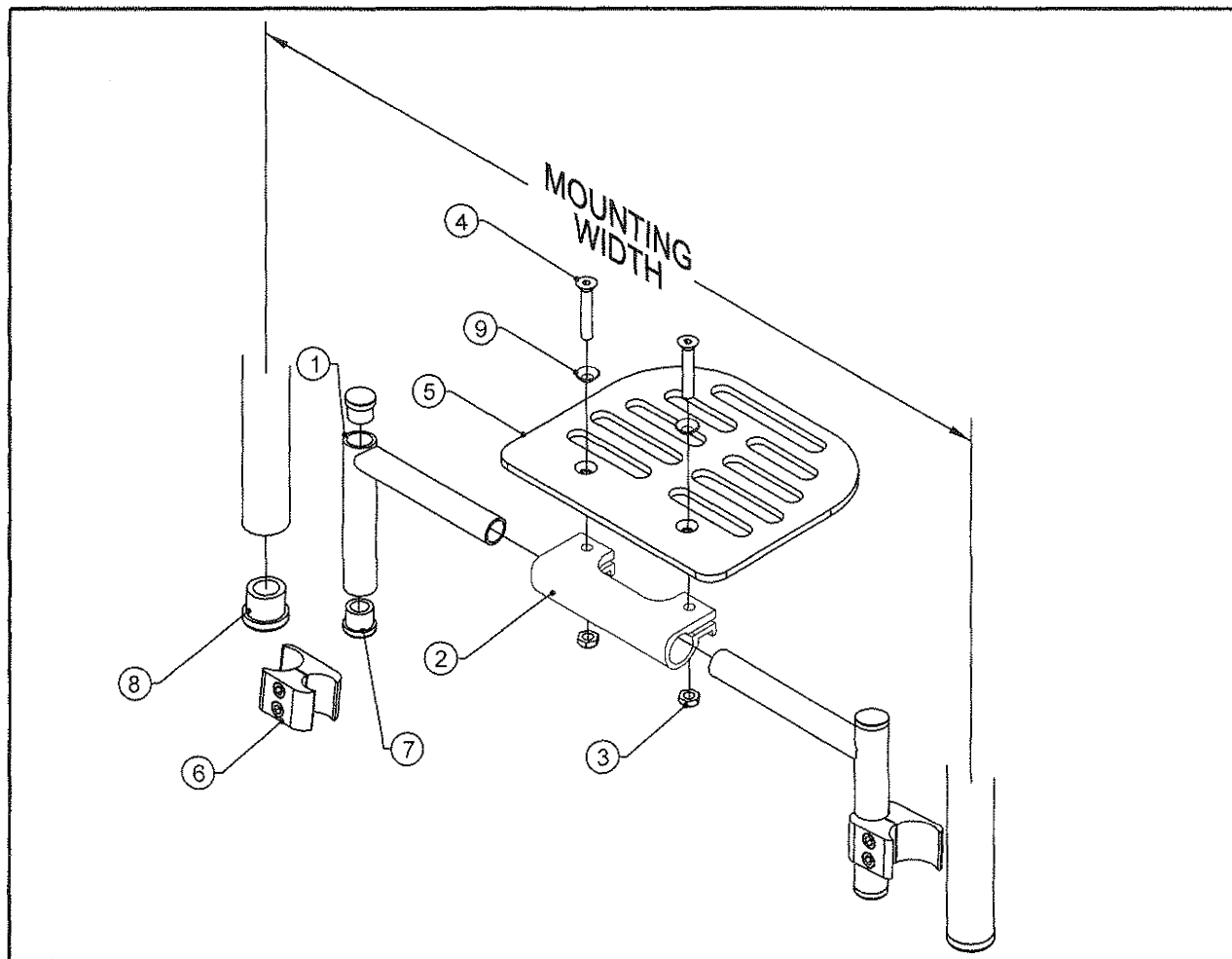
TABLE THREE

HIGH MOUNT ASSY. PART#	HIGH MOUNT ASSY. PART# W/ 2" RISER	HIGH MOUNT ASSY. PART# W/ 4" RISER	FOOTPLATE EXTENSION PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH
AS102321	AS102326	AS102356	CP100862	10"-11"	10¼"-11¼"
AS102322	AS102327	AS102357	CP100862	12"	11¼"-12¼"
AS102323	AS102328	AS102358	CP100863	13"	13¼"-14¼"
AS102324	AS102329	AS102359	CP100863	14"-15"	14¼"-15¼"
AS102325	AS102330	AS102360	CP100864	16"-18"	16¼"-17¼"

CON. - CONSULT FACTORY FOR SIZES WHEN ORDERING

HIGH MOUNT ANGLE ADJ. FOOTPLATE

TiLite™ TR, TRC, TRA, YR, YRA, YG



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE TWO	FOOTREST EXTENSION
2	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
6	2	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
7	4	HD100127	END CAP 3/4" X .083 WALL TUBING
8	2	HD100091	END CAP 1" OD THIN WALL
9	2	HD100526	1/4" COUNTERSUNK WASHER
1-9		TABLE TWO	HIGH MOUNT ANGLE ADJ FOOTREST ASSY.

TABLE ONE

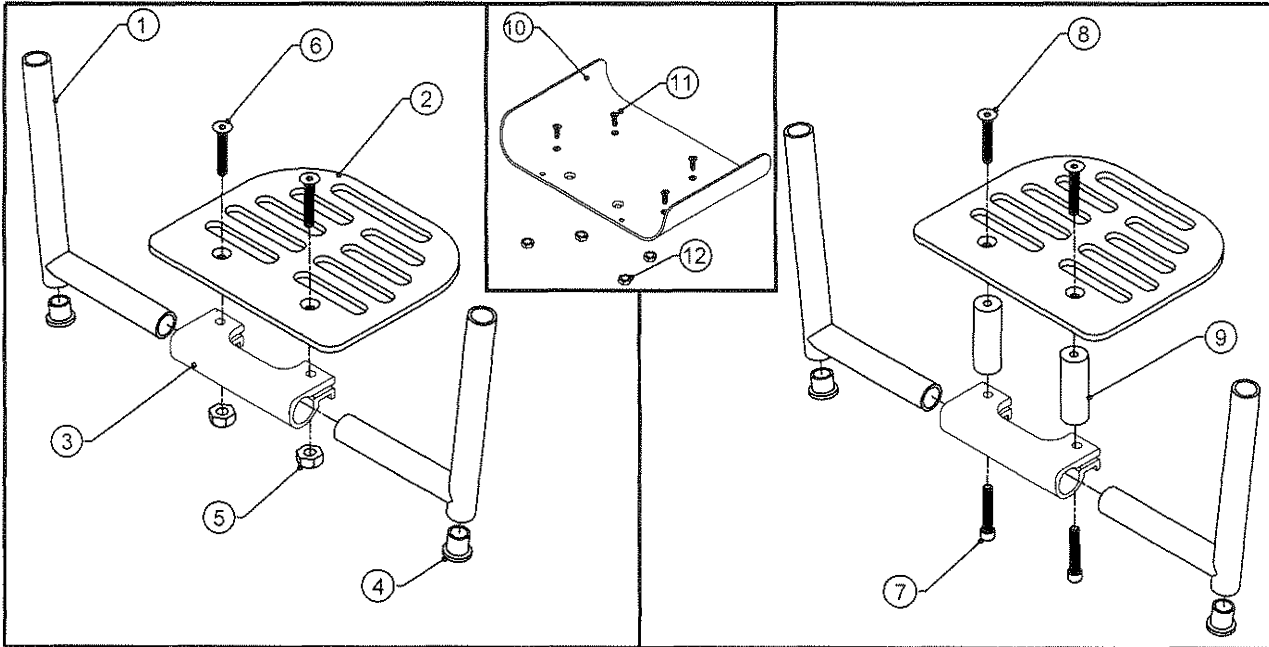
FOOTPLATE PART#	CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
CP100855	10"-11"	7"
CP100856	12"-13"	8"
CP100857	14"-15"	9"
CP100858	16"-17"	10"

TABLE TWO

FOOTPLATE ASSY. PART#	FOOTPLATE EXTENSION PART#	CHAIR MOUNTING WIDTH
AS100551	CP100862	10"-11"
AS100552	CP100862	12"
AS100553	CP100863	13"
AS100554	CP100863	14"-15"
AS100555	CP100864	16"-17"

HIGH MOUNT ANGLE ADJ. FOOTREST

TiLite™ Aero R



ITEM	QTY	PART NO.	DESCRIPTION
1	2	TABLE THREE	HIGHMOUNT FOOTREST EXTENSION
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
3	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
4	2	HD100127	END CAP 3/4" X .083 WALL TUBING
5	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
6	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
7	2	HD100068	1/4-20 X 1-1/4" LONG SOCKET HEAD CAP SCREW, CLEAR ZINC PLATED
8	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
9A	2	CP102078	2" HIGHMOUNT FOOTPLATE EXTENSION
9B	2	CP102079	4" HIGHMOUNT FOOTPLATE EXTENSION
10	1	TABLE TWO	2" SIDED FOOTPLATE COVER
11	4	HD100339	10-32 X 5/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC, WITH THREAD PATCH
12	4	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
1-6		TABLE THREE	ANG. ADJ. HIGHMOUNT FOOTREST
1-9A		TABLE THREE	ANG. ADJ. HIGHMOUNT FOOTREST W/ 2" RISER
1-9B		TABLE THREE	ANG. ADJ. HIGHMOUNT FOOTREST W/ 4" RISER
CON.2,10-12		AS117457	ANGLE ADJUSTABLE FOOTPLATE WITH 2" SIDED FOOTPLATE COVER ASSY.

TABLE ONE

FOOTPLATE PART#	CHAIR WIDTH	FOOTPLATE WIDTH
CP100855	14"-16"	7"
CP100856	17"	8"
CP100857	18"	9"
CP100858	19"	10"
CP101983	20"	11"

TABLE TWO

FOOTPLATE SIDED COVER PART#	SIDED COVER WIDTH (WIDEST DIMENSION)
CP100437	9"
CP100438	10"
CP100439	11"
CP100440	12"
CP100441	13"
CP100442	14"
CP100443	15"
CP100444	16"+

TABLE THREE

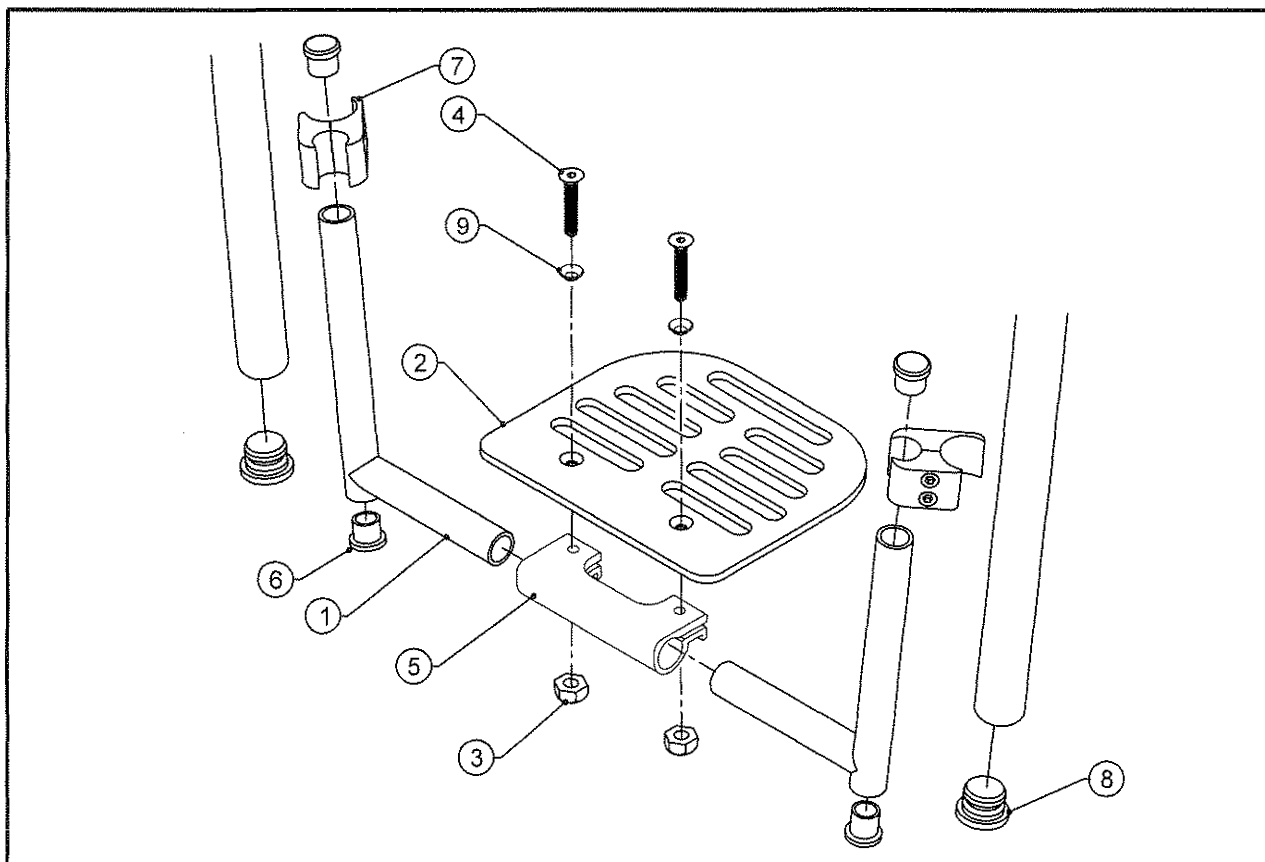
HIGH MOUNT ASSY. PART#	HIGH MOUNT ASSY. PART# W/ 2" RISER	HIGH MOUNT ASSY. PART# W/ 4" RISER	FOOTPLATE EXTENSION PART#	CHAIR WIDTH
AS104168	AS104174	AS104180	CP102025	14"-15"
AS104169	AS104175	AS104181	CP102026	16"
AS104170	AS104176	AS104182	CP102026	17"
AS104171	AS104177	AS104183	CP102027	18"
AS104172	AS104178	AS104184	CP102027	19"
AS104173	AS104179	AS104185	CP102028	20"

CON. - CONSULT FACTORY FOR SIZES WHEN ORDERING



HIGH MOUNT ANGLE ADJ. FOOTREST

TiLite™ EVO



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE TWO	EVO HIGHMOUNT FOOTREST EXTENSION
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
6	4	HD100127	END CAP 3/4" X .083 WALL TUBING
7	2	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
8	2	HD100091	END CAP 1" OD THIN WALL
9	2	HD100526	1/4" COUNTERSUNK WASHER
1-9		TABLE TWO	EVO ANGLE ADJUSTABLE HIGHMOUNT FOOTREST

TABLE ONE

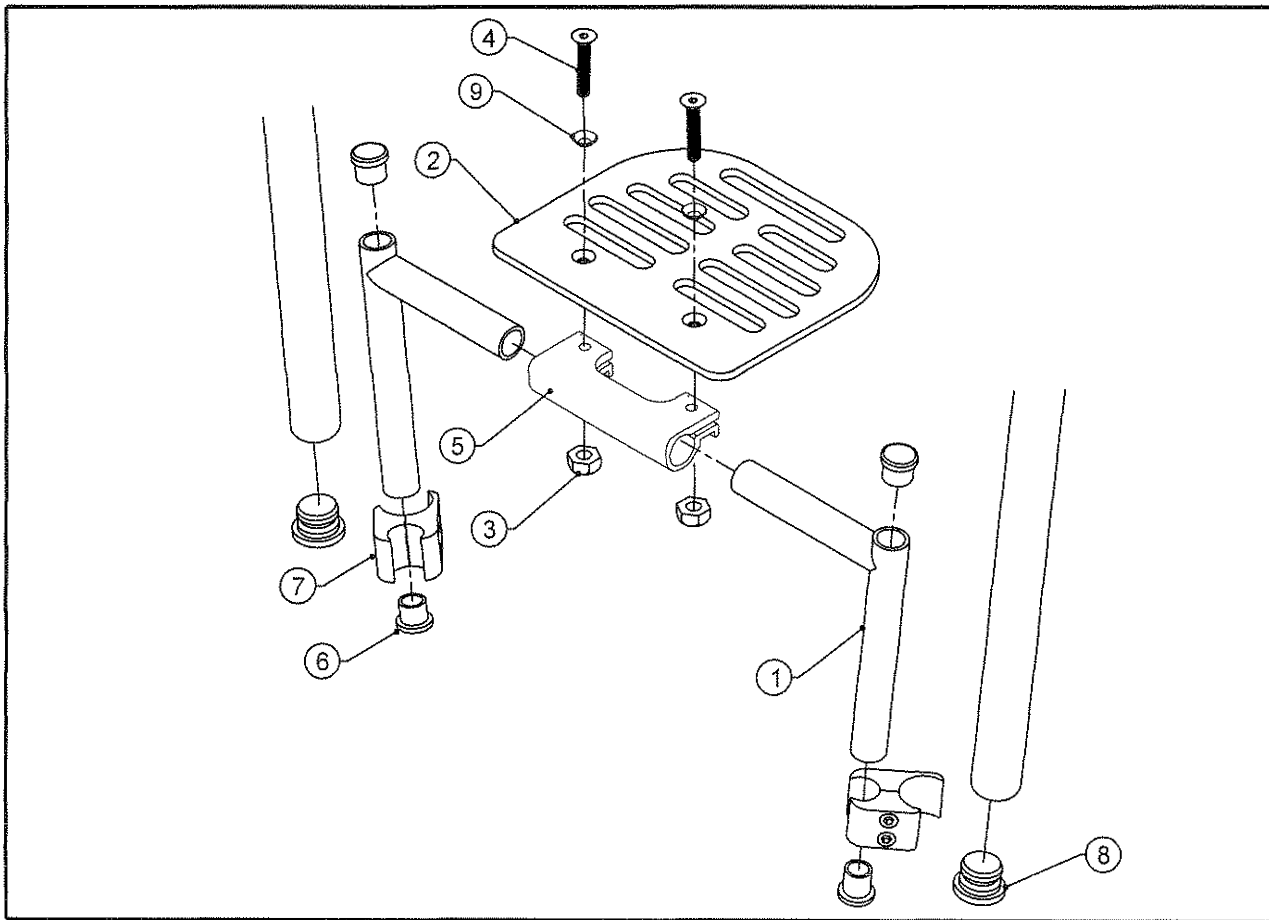
FOOTPLATE PART#	CHAIR WIDTH	FOOTPLATE WIDTH
CP100856	14"	8"
CP100857	15"	9"
CP100858	16"	10"
CP101983	17-20"	11"

TABLE TWO

HIGH MOUNT ASSY. PART#	FOOTPLATE EXTENSION PART#	CHAIR WIDTH
AS102175	CP102025	14"
AS102176	CP102026	15"
AS102177	CP102026	16"
AS102178	CP102027	17"-18"
AS102179	CP102028	19"-20"

INVERTED ANGLE ADJ. FOOTPLATE

TiLite™ EVO



ITEM	QTY	PART NO.	DESCRIPTION
1	2	TABLE TWO	EVO HIGHMOUNT FOOTREST INVERTED EXTENSION
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOT PLATE
3	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
6	4	HD100127	END CAP 3/4" X .083 WALL TUBING
7	2	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
8	2	HD100091	END CAP 1" OD THIN WALL
9	2	HD100526	1/4" COUNTERSUNK WASHER
1-9		TABLE TWO	EVO INVERTED ANGLE ADJ. HIGHMOUNT FOOTREST

TABLE ONE

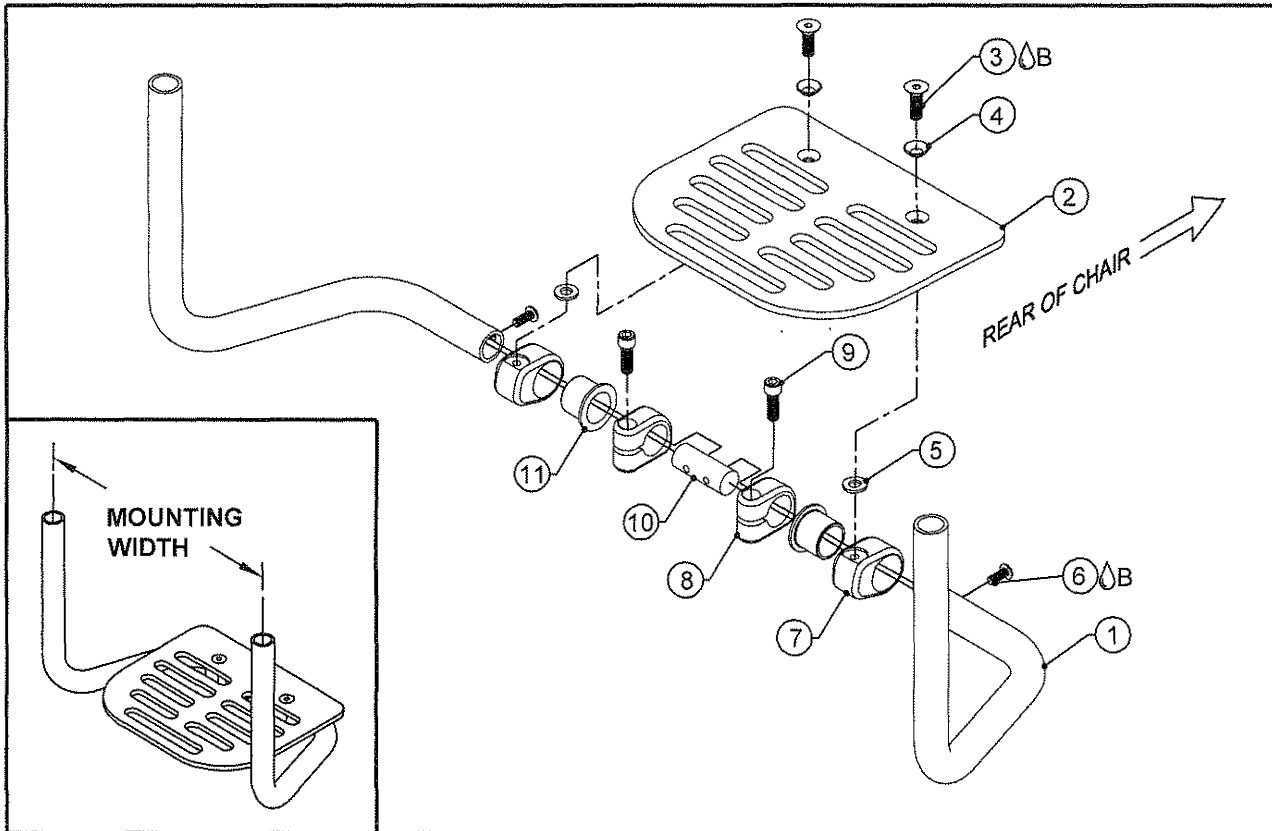
FOOTPLATE PART#	CHAIR WIDTH	FOOTPLATE WIDTH
CP100856	14"	8"
CP100857	15"	9"
CP100858	16"	10"
CP101983	17-20"	11"

TABLE TWO

HIGH MOUNT ASSY. PART#	FOOTPLATE EXTENSION PART#	CHAIR WIDTH
AS102180	CP102029	14"
AS102181	CP102030	15"
AS102182	CP102030	16"
AS102183	CP102031	17"-18"
AS102184	CP102032	19"-20"

FLIP BACK FOOTPLATE

TiLite™ TR (SERIES 2), YR (SERIES 2), ZR, ZRA, AEROZ, Z10,
ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3),
AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1	2		FLIP-BACK FOOTPLATE EXTENSION TUBE
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOTPLATE
3ⓅB	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6ⓅB	2	HD100070	10-32 X 5/8" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
7	2	CP104009	ROTATION BRACKET
8	2	CP104008	ROTATION STOP CLAMP
9	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
10	1	CP104010	FLIP UP SPACER
11	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
1-11		TABLE ONE	FLIP BACK FOOTREST ASSEMBLY

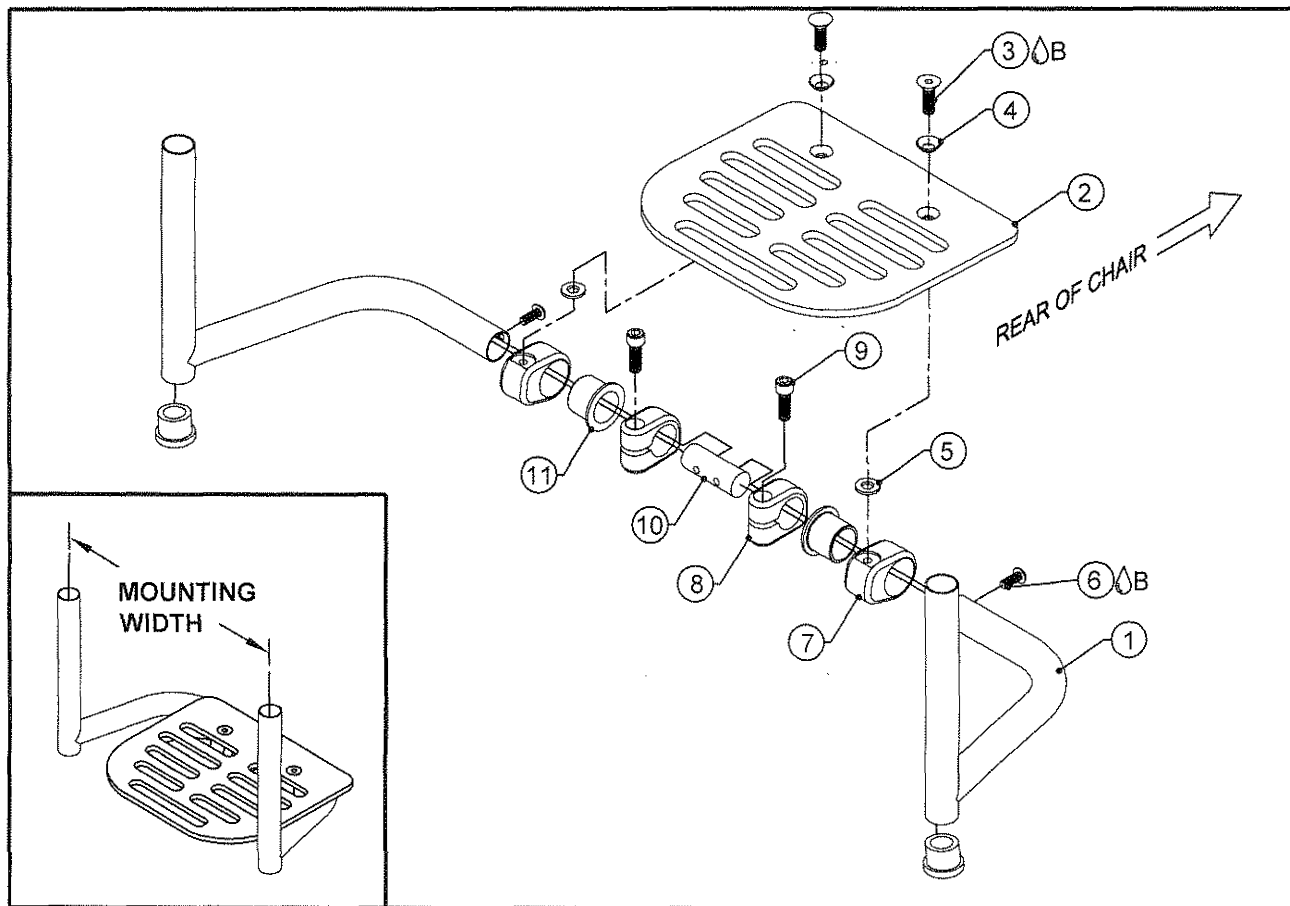
TABLE ONE

FLIP-BACK FOOTPLATE ASSY #	FOOTPLATE PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
AS104728	CP103511	10"-11"	10 1/4"-11 1/4"	6"
AS104729	CP100855	12"-13"	11 1/4"-12 1/4"	7"
AS104730	CP100856	14"-15"	13 1/4"-14 1/4"	8"
AS104731	CP100857	16"-17"	14 1/4"-15 1/4"	9"
AS104732	CP100858	18"-19"	16 1/4"-17 1/4"	10"

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

HIGH MOUNT FLIP BACK FOOTPLATE

TiLite™ TR (SERIES 2), YR (SERIES 2), ZR, ZRA, AEROZ, Z10,
ZRA (SERIES 2), ZR (SERIES 2), AERO Z (SERIES 2), TR (SERIES 3), AERO T, TRA (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
CON. 1	2		HIGH MOUNT FLIP-BACK FOOTPLATE EXTENSION TUBE
2	1	TABLE ONE	ANGLE ADJUSTABLE FOOTPLATE
3 Δ B	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6 Δ B	2	HD100070	10-32 X 5/8" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
7	2	CP104009	ROTATION BRACKET
8	2	CP104008	ROTATION STOP CLAMP
9	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
10	1	HD104010	FLIP UP SPACER
11	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
12	2	HD100159	BOTTOM PLUG
1-12		TABLE ONE	HIGH MOUNT FLIP-BACK FOOTREST ASSEMBLY

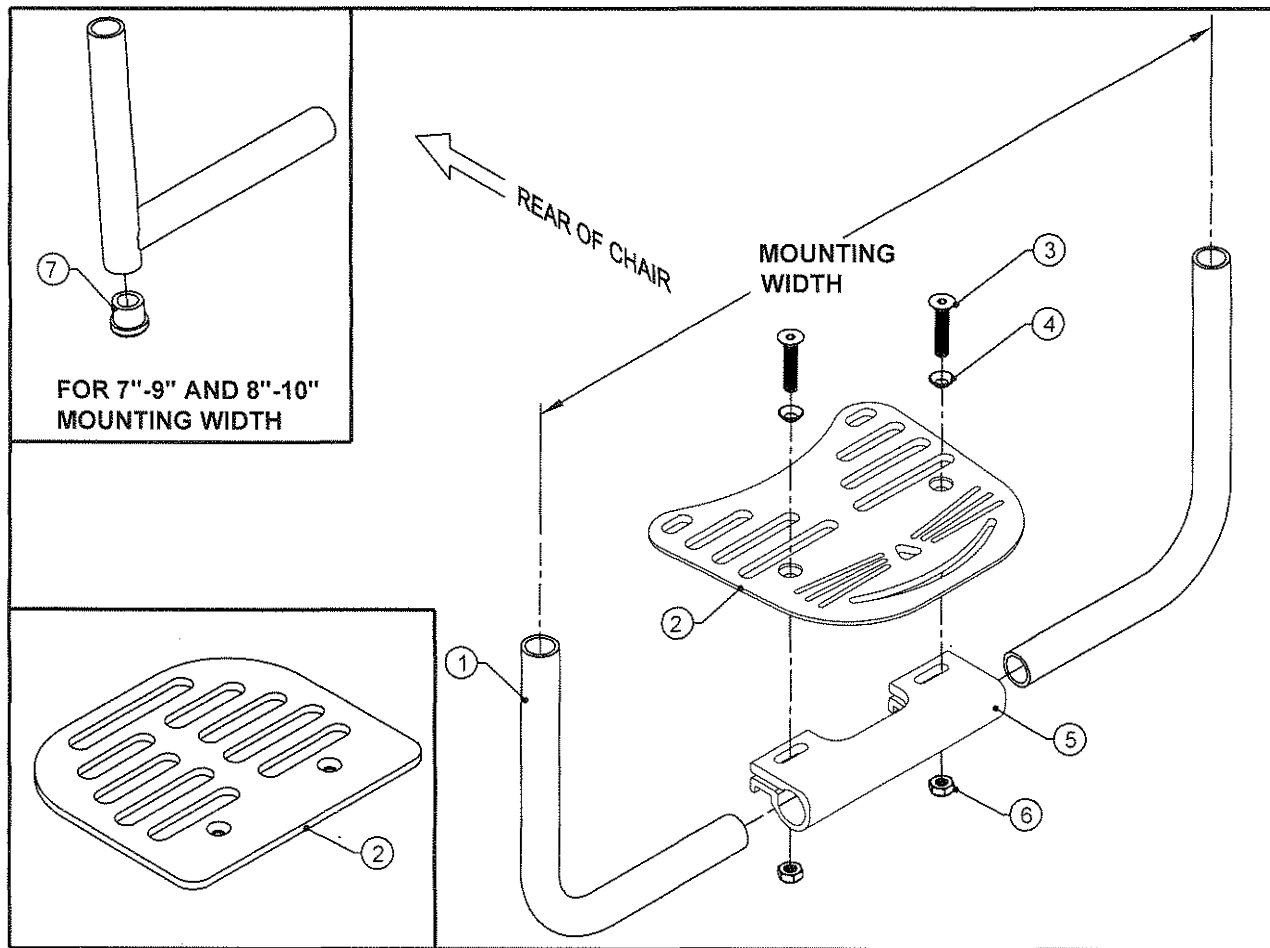
TABLE ONE

HIGH MOUNT FLIP-BACK FOOTREST ASSY #	FOOTPLATE PART#	1" DIAMETER TUBE CHAIR MOUNTING WIDTH	1.25" DIAMETER TUBE CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
AS111182	CP103511	10"-11"	10 $\frac{1}{4}$ "-11 $\frac{1}{4}$ "	6"
AS111183	CP100855	12"-13"	11 $\frac{1}{4}$ "-12 $\frac{1}{4}$ "	7"
AS111184	CP100856	14"-15"	13 $\frac{1}{4}$ "-14 $\frac{1}{4}$ "	8"
AS111185	CP100857	16"-17"	14 $\frac{1}{4}$ "-15 $\frac{1}{4}$ "	9"
AS111186	CP100858	18"-19"	16 $\frac{1}{4}$ "-17 $\frac{1}{4}$ "	10"

CON.= CONSULT FACTORY FOR SIZES WHEN ORDERING

ANGLE ADJUSTABLE FOOTPLATE

TiLite™ TWIST



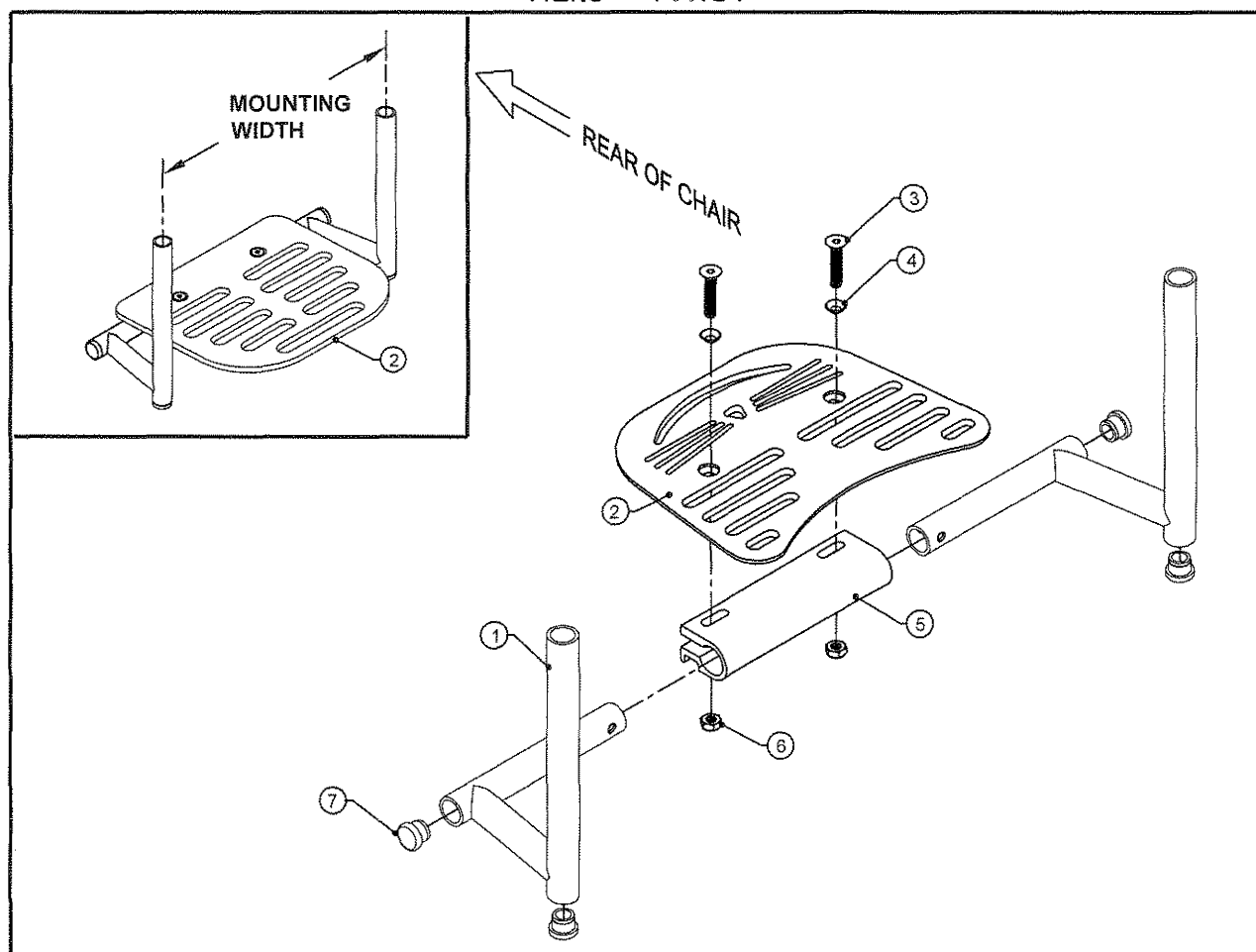
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE ONE	FOOTREST EXTENSION
2A	1	TABLE ONE	ANGLE ADJUSTABLE CAT FOOTPLATE
2B	1	TABLE ONE	ANGLE ADJUSTABLE FOOTPLATE
3	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	1	CP107246	PED ANGLE ADJUSTABLE FOOTREST CLAMP LITE
6	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
7	2	HD100127	END CAP 3/4" X .083 WALL TUBING
1,2A-4,5-7	TABLE ONE	TABLE ONE	TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSY FOR 7"-9" AND 8"-10" WIDTH
1,2B-4,5-7	TABLE ONE	TABLE ONE	TWIST ANGLE ADJUSTABLE FOOTREST ASSY FOR 7"-9" AND 8"-10" WIDTH
1,2A-4,5-6	TABLE ONE	TABLE ONE	TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSEMBLY
1,2B-4,5-6	TABLE ONE	TABLE ONE	TWIST ANGLE ADJUSTABLE FOOTREST ASSEMBLY

TABLE ONE

FOOTPLATE EXTENSION PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	FOOTPLATE ASSY. PART#	FOOTPLATE PART#	MOUNTING WIDTH
CP105768	AS111624	CP105211	AS111885	CP103511	7"-9"
CP105769	AS111625	CP105212	AS111886	CP103511	8"-10"
CP105762	AS111626	CP105213	AS111887	CP100855	9"-11"
CP105763	AS111627	CP105214	AS111888	CP100855	10"-12"
CP105764	AS111628	CP105215	AS111889	CP100856	11"-13"
CP105765			AS111905	CP100856	12"-14"
CP105766			AS111906	CP100857	13"-15"
CP105767			AS111907	CP100857	14"-16"

MEDIUM MOUNT ANGLE ADJ. FOOTPLATE

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTREST EXTENSION RIGHT
1B	1	TABLE ONE	FOOTREST EXTENSION LEFT
2A	1	TABLE ONE	ANGLE ADJUSTABLE CAT FOOTPLATE
2B	1	TABLE ONE	ANGLE ADJUSTABLE FOOTPLATE
3	2	HD100350	1/4-28 X 1-1/4" FLAT HEAD SOCKET CAP SCREW BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5A	1	CP105755	ANGLE ADJUSTABLE FOOTREST CLAMP PED
5B	1	CP105772	ANGLE ADJUSTABLE FOOTREST CLAMP PED STANDARD
6	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
7	4	HD100127	END CAP 3/4" X .083 WALL TUBING
1,2A-4,5A-7	TABLE ONE		TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSY FOR 7"-9" AND 8"-10" WIDTH
1,2B-4,5B-7	TABLE ONE		TWIST ANGLE ADJUSTABLE FOOTREST ASSY FOR 7"-9" AND 8"-10" WIDTH
1,2A-4,5A-6	TABLE ONE		TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSEMBLY
1,2B-4,5B-6	TABLE ONE		TWIST ANGLE ADJUSTABLE FOOTREST ASSEMBLY

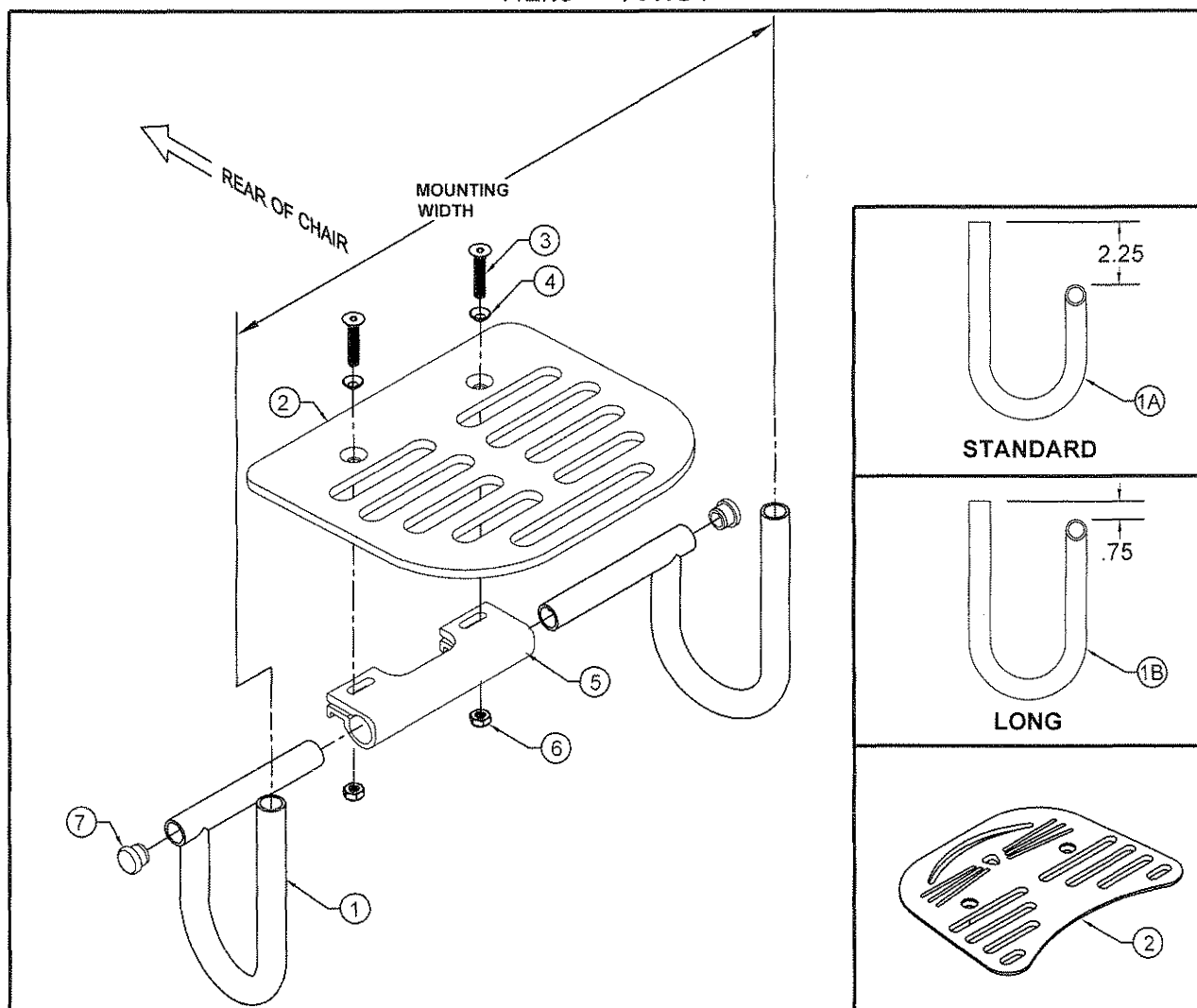
TABLE ONE

FOOTPLATE EXTENSION RIGHT PART#	FOOTPLATE EXTENSION LEFT PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	FOOTPLATE ASSY. PART#	FOOTPLATE PART#	MOUNTING WIDTH
CP107180	CP107199	AS116020	CP105211	AS115996	CP103511	7"-9"
CP107180	CP107199	AS116021	CP105212	AS115997	CP103511	8"-10"
CP107181	CP107200	AS116022	CP105213	AS115998	CP100855	9"-11"
CP107182	CP107201	AS116023	CP105214	AS115999	CP100855	10"-12"
CP107183	CP107202	AS116024	CP105215	AS116000	CP100856	11"-13"
CP107184	CP107203			AS116001	CP100856	12"-14"
CP107185	CP107204			AS116002	CP100857	13"-15"
CP107186	CP107205			AS116003	CP100857	14"-16"



HIGH MOUNT ANGLE ADJ FOOTPLATE

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	2	TABLE ONE AND THREE	HIGH MOUNT FOOTREST EXTENSION
1B	2	TABLE TWO AND FOUR	HIGH MOUNT FOOTREST EXTENSION LONG
2A	1	TABLE ONE AND TWO	ANGLE ADJUSTABLE CAT FOOTPLATE
2B	1	TABLE TWO AND FOUR	ANGLE ADJUSTABLE FOOTPLATE
3	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	1	CP107246	PED ANGLE ADJUSTABLE FOOTREST CLAMP LITE
6	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
7	2	HD100127	END CAP 3/4" X .083 WALL TUBING
1A,2A-7		TABLE ONE	TWIST HIGH MOUNT ANGLE ADJUSTABLE CAT FOOTREST ASSY
1B,2A-7		TABLE TWO	TWIST HIGH MOUNT ANGLE ADJUSTABLE CAT LONG FOOTREST ASSY
1A,2B-7		TABLE THREE	TWIST HIGH MOUNT ANGLE ADJUSTABLE FOOTREST ASSY
1B,2B-7		TABLE FOUR	TWIST HIGH MOUNT ANGLE ADJUSTABLE LONG FOOTREST ASSY

TABLES ON NEXT PAGE



Parts Manual

HIGH MOUNT ANGLE ADJ FOOTPLATE

TiLite™ TWIST

ITEM QUANTITY PART NO. DESCRIPTION

TABLE ONE

FOOTREST EXTENSION RIGHT PART#	FOOTREST EXTENSION LEFT PART#	HIGH MOUNT CAT FOOTREST ASSY.	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP105267	CP105268	AS111629	CP105211	7"-9"	5.5"
CP105269	CP105270	AS111630	CP105212	8"-10"	6.1"
CP105271	CP105272	AS111631	CP105213	9"-11"	6.9"
CP105273	CP105274	AS111632	CP105214	10"-12"	8.0"
CP105275	CP105276	AS111633	CP105215	11"-13"	9.0"

TABLE TWO

FOOTREST EXTENSION RIGHT PART#	FOOTREST EXTENSION LEFT PART#	HIGH MOUNT CAT FOOTREST ASSY.	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP106247	CP106252	AS115050	CP105213	9"-11"	6.9"
CP106248	CP106253	AS115051	CP105214	10"-12"	8.0"
CP106249	CP106254	AS115052	CP105215	11"-13"	9.0"

TABLE THREE

FOOTREST EXTENSION RIGHT PART#	FOOTREST EXTENSION LEFT PART#	HIGH MOUNT FOOTREST ASSY.	FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP105267	CP105268	AS111890	CP103511	7"-9"	6"
CP105269	CP105270	AS111891	CP103511	8"-10"	6"
CP105271	CP105272	AS111892	CP100855	9"-11"	7"
CP105273	CP105274	AS111893	CP100855	10"-12"	7"
CP105275	CP105276	AS111894	CP100856	11"-13"	8"
CP105277	CP105278	AS111994	CP100856	12"-14"	8"

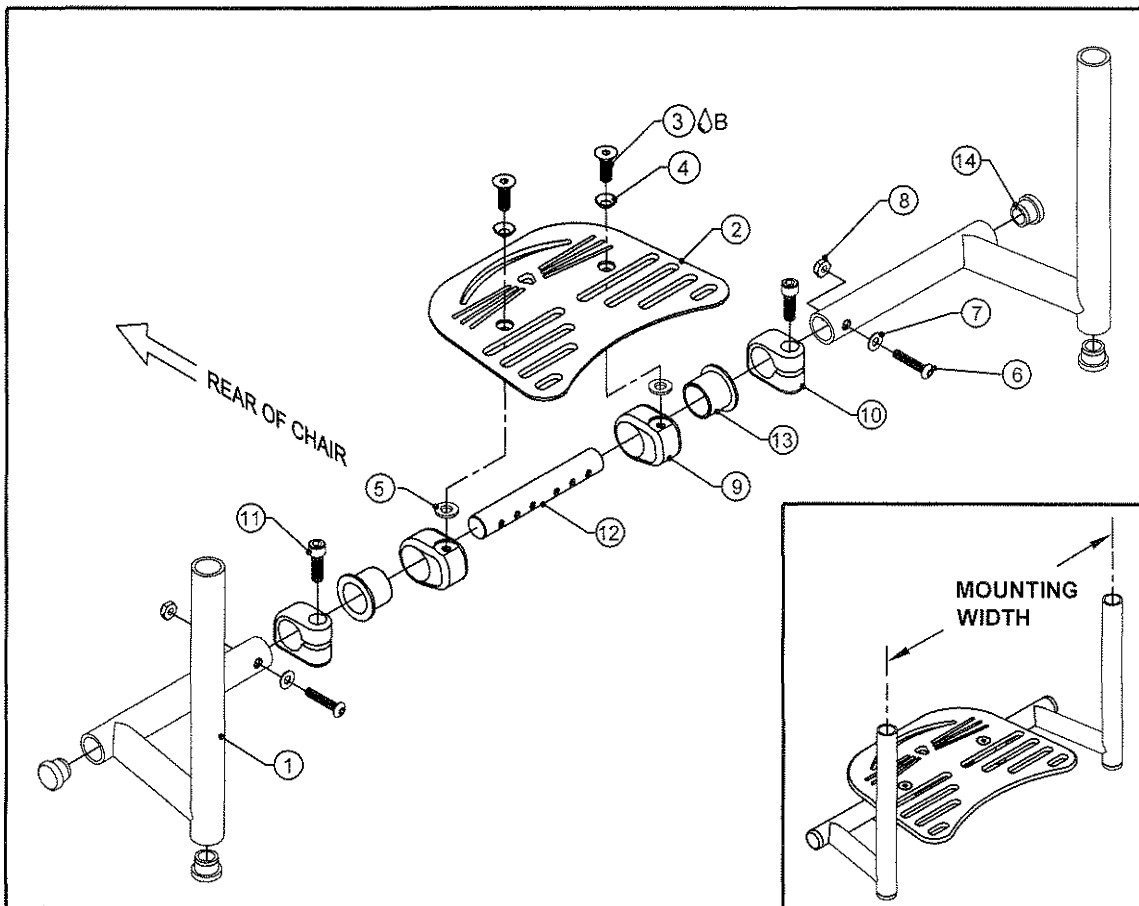
TABLE FOUR

FOOTREST EXTENSION RIGHT PART#	FOOTREST EXTENSION LEFT PART#	HIGH MOUNT FOOTREST ASSY.	FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP106247	CP106252	AS115053	CP100855	9"-11"	7"
CP106248	CP106253	AS115054	CP100855	10"-12"	7"
CP106249	CP106254	AS115055	CP100856	11"-13"	8"
CP106250	CP106255	AS115056	CP100856	12"-14"	8"



FLIP BACK FOOTPLATE

TiLite™ TWIST



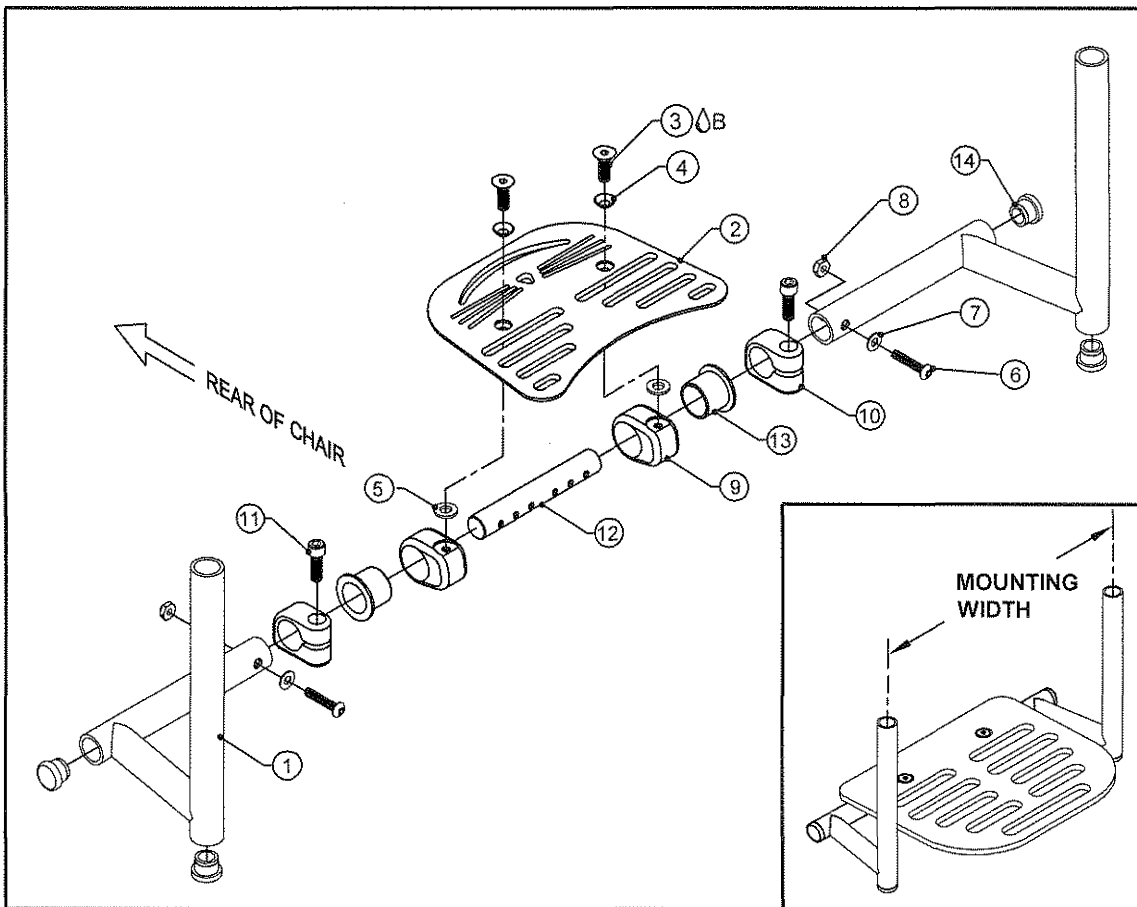
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION RIGHT
1B	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION LEFT
2	1	TABLE ONE	ANGLE ADJUSTABLE CAT FOOTPLATE
3A,B	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100400	10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	4	HD100127	END CAP 3/4" X .083 WALL TUBING
1A,1B-14		TABLE ONE	TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSEMBLY

TABLE ONE

FOOTPLATE EXTENSION RIGHT PART#	FOOTPLATE EXTENSION LEFT PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP106646	CP106647	AS115135	CP105211	7"-9"	5.5"
CP106648	CP106649	AS115136	CP105212	8"-10"	6.1"
CP106650	CP106651	AS115137	CP105213	9"-11"	6.9"
CP106652	CP106653	AS115138	CP105214	10"-12"	8.0"
CP106654	CP106655	AS115139	CP105215	11"-13"	9.0"

MEDIUM MOUNT FLIP BACK FOOTPLATE

TiLite™ TWIST



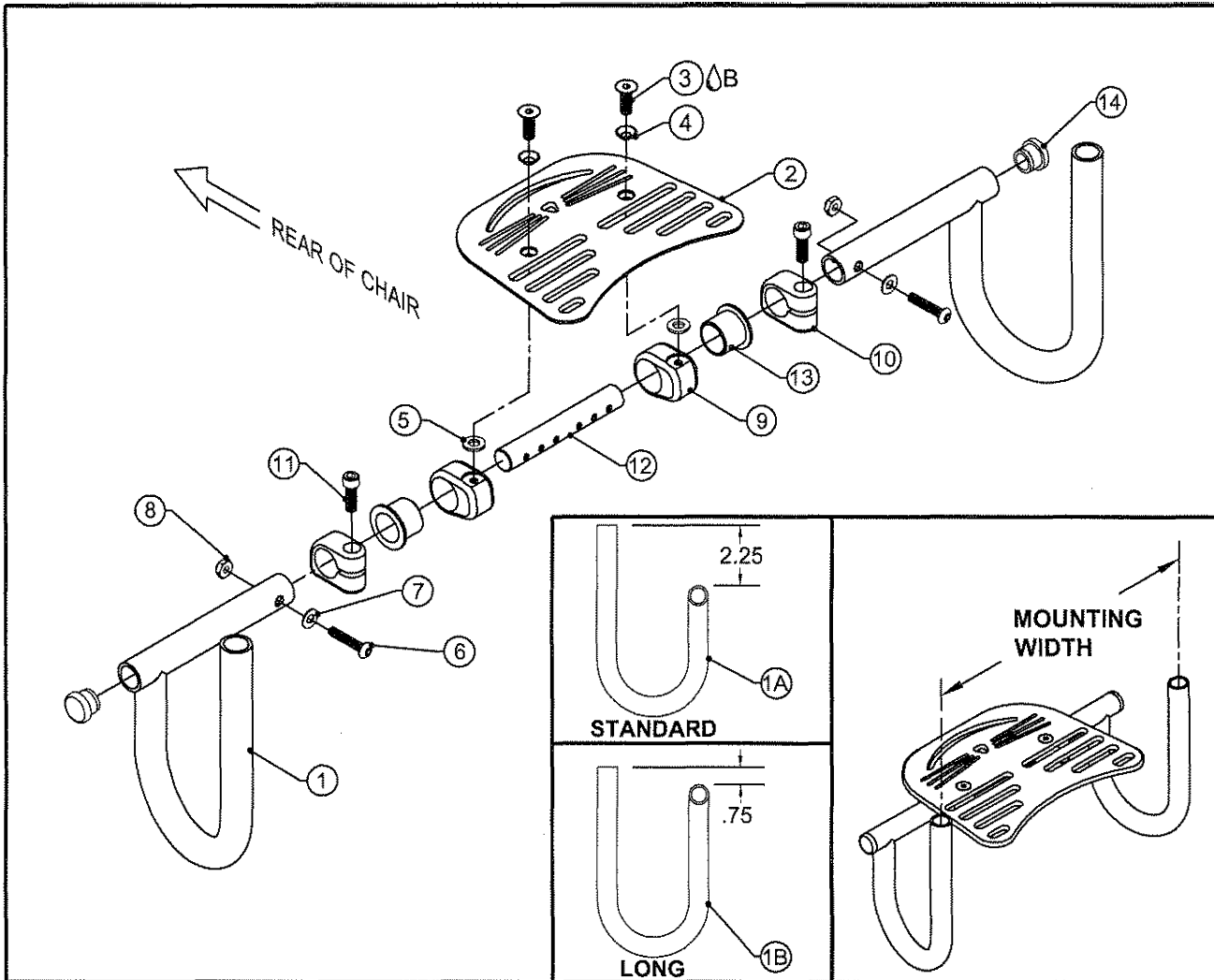
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION RIGHT
1B	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION LEFT
2	1	TABLE ONE	ANGLE ADJUSTABLE CAT FOOTPLATE
3A,B	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100400	10-32 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	4	HD100127	END CAP 3/4" X .083 WALL TUBING
1A,1B-14		TABLE ONE	TWIST ANGLE ADJUSTABLE CAT FOOTREST ASSEMBLY

TABLE ONE

FOOTPLATE EXTENSION RIGHT PART#	FOOTPLATE EXTENSION LEFT PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP107180	CP107199	AS116004	CP105211	7"-9"	5.5"
CP107180	CP107199	AS116005	CP105212	8"-10"	6.1"
CP107181	CP107200	AS116006	CP105213	9"-11"	6.9"
CP107182	CP107201	AS116007	CP105214	10"-12"	8.0"
CP107183	CP107202	AS116008	CP105215	11"-13"	9.0"

HIGH MOUNT FLIP BACK FOOTPLATE

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	2	TABLE ONE	HIGH MOUNT FLIP BACK FOOTREST EXTENSION
1B	2	TABLE TWO	HIGH MOUNT FLIP BACK FOOTREST EXTENSION LONG
2	1	TABLE ONE AND TWO	ANGLE ADJUSTABLE CAT FOOTPLATE
3 ^{AB}	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	2	HD100127	END CAP 3/4" X .083 WALL TUBING
1A-14		TABLE ONE	HIGH MOUNT FLIP BACK CAT FOOTPLATE ASSEMBLY
1B-14		TABLE TWO	HIGH MOUNT FLIP BACK CAT LONG FOOTPLATE ASSEMBLY

TABLES ON NEXT PAGE



Parts Manual

HIGH MOUNT FLIP BACK FOOTPLATE

TiLite™ TWIST

ITEM QUANTITY PART NO. DESCRIPTION

TABLE ONE

HIGH MOUNT FOOTPLATE EXTENSION RIGHT PART#	HIGH MOUNT FOOTPLATE EXTENSION LEFT PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP105267	CP105268	AS111681	CP105211	7"-9"	5.5"
CP105269	CP105270	AS111682	CP105212	8"-10"	6.1"
CP105271	CP105272	AS111683	CP105213	9"-11"	6.9"
CP105273	CP105274	AS111684	CP105214	10"-12"	8.0"
CP105275	CP105276	AS111685	CP105215	11"-13"	9.0"

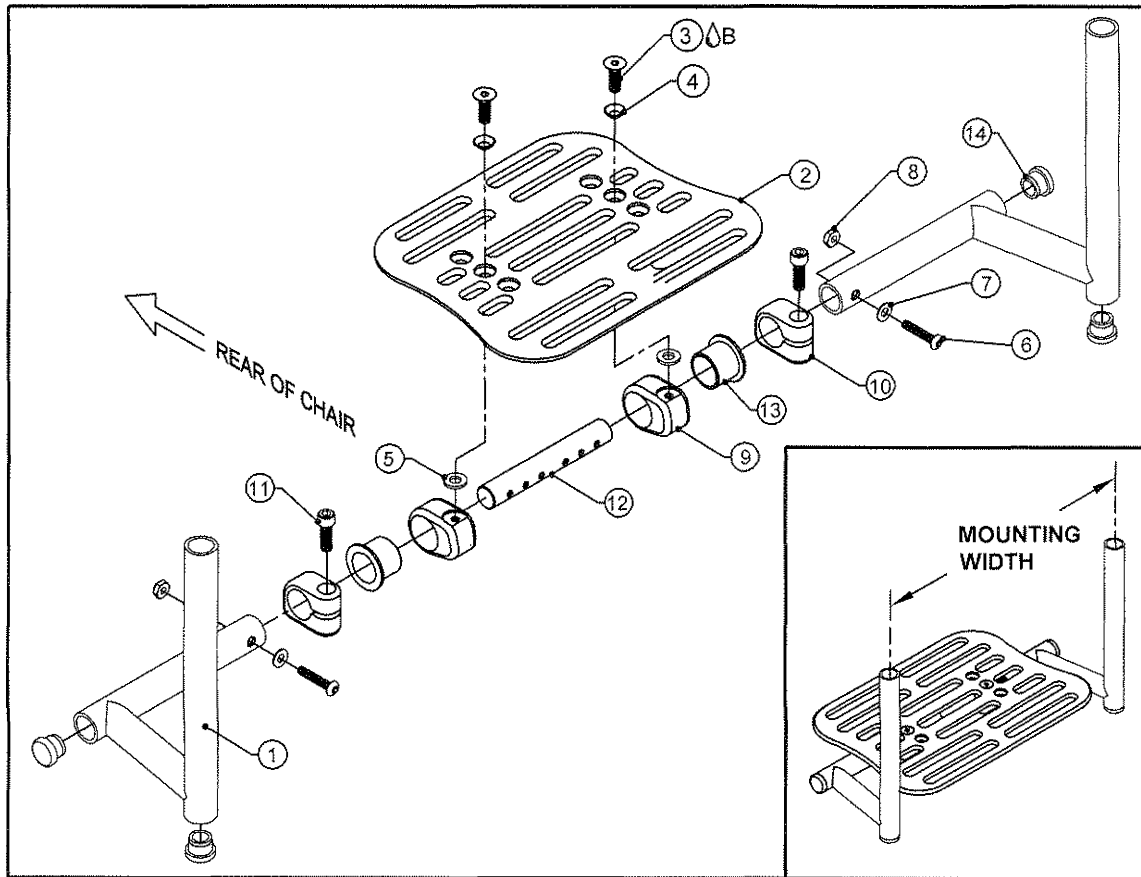
TABLE TWO

HIGH MOUNT FOOTPLATE EXTENSION RIGHT PART#	HIGH MOUNT FOOTPLATE EXTENSION LEFT PART#	CAT FOOTPLATE ASSY. PART#	CAT FOOTPLATE PART#	MOUNTING WIDTH	CAT FOOTPLATE WIDTH
CP106247	CP106252	AS115057	CP105213	9"-11"	6.9"
CP106248	CP106253	AS115058	CP105214	10"-12"	8.0"
CP106249	CP106254	AS115059	CP105215	11"-13"	9.0"



FLIP BACK DEPTH ADJ FOOTPLATE

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION RIGHT
1B	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION LEFT
2	1	TABLE ONE	DEPTH ADJ FLIP BACK FOOTPLATE
3 ^{AB}	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	4	HD100127	END CAP 3/4" X .083 WALL TUBING
1A,1B-14		TABLE ONE	TWIST DEPTH ADJ FLIP BACK FOOTREST ASSEMBLY

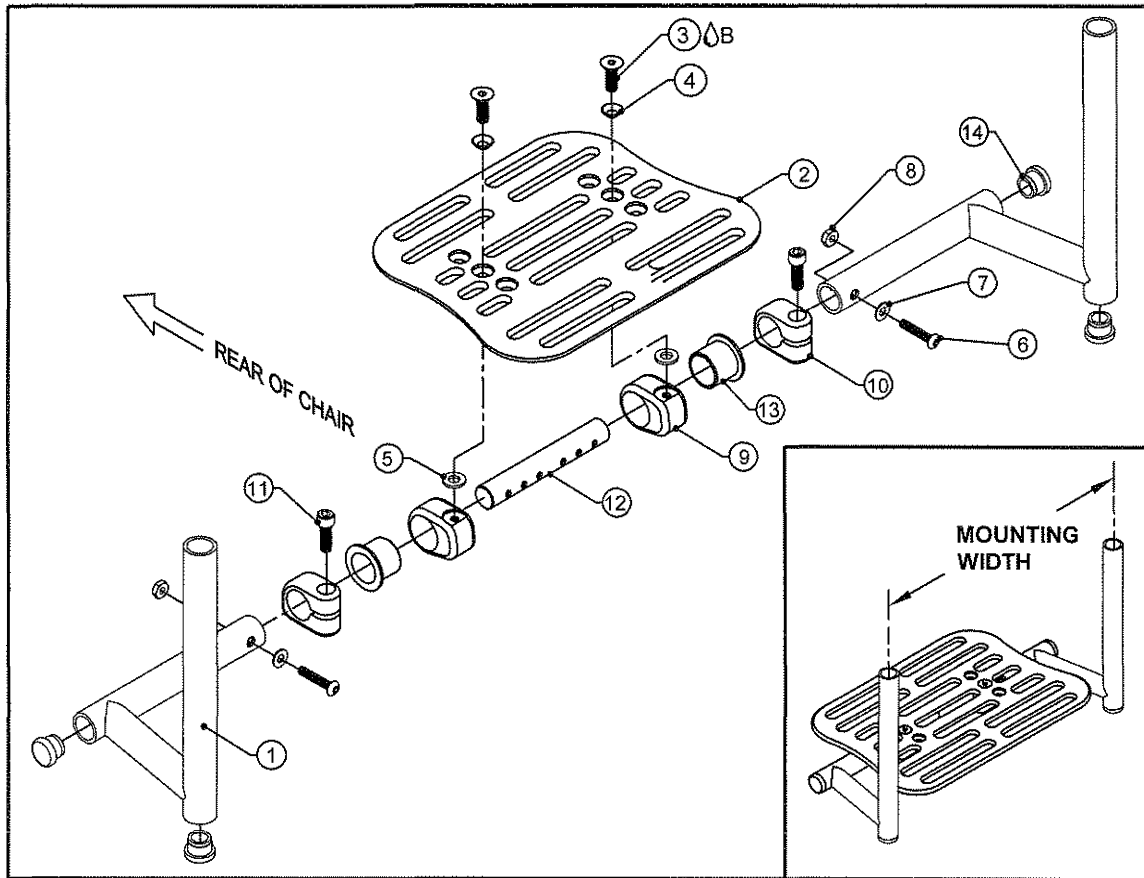
TABLE ONE

FOOTPLATE EXTENSION RIGHT PART#	FOOTPLATE EXTENSION LEFT PART#	DEPTH ADJ FOOTPLATE ASSY. PART#	DEPTH ADJ FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP106646	CP106647	AS115140	CP105125	7"-9"	6"
CP106648	CP106649	AS115141	CP105126	8"-10"	6"
CP106650	CP106651	AS115142	CP105127	9"-11"	7"
CP106652	CP106653	AS115143	CP105128	10"-12"	7"
CP106654	CP106655	AS115144	CP105129	11"-13"	8"
CP106656	CP106657	AS115145	CP105130	12"-14"	8"
CP106658	CP106659	AS115146	CP105131	13"-15"	9"



MEDIUM MOUNT FLIP BACK DEPTH ADJ FOOTPLATE

TiLite™ TWIST



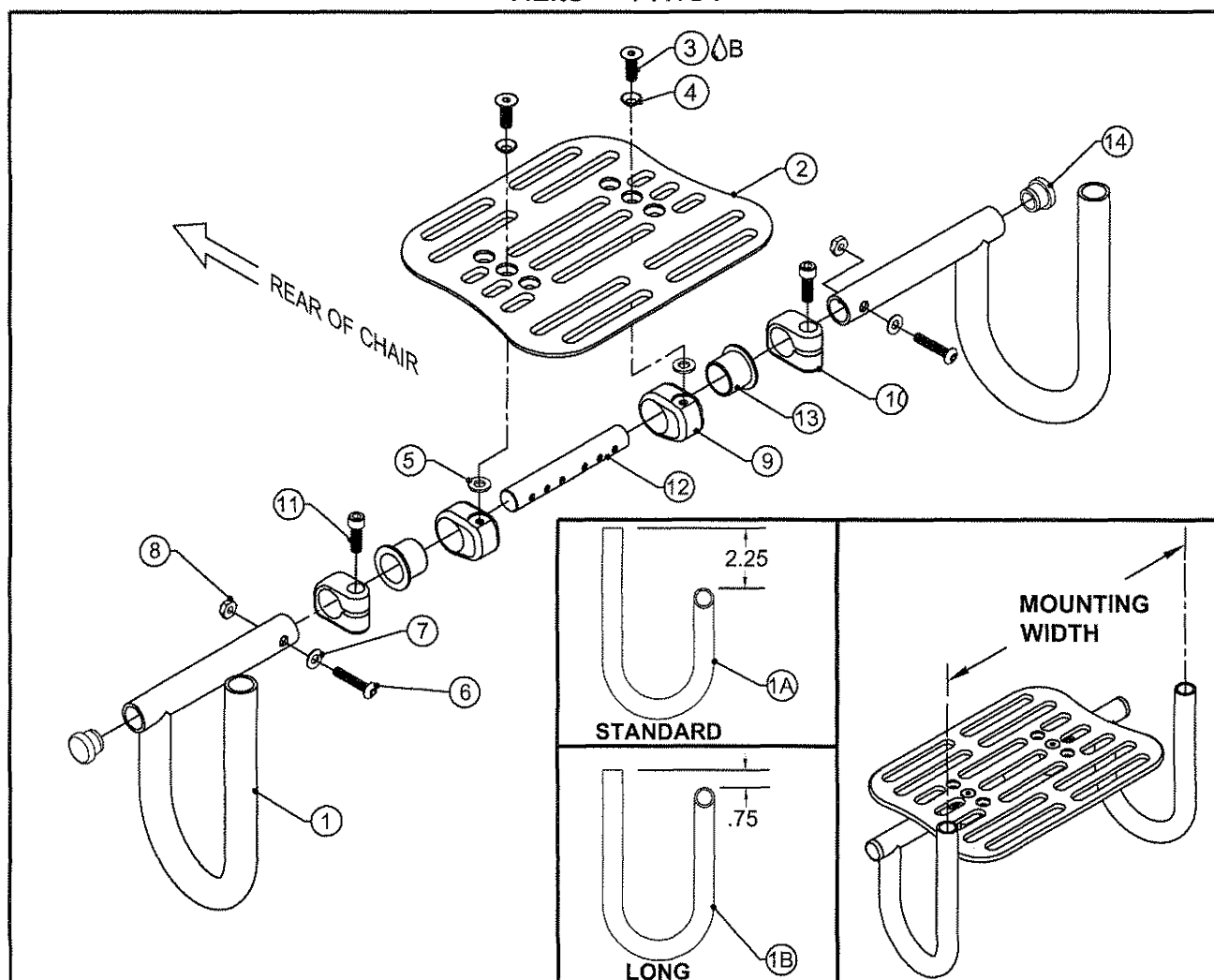
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION RIGHT
1B	1	TABLE ONE	FLIP BACK FOOTREST EXTENSION LEFT
2	1	TABLE ONE	DEPTH ADJ FLIP BACK FOOTPLATE
3A	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	4	HD100127	END CAP 3/4" X .083 WALL TUBING
1A,1B-14		TABLE ONE	TWIST DEPTH ADJ FLIP BACK FOOTREST ASSEMBLY

TABLE ONE

FOOTPLATE EXTENSION RIGHT PART#	FOOTPLATE EXTENSION LEFT PART#	DEPTH ADJ FOOTPLATE ASSY. PART#	DEPTH ADJ FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP107180	CP107199	AS116009	CP105125	7"-9"	6"
CP107181	CP107200	AS116010	CP105126	8"-10"	6"
CP107182	CP107201	AS116011	CP105127	9"-11"	7"
CP107183	CP107202	AS116012	CP105128	10"-12"	7"
CP107184	CP107203	AS116013	CP105129	11"-13"	8"
CP107185	CP107204	AS116014	CP105130	12"-14"	8"
CP107186	CP107205	AS116015	CP105131	13"-15"	9"

HIGH MOUNT DEPTH ADJUSTABLE FLIP BACK FOOTPLATE

TiLite™ TWIST



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	HIGH MOUNT FLIP BACK FOOTREST EXTENSION
1B	1	TABLE TWO	HIGH MOUNT FLIP BACK FOOTREST EXTENSION LONG
2	1	TABLE ONE AND TWO	DEPTH ADJ FLIP BACK FOOTPLATE
3	2	HD100336	1/4-20 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
4	2	HD100526	1/4" COUNTERSUNK WASHER
5	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
6	2	HD100532	10-32 X 3/4" BUTTON HEAD CAP SCREW, BLACK ZINC
7	2	HD100289	#10 AN WASHER LIGHT SERIES
8	2	HD100543	10-32 X .18 TALL FLEX LOCK NUT BLACK ZINC PLATE
9	2	CP104009	ROTATION BRACKET
10	2	CP104008	ROTATION STOP CLAMP
11	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	1	CP105164	PED FOOTREST SPACER
13	2	HD100539	FLANGE BUSHING .75ID X .625OD X .75, 1.125 FLANGE OD X .062
14	2	HD100127	END CAP 3/4" X .083 WALL TUBING
1A-14		TABLE ONE	HIGH MOUNT FLIP BACK FOOTREST ASSEMBLY
1B-14		TABLE TWO	HIGH MOUNT FLIP BACK LONG FOOTREST ASSEMBLY

TABLES ON NEXT PAGE

HIGH MOUNT DEPTH ADJUSTABLE FLIP BACK FOOTPLATE

TiLite™ TWIST

ITEM QUANTITY PART NO. DESCRIPTION

TABLE ONE

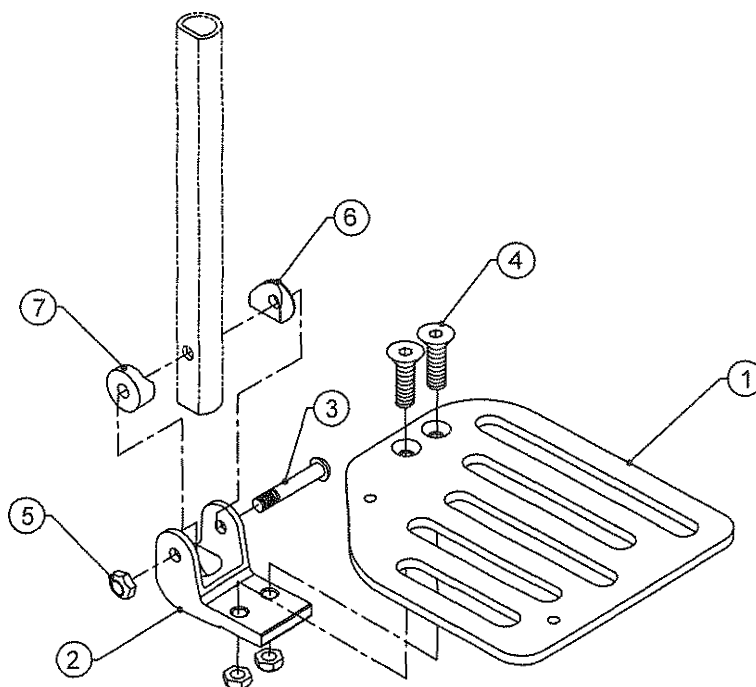
HIGH MOUNT FOOTPLATE EXTENSION RIGHT PART#	HIGH MOUNT FOOTPLATE EXTENSION LEFT PART#	HIGH MOUNT FOOTPLATE ASSY. PART#	HIGH MOUNT FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP105267	CP105268	AS111694	CP105125	7"-9"	5.75"
CP105269	CP105270	AS111695	CP105126	8"-10"	6"
CP105271	CP105272	AS111696	CP105127	9"-11"	7"
CP105273	CP105274	AS111697	CP105128	10"-12"	8"
CP105275	CP105276	AS111698	CP105129	11"-13"	9"
CP105277	CP105278	AS111699	CP105130	12"-14"	10"

TABLE TWO

HIGH MOUNT FOOTPLATE EXTENSION RIGHT PART#	HIGH MOUNT FOOTPLATE EXTENSION LEFT PART#	HIGH MOUNT FOOTPLATE ASSY. PART#	HIGH MOUNT FOOTPLATE PART#	MOUNTING WIDTH	FOOTPLATE WIDTH
CP106247	CP106252	AS115060	CP105127	9"-11"	7"
CP106248	CP106253	AS115061	CP105128	10"-12"	8"
CP106249	CP106254	AS115062	CP105129	11"-13"	9"
CP106250	CP106255	AS115063	CP105130	12"-14"	10"

FOLDING CHAIRS, FLIP-UP FOOTPLATES

TiLite™ TX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



* LEFT SHOWN

* FOR SECONDARY USE ONLY

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE LEFT
1B	1	TABLE ONE	FOOTPLATE RIGHT
2	1	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	1	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	2	HD100537	1/4-28 X 3/4" FLAT HEAD CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	1	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	CP102605	FOOTREST COVE WASHER
1-7		TABLE TWO	D-SHAPED FLIP-UP FOOTREST ASSY. PAIR
1B,-2-7		TABLE TWO	RIGHT D-SHAPED FLIP-UP FOOTREST ASSY.
1A, 2-7		TABLE TWO	LEFT D-SHAPED FLIP-UP FOOTREST ASSY.

TABLE ONE

RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOPLATE WIDTH
CP100555	CP100524	12"-13"	14"-15"	4.2"
CP100556	CP100525	14"-15"	16"-17"	5.2"
CP100557	CP100526	16"-17"	18"-19"	6.2"
CP100558	CP100527	18"-20"	20"	7.2"

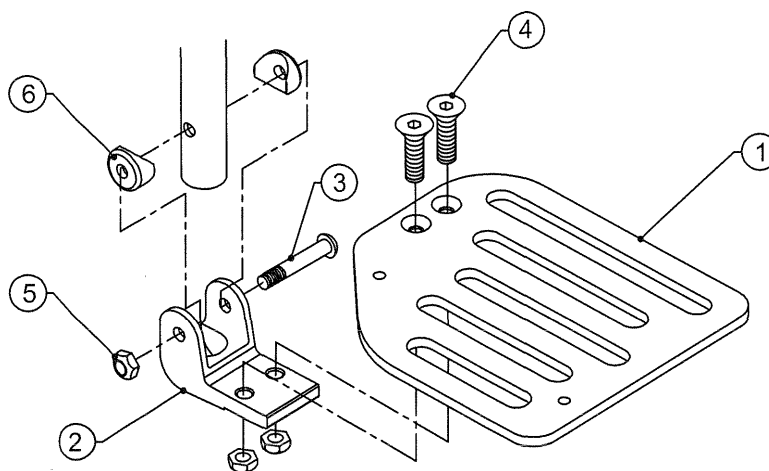
TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS103065	AS103069	AS103073	12"-13"	14"-15"
AS103066	AS103070	AS103074	14"-15"	16"-17"
AS103067	AS103071	AS103075	16"-17"	18"-19"
AS103068	AS103072	AS103076	18"-20"	20"



FOLDING CHAIRS, FLIP-UP FOOTPLATES

TiLite™ X, SX, XC, YG, YGS, TX



* LEFT SHOWN

ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE LEFT
1B	1	TABLE ONE	FOOTPLATE RIGHT
2	1	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	1	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	2	HD100537	1/4-28 X 3/4" FLAT HEAD CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
1-6		TABLE TWO	FLIP-UP FOOTREST ASSY. PAIR
1B, 2-6		TABLE TWO	FLIP-UP FOOTREST ASSY. RIGHT
1A, 2-6		TABLE TWO	FLIP-UP FOOTREST ASSY. LEFT

TABLE ONE

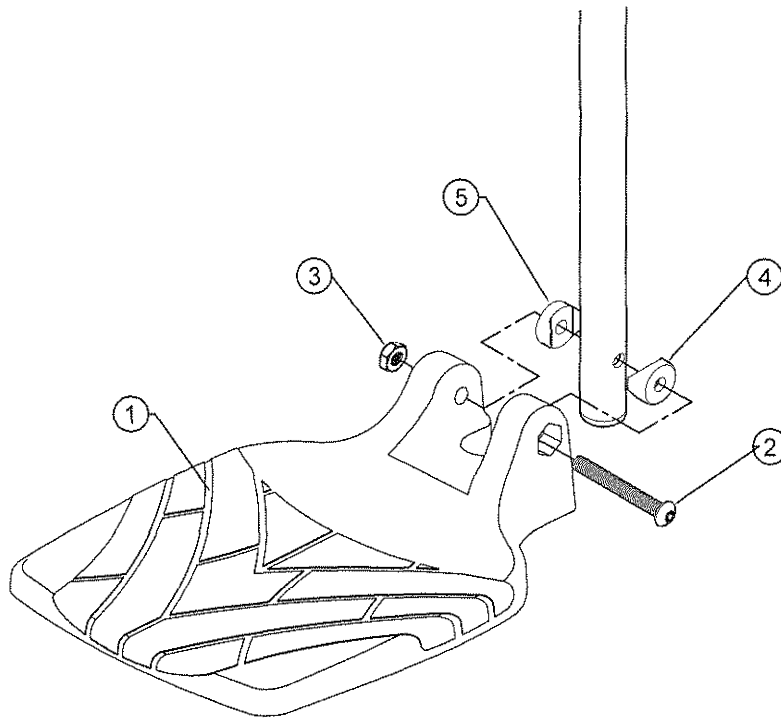
RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOPLATE WIDTH
CP100555	CP100524	12"-13"	14"-15"	4.2"
CP100556	CP100525	14"-15"	16"-17"	5.2"
CP100557	CP100526	16"-17"	18"-19"	6.2"
CP100558	CP100527	18"-20"	20"	7.2"

TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS100227	AS100651	AS100655	12"-13"	14"-15"
AS100228	AS100652	AS100656	14"-15"	16"-17"
AS100229	AS100653	AS100657	16"-17"	18"-19"
AS100230	AS100654	AS100658	18"-20"	20"

FLIP-UP COMPOSITE FOOTPLATES

TiLite™ TX, Aero X, Aero X (SERIES 2), 2GX, Aero R



* Left Footplate Shown

ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	COMPOSITE FOOTPLATE
2	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
3	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
4	1	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
5	1	CP102605	FOOTREST COVE WASHER
1-5		TABLE TWO	TX, Aero X, 2GX, AERO R COMPOSITE FOOTREST ASSEMBLY
1-5		TABLE TWO	TX, Aero X, 2GX, AERO R COMPOSITE FOOTREST ASSEMBLY PAIR

TABLE ONE - COMPOSITE FOOTPLATE

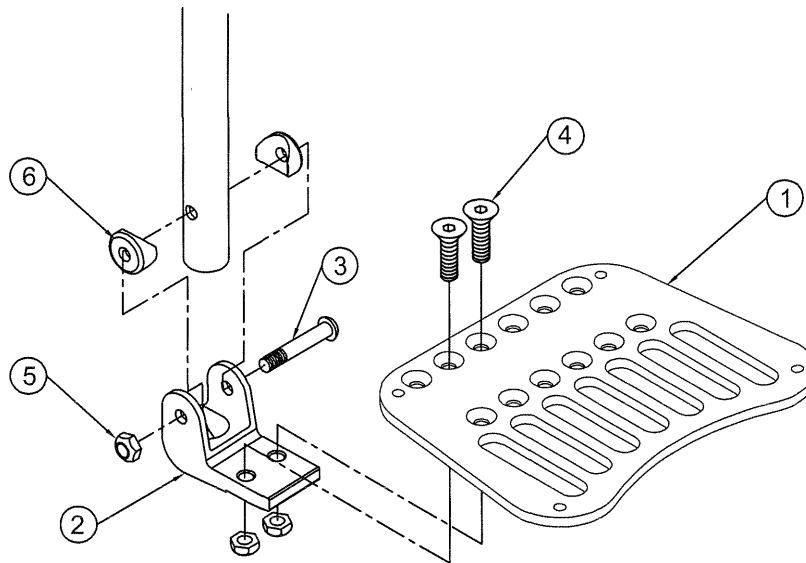
FOOTPLATE PART NUMBER	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" OFFSET	FOOTPLATE WIDTH
CP107417	14" - 15"	18" - 19"	6.34"
CP107418	16" - 17"	20"	7.37"
CP107419	18" - 20"	n/a	8.39"

TABLE TWO - TX, Aero X, 2GX, AERO R COMPOSITE FOOTPLATE ASSEMBLY

FOOTPLATE ASSEMBLY	FOOTPLATE ASSEMBLY PAIR	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" OFFSET
AS103336	AS103339	14" - 15"	18" - 19"
AS103337	AS103340	16" - 17"	20"
AS103338	AS103341	18" - 20"	n/a

FLIP-UP DEPTH ADJ. FOOTPLATES

TiLite™ YG, YGS, X, SX



* LEFT SHOWN

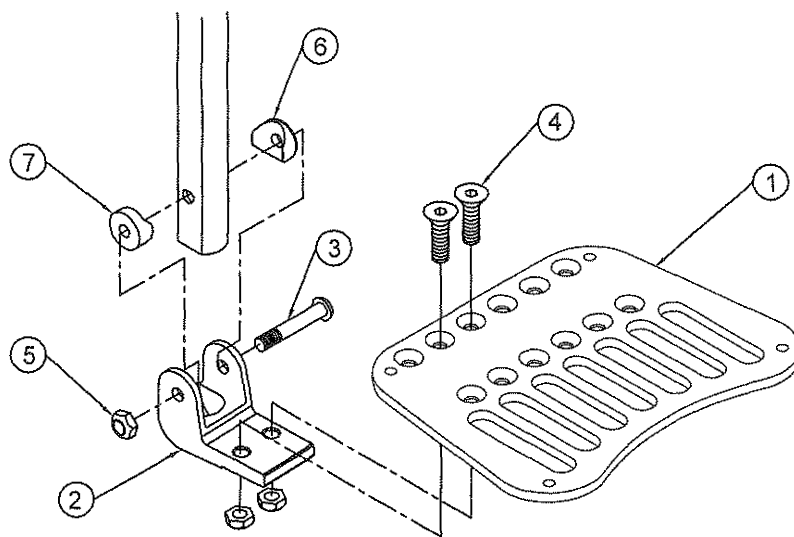
ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	DEPTH ADJUSTABLE FOOTPLATE
2	1	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	1	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	2	HD100537	1/4-28 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
1-6		TABLE ONE	DEPTH ADJ. FLIP-UP FOOTREST ASSY. PAIR
1-6		TABLE ONE	RH DEPTH ADJ. FLIP-UP FOOTREST ASSY.
1-6		TABLE ONE	LH DEPTH ADJ. FLIP-UP FOOTREST ASSY.

TABLE ONE

FOOTPLATE PART#	FOOTREST PAIR PART#	RH FOOTREST ASSY. PART#	LH FOOTREST ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP104255	AS102216	AS102221	AS102226	10"-11"	12"-13"	3.2"
CP104256	AS102217	AS102222	AS102227	12"-13"	14"-15"	4.2"
CP104257	AS102218	AS102223	AS102228	14"-15"	16"-17"	5.2"
CP104258	AS102219	AS102224	AS102229	16"-17"	18"-19"	6.2"
CP104259	AS102220	AS102225	AS102230	18"-20"	20"	7.2"

FLIP-UP DEPTH ADJ. FOOTPLATES

TiLite™ AERO X, 2GX, AERO R, Aero X (SERIES 2), 2GX (SERIES 2)



* LEFT SHOWN

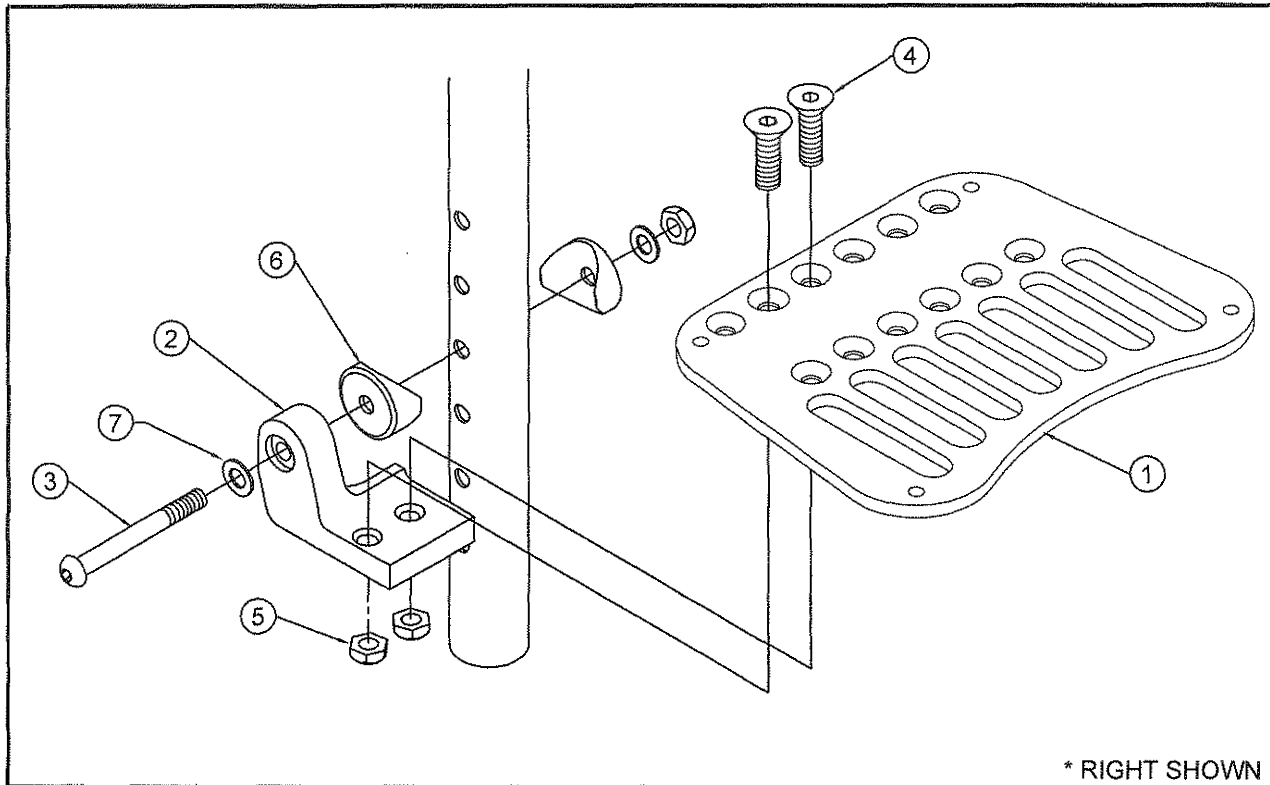
ITEM	QTY	PART NO.	DESCRIPTION
1	1	TABLE ONE	DEPTH ADJUSTABLE FOOTPLATE
2	1	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	1	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	2	HD100537	1/4-28 X 3/4" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	1	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	CP102605	FOOTREST COVE WASHER
1-7		TABLE ONE	DEPTH ADJ. FLIP-UP FOOTREST ASSY. PAIR
1-7		TABLE ONE	RH DEPTH ADJ. FLIP-UP FOOTREST ASSY.
1-7		TABLE ONE	LH DEPTH ADJ. FLIP-UP FOOTREST ASSY.

TABLE ONE

FOOTPLATE PART#	FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP104255	AS110485	AS110490	AS110495	10"-11"	12"-13"	3.2"
CP104256	AS110486	AS110491	AS110496	12"-13"	14"-15"	4.2"
CP104257	AS110487	AS110492	AS110497	14"-15"	16"-17"	5.2"
CP104258	AS110488	AS110493	AS110498	16"-17"	18"-19"	6.2"
CP104259	AS110489	AS110494	AS110499	18"-20"	20"	7.2"

90° HANGER FLIP-UP FOOTREST

TiLite™ YGS, SX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP-UP FOOTPLATE RIGHT
1B	1	TABLE ONE	FLIP-UP FOOTPLATE LEFT
1C	1	TABLE ONE	FLIP-UP DEPTH ADJUSTABLE FOOTPLATE
2A	1	CP101926	FLIP UP FOOTPLATE BRACKET FOR 1" TUBE RIGHT
2B	1	CP101927	FLIP UP FOOTPLATE BRACKET FOR 1" TUBE LEFT
3	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
4	2	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100014	COVED WASHER 1" OD X 1/4" ID X 1/8" THK
7	2	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
1A,2A,3-7		TABLE TWO	90 DEG HANGER FLIP-UP FOOTPLATE RIGHT ASSY
1B,2B,3-7		TABLE TWO	90 DEG HANGER FLIP-UP FOOTPLATE LEFT ASSY
1C,2A,3-7		TABLE TWO	90 DEG DEPTH ADJ. FLIP-UP FOOTPLATE ASSEMBLY RIGHT
1C,2B,3-7		TABLE TWO	90 DEG DEPTH ADJ. FLIP-UP FOOTPLATE ASSEMBLY LEFT

TABLE ONE

RH FOOTPLATE PART#	LH FOOTPLATE PART#	DEPTH ADJ FOOTPLATE	CHAIR WIDTH 0" OFFSET	FOOTREST WIDTH
---	---	CP104255	10"-11"	3.2"
CP100555	CP100524	CP104256	12"-13"	4.2"
CP100556	CP100525	CP104257	14"-15"	5.2"
CP100557	CP100526	CP104258	16"-17"	6.2"
CP100558	CP100527	CP104259	18"-20"	7.2"

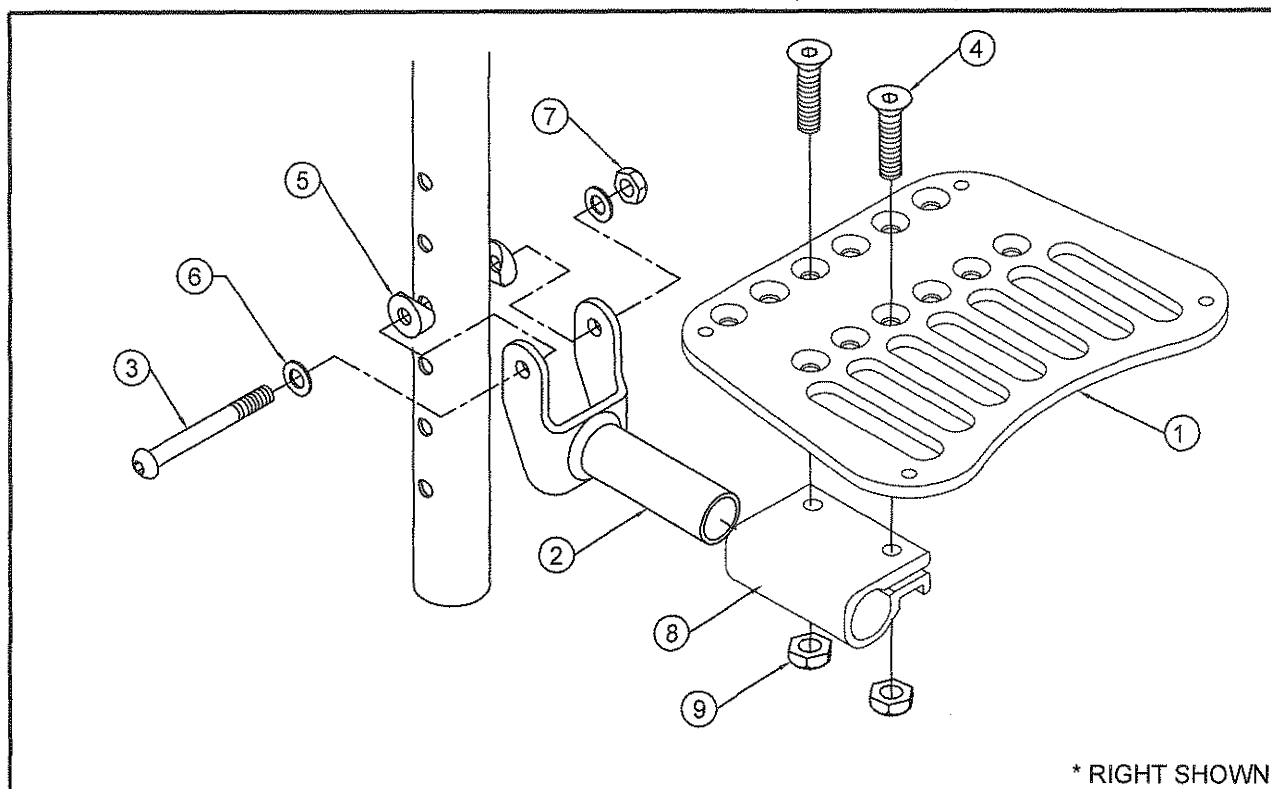
TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	DEPTH ADJ PAIR PART#	RH DEPTH ADJ ASSY. PART#	LH DEPTH ADJ ASSY. PART#	CHAIR WIDTH 0" OFFSET
---	---	---	AS102123	AS102121	AS102122	10"-11"
AS102085	AS102089	AS102093	AS102084	AS102082	AS102083	12"-13"
AS102086	AS102090	AS102094	AS102102	AS102100	AS102101	14"-15"
AS102087	AS102091	AS102095	AS102105	AS102103	AS102104	16"-17"
AS102088	AS102092	AS102096	AS102108	AS102106	AS102107	18"-20"



90° HANGER DEPTH/ANG ADJ FOOTREST

TiLite™ YGS, SX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



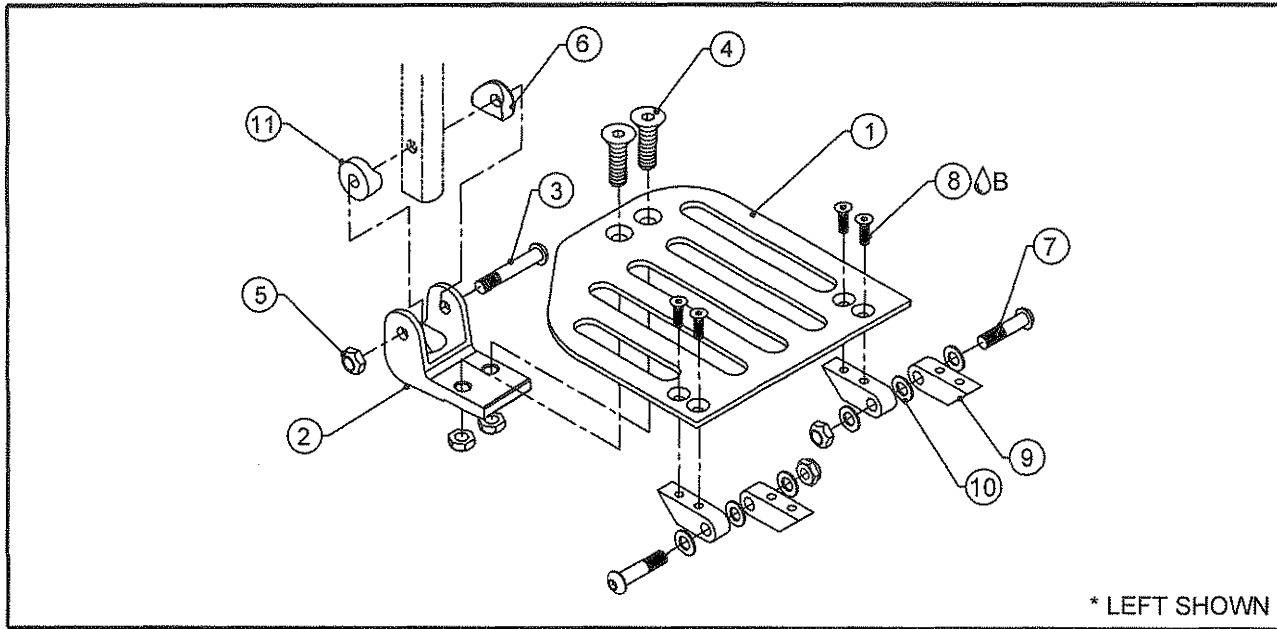
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	DEPTH ADJUSTABLE FOOTPLATE
2	1	CP101893	FLIP-UP FOOTREST BRACKET ADJUSTABLE ANGLE
3	1	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
4	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
5	2	HD100240	CONCAVE WASHER MOLDED
6	2	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
7	1	HD100494	1/4-28 NYLOCK NUT, BLACK ZINC PLATE
8	1	CP107247	90 DEG FOOTREST CLAMP ADJUSTABLE
9	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
1-9		TABLE ONE	90 DEG HANGER DEPTH/ANG ADJ FLIP-UP FOOTREST RIGHT ASSY

TABLE ONE

FOOTPLATE PART#	DEPTH/ANG ADJ ASSY PART#	CHAIR WIDTH 0" OFFSET	FOOTPLATE WIDTH
CP104255	AS102120	11"-12"	3.2"
CP104256	AS102099	12"-13"	4.2"
CP104257	AS102111	14"-15"	5.2"
CP104258	AS102114	16"-17"	6.2"
CP104259	AS102117	18"-20"	7.2"

OVER-CENTER FOOTPLATE ASSEMBLY

TiLite™ TX, Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE OVER CENTER LEFT
1B	1	TABLE ONE	FOOTPLATE OVER CENTER RIGHT
2	2	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	2	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	4	HD100537	1/4-28 X 3/4" FLAT HEAD CAP SCREW, BLACK ZINC
5	8	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" O.D. X 1/4" I.D. X 1/8" THK
7	2	HD100342	1/4-28 X 1-1/4" BUTTON HEAD CAP SCREW, BLACK ZINC
8ΔB	8	HD100536	10-32 X 1/2" FLAT HEAD SOCKET CAP, BLACK ZINC
9	4	CP100350	FOLDING CHAIR FOOTPLATE HINGE
10	6	HD100067	WASHER 1/2" O.D. X .265 I.D. X .031 THK
11	2	CP102605	FOOTREST COVE WASHER
1-11		TABLE TWO	D-SHAPED FOOTREST OVER CENTER ASSY

TABLE ONE

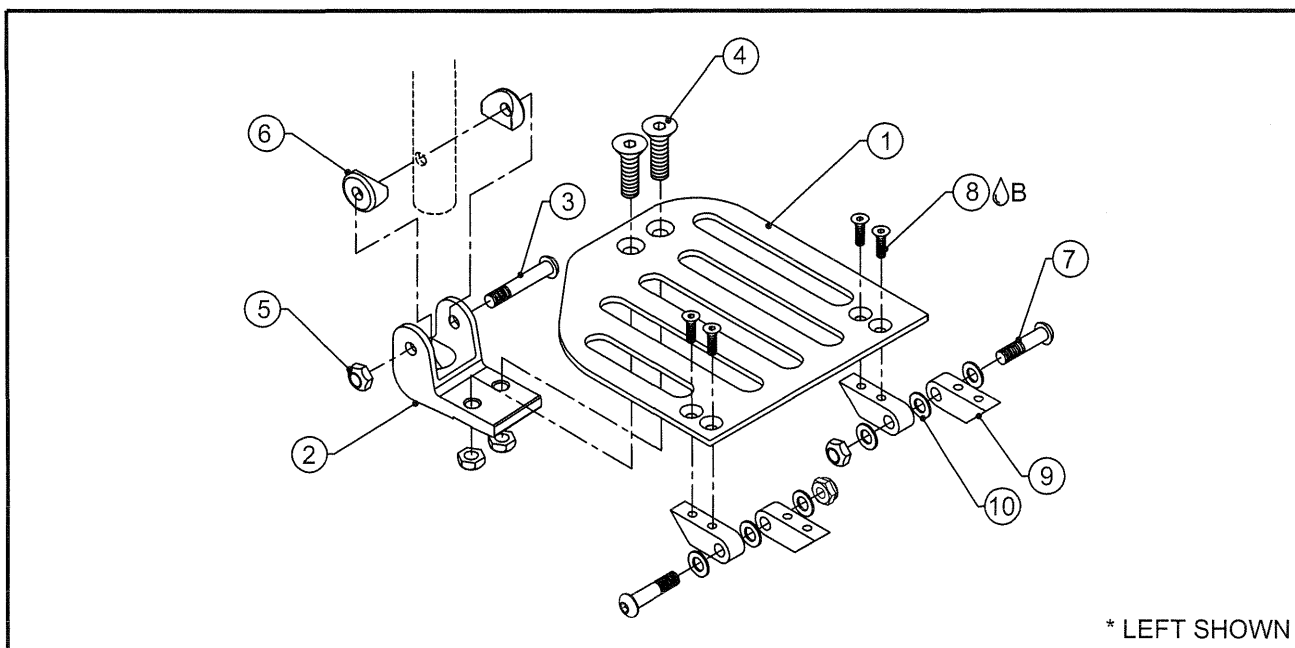
RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP100568	CP100563	12"	14"	4.8"
CP100577	CP100573	13"	15"	5.3"
CP100569	CP100564	14"	16"	5.8"
CP100578	CP100574	15"	17"	6.3"
CP100570	CP100565	16"	18"	6.8"
CP100579	CP100575	17"	19"	7.3"
CP100571	CP100566	18"	20"	7.8"
CP103203	CP103205	19"	N/A	8.3"
CP103204	CP103206	20"	N/A	8.8"

TABLE TWO

FOOTPLATE PAIR PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS103077	12"	14"
AS103078	13"	15"
AS103079	14"	16"
AS103080	15"	17"
AS103081	16"	18"
AS103082	17"	19"
AS103083	18"	20"
AS103459	19"	N/A
AS103460	20"	N/A

OVER CENTER FOOTPLATE ASSEMBLY

TiLite™ X, XC



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE OVER CENTER LEFT
1B	1	TABLE ONE	FOOTPLATE OVER CENTER RIGHT
2	2	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
3	2	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
4	4	HD100537	1/4-28 X 3/4" FLAT HEAD CAP SCREW, BLACK ZINC
5	8	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	4	HD100119	COVED WASHER 3/4" O.D. X 1/4" I.D. X 1/8" THK
7	2	HD100342	1/4-28 X 1-1/4" BUTTON HEAD CAP SCREW, BLACK ZINC
8A	8	HD100536	10-32 X 1/2" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
9	4	CP100350	FOLDING CHAIR FOOTPLATE HINGE
10	6	HD100067	WASHER 1/2" O.D. X .265 I.D. X .031 THK
1-10		TABLE TWO	FOOTREST FOLDING OVER CENTER ASSY

TABLE ONE

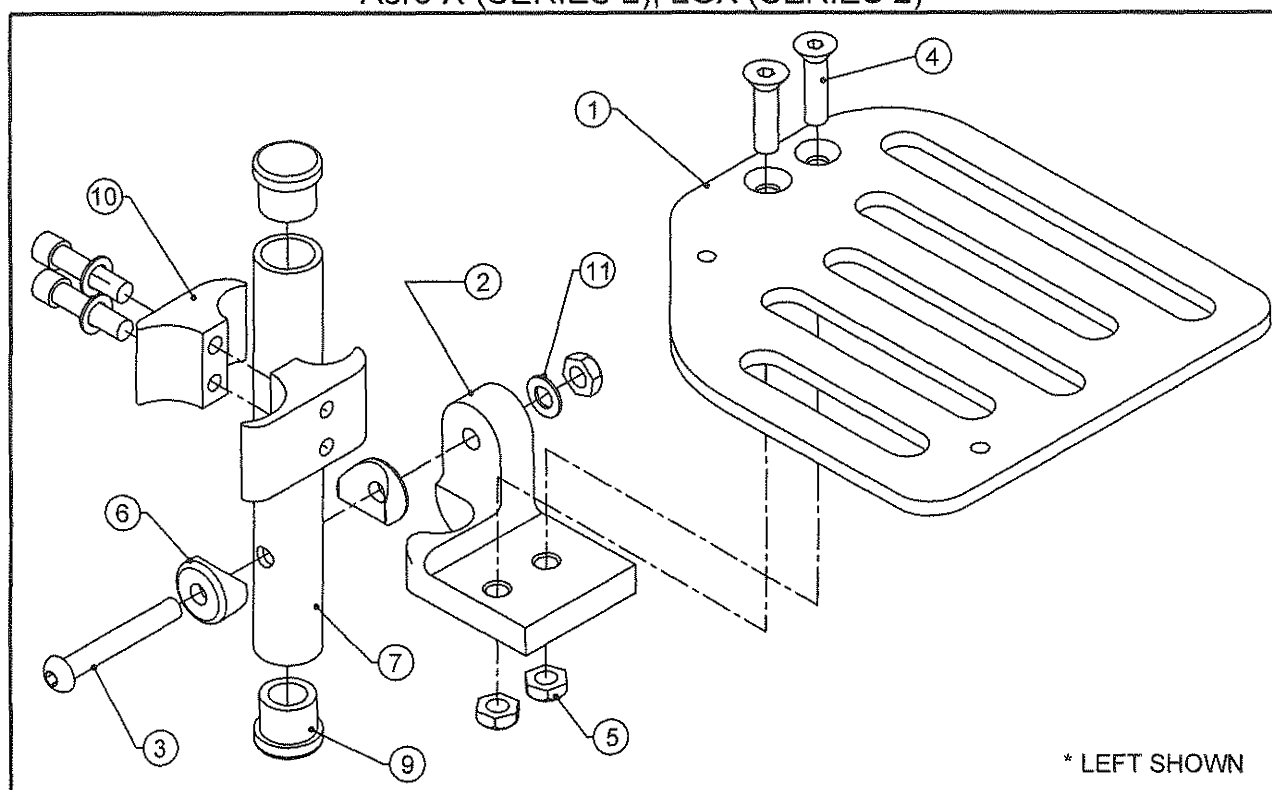
RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP100568	CP100563	12"	14"	4.8"
CP100577	CP100573	13"	15"	5.3"
CP100569	CP100564	14"	16"	5.8"
CP100578	CP100574	15"	17"	6.3"
CP100570	CP100565	16"	18"	6.8"
CP100579	CP100575	17"	19"	7.3"
CP100571	CP100566	18"	20"	7.8"
CP103203	CP103205	19"	N/A	8.3"
CP103204	CP103206	20"	N/A	8.8"

TABLE TWO

FOOTPLATE PAIR PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS100219	12"	14"
AS100220	13"	15"
AS100221	14"	16"
AS100222	15"	17"
AS100223	16"	18"
AS100224	17"	19"
AS100225	18"	20"
AS103453	19"	N/A
AS103454	20"	N/A

HIGH MOUNT FOOTREST

TiLite™ X, SX, XC, YG, YGS, Aero X, 2GX, Aero R,
Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP-UP FOOTPLATE RH
1B	1	TABLE ONE	FLIP-UP FOOTPLATE LH
2A	1	CP100997	FOLDER HIGH MNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MNT FOOTPLATE PIVOT LH
3	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
4	2	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	CP101006	HIGH MOUNT FOOTREST EXTENSION TUBE
8	1	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
9	1	HD100127	END CAP 3/4" X .083 WALL TUBING
10	1	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
11	1	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
1A,2A,3-11		TABLE TWO	HIGH MOUNT FOOTREST RH ASSEMBLY
1B,2B,3-11		TABLE TWO	HIGH MOUNT FOOTREST LH ASSEMBLY
1-11		TABLE TWO	HIGH MOUNT FOOTREST PAIR ASSEMBLY

TABLE ONE

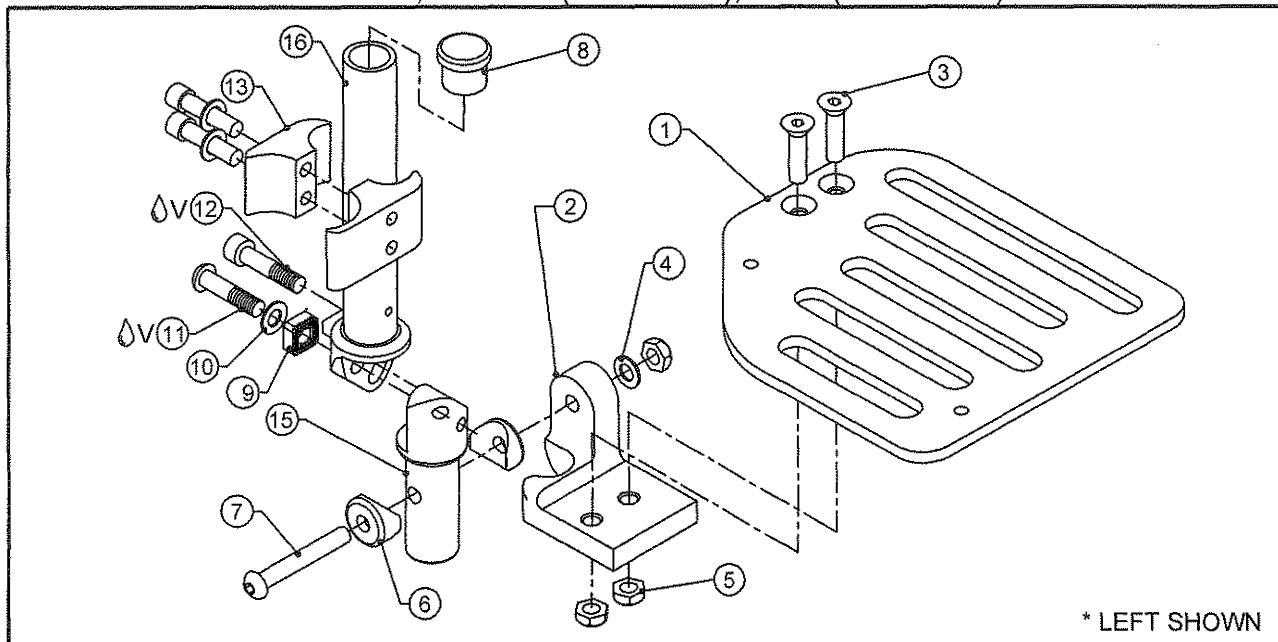
RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOPLATE WIDTH
CP100555	CP100524	12"-13"	14"-15"	4.2"
CP100556	CP100525	14"-15"	16"-17"	5.2"
CP100557	CP100526	16"-17"	18"-19"	6.2"
CP100558	CP100527	18"-20"	20"	7.2"

TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS100583	AS100613	AS100614	12"-13"	14"-15"
AS100584	AS100615	AS100616	14"-15"	16"-17"
AS100585	AS100617	AS100618	16"-17"	18"-19"
AS100586	AS100619	AS100620	18"-20"	20"

HIGH MOUNT ANGLE ADJ. FOOTREST

TiLite™ X, SX, XC, YG, YGS, TX, AERO X, 2GX,
AERO R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FLIP-UP FOOTPLATE RH
1B	1	TABLE ONE	FLIP-UP FOOTPLATE LH
2A	1	CP100997	FOLDER HIGH MNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MNT FOOTPLATE PIVOT LH
3	2	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
4	1	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
8	1	HD100127	END CAP 3/4" X .083 WALL TUBING
9	1	CP100669	LOCKING BLOCK
10	1	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
11 ΔV	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC PLATED
12 ΔV	1	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
13	1	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
14	1	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
15A	1	CP100679	FOOTREST ANGLE ADJ BOTTOM EXT RIGHT
15B	1	CP100678	FOOTREST ANGLE ADJ BOTTOM EXT LEFT
16A	1	CP100676	ADJ ANGLE EXT ASSY TOP RIGHT 15.00" TO 18.875"
16B	1	CP100734	ADJ ANGLE EXT ASSY TOP LEFT 15.00" TO 18.875"
1A, 2A, 9-14, 15A, 16A		TABLE TWO	HIGH MNT FOOTPLATE ANG ADJ FLIP-UP RH ASSY
1B, 2B, 9-14, 15B, 16B		TABLE TWO	HIGH MNT FOOTPLATE ANG ADJ FLIP-UP LH ASSY
1-16		TABLE TWO	HIGH MNT FOOTPLATE ANG ADJ FLIP-UP PAIR ASSY

TABLE ONE

RH FOOTPLATE PART#	LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOPLATE WIDTH
CP100555	CP100524	12"-13"	14"-15"	4.2"
CP100556	CP100525	14"-15"	16"-17"	5.2"
CP100557	CP100526	16"-17"	18"-19"	6.2"
CP100558	CP100527	18"-20"	20"	7.2"

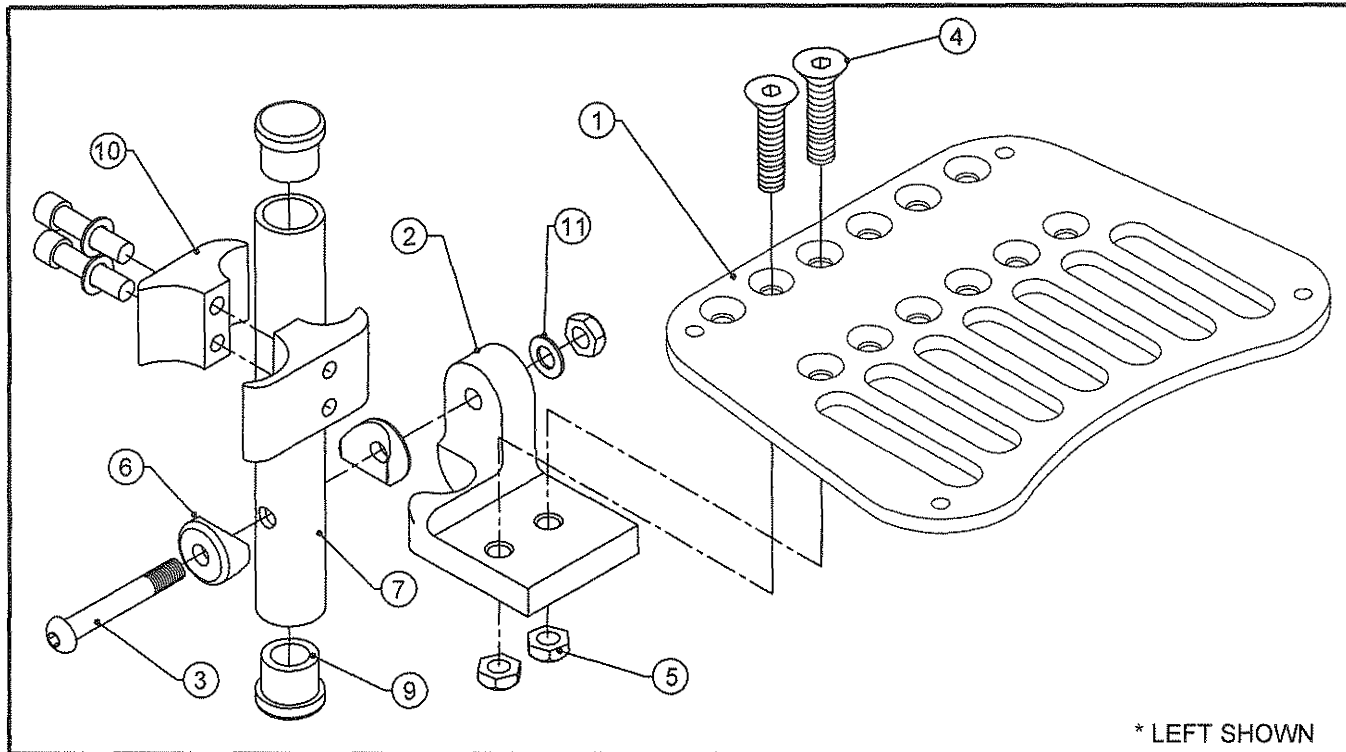
TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS100588	AS100623	AS100624	12"-13"	14"-15"
AS100589	AS100625	AS100626	14"-15"	16"-17"
AS100590	AS100627	AS100628	16"-17"	18"-19"
AS100591	AS100629	AS100630	18"-20"	20"



HIGH MOUNT DEPTH ADJ. FOOTREST

TiLite™ YG, YGS, X, SX, TX, AERO X, 2GX, AERO R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	DEPTH ADJUSTABLE FLIP-UP FOOTPLATE
2A	1	CP100997	FOLDER HIGH MNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MNT FOOTPLATE PIVOT LH
3	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
4	2	HD100538	1/4-28 X 7/8" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	CP101006	HIGH MOUNT FOOTREST EXTENSION TUBE
8	1	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
9	2	HD100127	END CAP 3/4" X .083 WALL TUBING
10	1	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
11	1	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
1-11		TABLE TWO	HIGH MOUNT DEPTH ADJ. FOOTREST RH ASSEMBLY
1-11		TABLE TWO	HIGH MOUNT DEPTH ADJ. FOOTREST LH ASSEMBLY
1-11		TABLE TWO	HIGH MOUNT DEPTH ADJ. FOOTREST PAIR ASSEMBLY

TABLE ONE

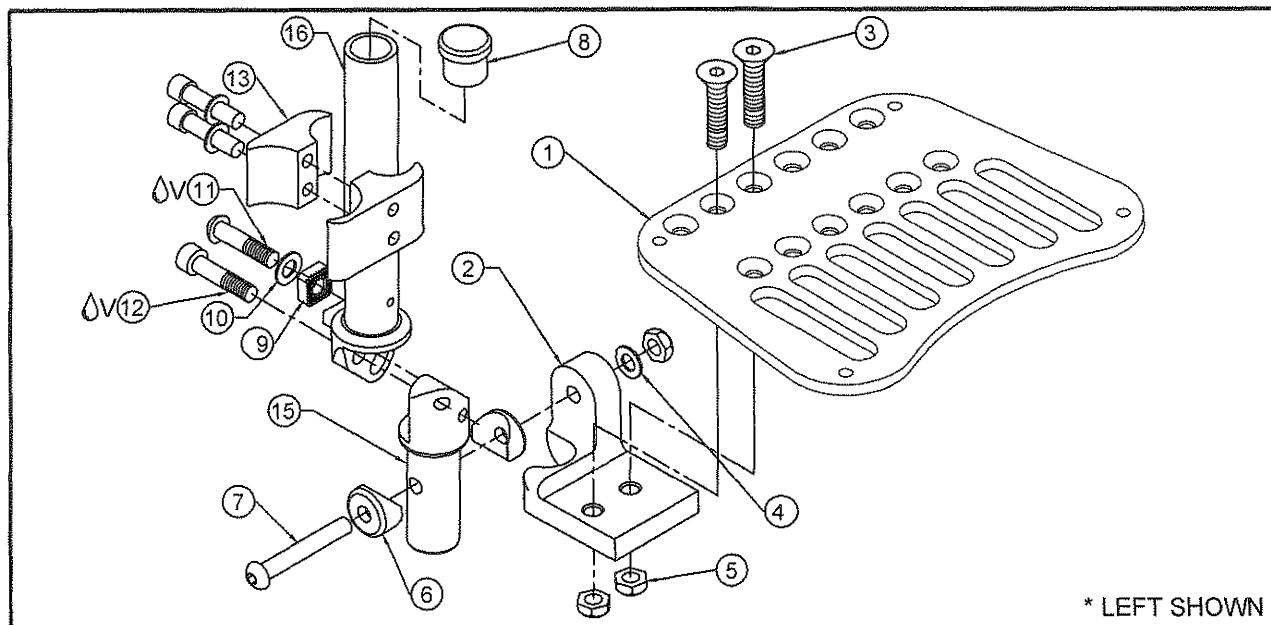
FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 1" OFFSET	FOOPLATE WIDTH
CP104255	10"-11"	12"-13"	3.2"
CP104256	12"-13"	14"-15"	4.2"
CP104257	14"-15"	16"-17"	5.2"
CP104258	16"-17"	18"-19"	6.2"
CP104259	18"-20"	20"	7.2"

TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 1" OFFSET
AS102231	AS102236	AS102241	10"-11"	12"-13"
AS102232	AS102237	AS102242	12"-13"	14"-15"
AS102233	AS102238	AS102243	14"-15"	16"-17"
AS102234	AS102239	AS102244	16"-17"	18"-19"
AS102235	AS102240	AS102245	18"-20"	20"

HIGH MOUNT DEPTH/ANG. ADJ. FOOTREST

TiLite™ YG, YGS, X, SX, Aero X, 2GX, TX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	TABLE ONE	DEPTH ADJUSTABLE FLIP-UP FOOTPLATE
2A	1	CP100997	FOLDER HIGH MOUNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MOUNT FOOTPLATE PIVOT LH
3	2	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
4	1	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
5	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
8	1	HD100127	END CAP 3/4" X .083 WALL TUBING
9	1	CP100669	LOCKING BLOCK
10	1	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
11ΔV	1	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
12ΔV	1	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
13	1	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
14	1	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
15A	1	CP100679	FOOTREST ANGLE ADJ BOTTOM EXT RIGHT
15B	1	CP100678	FOOTREST ANGLE ADJ BOTTOM EXT LEFT
16A	1	CP100676	ADJ ANGLE EXT ASSY TOP RIGHT 15.00" TO 18.875"
16B	1	CP100734	ADJ ANGLE EXT ASSY TOP LEFT 15.00" TO 18.875"
1A,2A,3-14,15A,16A		TABLE TWO	HIGH MOUNT FOOTREST DEPTH/ANG ADJ FLIP-UP RH ASSY
1B,2B,3-14,15B,16B		TABLE TWO	HIGH MOUNT FOOTREST DEPTH/ANG ADJ FLIP-UP LH ASSY
1-16		TABLE TWO	HIGH MOUNT FOOTREST DEPTH/ANG ADJ FLIP-UP PR ASSY

TABLE ONE

LH FOOTPLATE PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP104255	10"-11"	12"-13"	3.2"
CP104256	12"-13"	14"-15"	4.2"
CP104257	14"-15"	16"-17"	5.2"
CP104258	16"-17"	18"-19"	6.2"
CP104259	18"-20"	20"	7.2"

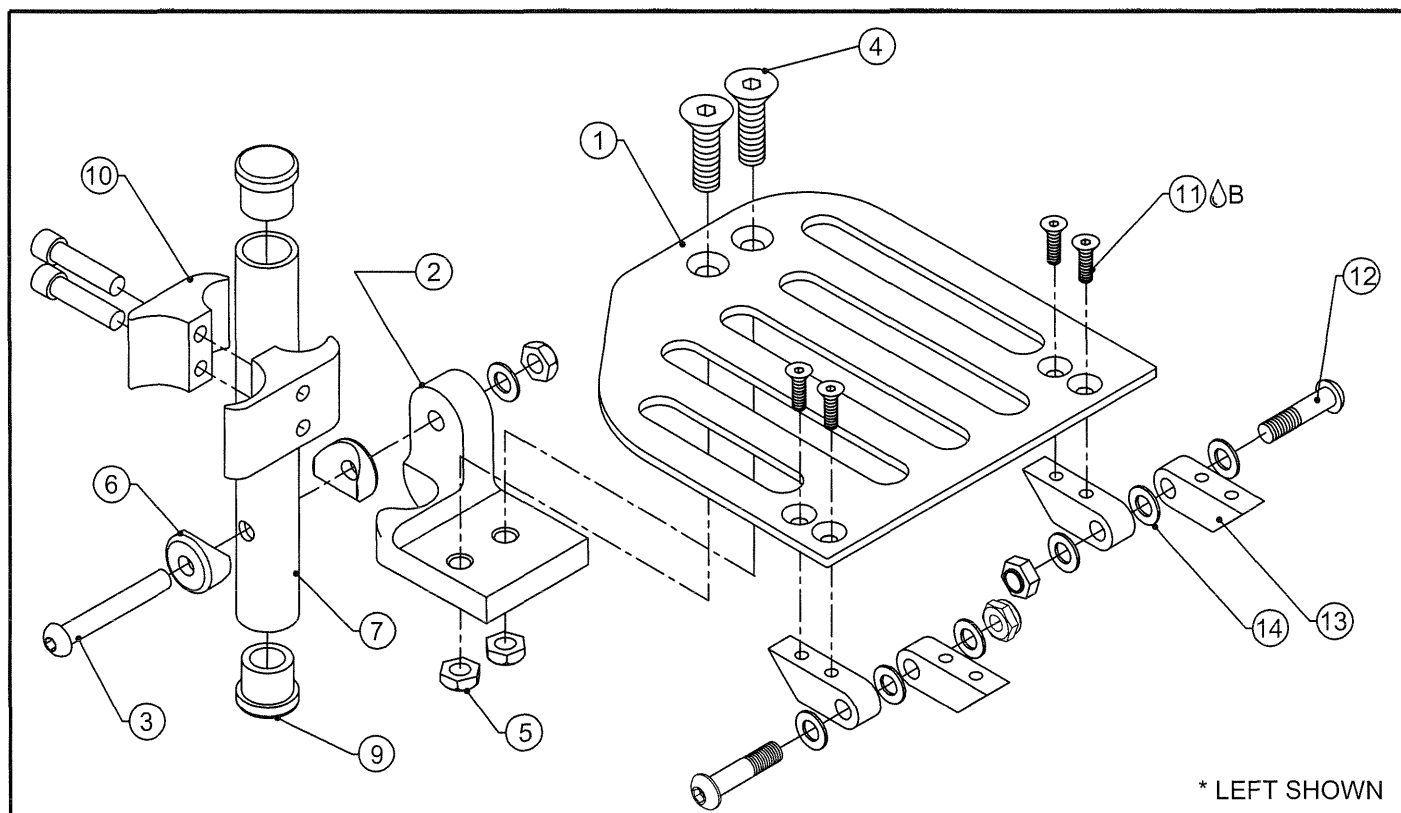
TABLE TWO

FOOTPLATE PAIR PART#	RH FOOTPLATE ASSY. PART#	LH FOOTPLATE ASSY. PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER
AS102246	AS102251	AS102256	10"-11"	12"-13"
AS102247	AS102252	AS102257	12"-13"	14"-15"
AS102248	AS102253	AS102258	14"-15"	16"-17"
AS102249	AS102254	AS102259	16"-17"	18"-19"
AS102250	AS102255	AS102260	18"-20"	20"



HIGH MOUNT FOOTREST W/OVER-CENTER

TiLite X, XC



* LEFT SHOWN

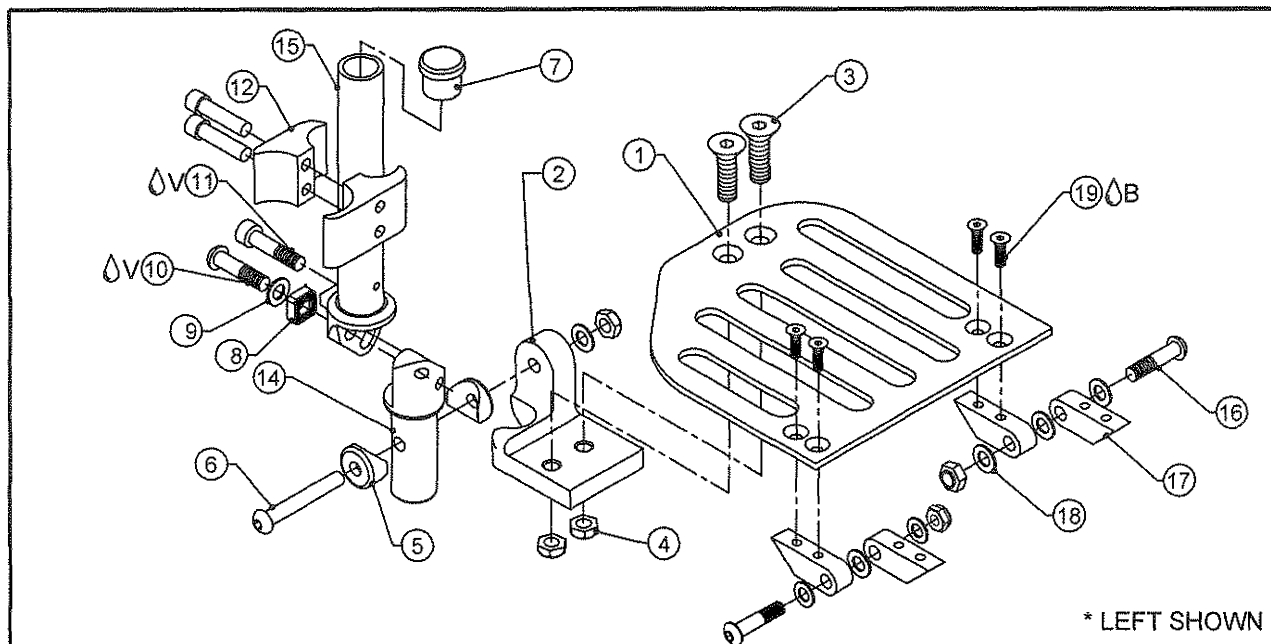
ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE RIGHT OVER-CENTER
1B	1	TABLE ONE	FOOTPLATE LEFT OVER CENTER
2A	1	CP100997	FOLDER HIGH MNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MNT FOOTPLATE PIVOT LH
3	1	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
4	4	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
5	8	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
6	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	CP101006	HIGH MOUNT FOOTREST EXTENSION TUBE
8	1	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
9	1	HD100127	END CAP 3/4" X .083 WALL TUBING
10	1	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
11 ^B	8	HD100536	10-32 X 1/2" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
12	2	HD100342	1/4-28 X 1-1/4" BUTTON HEAD CAP SCREW, BLACK ZINC
13	4	CP100350	FOLDING CHAIR FT_PLT_HINGE
14	7	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
1-14		TABLE ONE	HIGH MOUNT FOOTREST W/OVER-CENTER PAIR ASSEMBLY

TABLE ONE

RH FOOTPLATE PART#	LH FOOTPLATE PART#	FOOTPLATE PAIR PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP100568	CP100563	AS100877	12"	14"	4.8"
CP100577	CP100525	AS100878	13"	15"	5.3"
CP100569	CP100564	AS100879	14"	16"	5.8"
CP100578	CP100574	AS100880	15"	17"	6.3"
CP100570	CP100565	AS100881	16"	18"	6.8"
CP100579	CP100575	AS100882	17"	19"	7.3"
CP100571	CP100566	AS100883	18"	20"	7.8"
CP103203	CP103205	AS103455	19"	N/A	8.3"
CP103204	CP103206	AS103456	20"	N/A	8.8"

HIGH MOUNT ANGLE ADJUSTABLE FOOTREST W/OVER-CENTER

TiLite™ X, XC, Aero X, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTPLATE RIGHT OVER-CENTER
1B	1	TABLE ONE	FOOTPLATE LEFT OVER-CENTER
2A	1	CP100997	FOLDER HIGH MNT FOOTPLATE PIVOT RH
2B	1	CP100998	FOLDER HIGH MNT FOOTPLATE PIVOT LH
3	4	HD100538	1/4-28 X 7/8" FLAT HEAD CAP SCREW, BLACK ZINC
4	8	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
5	4	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
6	2	HD100533	1/4-28 X 1-3/4" BUTTON HEAD CAP SCREW, 1/2" THREAD, BLACK ZINC
7	2	HD100127	END CAP 3/4" X .083 WALL TUBING
8	2	CP100669	LOCKING BLOCK
9	2	HD100490	1/4" AN WASHER .260 I.D. .500 O.D. .0625 THICK, BLACK ZINC
10ΔV	2	HD100363	1/4-20 X 1" BUTTON HEAD CAP SCREW, BLACK ZINC
11ΔV	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK ZINC
12	2	CP100048	WHEEL LOCK CLAMP 1" TO 3/4"
13	2	HD100091	END CAP 1" OD THIN WALL (NOT SHOWN)
14A	1	CP100679	FOOTREST ANGLE ADJ BOTTOM EXT RIGHT
14B	1	CP100678	FOOTREST ANGLE ADJ BOTTOM EXT LEFT
15A	1	CP100676	ADJ ANGLE EXT ASSY TOP RIGHT 15.00" TO 18.875"
15B	1	CP100734	ADJ ANGLE EXT ASSY TOP LEFT 15.00" TO 18.875"
16	2	HD100342	1/4-28 X 1-1/4" BUTTON HEAD CAP SCREW, BLACK ZINC
17	4	CP100350	FOLDING CHAIR FT_PLT_HINGE
18	8	HD100067	.500 O.D. X .265 I.D. X .031 THICK WASHER
19ΔB	8	HD100536	10-32 X 1/2" FLAT HEAD SOCKET CAP SCREW, BLACK ZINC
1-19		TABLE ONE	HIGH MNT FOOTPLATE ANG ADJ OVER-CENTER PAIR ASSY

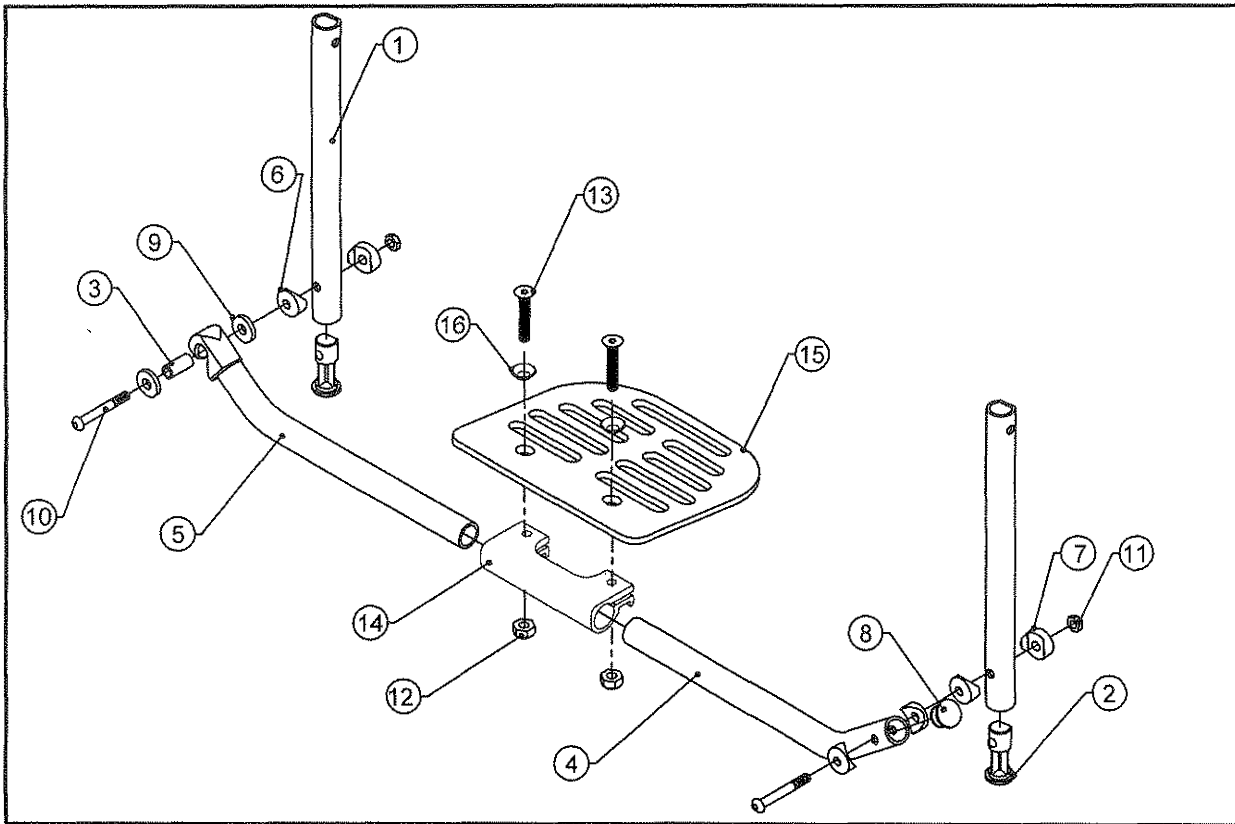
TABLE ONE

RH FOOTPLATE PART#	LH FOOTPLATE PART#	FOOTPLATE PAIR PART#	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 2" TAPER	FOOTPLATE WIDTH
CP100568	CP100563	AS100884	12"	14"	4.8"
CP100577	CP100525	AS100885	13"	15"	5.3"
CP100569	CP100564	AS100886	14"	16"	5.8"
CP100578	CP100574	AS100887	15"	17"	6.3"
CP100570	CP100565	AS100888	16"	18"	6.8"
CP100579	CP100575	AS100889	17"	19"	7.3"
CP100571	CP100566	AS100890	18"	20"	7.8"
CP103203	CP103205	AS103457	19"	N/A	8.3"
CP103204	CP103206	AS103458	20"	N/A	8.8"



ONE PIECE FLIP-UP FOOTREST

TiLite™ TX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	TABLE ONE	FOOTREST EXT D-SHAPED
2	2	CP102603	ENDCAPS, FOLDER EXTENSION
3	1	CP102398	ONE PIECE FLIP-UP FOOTREST SPACER
4A	1	CP102520	PIVOT TUBE 10"-12" MNT WIDTH, ONE PIECE FLIPUP
4B	1	CP102521	PIVOT TUBE 13"-15" MNT WIDTH, ONE PIECE FLIPUP
4C	1	CP102522	PIVOT TUBE 16"-18" MNT WIDTH, ONE PIECE FLIPUP
4D	1	CP102523	PIVOT TUBE 19"-20" MNT WIDTH, ONE PIECE FLIPUP
5A	1	CP102525	LATCH TUBE 10"-12" MNT WIDTH, ONE PIECE FLIPUP
5B	1	CP102526	LATCH TUBE 13"-15" MNT WIDTH, ONE PIECE FLIPUP
5C	1	CP102527	LATCH TUBE 16"-18" MNT WIDTH, ONE PIECE FLIPUP
5D	1	CP102528	LATCH TUBE 19"-20" MNT WIDTH, ONE PIECE FLIPUP
6	4	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	2	CP102605	FOOTREST COVE WASHER
8	1	HD100127	END CAP 3/4" X .083 WALL TUBING
9	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
10	2	HD100105	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BUTTON HEAD CAP SCREW
11	2	HD100021	1/4-28 X .218 NYLOCK LOCKNUT, CLEAR ZINC PLATED
12	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
13	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
14	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
15	1	TABLE TWO	ANGLE ADJUSTABLE FOOTPLATE
16	2	HD100526	1/4" COUNTERSUNK WASHER
1-3, 4A, 5A, 6-16		TABLE THREE	ONE PIECE FLIPUP FOOTREST 10"-12" MOUNTING WIDTH (SEE NEXT PAGE)
1-3, 4B, 5B, 6-16		TABLE THREE	ONE PIECE FLIPUP FOOTREST 13"-15" MOUNTING WIDTH (SEE NEXT PAGE)
1-3, 4C, 5C, 6-16		TABLE THREE	ONE PIECE FLIPUP FOOTREST 16"-18" MOUNTING WIDTH (SEE NEXT PAGE)
1-3, 4D, 5D, 6-16		TABLE THREE	ONE PIECE FLIPUP FOOTREST 19"-20" MOUNTING WIDTH (SEE NEXT PAGE)

ASSEMBLIES ON NEXT PAGE

TABLE ONE

EXTENSION PART#	EXTENSION LENGTH
CP103580	6.00"
CP102613	7.25"
CP102871	9.25"
CP102872	11.25"

TABLE TWO

FOOTPLATE PART#	CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
CP100856	10"-12"	8"
CP100857	13"-15"	9"
CP100858	16"-18"	10"
CP101983	19"-20"	11"



ONE PIECE FLIPUP FOOTREST (CONT.)

TiLite™ TX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)

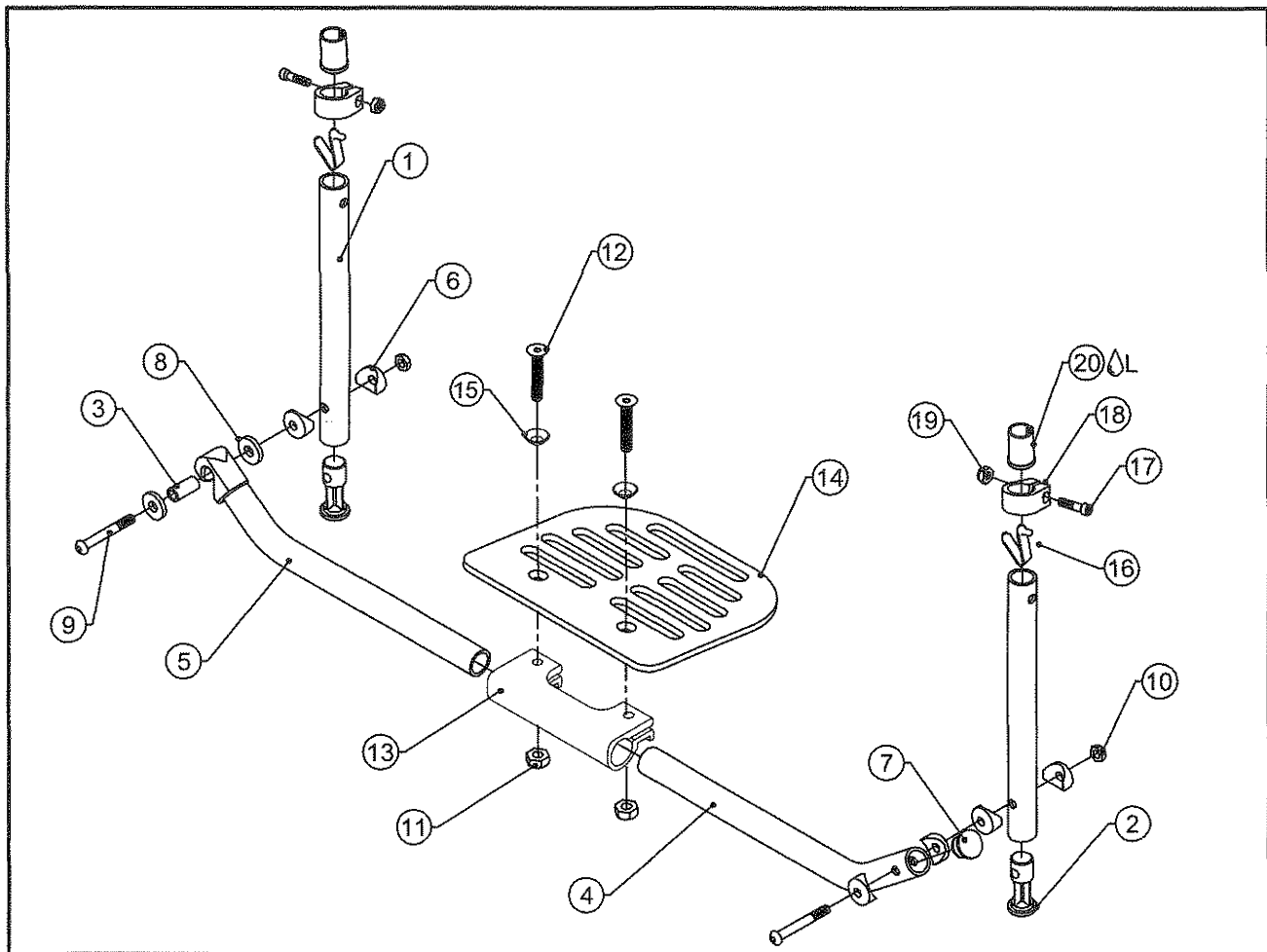
TABLE THREE

MOUNTING WIDTH	6.00" EXT. LENGTH	7.25" EXT. LENGTH	9.25" EXT. LENGTH	11.25" EXT. LENGTH
10"-12"	AS103843	AS103362	AS103366	AS103370
13"-15"	AS103844	AS103363	AS103367	AS103371
16"-18"	AS103845	AS103364	AS103368	AS103372
19"-20"	AS103846	AS103365	AS103369	AS103373



ONE PIECE FLIP-UP FOOTREST

TiLite™ X, SX, XC



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	CP100824	FOOTREST EXT STR MED 16.5" TO 18.375"
2	2	CP100522	FOOTREST PLUG
3	1	CP102398	ONE PIECE FLIP-UP FOOTREST SPACER
4A	1	CP102520	PIVOT TUBE 10"-12" MNT WIDTH, ONE PIECE FLIPUP
4B	1	CP102521	PIVOT TUBE 13"-15" MNT WIDTH, ONE PIECE FLIPUP
4C	1	CP102522	PIVOT TUBE 16"-18" MNT WIDTH, ONE PIECE FLIPUP
4D	1	CP102523	PIVOT TUBE 19"-20" MNT WIDTH, ONE PIECE FLIPUP
5A	1	CP102525	LATCH TUBE 10"-12" MNT WIDTH, ONE PIECE FLIPUP
5B	1	CP102526	LATCH TUBE 13"-15" MNT WIDTH, ONE PIECE FLIPUP
5C	1	CP102527	LATCH TUBE 16"-18" MNT WIDTH, ONE PIECE FLIPUP
5D	1	CP102528	LATCH TUBE 19"-20" MNT WIDTH, ONE PIECE FLIPUP
6	6	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
7	1	HD100127	END CAP 3/4" X .083 WALL TUBING
8	2	HD100231	NYLON WASHER, .260 ID X .750 OD X .125 THICK BLACK
9	2	HD100105	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BUTTON HEAD CAP SCREW
10	2	HD100021	1/4-28 X .218 NYLOCK LOCKNUT,CLEAR ZINC PLATED (thin)
11	2	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
12	2	HD100723	1/4-28 X 1" FLAT HEAD CAP SCREW, BLACK ZINC
13	1	CP107230	ANGLE ADJUSTABLE FOOTREST CLAMP LITE
14	1	TABLE ONE	ANGLE ADJUSTABLE FOOTPLATE
15	2	HD100526	1/4" COUNTERSUNK WASHER
16	2	HD100155	SINGLE END SNAP BUTTON
17	2	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW
18	2	CP100105	1 INCH BINDER CLAMP
19	2	HD100049	1/4-20 NYLOCK LOCKNUT THIN STYLE
20A	2	CP100107	SLEEVE, 1" X .036 WALL TUBING TO Ø.75
20B	2	CP100934	SLEEVE, 1" X .051 WALL TUBING TO Ø.75

TABLE AND ASSEMBLIES ON NEXT PAGE

ONE PIECE FLIP-UP FOOTREST (CONT.)

TiLite™ X, SX, XC

ITEM	QUANTITY	PART NO.	DESCRIPTION
1-3,4A,5A,6-19,20A		AS102941	ONE PIECE FLIPUP FOOTREST 10"-12"MOUNTING WIDTH
1-3,4B,5B,6-19,20A		AS102942	ONE PIECE FLIPUP FOOTREST 13"-15"MOUNTING WIDTH
1-3,4C,5C,6-19,20A		AS102943	ONE PIECE FLIPUP FOOTREST 16"-18"MOUNTING WIDTH
1-3,4D,5D,6-19,20A		AS102944	ONE PIECE FLIPUP FOOTREST 19"-20"MOUNTING WIDTH
1-3,4A,5A,6-19,20B		AS110988	REINFORCED ONE PIECE FLIPUP FOOTREST 10"-12"MOUNTING WIDTH
1-3,4B,5B,6-19,20B		AS110989	REINFORCED ONE PIECE FLIPUP FOOTREST 13"-15"MOUNTING WIDTH
1-3,4C,5C,6-19,20B		AS110990	REINFORCED ONE PIECE FLIPUP FOOTREST 16"-18"MOUNTING WIDTH
1-3,4D,5D,6-19,20B		AS110991	REINFORCED ONE PIECE FLIPUP FOOTREST 19"-20"MOUNTING WIDTH

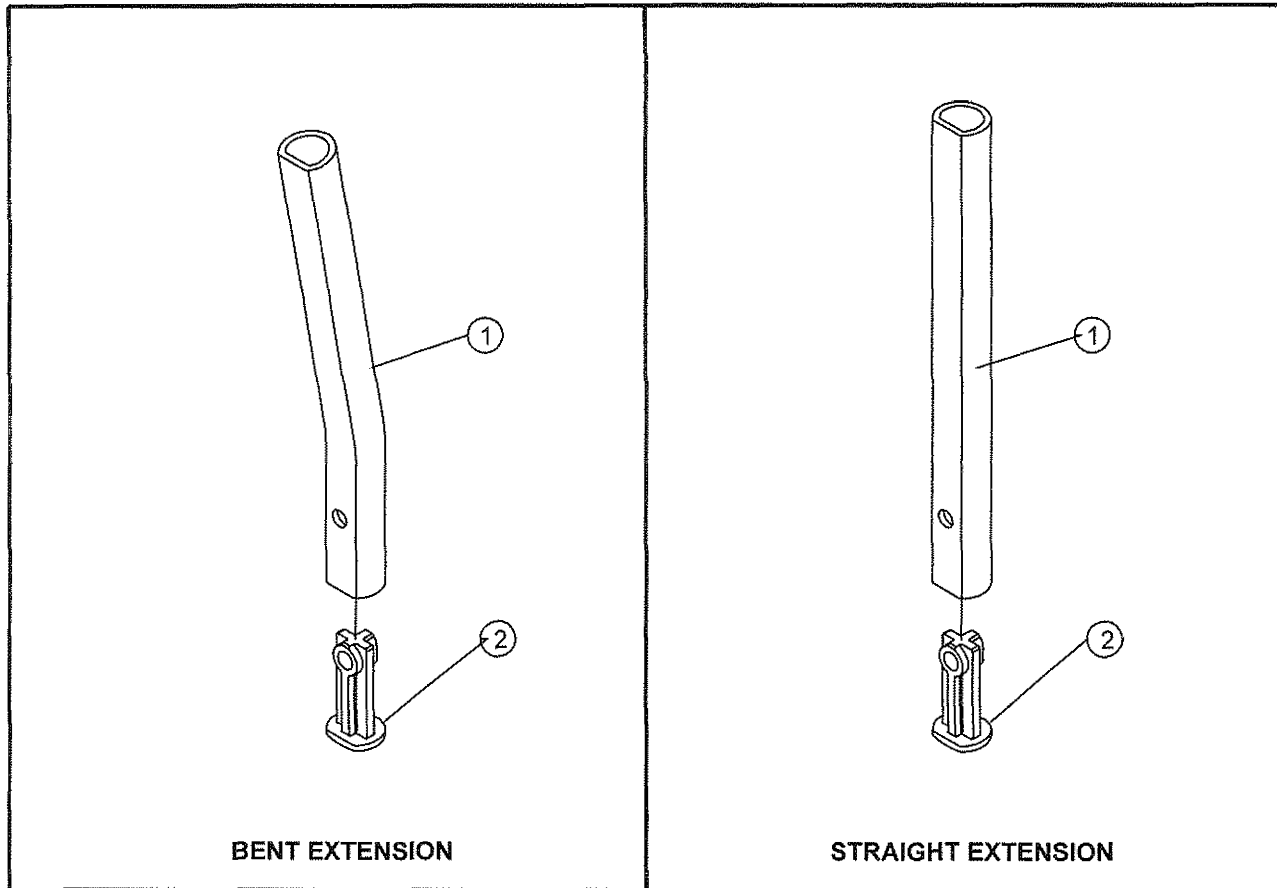
TABLE ONE

FOOTPLATE PART#	CHAIR MOUNTING WIDTH	FOOTPLATE WIDTH
CP100856	10"-12"	8"
CP100857	13"-15"	9"
CP100858	16"-18"	10"
CP101983	19"-20"	11"



FOLDING CHAIRS, FOOTPLATE EXTENSIONS

TiLite™ TX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	D-SHAPED FOOTREST EXTENSION BENT
1B	1	TABLE ONE	D-SHAPED FOOTREST EXTENSION STRAIGHT
2	1	CP102603	ENDCAPS, FOLDER EXTENSION
1-2		TABLE TWO	D-SHAPED FOOTREST EXTENSION ASSEMBLY, PAIR
1-2		TABLE THREE	D-SHAPED FOOTREST EXTENSION ASSEMBLY

TABLE ONE

EXTENSION SIZE	FOOTREST EXT BENT	FOOTREST EXT STRAIGHT
EXTRA SHORT	N/A	CP103580
SHORT	CP102873	CP102613
MEDIUM	CP102874	CP102871
LONG	CP102875	CP102872

TABLE TWO

EXTENSION SIZE	FOOTREST EXT BENT PAIR	FOOTREST EXT STRAIGHT PAIR
EXTRA SHORT	N/A	AS103842
SHORT	AS103053	AS103056
MEDIUM	AS103054	AS103057
LONG	AS103055	AS103058

TABLE THREE

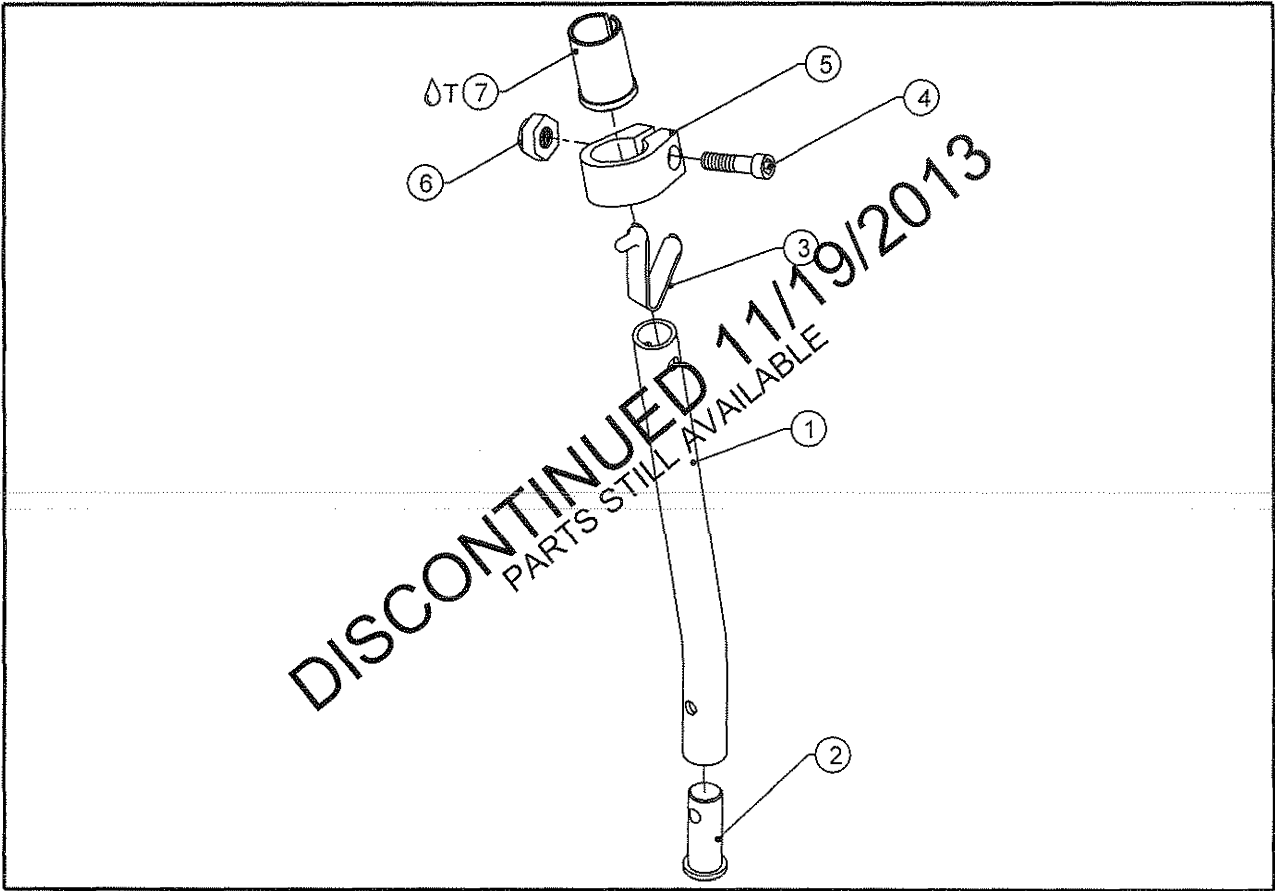
EXTENSION SIZE	FOOTREST EXT BENT SINGLE	FOOTREST EXT STRAIGHT SINGLE
EXTRA SHORT	N/A	AS103841
SHORT	AS103059	AS103062
MEDIUM	AS103060	AS103063
LONG	AS103061	AS103064

FOR A TiLite™ TX YOU WILL NEED TO PROVIDE THE LENGTH OF THE EXTENSION PART AND STYLE AS WELL AS ORIGINAL ORDER NUMBER



FOLDING CHAIRS, FOOTPLATE EXTENSIONS

TiLite™ X, SX, XC, YG, YGS



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	FOOTREST EXTENSION BENT
1B	1	TABLE ONE	FOOTREST EXTENSION STRAIGHT
2	1	CP100522	FOOTREST PLUG
3	1	HD100155	SINGLE END SNAP BUTTON
4	1	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK
5	1	CP106242	1 INCH BINDER CLAMP
6	1	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK
7A Δ T	1	CP100107	SLEEVE, 1" X .036 WALL TUBING TO Ø.75
7B Δ T	1	CP100934	SLEEVE, 1" X .051 WALL TUBING TO Ø.75
1-6,7A		TABLE TWO AND FOUR	FOOTREST EXTENSION ASSY. PAIR (SEE NEXT PAGE)
1-6,7A		TABLE TWO AND FOUR	FOOTREST EXTENSION ASSY. SIDE (SEE NEXT PAGE)
1-6,7B		TABLE THREE AND FIVE	HEAVY DUTY FOOTREST EXTENSION ASSY. PAIR (SEE NEXT PAGE)
1-6,7B		TABLE THREE AND FIVE	HEAVY DUTY FOOTREST EXTENSION ASSY. SIDE (SEE NEXT PAGE)

TABLE ONE

FOOTREST EXT BENT PART#	FOOTREST EXT STRAIGHT PART#	EXTENSION SIZE
CP100529	CP100823	SHORT
CP100530	CP100824	MEDIUM
CP100531	CP100825	LONG

FOR A TiLite™ XC YOU WILL NEED TO PROVIDE THE LENGTH OF THE
EXTENSION PART AND STYLE AS WELL AS ORIGINAL ORDER NUMBER



FOLDING CHAIRS, FOOTPLATE EXTENSIONS

TiLite™ X, SX, XC, YG, YGS

TABLE TWO- X, XC, YG SEAT TO FOOTREST MEASUREMENTS BENT AND STRAIGHT EXTENSION

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 70 DEG FRONT
AS100495	AS100508	AS100659	AS100662	16-1/4"-18-1/8"
AS100496	AS100509	AS100660	AS100663	18"-20"
AS100497	AS100510	AS100661	AS100664	20-1/8"-22"

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 80 DEG FRONT
AS100495	AS100508	AS100659	AS100662	15"-17"
AS100496	AS100509	AS100660	AS100663	16-3/4"-18-3/4"
AS100497	AS100510	AS100661	AS100664	18-3/4"-20-3/4"

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 85 DEG FRONT
AS100495	AS100508	AS100659	AS100662	14-1/2"-16-1/2"
AS100496	AS100509	AS100660	AS100663	16-3/8"-18-1/4"
AS100497	AS100510	AS100661	AS100664	18-3/8"-20-3/8"

TABLE THREE- HEAVY DUTY X, XC, YG SEAT TO FOOTREST MEASUREMENTS BENT AND STRAIGHT EXTENSION

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 70 DEG FRONT
AS101775	AS101778	AS101781	AS101784	16-1/4"-18-1/8"
AS101776	AS101779	AS101782	AS101785	18"-20"
AS101777	AS101780	AS101783	AS101786	20-1/8"-22"

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 80 DEG FRONT
AS101775	AS101778	AS101781	AS101784	15"-17"
AS101776	AS101779	AS101782	AS101785	16-3/4"-18-3/4"
AS101777	AS101780	AS101783	AS101786	18-3/4"-20-3/4"

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	X EXTENSION LENGTH 85 DEG FRONT
AS101775	AS101778	AS101781	AS101784	14-1/2"-16-1/2"
AS101776	AS101779	AS101782	AS101785	16-3/8"-18-1/4"
AS101777	AS101780	AS101783	AS101786	18-3/8"-20-3/8"

TABLE FOUR- SX, YGS SEAT TO FOOTREST MEASUREMENTS BENT AND STRAIGHT EXTENSION

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	SX EXTENSION LENGTH 70 DEG FRONT
AS100495	AS100508	AS100659	AS100662	14-1/2"-16-1/2"
AS100496	AS100509	AS100660	AS100663	16-3/8"-18-1/4"
AS100497	AS100510	AS100661	AS100664	18-3/8"-20-3/8"

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	SX EXTENSION LENGTH 80 DEG FRONT
AS100495	AS100508	AS100659	AS100662	13-3/4"-16-1/4"
AS100496	AS100509	AS100660	AS100663	15-5/8"-18-1/8"
AS100497	AS100510	AS100661	AS100664	17-1/2"-20"

TABLE FIVE- HEAVY DUTY SX, YGS SEAT TO FOOTREST MEASUREMENTS BENT AND STRAIGHT EXTENSION

FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	SX EXTENSION LENGTH 70 DEG FRONT
AS101775	AS101778	AS101781	AS101784	14-1/2"-16-1/2"
AS101776	AS101779	AS101782	AS101785	16-3/8"-18-1/4"
AS101777	AS101780	AS101783	AS101786	18-3/8"-20-3/8"

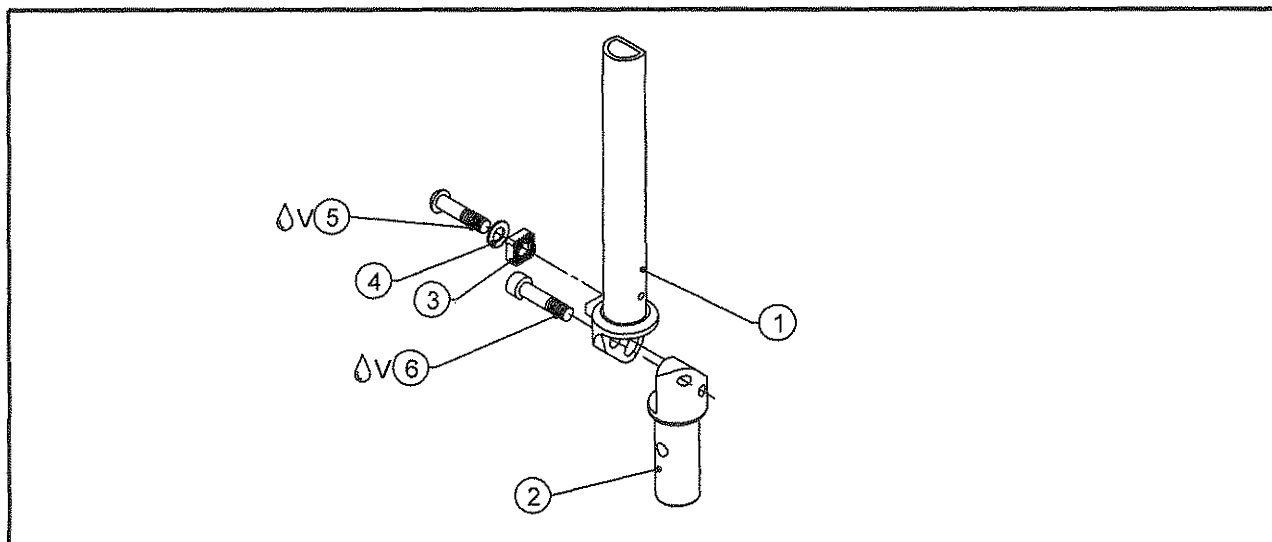
FOOTREST EXT BENT PAIR PART#	FOOTREST EXT STRAIGHT PAIR PART#	FOOTREST EXT BENT SIDE PART#	FOOTREST EXT STRAIGHT SIDE PART#	SX EXTENSION LENGTH 80 DEG FRONT
AS101775	AS101778	AS101781	AS101784	13-3/4"-16-1/4"
AS101776	AS101779	AS101782	AS101785	15-5/8"-18-1/8"
AS101777	AS101780	AS101783	AS101786	17-1/2"-20"

PLEASE NOTE THAT THE MEASUREMENTS ARE THE SAME FOR
80 DEGREE TAPERED AND NON TAPERED HANGERS



D-SHAPED ANGLE ADJ EXT FOR FOOTPLATES

TiLite™ TX, Aero X, 2GX, Aero R, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	D SHAPED FOOTREST EXTENSION ADJ ANG RT
1B	1	TABLE ONE	D SHAPED FOOTREST EXTENSION ADJ ANG LT
2A	1	CP100679	FOOTREST ANGLE ADJ BOTTOM EXT RIGHT
2B	1	CP100678	FOOTREST ANGLE ADJ BOTTOM EXT LEFT
3	1	CP100669	LOCKING BLOCK
4	1	HD100056	1/4" AN WASHER, 260 O.D. X .0625 THICK, YELLOW ZINC PLATED
5ΔV	1	HD100015	1/4-20 X 1" BUTTON HEAD CAP SCREW
6ΔV	1	HD100050	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, CLEAR ZINC PLATED
1A,2A,3-6		TABLE TWO	FOOTREST ANG-ADJ EXT, D SHAPED ASSY RH
1B,2B,3-6		TABLE TWO	FOOTREST ANG-ADJ EXT, D SHAPED ASSY LH

TABLE ONE

FOOTREST EXT RH PART#	FOOTREST EXT LH PART#	EXTENSION LENGTH
CP102881	CP102882	SHORT
CP102883	CP102884	MEDIUM
CP102885	CP102886	LONG

TABLE TWO

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	TX EXT LENGTH
AS103042	AS103040	AS103041	SHORT
AS103045	AS103043	AS103044	MEDIUM
AS103048	AS103046	AS103047	LONG

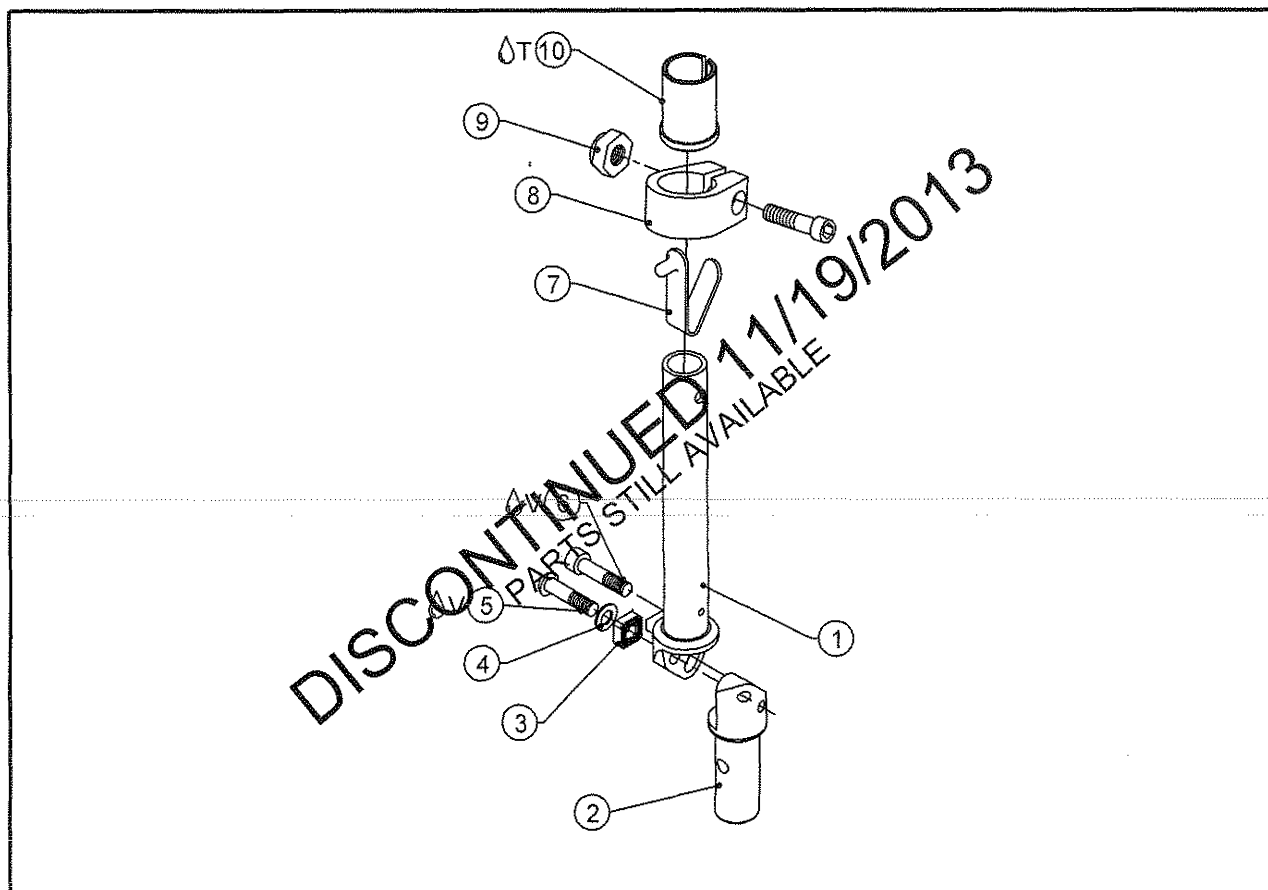
FOR A TiLite™ TX YOU WILL NEED TO PROVIDE THE LENGTH OF THE EXTENSION PART AS WELL AS THE ORIGINAL ORDER NUMBER



Parts Manual

ANGLE ADJ EXTENSIONS FOR FOOTPLATES

TiLite™ X, SX, XC, YG, YGS



ITEM	QUANTITY	PART NO.	DESCRIPTION
1A	1	TABLE ONE	ANGLE ADJUSTABLE FOOTREST EXT RH
1B	1	TABLE ONE	ANGLE ADJUSTABLE FOOTREST EXT LH
2A	1	CP100679	FOOTREST ANGLE ADJ BOTTOM EXT RIGHT
2B	1	CP100678	FOOTREST ANGLE ADJ BOTTOM EXT LEFT
3	1	CP100669	LOCKING BLOCK
4	1	HD100056	1/4" AN WASHER, 260 O.D. X .0625 THICK, YELLOW ZINC PLATED
5	1	HD100065	1/4-20 X 1" BUTTON HEAD CAP SCREW, CLEAR ZINC PLATED
6	2	HD100341	1/4-20 X 3/4" SOCKET HEAD CAP SCREW, BLACK
7	1	HD100155	SINGLE END SNAP BUTTON
8	1	CP106242	1 INCH BINDER CLAMP
9	1	HD100469	1/4-20 NYLOCK LOCKNUT THIN STYLE, BLACK
10A	1	CP100107	SLEEVE, 1" X .036 WALL TUBING TO Ø.75
10B	1	CP100934	SLEEVE, 1" X .051 WALL TUBING TO Ø.75
1A,2A,3-9,10A		TABLE TWO AND FOUR	ANGLE ADJUSTABLE FOOTREST EXT ASSY RH (SEE NEXT PAGE)
1B,2B,3-9,10A		TABLE TWO AND FOUR	ANGLE ADJUSTABLE FOOTREST EXT ASSY LH (SEE NEXT PAGE)
1A,2A,3-9,10B		TABLE THREE AND FIVE	HD ANGLE ADJUSTABLE FOOTREST EXT ASSY RH (SEE NEXT PAGE)
1B,2B,3-9,10B		TABLE THREE AND FIVE	HD ANGLE ADJUSTABLE FOOTREST EXT ASSY LH (SEE NEXT PAGE)

TABLE ONE

FOOTREST EXT RH PART#	FOOTREST EXT LH PART#	EXTENSION LENGTH
CP100676	CP100734	SHORT
CP100735	CP100736	MEDIUM
CP100737	CP100738	LONG

FOR A TiLite™ XC YOU WILL NEED TO PROVIDE THE LENGTH OF THE EXTENSION PART AS WELL AS THE ORIGINAL ORDER NUMBER

ANGLE ADJ EXTENSIONS FOR FOOTPLATES

TiLite™ X, SX, XC, YG, YGS

TABLE TWO- X,XC,YG SEAT TO FOOTREST MEASURE MENTS ANG ADJ

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 70 DEGREE FRONT
AS100498	AS100665	AS100666	17"-18-7/8"
AS100499	AS100667	AS100668	17-7/8"-19-5/8"
AS100500	AS100669	AS100670	19-3/4"-21-5/8"

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 80 DEGREE FRONT
AS100498	AS100665	AS100666	15-5/8"-17-3/8"
AS100499	AS100667	AS100668	16-5/8"-18-1/2"
AS100500	AS100669	AS100670	18-5/8"-20-3/8"

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 85 DEGREE FRONT
AS100498	AS100665	AS100666	15-1/4"-17"
AS100499	AS100667	AS100668	16-1/8"-18-1/8"
AS100500	AS100669	AS100670	18-1/8"-20"

TABLE THREE- HEAVY DUTY X,XC,YG SEAT TO FOOTREST MEASURE MENTS ANG ADJ

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 70 DEGREE FRONT
AS101789	AS101792	AS101795	17"-18-7/8"
AS101790	AS101793	AS101796	17-7/8"-19-5/8"
AS101791	AS101794	AS101797	19-3/4"-21-5/8"

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 80 DEGREE FRONT
AS101789	AS101792	AS101795	15-5/8"-17-3/8"
AS101790	AS101793	AS101796	16-5/8"-18-1/2"
AS101791	AS101794	AS101797	18-5/8"-20-3/8"

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	X EXTENSION LENGTH 85 DEGREE FRONT
AS101789	AS101792	AS101795	15-1/4"-17"
AS101790	AS101793	AS101796	16-1/8"-18-1/8"
AS101791	AS101794	AS101797	18-1/8"-20"

TABLE FOUR- SX,YGS SEAT TO FOOTREST MEASURE MENTS ANG ADJ

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	SX EXTENSION LENGTH 70 DEG HANGER
AS100498	AS100665	AS100666	13-1/2"-15-3/8"
AS100499	AS100667	AS100668	14-1/8"-16-5/8"
AS100500	AS100669	AS100670	16"-18-9/16"

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	SX EXTENSION LENGTH 80 DEG HANGER
AS100498	AS100665	AS100666	13-3/8"-15-1/4"
AS100499	AS100667	AS100668	14"-16-7/16"
AS100500	AS100669	AS100670	16"-18-7/16"

TABLE FIVE- HEAVY DUTY SX,YGS SEAT TO FOOTREST MEASURE MENTS ANG ADJ

FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	SX EXTENSION LENGTH 70 DEG HANGER
AS101789	AS101792	AS101795	13-1/2"-15-3/8"
AS101790	AS101793	AS101796	14-1/8"-16-5/8"
AS101791	AS101794	AS101797	16"-18-9/16"

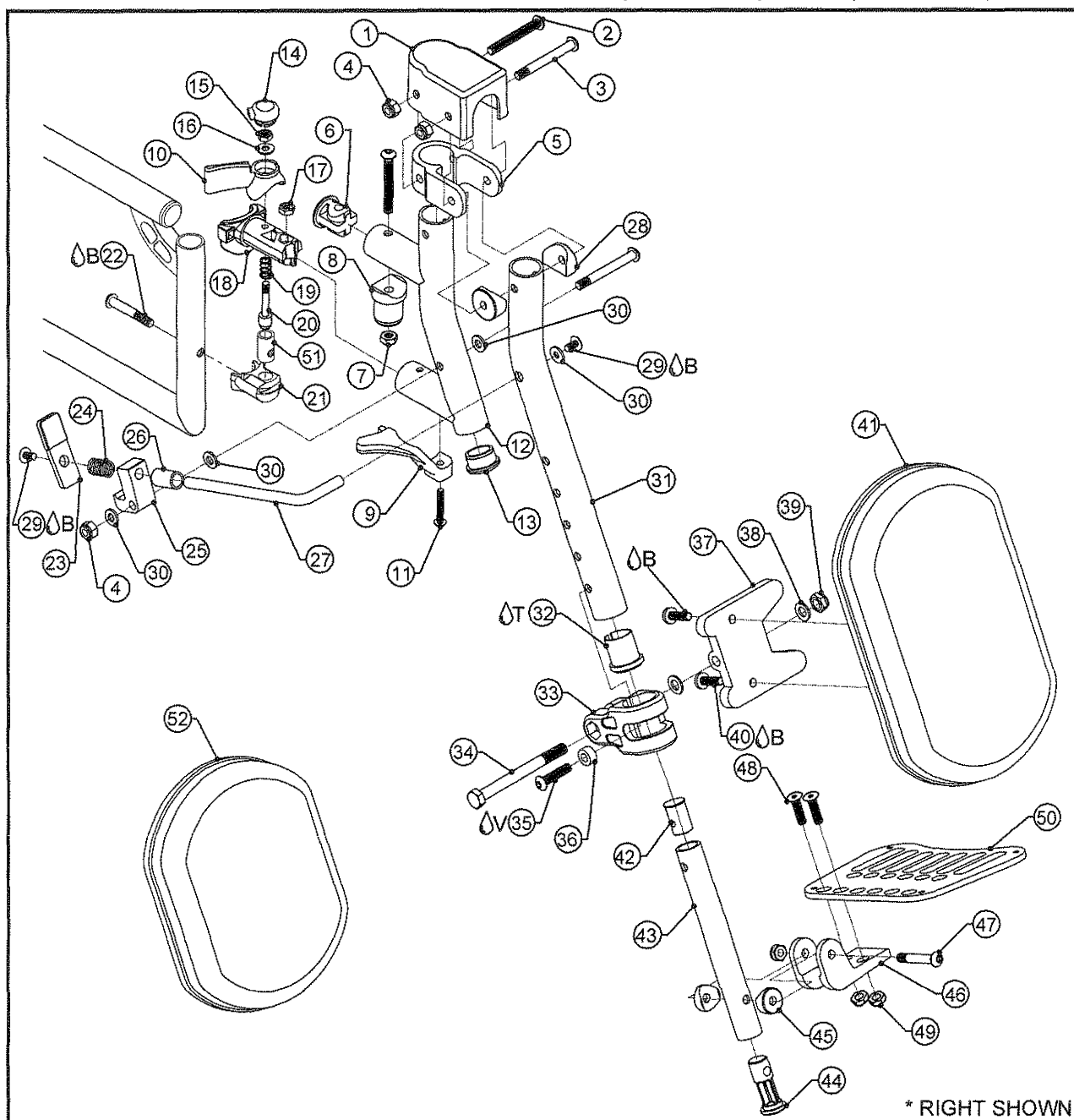
FOOTREST EXT ANG ADJ PAIR PART#	FOOTREST EXT ANG ADJ RH PART#	FOOTREST EXT ANG ADJ LH PART#	SX EXTENSION LENGTH 80 DEG HANGER
AS101789	AS101792	AS101795	13-3/8"-15-1/4"
AS101790	AS101793	AS101796	14"-16-7/16"
AS101791	AS101794	AS101797	16"-18-7/16"

PLEASE NOTE THAT THE MEASUREMENTS ARE THE SAME FOR
80 DEGREE TAPERED AND NON TAPERED HANGERS



ELEVATING LEGREST

TiLite™ AERO X, AERO R, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	CP103958	ELR COVER
2	2	HD100439	1/4-28 X 2" BUTTON HEAD CAP SCREW, BLACK
3	2	HD100489	1/4-28 X 2-1/4" W/1-3/4" SHOULDER BHSCS, BLACK ZINC
4	3	HD100494	1/4-28 NYLOCK NUT, BLACK ZINC PLATE
5	1	CP103968	ELR YOKE
6	1	CP102937	HANGER PLUG .083
7	1	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC PLATE
8A	1	CP102923	COMPOSITE HANGER TOP PIVOT .083
8B	1	CP103005	COMPOSITE HANGER TOP PIVOT .051
9A	1	CP102918	COMPOSITE HANGER DEFLECTOR RIGHT
9B	1	CP102919	COMPOSITE HANGER DEFLECTOR LEFT
10A	1	CP102920	COMPOSITE RELEASE LEVER RIGHT
10B	1	CP102921	COMPOSITE RELEASE LEVER LEFT
11	1	HD100442	10-32 X 1-1/8" BUTTON HEAD CAP SCREW, BLACK ZINC
12	1	CP103971	ELR HANGER

CONTINUED ON NEXT PAGE



ELEVATING LEGREST (CONT.)

TiLite™ AERO X, AERO R, 2GX, Aero X (SERIES 2), 2GX (SERIES 2)

ITEM	QUANTITY	PART NO.	DESCRIPTION
13	1	HD100134	END CAP 1" X .083 WALL TUBING
14	1	CP102922	COMPOSITE RELEASE LEVER CAP
15	1	HD100354	10-32 TOPLOCK NUT, GRADE A
16	1	HD100289	#10 AN WASHER LIGHT SERIES
17	1	HD100391	NUT NYLOCK THIN 10-32
18	1	CP102916	COMPOSITE HANGER MOUNT
19	1	HD100441	SPRING .328OD X .264ID X .63LG, ZINC PLATE
20	1	CP102925	COMPOSITE HANGER RELEASE PIN
21	1	CP102917	COMPOSITE HANGER LOCK
22 ^Δ B	1	HD100431	5/16-24 X 2" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
23	1	CP103964	ELR RELEASE LEVER
24	1	CP103969	SPRING .492 OD X .047 WIRE DIA X .67 LONG
25	1	CP103965	HANGER RELEASE MOUNT
26	1	CP103966	ELR SLIDE SPACER
27	1	CP103957	ELR ADJUSTMENT ROD
28	2	HD100014	COVED WASHER 1" OD X 1/4" ID X 1/8" THK
29 ^Δ B	2	HD100331	10-32 X 3/8" TRUSS HEAD SCREW, BLACK ZINC PLATE
30	4	HD100109	WASHER NYLON .500 OD X .257 ID X .06 THICK
31	1	CP103959	ELR MAIN TUBE
32 ^Δ T	1	CP103970	ELR FOOTREST SLEEVE
33	1	CP103961	ELR PAD CLAMP
34	1	HD100535	HEX HEAD BOLT 5/16-24 X 3 1/2
35 ^Δ V	1	HD100361	1/4-20 X 1-1/8" BUTTON HEAD SOCKET CAP SCREW, BLACK ZINC
36	1	CP103963	ELR PAD STOP
37	1	CP103962	ELR PAD MOUNT
38	2	HD100098	5/16" AN WASHER .312 ID X .562OD X .06 THICK,CLEAR ZINC PLATED
39	1	HD100434	5/16-24 NYLOCK LOCKNUT, THIN STYLE, BLACK ZINC
40 ^Δ B	2	HD100534	PAN HEAD SCREW M6-1.0 X 20MM BZ
41	1	CP103960	ELR PAD (15"-22" SEAT WIDTHS)
42	1	CP100528	EXTENSION FOOTREST PLUG
43	1	TABLE TWO	FOOTREST EXTENSION STRAIGHT
44	1	CP100522	FOOTREST PLUG
45	2	HD100119	COVED WASHER 3/4" OD X 1/4" ID X 1/8" THK
46	1	CP100533	FOLD-UP FOOTPLATE PIVOT TAPERED
47	1	HD100485	1/4-28 X 1 5/8 BLACK ZINC BUTTON HEAD CAP SCREW
48	2	HD100537	1/4-28 X 3/4" FLAT HEAD CAP SCREW, BLACK ZINC
49	3	HD100333	1/4-28 NYLOCK NUT THIN STYLE, BLACK ZINC
50	1	TABLE ONE	DEPTH ADJUSTABLE FOOTPLATE
51	1	CP102924	COMPOSITE HANGER PINLOCK RECIEVER
1-7,8A,9A,10A,11-51		TABLE ONE	ELR FOR AERO X AND AERO R RIGHT ASSY
1-7,8A,9B,10B,11-51		TABLE ONE	ELR FOR AERO X AND AERO R LEFT ASSY
1-7,8B,9A,10A,11-51		TABLE ONE	ELR FOR 2GX RIGHT ASSY
1-7,8B,9B,10B,11-51		TABLE ONE	ELR FOR 2GX LEFT ASSY
52	1	CP105761	SMALL ELR PAD (14" SEAT WIDTH)

TABLE ONE

CHAIR WIDTH	DEPTH ADJ FOOTPLATE	13.5"-17.5" SEAT TO FOOTREST RIGHT ASSY	13.5"-17.5" SEAT TO FOOTREST LEFT ASSY	15.5"-19.5" SEAT TO FOOTREST RIGHT ASSY	15.5"-19.5" SEAT TO FOOTREST LEFT ASSY	17.25"-21.25" SEAT TO FOOTREST RIGHT ASSY	17.25"-21.25" SEAT TO FOOTREST LEFT ASSY
12"-13" AERO X, AERO R	CP104256	AS104736	AS104737	AS104744	AS104745	AS104752	AS104753
12"-13" 2GX	CP104256	AS104760	AS104761	AS104768	AS104769	AS104776	AS104777
14"-15" AERO X, AERO R	CP104257	AS104738	AS104739	AS104746	AS104747	AS104754	AS104755
14"-15" 2GX	CP104257	AS104762	AS104763	AS104770	AS104771	AS104778	AS104779
16"-17" AERO X, AERO R	CP104258	AS104740	AS104741	AS104748	AS104749	AS104756	AS104757
16"-17" 2GX	CP104258	AS104764	AS104765	AS104772	AS104773	AS104780	AS104781
18"-20" AERO X, AERO R	CP104259	AS104742	AS104743	AS104750	AS104751	AS104758	AS104759
18"-20" 2GX	CP104259	AS104766	AS104767	AS104774	AS104775	AS104782	AS104783

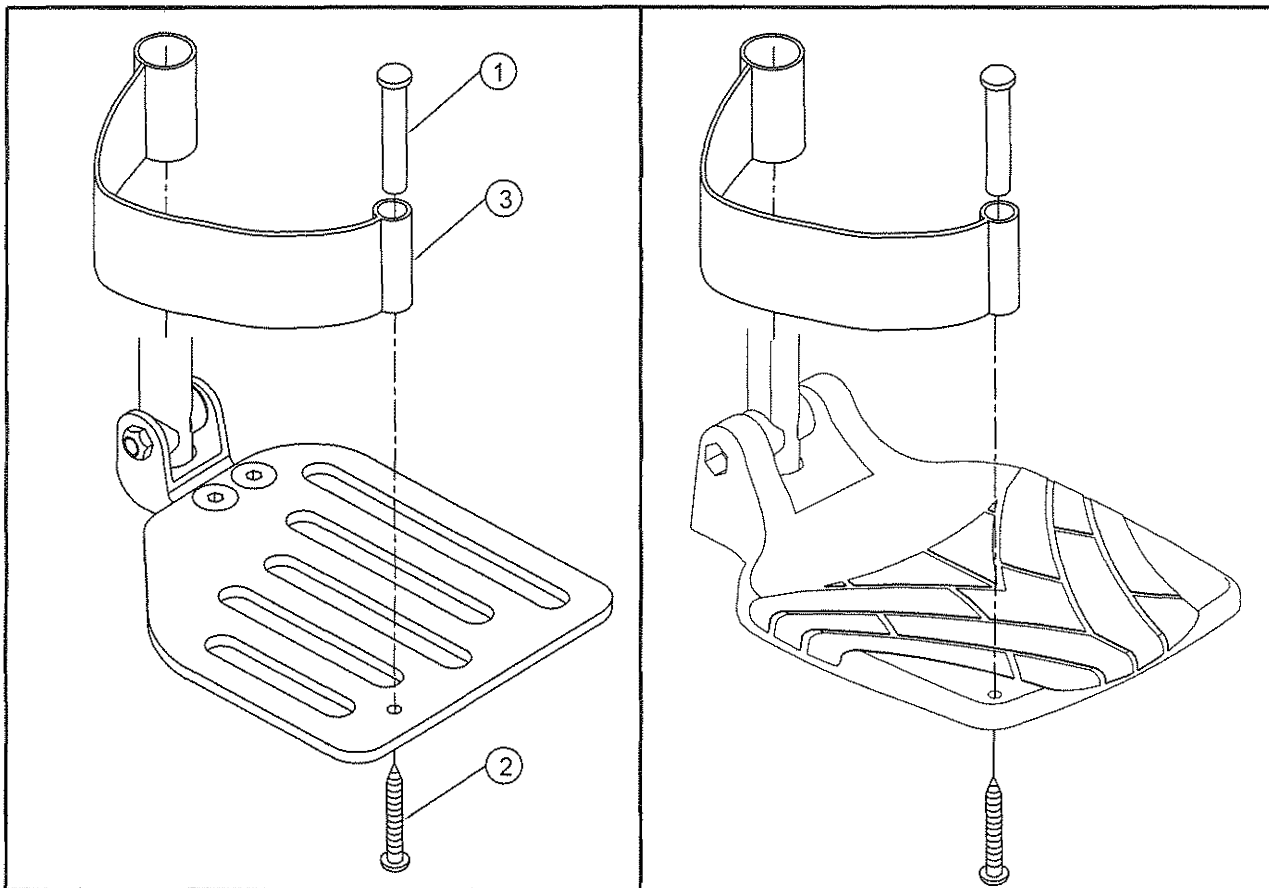
TABLE TWO

EXTENSION SIZE	SHORT	MEDIUM	LONG
PART NO.	CP100823	CP100824	CP100825



HEEL LOOPS

FOR TiLite™ X, SX, TX, XC, YG, YGS, Aero X, Aero X (SERIES 2), 2GX



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	2	CP102129	NYLON HEEL LOOP POST
2	2	HD100345	#10 X 1-3/4" PAN HEAD SHEET METAL SCREW
3	2	TABLE ONE	VELCRO HEEL LOOP FOOTPLATE
1-3		TABLE ONE	VELCRO HEEL LOOP FOLDER FOOTPLATE ASSY

HEEL LOOPS WILL NOT WORK WITH OVER-CENTER FOOTRESTS, 1-PIECE FLIP UP FOOTRESTS, OR CHAIRS WITH A 13" OR NARROWER FOOTREST WIDTH

TABLE ONE

HEEL LOOP ASSY #	HEEL LOOP PART NUMBER	STRAP LENGTH	CHAIR WIDTH 0" OFFSET	CHAIR WIDTH 1" OFFSET
AS102776	CP102250	11.0"	12"-13"	14"-15"
AS102777	CP102251	12.0"	14"-15"	16"-17"
AS102778	CP102252	13.0"	16"-17"	18"-19"
AS102779	CP102253	14.0"	18"-19"	20"